

SECTION

3A

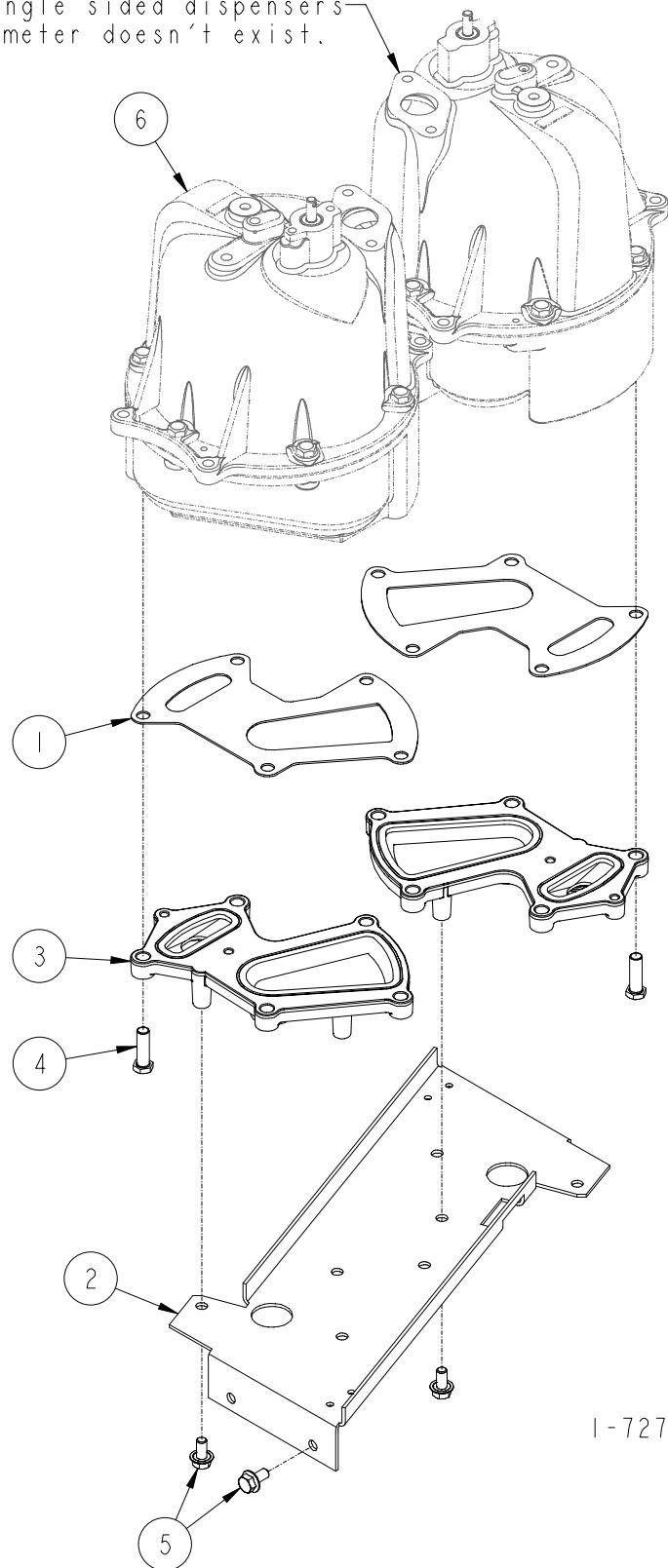
898 Meter & Hydraulics

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METER & TRANSFER BODY ASSEMBLY

On single sided dispensers
this meter doesn't exist.



1-72727

METER & TRANSFER BODY ASSEMBLY

ITEM	PART	NO.	NO.	DESCRIPTION
1	1-38082			Meter Transfer Body Gasket
2	<u>Meter Support</u>			
	1-422636			Totalizer Bracket bolts on (Old Design)
	1-423014			Totalizer Bracket part of meter support (New Design)
3	<u>Meter Transfer Body</u>			
	1-421978			All models except listed below
	2-421978			H413C-EB, H414C-EB, H426C-EB, H428C-EB
4	66-50361			3/8-16 x 1-1/4" Long Hex Head Cap Screw
5	35-55132			5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
6	<u>For parts call out of 898 Positive Displacement Type Meter see 74372.</u>			

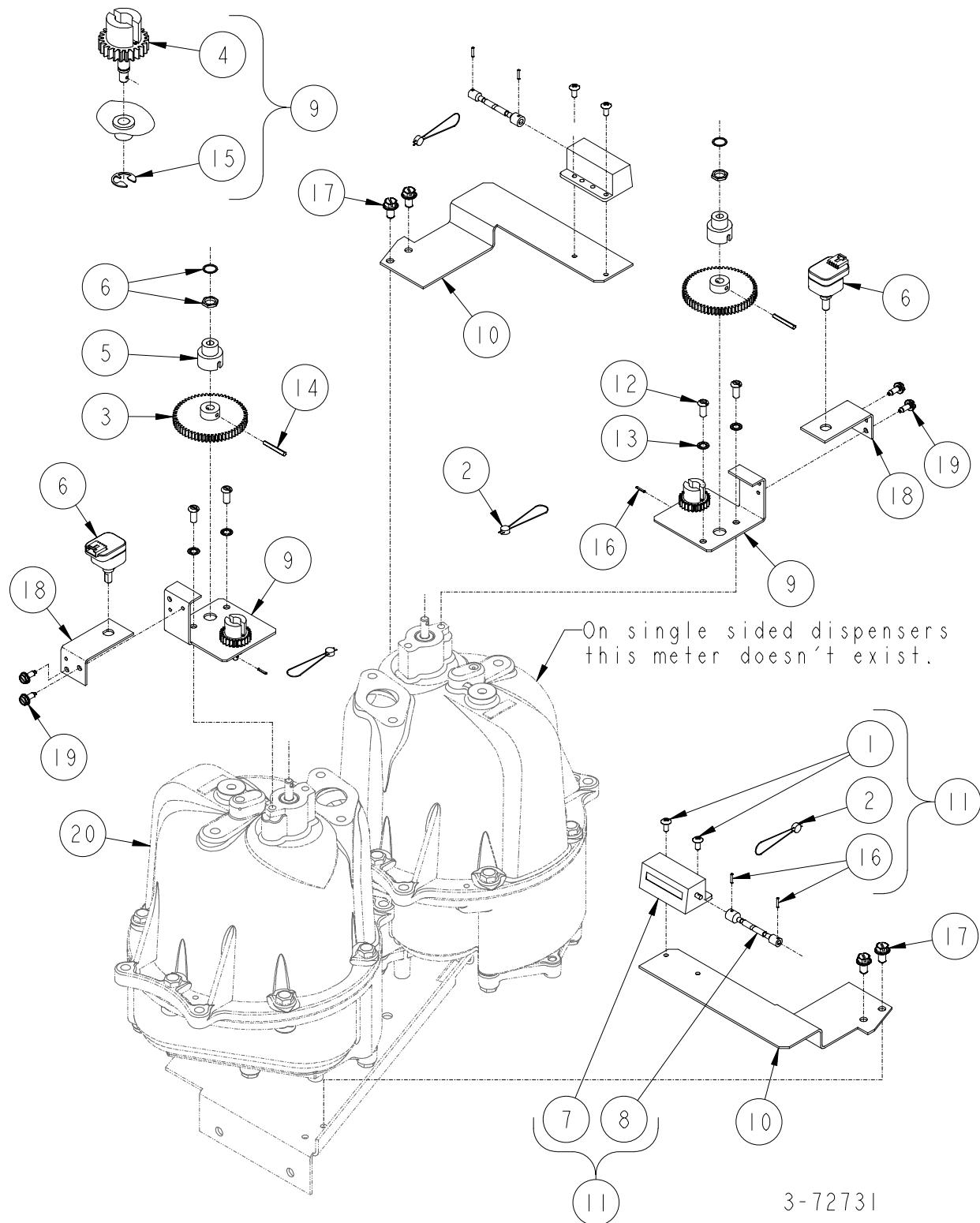
Reference for Tokheim internal use only:

233711	Meter Module
320231	Meter Assembly

3
A

1-72727

GEAR TRAIN & TOTALIZER ASSEMBLY



GEAR TRAIN & TOTALIZER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	09-55712	#8-32 x 3/8" Long Hex Washer Head Thread Cutting Screw
2	1-131438	Seal Wire & Seal
3	2-231801	60 Tooth Spur Gear
4	231823-2	Pulser Drive Assembly
5	1-233649	Pulser Coupling
6	2-233654	Optical Encoder (Pulser)
7	<u>Totalizer</u>	
	1-319419	Gallon
	2-319419	Liter
8	3-319468	Drive Cable
9	321090-1	Gear Train Assembly (Includes items 4 & 15)
10	1-321100	Totalizer Bracket
11	<u>Totalizer Assembly (Includes items 1, 2, 7, 8 & 16)</u>	
	321128-1	Gallon
	321128-2	Liter
12	326-50001	#12-24 x 1/2" Long Round Head Machine Screw
13	24-50761	#12 Shakeproof Lockwasher
14	44-51221	Groov-Pin
15	06-52482	Truarc Retaining Ring
16	4-52901	Roll Pin
17	69-55392	1/4 x 1/2" long Hex Head Washer Head Tapping Screw
18	1-233734	Encoder Mounting Plate
19	21-55392	#6 x 3/8" Long Hex Washer Head Self Tapping Screw
20	<u>For parts call out of Meter & Transfer Body Assembly see 72727.</u>	

Reference for Tokheim internal use only:

233711 Measure Module
 321089 Meter & Hydraulic Assembly

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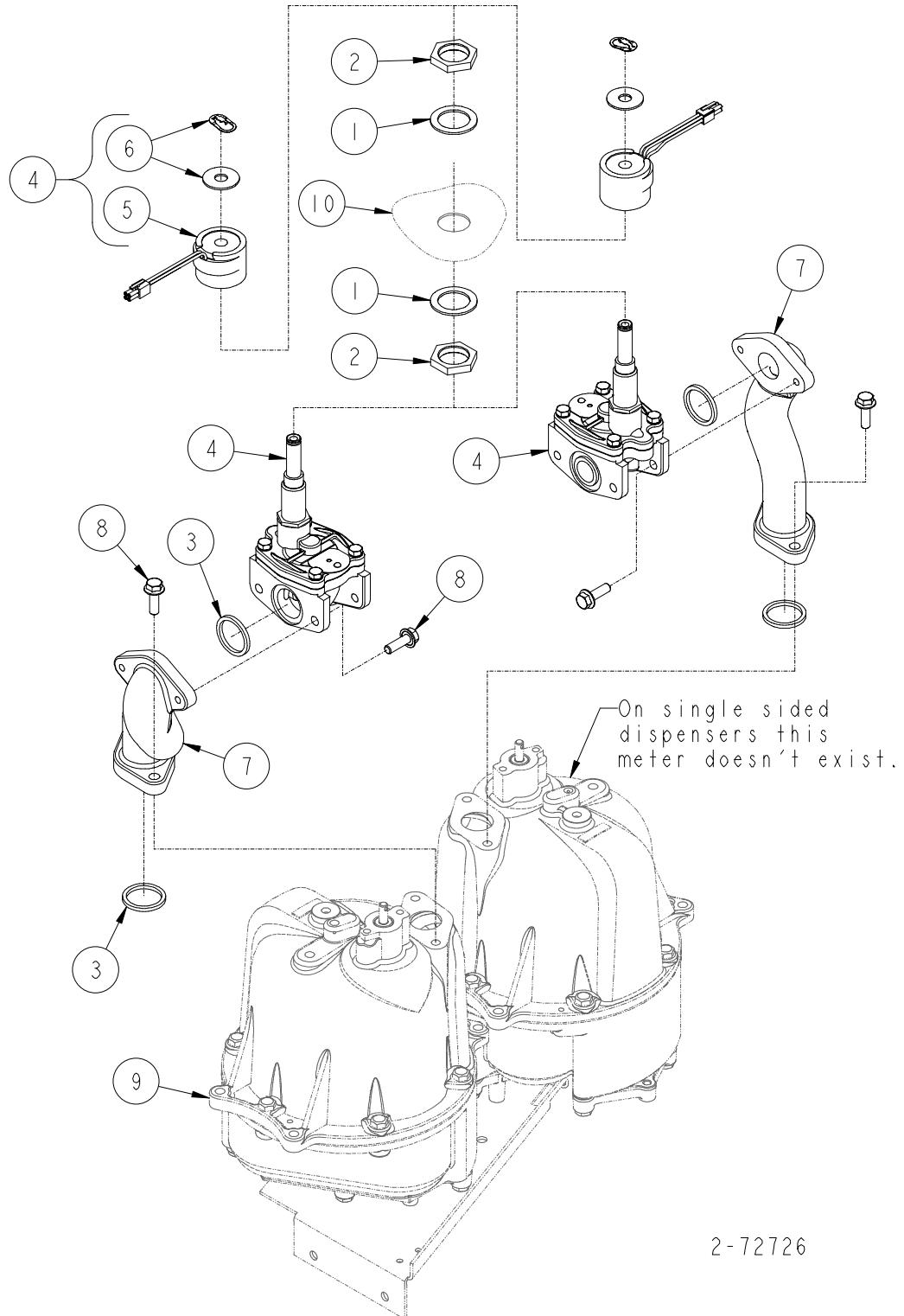
3-72731

METER & HYDRAULICS ASSEMBLY

(H311C, H312C, H322C, H324C, H311D, H312D, H322D & H324D)

(H411C, H412C, H413C, H422C, H424C, H426C, H428C)

(H411D, H412D, H413D, H422D, H424D, H426D, H428D)



2-72726

METER & HYDRAULICS ASSEMBLY
(H311C, H312C, H322C, H324C)
(H411C, H412C, H413C, H422C, H424C, H426C, H428C)
(H311D, H312D, H322D, H324D)
(H411D, H412D, H413D, H422D, H424D, H426D, H428D)

ITEM	PART	DESCRIPTION
NO.	NO.	

1	1-132715	Conduit Washer
2	1-130590	1/2" Conduit Nut
3	13-313235	Gasket
4	<u>Control Valve (Solenoid)</u>	
	1-321094	120V (Tapped one flange side & thru on other side)
	2-321094	240V (Tapped one flange side & thru on other side)
	3-321094	240V (Brazil) (Tapped one flange side & thru on other side)
	9-321094	120V (Tapped on both flange sides)
	10-321094	240V (Tapped on both flange sides)
	11-321094	240V (Brazil) (Tapped on both flange sides)
5	<u>Control Valve Coil (Solenoid)</u>	
	6-321094	120V/60mhz
	7-321094	240V/60mhz
	14-321094	230V/50mhz
6	8-321094	Solenoid Assembly Hardware Kit
7	<u>Meter Outlet</u>	
	1-422604	Tapped both flange sides
	2-422604	Tapped one flange side & thru on the other flange
8	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Transfer Body Assembly see 72727.</u>	
10	<u>For parts call out of Chassis Assembly see:</u>	
	72779	H300C & H300DSeries
	72724	H400C & H400D Series

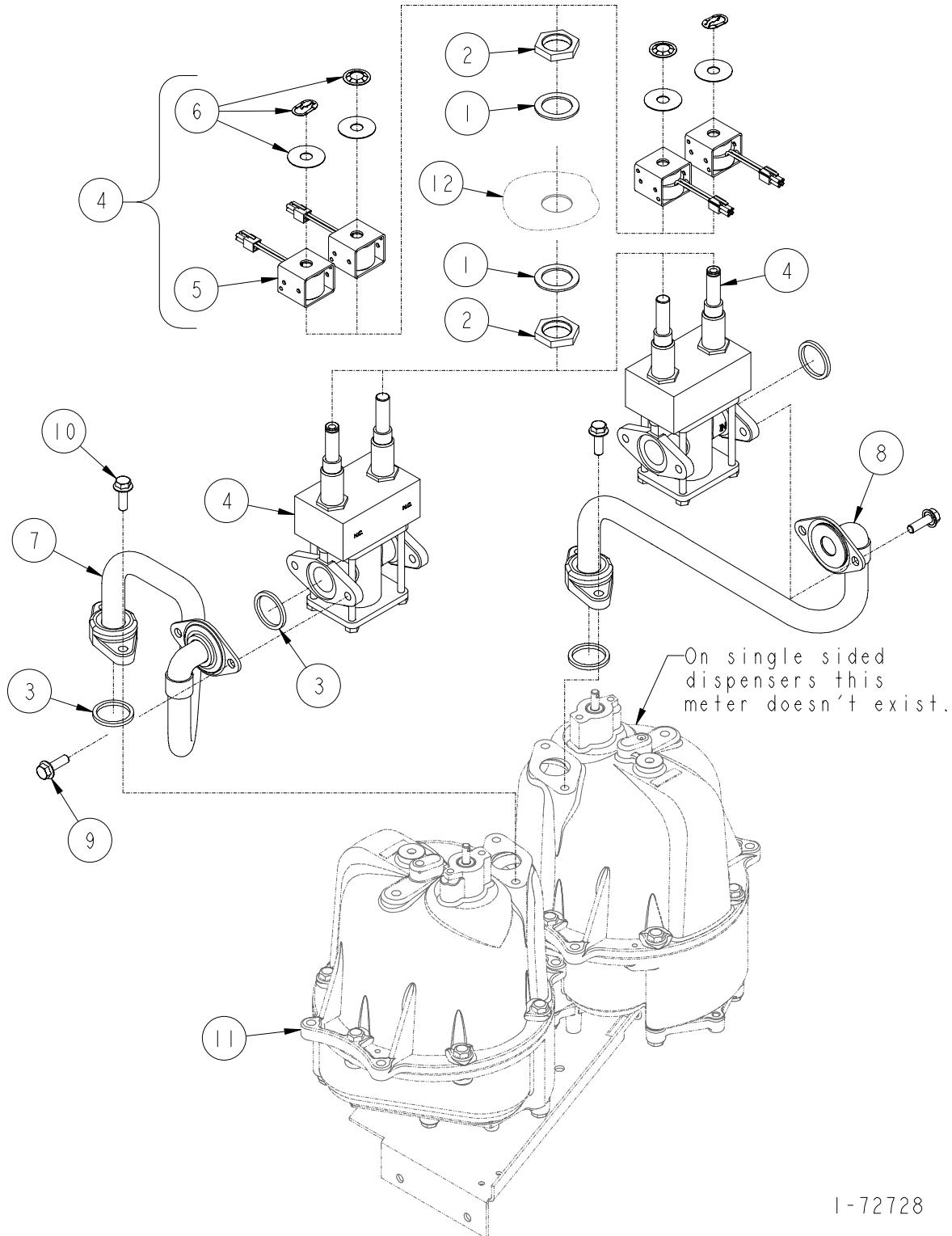
Reference for Tokheim internal use only:

321089 Meter & Hydraulic Assembly

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2-72726

METER & HYDRAULICS ASSEMBLY
(H311C-B3/5, H322C-B3/5, H411C-B3/4, H422C-B3/4, H424C-B3/4)



1-72728

METER & HYDRAULICS ASSEMBLY
(H311C-B3/5, H322C-B3/5)
(H411C-B3/4, H422C-B3/4, H424C-B3/4)

ITEM NO.	PART NO.	DESCRIPTION
1	1-132715	Conduit Washer
2	1-130590	1/2" Conduit Nut
3	13-313235	Gasket
4	1-321103	Blend Valve
5	3-321103	Blend Valve Coil
6	4-321103	Blend Valve Assembly Hardware Kit
7	<u>Fuel Discharge Tube</u>	
	1-321137	H411C-B3/4, H422C-B3/4, H424C-B3/4
	1-321151	H311C-B3/5 , H322C-B3/5
8	<u>Fuel Discharge Tube</u>	
	1-321138	H422C-B3/4, H424C-B3/4
	1-321152	H322C-B3/5
9	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
10	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Transfer Body Assembly see 72727.</u>	
12	<u>For parts call out of Chassis Assembly see:</u>	
	72779	H300C Series
	72724	H400C Series

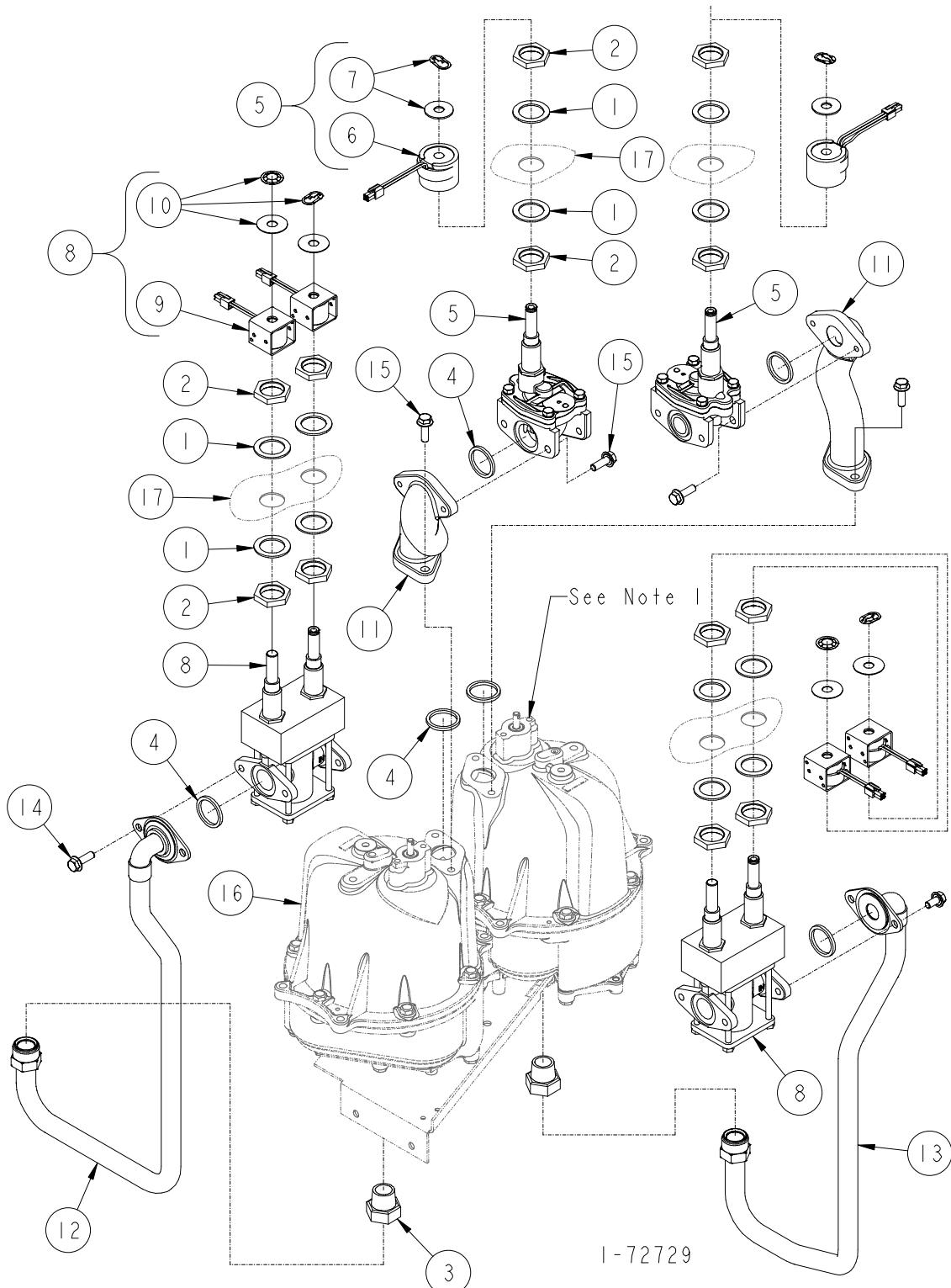
Reference for Tokheim internal use only:

321089 Meter & Hydraulic Assembly

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1-72728

METER & HYDRAULICS ASSEMBLY
(H413C-EB & H426C-EB)



Note:

1. On single sided dispensers this meter doesn't exist.

METER & HYDRAULICS ASSEMBLY

(H413C-EB & H426C-EB)

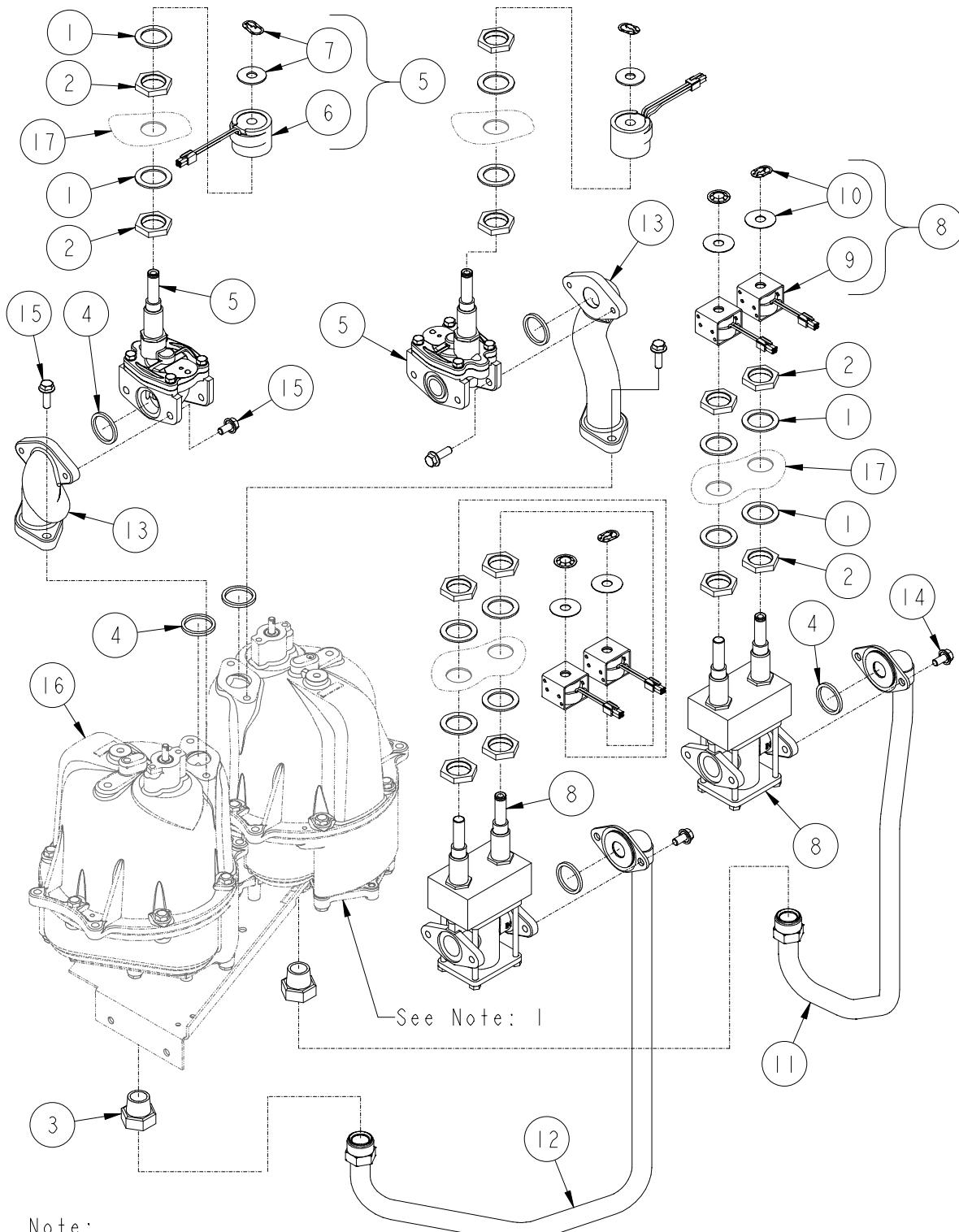
ITEM NO.	PART NO.	DESCRIPTION
1	1-132715	Conduit Washer
2	1-130590	1/2" Conduit Nut
3	1-230994	Connector - Inverted Flare
4	13-313235	Gasket
5	<u>Control Valve (Control)</u>	
	1-321094	120V (Tapped one flange side & thru on other side)
	2-321094	240V (Tapped one flange side & thru on other side)
	3-321094	240V (Brazil) (Tapped one flange side & thru on other side)
	9-321094	120V (Tapped on both flange sides)
	10-321094	240V (Tapped on both flange sides)
	11-321094	240V (Brazil) (Tapped on both flange sides)
6	<u>Control Valve Coil (Control)</u>	
	6-321094	120V/60mhz
	7-321094	240V/60mhz
	14-321094	230V/50mhz
7	8-321094	Solenoid Assembly Hardware Kit
8	1-321103	Blend Valve
9	3-321103	Blend Valve Coil
10	4-321103	Blend Valve Assembly Hardware Kit
11	<u>Meter Outlet</u>	
	1-422604	Tapped both flange sides
	2-422604	Tapped one flange side & thru on the other flange
12	1-422708	Fuel Discharge Tube
13	1-422709	Fuel Discharge Tube
14	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
15	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
16	<u>For parts call out of Meter & Transfer Body Assembly see 72727.</u>	
17	<u>For parts call out of Chassis Assembly see 72724.</u>	

Reference for Tokheim internal use only:

321089 Meter & Hydraulic Assembly

3
A

METER & HYDRAULICS ASSEMBLY
(H414C-EB & H428C-EB)



Note:

1. On single sided dispensers this meter doesn't exist.

I - 72730

METER & HYDRAULICS ASSEMBLY

(H414C-EB & H428C-EB)

ITEM NO.	PART NO.	DESCRIPTION
1	1-132715	Conduit Washer
2	1-130590	1/2" Conduit Nut
3	1-230994	Connector - Inverted Flare
4	13-313235	Gasket
5	<u>Control Valve (Solenoid)</u>	
	1-321094	120V (Tapped one flange side & thru on other side)
	2-321094	240V (Tapped one flange side & thru on other side)
	3-321094	240V (Brazil) (Tapped one flange side & thru on other side)
	9-321094	120V (Tapped on both flange sides)
	10-321094	240V (Tapped on both flange sides)
	11-321094	240V (Brazil) (Tapped on both flange sides)
6	<u>Control Valve Coil (Solenoid)</u>	
	6-321094	120V/60mhz
	7-321094	240V/60mhz
	14-321094	230V50mhz
7	8-321094	Solenoid Assembly Hardware Kit
8	1-321103	Blend Valve
9	3-321103	Blend Valve Coil
10	4-321103	Blend Valve Assembly Hardware Kit
11	1-321176	Fuel Discharge Tube
12	1-321177	Fuel Discharge Tube
13	<u>Meter Outlet</u>	
	1-422604	Tapped both flange sides
	2-422604	Tapped one flange side & thru on the other flange
14	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
15	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
16	<u>For parts call out of Meter & Transfer Body Assembly see 72727.</u>	
17	<u>For parts call out of Chassis Assembly see 72724.</u>	

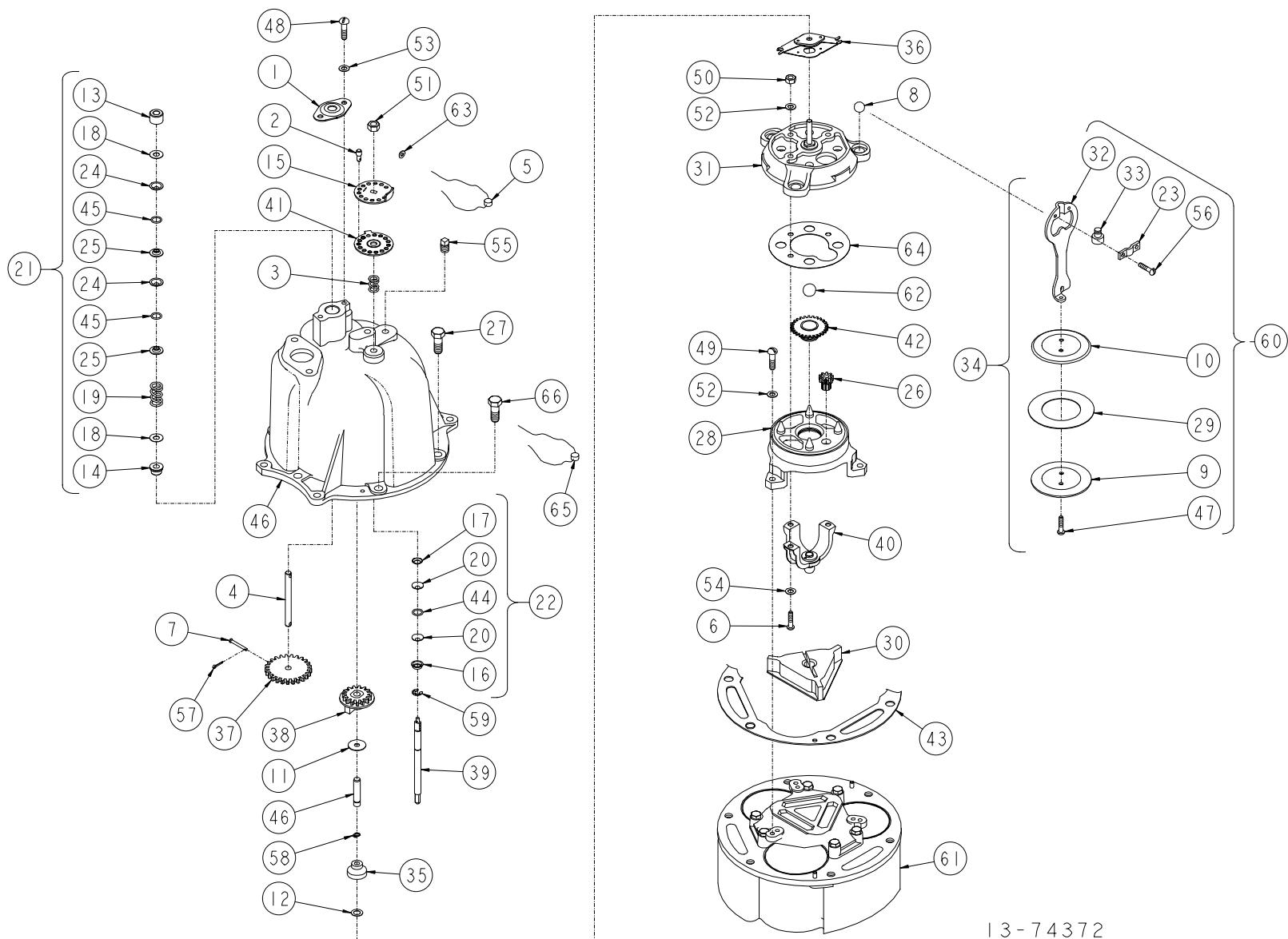
Reference for Tokheim internal use only:

321089 Meter & Hydraulic Assembly

3
A

13-74372

898 POSITIVE DISPLACEMENT TYPE METER



898 POSITIVE DISPLACEMENT TYPE METER

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-19592	Packing Gland Plate	29	218769-1	Plunger Cup Kit (Set Of 3 Cups)	51	02-50301	5/16-18 Hex Nut
2	1-19602	Seal Pin	30	1-219330	Valve	52	13-50641	1/4" Lockwasher
3	1-19743	Compensator Screw Spring	31	219331-1	Wobble Plate With Slack Roller Post	53	24-50761	#12 Lockwasher
4	1-114815	Drive Shaft	32	1-219377	Connector	54	42-50761	#14 Lockwasher
5	1-118849	Seal & Seal Wire (6" Long)	33	1-219378	Bearing Seat	55	01-51911	1/8" Square Head Pipe Plug
6	1-119064	Special Screw	34	219407-2	Plunger Assembly	56	28-55431	#10-32 x 3/8" Long Phillips Pan Head Sems Fastener
7	1-124144	Drive Shaft Pin	35	219800-1	Slack Roller Assembly	57	13-52870	1/16" Dia x 1/4" Lg. Cotter Pin
8	1-124588	1/2" Ball	36	221403-1	Slack Spring Assembly	58	10-52922	Truarc Retaining Ring
9	1-125069	Plunger Cup Support	37	<u>Drive Shaft Gear</u>		59	12-53420	Truarc "E" Retaining Ring
10	1-125071	Plunger Disc		1-222081	Gallons & Liters	60	232332-1	Plunger Kit (Contains Plunger Assembly, Bearing Retainer, Bearing Seat & Sems Fastener)
11	1-125095	Washer		217195-2	Assembly (Imperial Gallons)	61	407488-11	Body & Seat Assy. With Pins
12	1-125103	Washer	38	<u>Counter Drive Gear Complete</u>		62	1-131327	5/8" Carbon Ball
13	125118-1	Upper Bearing Assembly		218556-2	Imperial Gallons	63	04-50600	Washer
14	125154-1	Bearing Assembly		1-232282	Gallons	64	1-217934	Wobble Bearing Plate
15	1-125243	Compensator Index Disc		1-232282	Liter	65	1-124799	Seal Wire & Seal (18" Lg) (Brazil)
16	1-125308	Seal Half	39	1-224081	Compensator Shaft	66	2-129513	3/8-16 x 1" Long Hex Head Seal Screw (Brazil)
17	1-125309	Seal Wedge	40	224709-5	Bracket & Pin Assembly			
18	1-125315	Washer	41	1-226085	Index Plate			
19	1-125357	Packing Spring	42	125079-1	Main Pivot Assembly			
20	1-125360	Seal	43	1-38083	Meter Body Gasket			
21	125420-1	Meter Drive Shaft Packing Kit	44	5-318940	"O" Ring (.362 Dia.)			
22	125478-1	Compensator Shaft Seal Kit	45	6-318940	"O" Ring (.487 Dia.)			
23	1-125966	Bearing Retainer	46	420557-1	Meter Cover And Gear Post Assembly			
24	1-126898	Seal (Black)	47	287-50001	#10-32 x 3/8" Long Round Head Machine Screw			
25	1-126902	Seal Retaining Ring	48	326-50001	#12-24 x 1/2" Long Round Head Machine Screw			
26	1-129607	Compensator Pinion	49	399-50001	1/4-20 x 3/4" Long Round Head Machine Screw			
27	<u>3/8-16 x 1" Long</u>		50	01-50301	1/4-20 Hex Nut			
	1-320407	Torx Drive Screw						
	2-320407	Torx Drive Screw (For Seal Wire)						
	65-50361	Hex Head Cap Screw						
28	218236-2	Main Pivot Bracket Assy. With Pins						

For complete Meter Maintenance & Repair Kit

order 225184-1

For complete Meter Cover Assembly order:

(Item no. 5 & 46 not included)

407494-1 Gallons

407494-5 Imperial Gallons

415282-30 Liters

For complete Final Assy (898-K Meter) order:

416873-25 Imperial Gallons

416873-32 Liters

416873-37 Gallons

SECTION

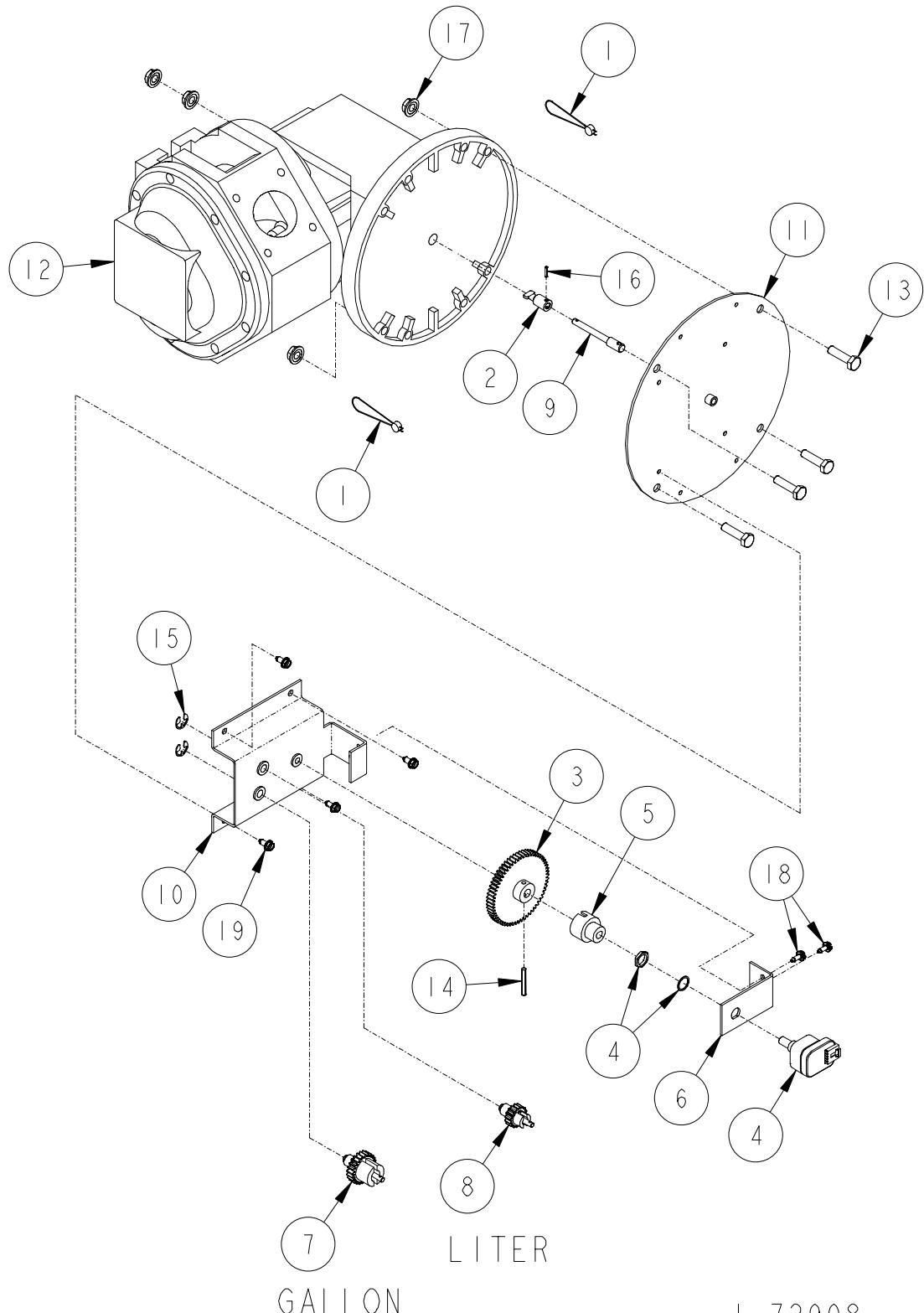
LC Meter & Hydraulics

3B

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LC METER & GEAR TRAIN ASSEMBLY



I - 72908

LC METER & GEAR TRAIN ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	1-131438	Seal Wire & Seal
2	1-230309	Coupling
3	2-231801	60 Tooth Spur Gear
4	2-233654	Optical Encoder
5	1-233649	Pulser Coupling
6	1-233734	Encoder Mounting Plate
7	233790-1	Pulser Drive Assembly (Gallon)
8	233790-2	Pulser Drive Assembly (Liter)
9	1-233793	Drive Shaft
10	321423-3	Gear Train & Bushing Assembly
11	321427-1	Cover Plate Assembly
12	3-419902	LC Meter
13	05-50361	1/4-20 x 1" Long Hex Head Cap Screw
14	44-51221	Groov-Pin
15	06-52482	Truarc Retaining Ring
16	4-52901	Roll Pin
17	01-54752	1/4-20 M-F Flange Whiz Lock Nut
18	21-55392	#6 x 3/8" long Hex Head Washer Head Tapping Screw
19	23-55392	#8 x 3/8" long Hex Head Washer Head Tapping Screw

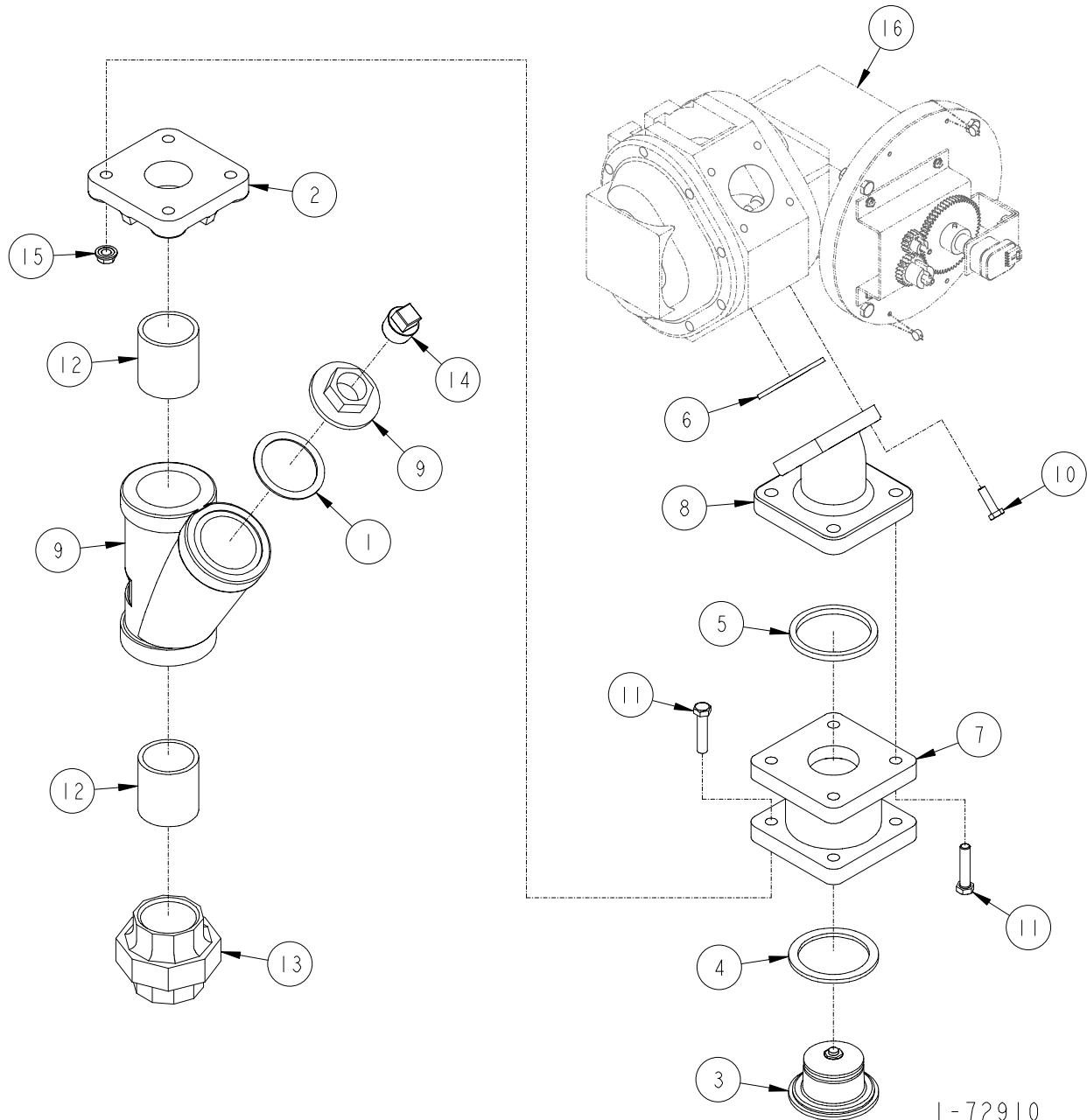
Reference for Tokheim internal use only:

321423 Gear Train Assembly
 321425 Meter & Hydraulic Assembly

3
B

1-72908

LC METER INLET HYDRAULICS



I - 72910

LC METER INLET HYDRAULICS

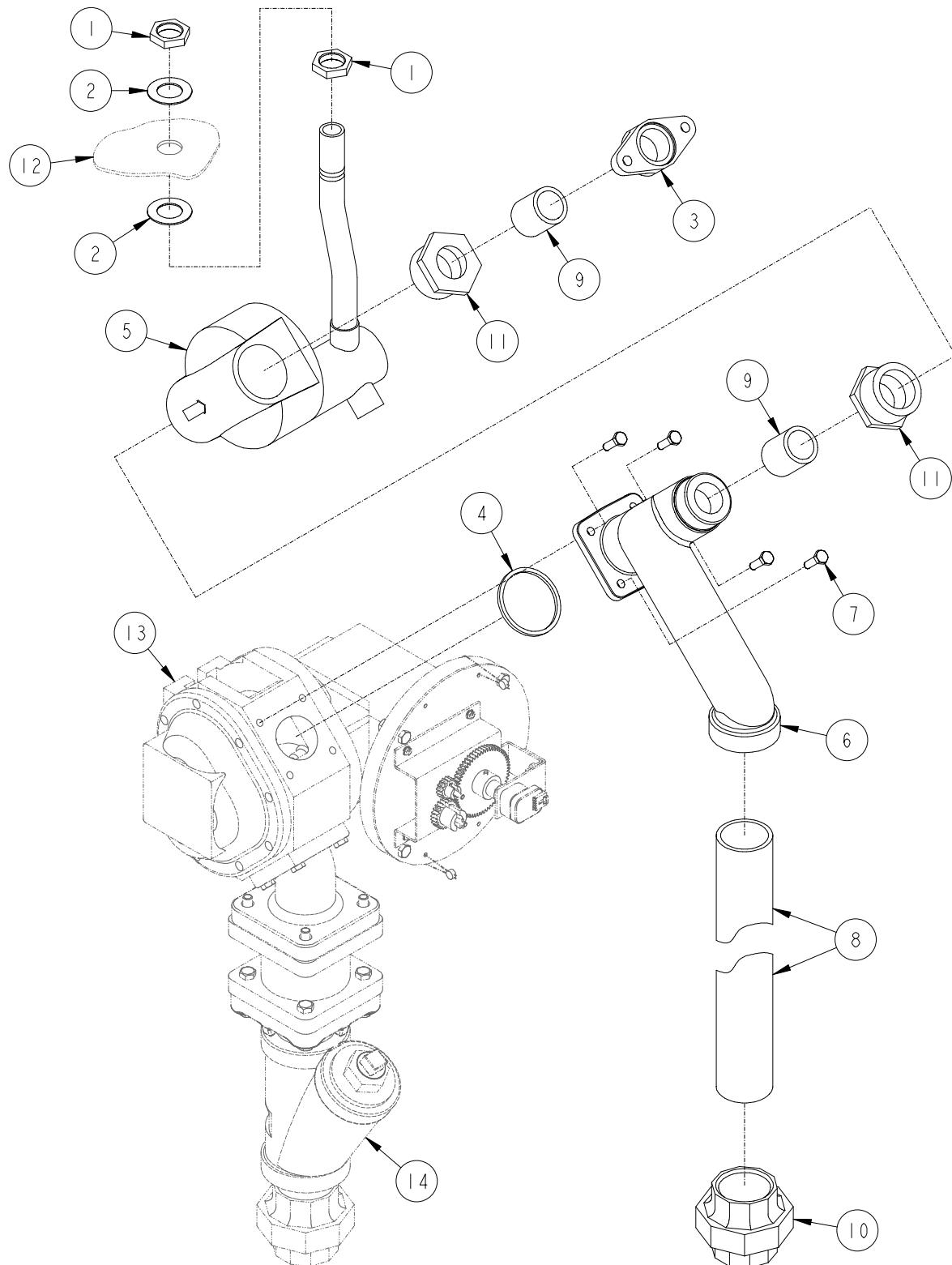
ITEM NO.	PART NO.	DESCRIPTION
1	1-132471	"Y" Strainer Gasket
2	5-221447	Companion Flange
3	225981-1	Check Valve Assembly
4	15-313235	Gasket
5	18-313235	Gasket
6	19-313235	Gasket
7	1-319057	Check Valve Housing
8	2-420233	Meter Elbow
9	1-420697	"Y" Strainer (With 40 Mesh Stainless Steel Screen)
	2-420697	40 Mesh Stainless Steel Screen "Only"
10	04-50361	1/4-20 x 7/8" Long Hex Head Cap Screw
11	37-50361	5/16-18 x 1-1/2" Long Hex Head Cap Screw
12	118-50560	1-1/2" x 2" Long Pipe Nipple
13	07-51780	1-1/2" Union Female
14	05-51901	Pipe Plug
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	<u>For parts call out of Chassis Assembly see 72779.</u>	

3
BReference for Tokheim internal use only:

321425 Meter & Hydraulic Assembly
 321435 Chassis Assembly

1-72910

LC METER OUTLET HYDRAULICS



| - 72911

LC METER OUTLET HYDRAULICS

ITEM NO.	PART NO.	DESCRIPTION
1	1-130590	Hex Lock Nut
2	1-132715	Conduit Washer
3	5-220923	Meter Flange
4	8100047	Gasket
5		<u>Control Valve Assembly (Includes Items 3, 9 & 11)</u>
	422989-1	220 Volt
	422989-2	120 Volt
6	8100322	Manifold LC Meter Outlet Side
7	04-50361	1/4-20 x 7/8" Long Hex Head Cap Screw
8	337-50510	1-1/2 x 15.781 Long Pipe
9	85-50660	1" x 1-1/2" Long Pipe Nipple
10	07-51780	1-1/2" Union Female
11	22-51850	1-1/2" x 1" Hex Bushing
12		<u>For parts call out of Chassis Assembly see 72779.</u>
13		<u>For parts call out of LC Meter & Gear Train Assembly see 72908.</u>
14		<u>For parts call out of LC Meter Inlet Hydraulics see 72909.</u>

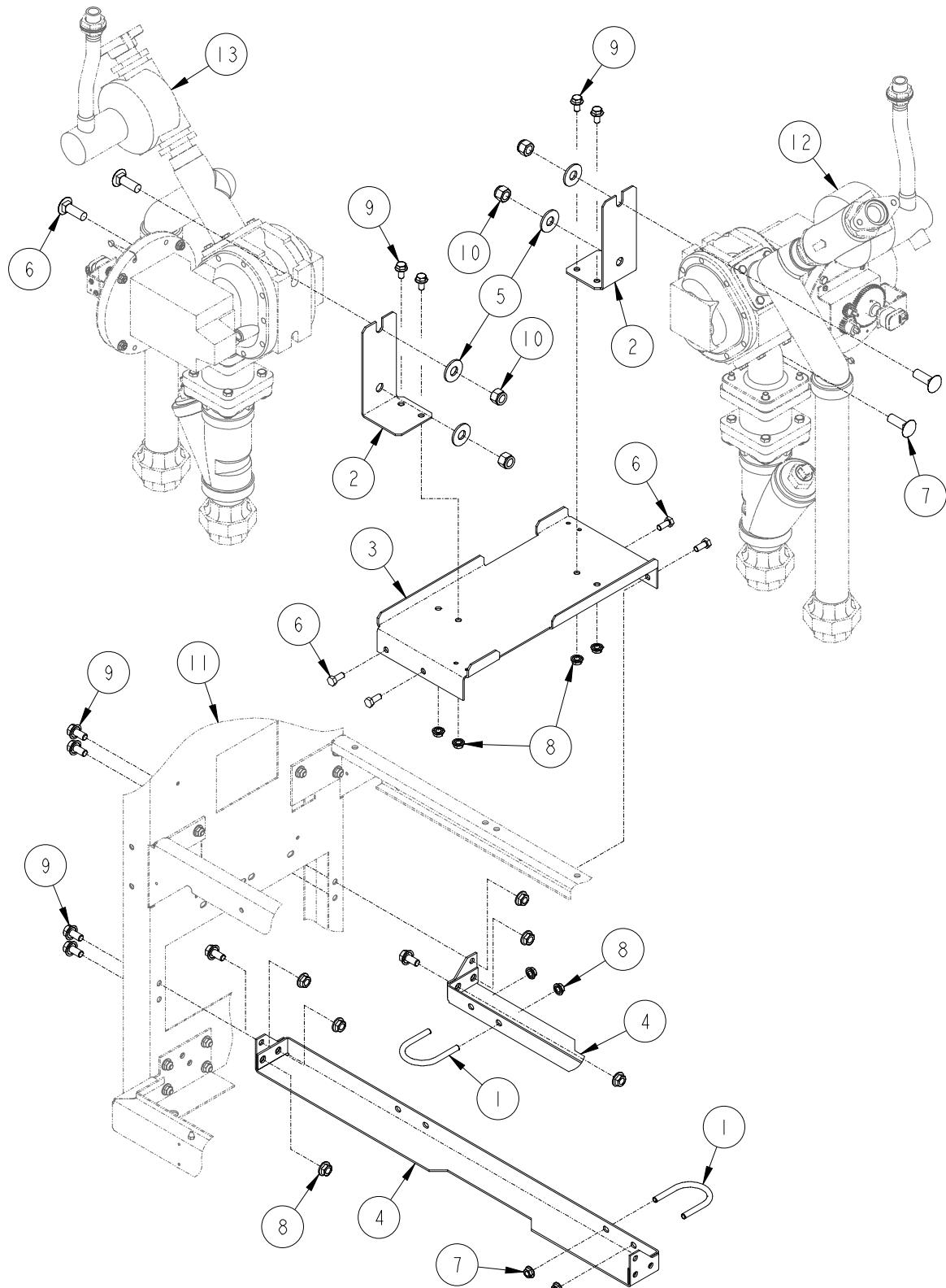
Reference for Tokheim internal use only:

321425 Meter & Hydraulic Assembly
 321435 Chassis Assembly

3
B

1-72911

MASTER/MASTER SYSTEM
H311C-RHVM, H312C-RHVM, H322C-RHVM



1 - 72913

MASTER/MASTER SYSTEM

H311C-RHVM, H312C-RHVMM, H322C-RHVMM

ITEM NO.	PART NO.	DESCRIPTION
1	1-131336	"U" Bolt
2	1-321401	Meter Support Bracket
3	1-422884	Meter Support Plate
4	1-422962	Inlet Support Bracket
5	06-50612	1" Plate Washer
6	20-51491	5/16 x 5/8" Long Self Tapping Screw
7	115-52192	1/2-13 x 1-1/2" Long Carriage Bolt
8	02-54752	5/16-18 M-F Flange Whiz Lock Nut
9	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
10	11-55531	1/2-13 Nylon Insert Lock Nut
11	<u>For parts call out of Chassis Assembly see 72779.</u>	
12	<u>For parts call out of LC Meter Outlet Hydraulics see 72911.</u> (H311C-RHVM side "A", H312C-RHVMM side "A", H322C-RHVMM)	
13	<u>For parts call out of LC Meter Outlet Hydraulics see 72911.</u> (H312C-RHVMM side "B", H322C-RHVMM side "B")	

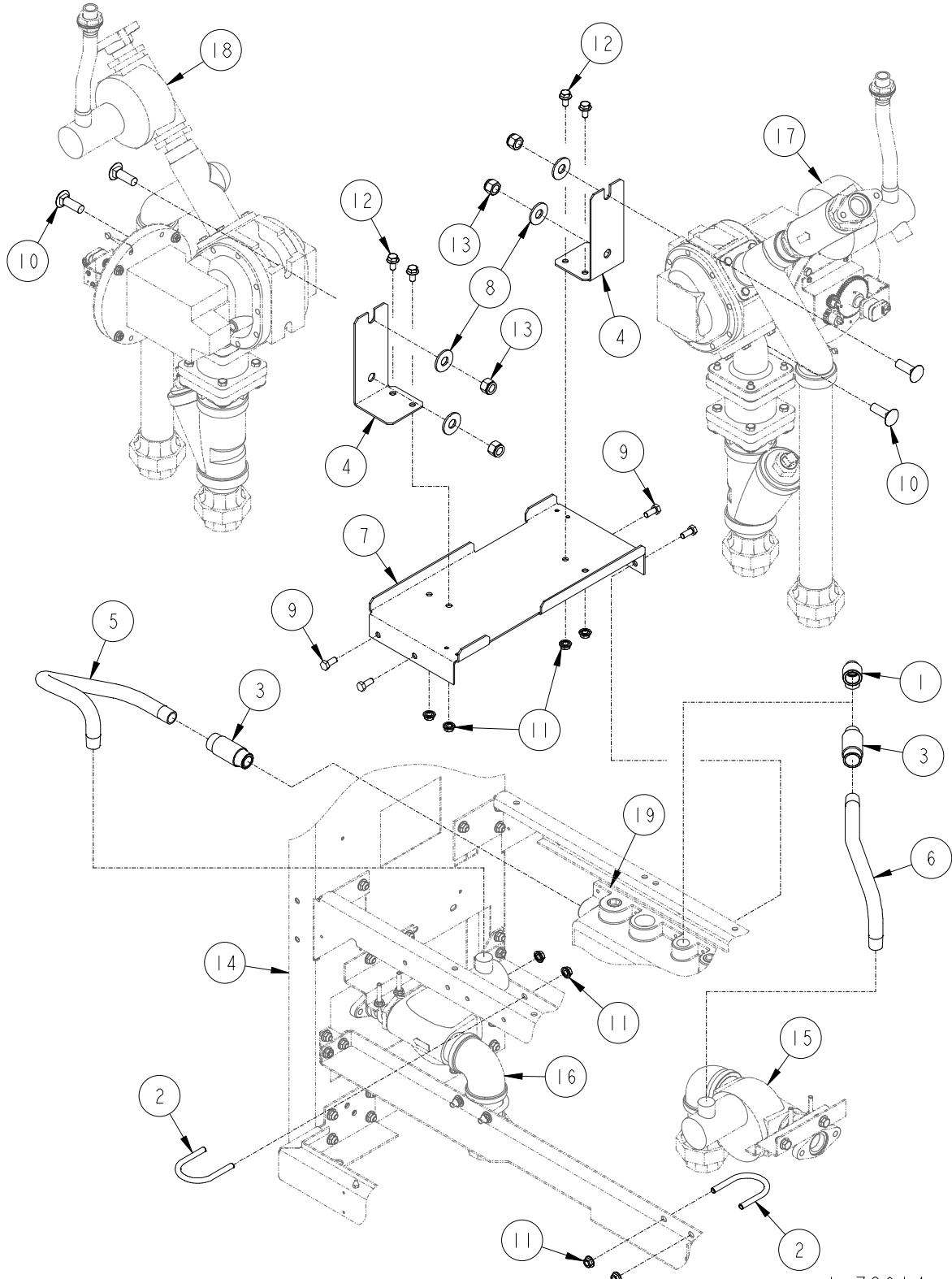
Reference for Tokheim internal use only:

321435 Chassis Assembly

3
B

1-72913

MASTER/SATELLITE SYSTEM
H322C-RHVMS, H324C-RHVMS



1 - 72914

MASTER/SATELLITE SYSTEM

H322C-RHVMS, H324C-RHVMS

ITEM NO.	PART NO.	DESCRIPTION
1	1-128035	1/2" x 90° Conduit Street Elbow
2	1-131336	"U" Bolt
3	1-218941	1/2" Expansion Union (Male/Female)
4	1-321401	Meter Support Bracket
5	1-321428	Conduit
6	1-321430	Conduit
7	1-422884	Meter Support Plate
8	06-50612	1" Plate Washer
9	20-51491	5/16 x 5/8" Long Self Tapping Screw
10	115-52192	1/2-13 x 1-1/2" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	11-55531	1/2-13 Nylon Insert Lock Nut
14	<u>For parts call out of Chassis Assembly see 72779.</u>	
15	<u>For parts call out of Satellite Hydraulics see 72909.</u> (H322C-RHVMS side "A", H324C-RHVMS side "A")	
16	<u>For parts call out of Satellite Hydraulics see 72909.</u> (H324C-RHVMS side "B")	
17	<u>For parts call out of LC Meter Outlet Hydraulics see 72911.</u> (H322C-RHVMS side "A", H324C-RHVMS side "A")	
18	<u>For parts call out of LC Meter Outlet Hydraulics see 72911.</u> (H322C-RHVMS side "B", H324C-RHVMS side "B")	
19	<u>For parts call out of Connection Box Assembly see 72917.</u>	

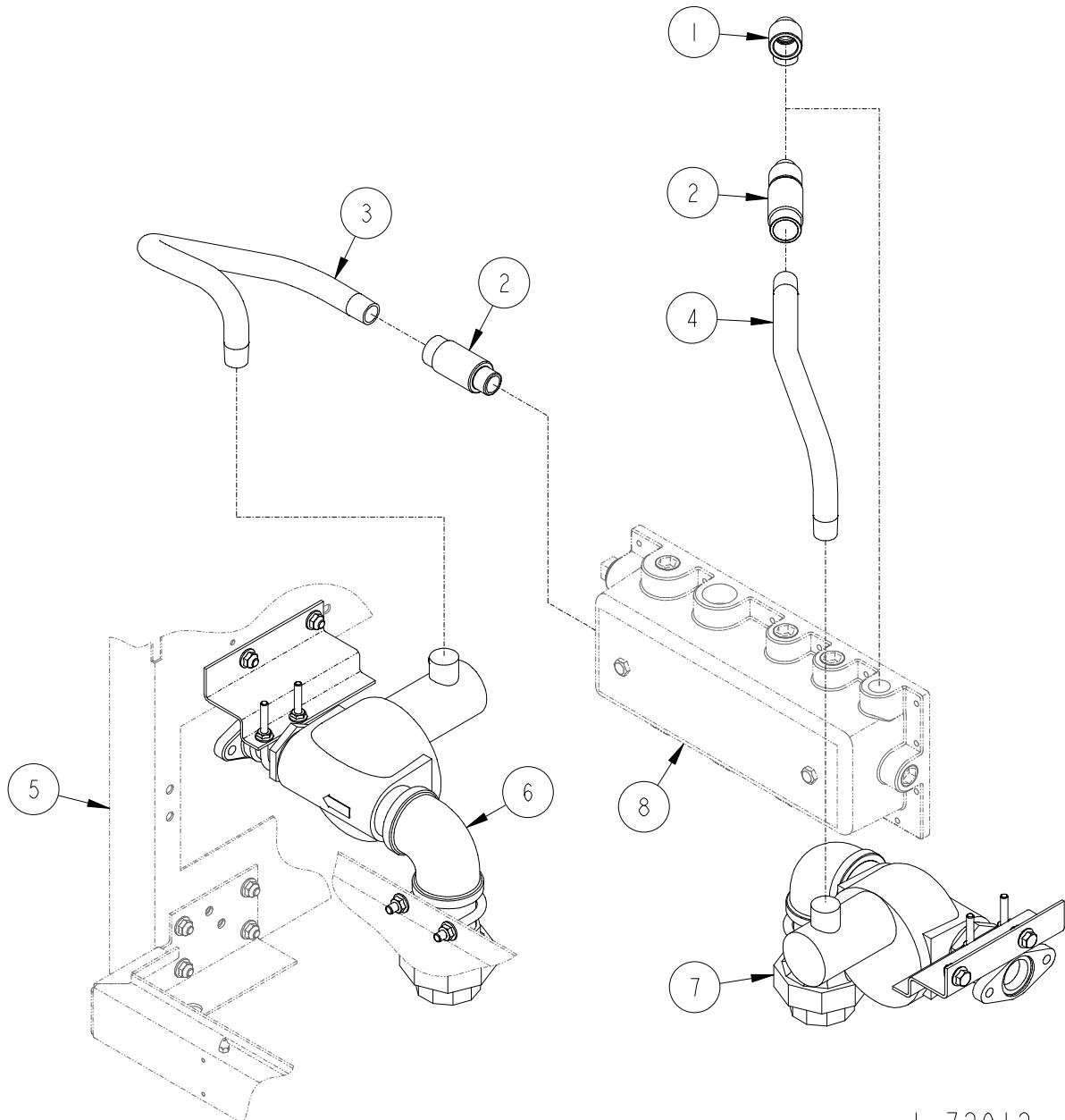
3
B

Reference for Tokheim internal use only:

321435 Chassis Assembly

1-72914

SATELLITE SYSTEM
H311C-RHVS, H312C-RHVSS



1-72912

SATELLITE SYSTEM

H311C-RHVS, H312C-RHVSS

ITEM NO.	PART NO.	DESCRIPTION
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1	1-128035	1/2" x 90° Conduit Street Elbow
2	1-218941	1/2" Expansion Union (Male/Female)
3	1-321428	Conduit
4	1-321430	Conduit
5	<u>For parts call out of Chassis Assembly see 72779.</u>	
6	<u>For parts call out of Satellite Hydraulics see 72909.</u> (H311C-RHVS, H312C-RHVSS side "A", H324C-RHVMS side "A")	
7	<u>For parts call out of Satellite Hydraulics see 72909.</u> (H312C-RHVSS side "B", H322C-RHVMS side "B", H324C-RHVMS side "B")	
8	<u>For parts call out of Satellite Connection Box Assembly see 72918</u>	

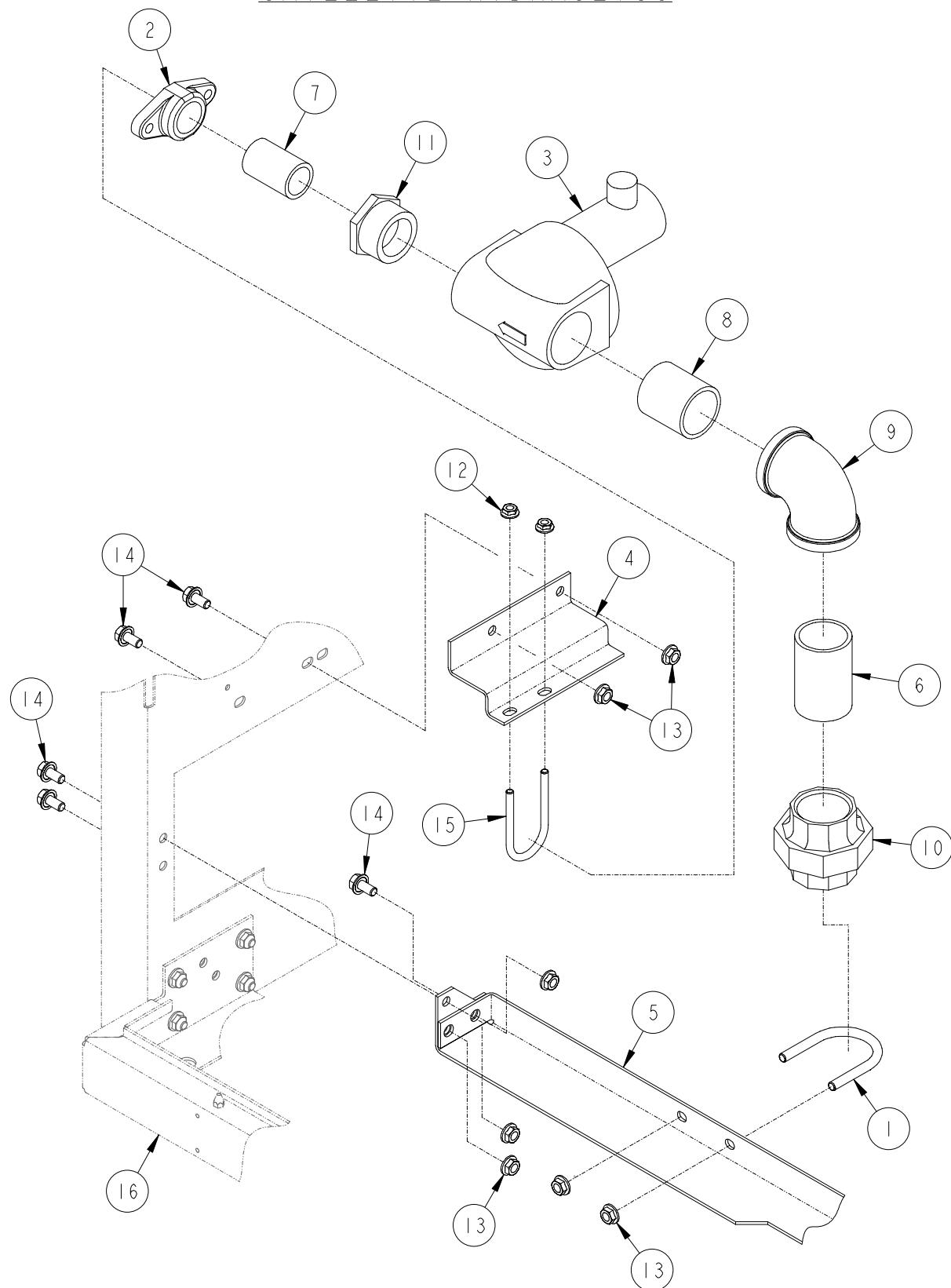
Reference for Tokheim internal use only:

321435 Chassis Assembly

3
B

1-72912

SATELLITE HYDRAULICS



I - 72909

SATELLITE HYDRAULICS

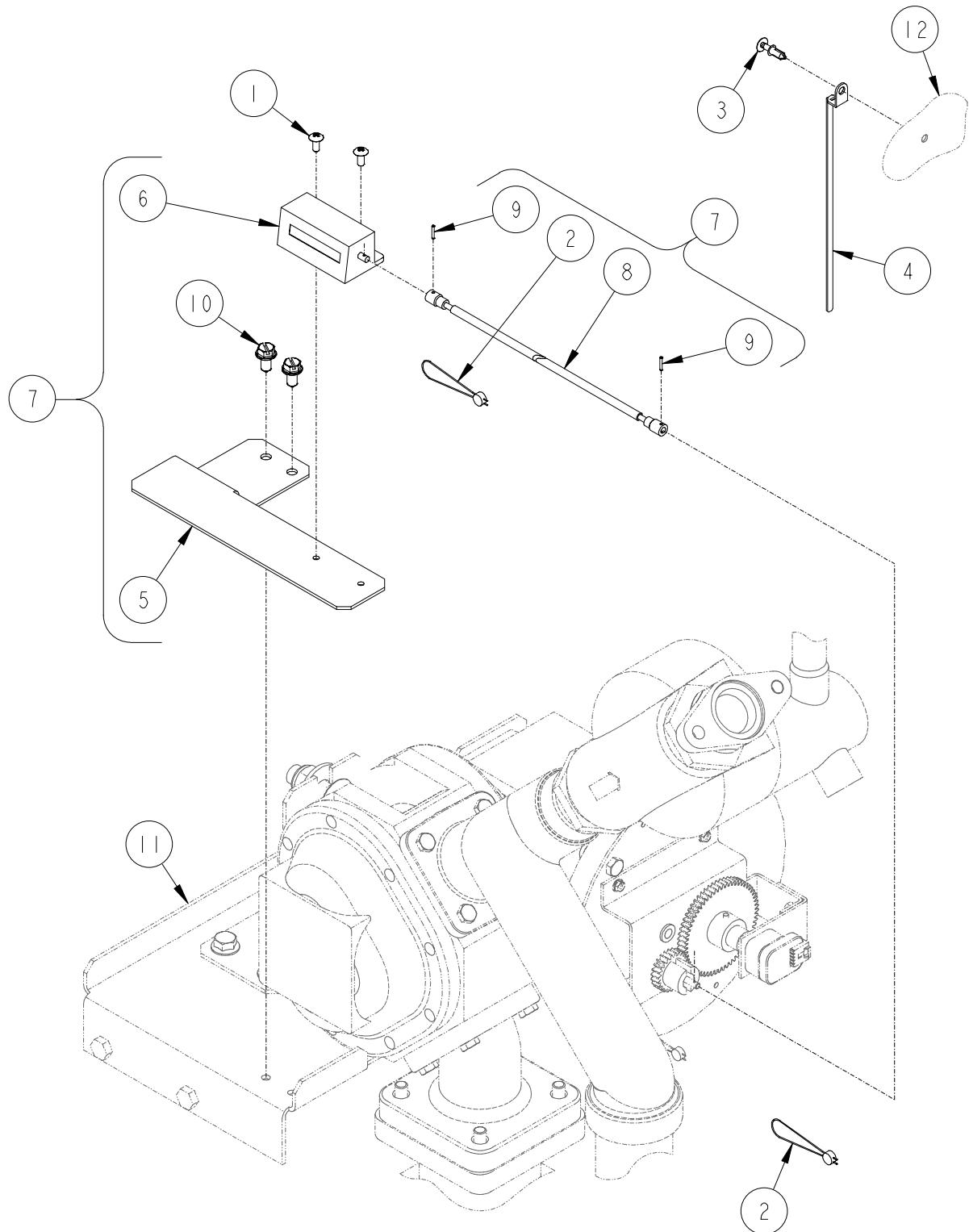
ITEM NO.	PART NO.	DESCRIPTION
1	1-131336	5/16-18 "U" Bolt
2	5-220923	Meter Flange
3	<u>Control Valve</u>	
	1-319059	120 Volt
	2-319059	220 Volt
4	1-321403	Satellite Inlet Support Bracket
5	1-422962	Inlet Support Bracket
6	196-50510	1-1/2" x 2-13/16" Pipe
7	86-50560	1" x 2" Long Pipe Nipple
8	118-50560	1-1/2" x 2" Long Pipe Nipple
9	08-51700	1-1/2" 90° Elbow Banded
10	07-51780	1-1/2" Female Union
11	22-51850	Hexagon Bushing
12	01-54752	1/4-20 M-F Flange Whiz Lock Nut
13	02-54752	5/16-18 M-F Flange Whiz Lock Nut
14	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
15	03-55421	1/4-20 "U" Bolt
16	<u>For parts call out of Chassis Assembly see 72779.</u>	

3
BReference for Tokheim internal use only:

321425 Meter & Hydraulic Assembly
 321435 Chassis Assembly

I-72909

TOTALIZER ASSEMBLY



1-72915

TOTALIZER ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	1-126964	#8-32 x 3/8" Long Truss Head Thread Cutting Screw
2	1-131438	Seal Wire & Seal
3	1-228380	Blind Rivet
4	4-228918	Cable Clamp
5	1-321411	Totalizer Bracket
6	<u>Totalizer</u>	
	1-321444	Gallon
	2-321444	Liter
7	<u>Totalizer Assembly (Includes items 1, 2, 5, 6, 8 & 9)</u>	
	321439-1	Gallon
	321439-2	Liter
8	1-321459	Drive Cable
9	04-52901	Roll Pin
10	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
11	<u>For parts call out of see:</u>	
	72913	Master/Master System
	72914	Master/Satellite System
12	<u>For parts call out of Chassis Assembly see 72779.</u>	

Reference for Tokheim internal use only:

321425	Meter & Hydraulic Assembly
321435	Chassis Assembly

3
B

SECTION

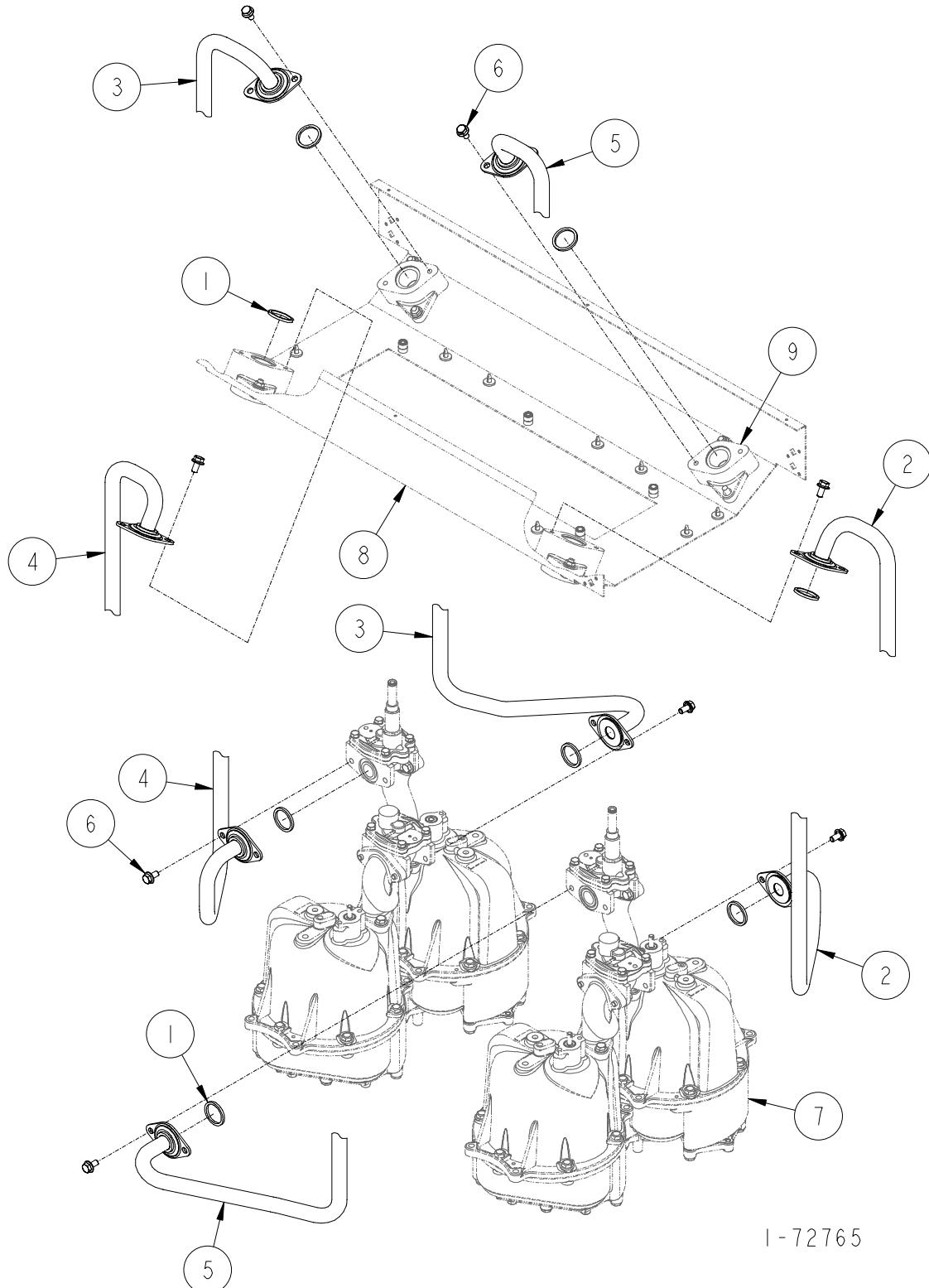
4A

898 Discharge Hydraulics (Non Vapor)

Page Number	Page Number
<u>Discharge Assembly</u>	<u>Discharge Assembly (Continued)</u>
H311C, H312C, H322C, H324C, H311D, H312D, H322D & H324D 4A-2, 4A-3	H413C, H426C, H413D & H426D 4A-32, 4A-33
H311C-B3/5 & H322C-B3/5 4A-4, 4A-5	H413C-TR, H413D-TR, H426C-TR & H426D-TR 4A-34, 4A-35
H311C-RHVM & H312C-RHVMM 4A-6, 4A-7	H413C-EB & H426C-EB 4A-36, 4A-37
H311C-RHVS & H312C-RHVSS 4A-8, 4A-9	H413C-EBTR & H426C-EBTR 4A-38, 4A-39
H322C-RHVSS 4A-10, 4A-11	H414C, H428C, H414D & H428D 4A-40, 4A-41
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H411C, H422C, H411D & H422D 4A-14, 4A-15	H724C 4A-44, 4A-45
H411C-B3/5 & H422C-B3/5 4A-16, 4A-17	
H411C-B3/5-MR & H422C-B3/5-MR 4A-18, 4A-19	
H412C, H424C, H412D & H424D 4A-20, 4A-21	
H412C-TR, H412D-TR, H424C-TR & H424D-TR 4A-22, 4A-23	
H412C-TL, H412D-TL, H424C-TL & H424D-TL 4A-24, 4A-25	
H412C-B3/4 & H424C-B3/4 4A-26, 4A-27	
H412C-B3/4TL & H424C-B3/4TL 4A-28, 4A-29	
H412C-B3/4TR & H424C-B3/4TR 4A-30, 4A-31	
	<u>Outlet Adapter Assembly</u>
	H311C, H312C, H322C, H324C, H413C, H414C, H424C, H424C-B3/4 4A-46, 4A-47
	H426C, H426C-EB, H428C, H428C-EB, H311D, H312D, H322D, H324D, H413D, H414D, H424D, H426D & H428D 4A-48, 4A-49
	H311C-B3/5, H322C-B3/5, H411C, H422C, H422C-B3/5, H424C, H424C-B3/5, H426C-EB & H411D, H422D & H424D 4A-50, 4A-51
	H424C, H424C-B3/5 & H424D 4A-52, 4A-53
	Fuel Tube Clamp Assembly 4A-54, 4A-55

DISCHARGE ASSEMBLY

H311C, H312C, H322C & H324C (NON VAPOR)
H311D, H312D, H322D & H324D (NON VAPOR)



DISCHARGE ASSEMBLY
H311C, H312C, H322C & H324C (NON VAPOR)
H311D, H312D, H322D & H324D (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H311C, H312C, H322C, H324C Side A", H311D, H312D, H322D, H324D Side "A")
3	1-422641	Fuel Discharge Tube (H324C Side "B" & H324D Side "B")
4	1-422642	Fuel Discharge Tube (H311C, H312C, H322C, H324C Side "A", H311D, H312D, H322D, H324D Side "A")
5	1-422642	Fuel Discharge Tube (H324C Side "B" & H324D Side "B")
6	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
7	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
8	<u>For parts call out of Chassis Assembly see 72779.</u>	
9	<u>For parts call out of Outlet Adaptor Assembly see 72763.</u>	

Reference for Tokheim internal use only:

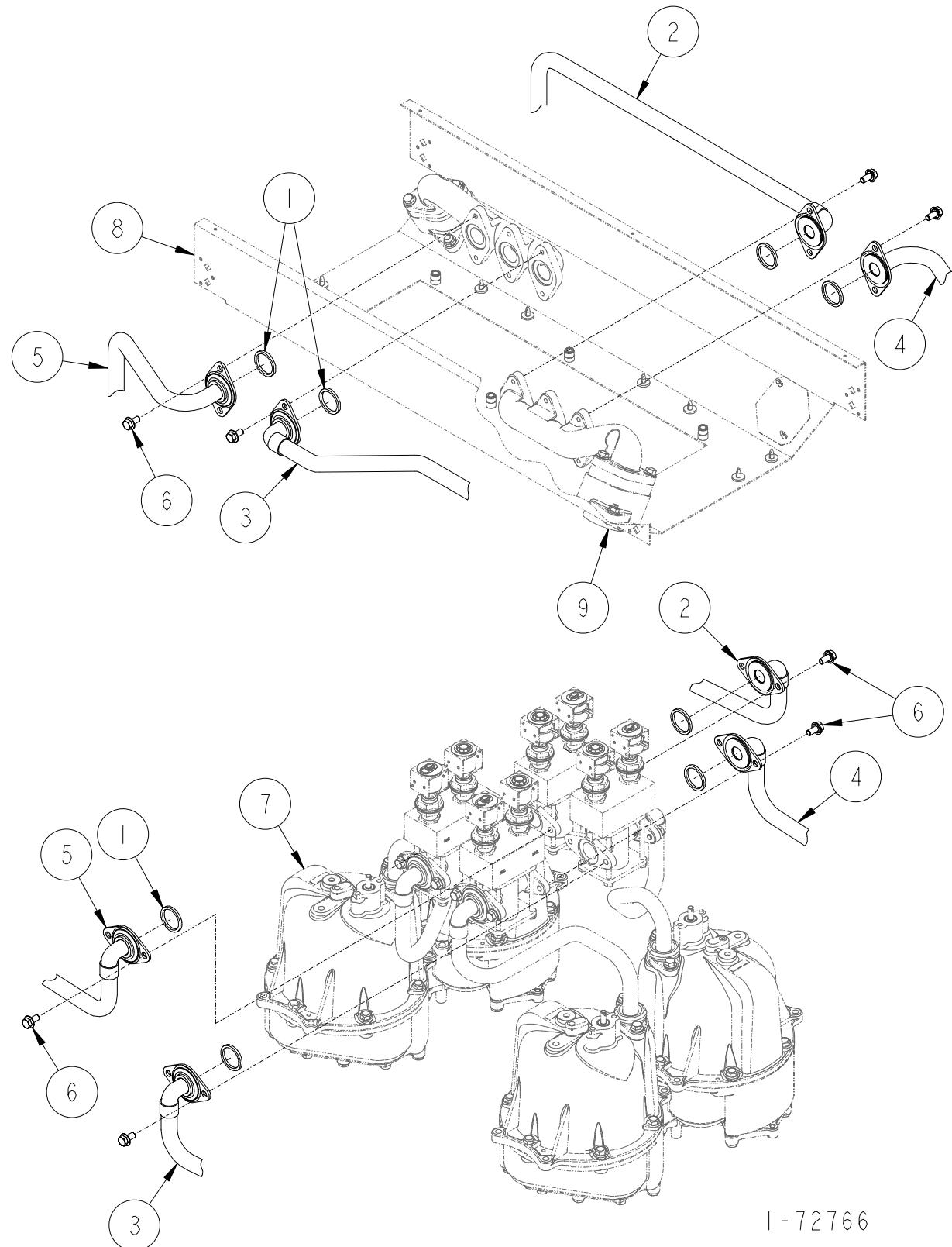
321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

1-72765

4
A

DISCHARGE ASSEMBLY

H311C-B3/5 & H322C-B3/5 (NON VAPOR)



1 - 72766

DISCHARGE ASSEMBLY

H311C-B3/5, H322C-B3/5 (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422696	Fuel Discharge Tube (H311C-B3/5 & H322C-B3/5 Side "A")
3	1-422696	Fuel Discharge Tube (H322C-B3/5 Side "B")
4	1-422711	Fuel Discharge Tube (H311C-B3/5 & H322C-B3/5 Side "A")
5	1-422711	Fuel Discharge Tube (H322C-B3/5 Side "B")
6	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
7	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
8	<u>For parts call out of Chassis Assembly see 72779.</u>	
9	<u>For parts call out of Outlet Adaptor Assembly see 72761.</u>	

Reference for Tokheim internal use only:

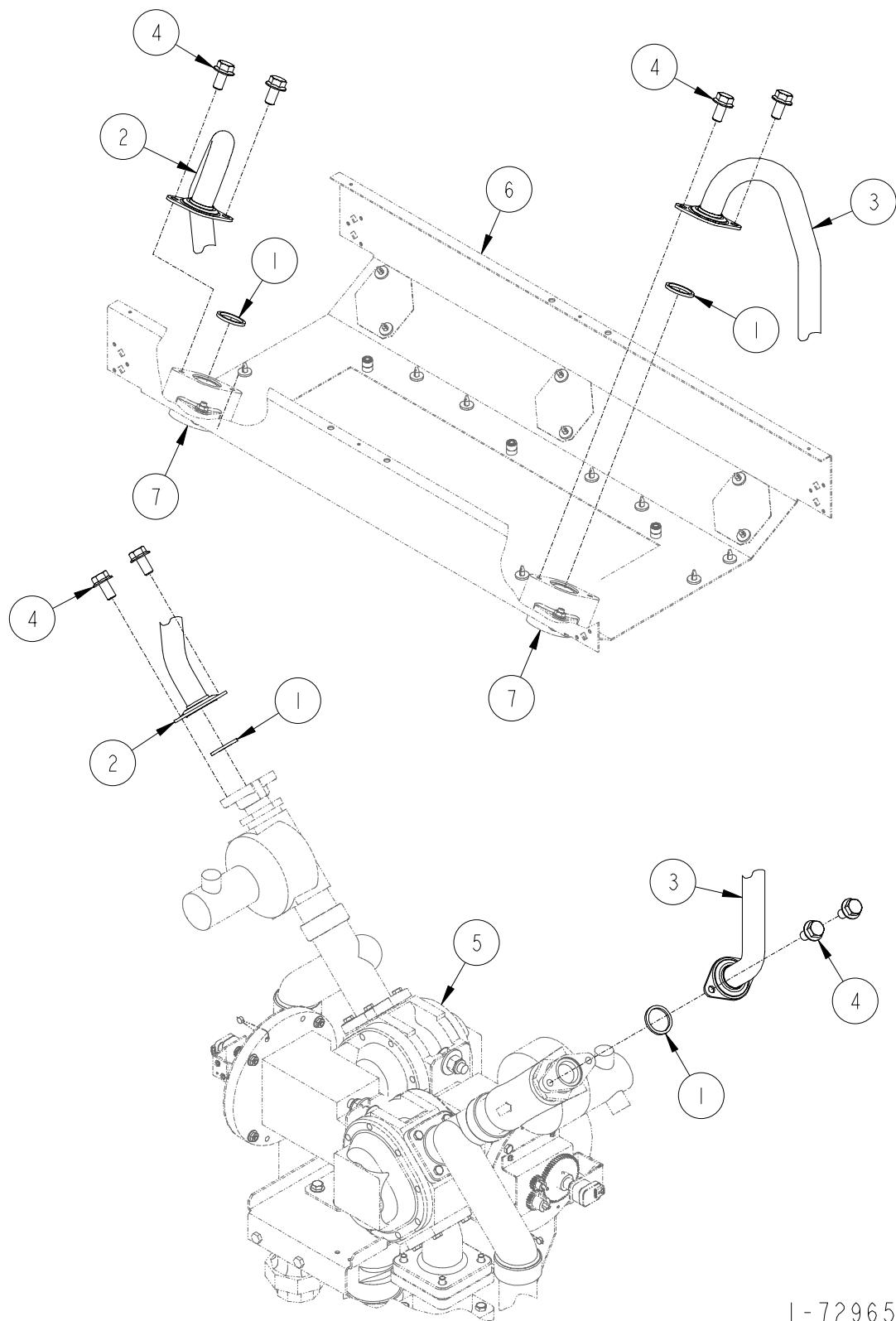
321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

4
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1-72766

DISCHARGE ASSEMBLY

H311C-RHVM & H312C-RHVMM



1-72965

DISCHARGE ASSEMBLY

H311C-RHVM & H312C-RHVMM

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422967	Fuel Discharge Tube (H311C-RHVM & H312C-RHVMM)
3	1-422968	Fuel Discharge Tube (H312C-RHVMM)
4	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
5	<u>For parts call out of Master/Master System see 72913.</u>	
6	<u>For parts call out of Chassis Assembly see 72779.</u>	
7	<u>For parts call out of Outlet Adaptor Assembly see 72763.</u>	

Reference for Tokheim internal use only:

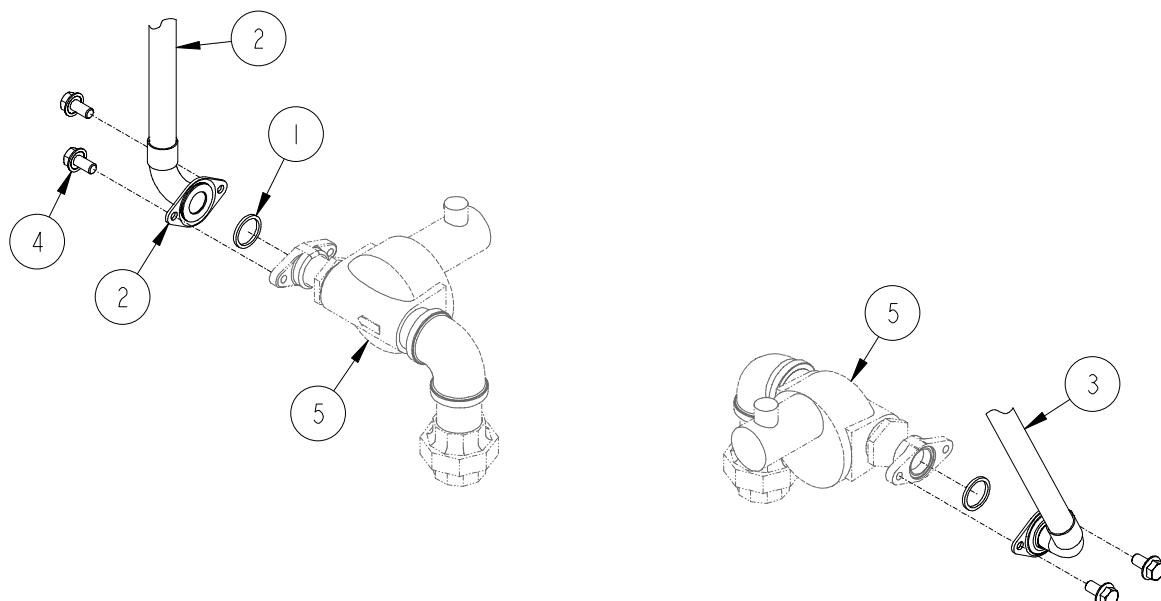
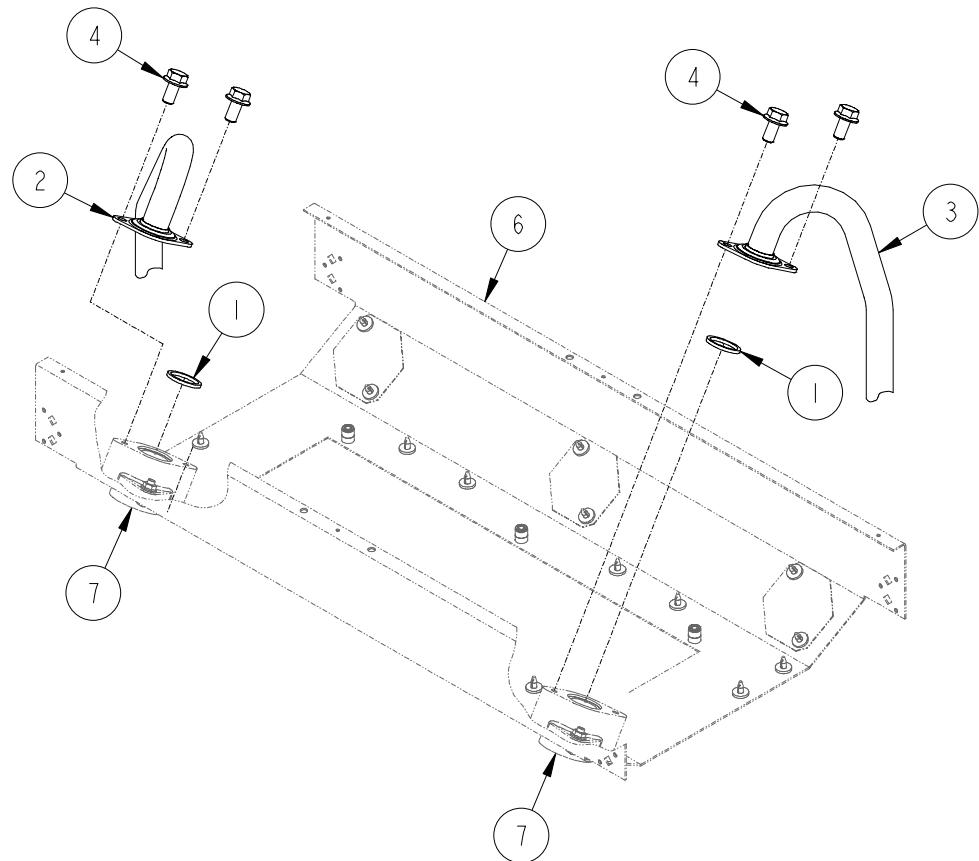
321436 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

1-72965

4
A

DISCHARGE ASSEMBLY

H311C-RHVS & H312C-RHVSS



1 - 72966

DISCHARGE ASSEMBLY
H311C-RHVS & H312C-RHVSS

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422969	Fuel Discharge Tube (H311C-RHVS & H312C-RHVSS)
3	1-422970	Fuel Discharge Tube (H312C-RHVSS)
4	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
5		<u>For parts call out of Satellite System see 72912.</u>
6		<u>For parts call out of Chassis Assembly see 72779.</u>
7		<u>For parts call out of Outlet Adaptor Assembly see 72763.</u>

Reference for Tokheim internal use only:

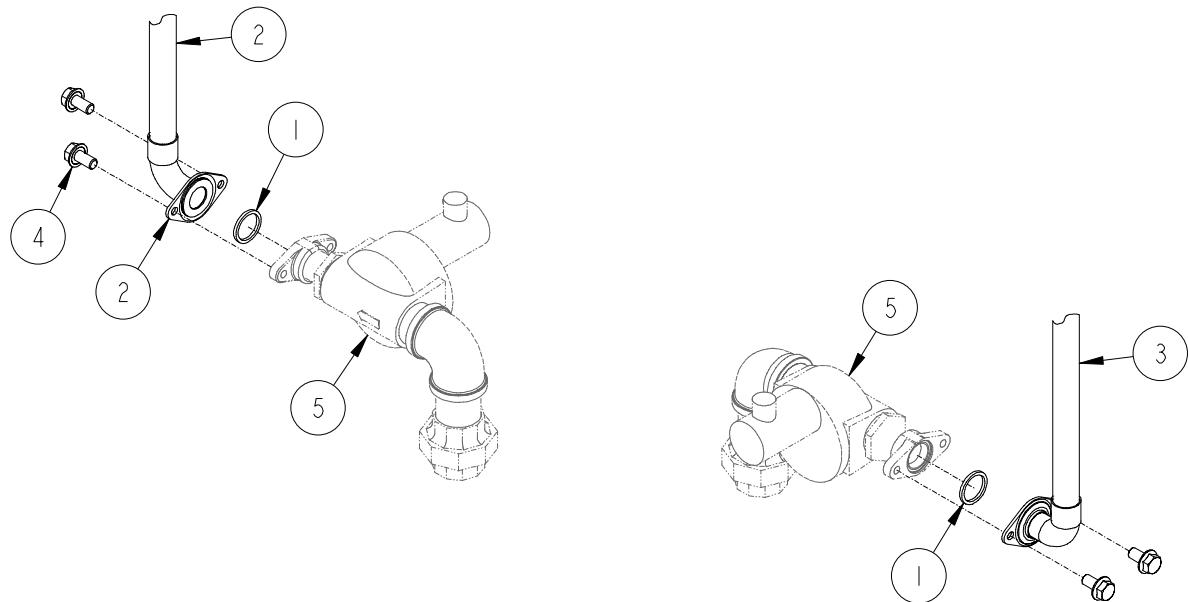
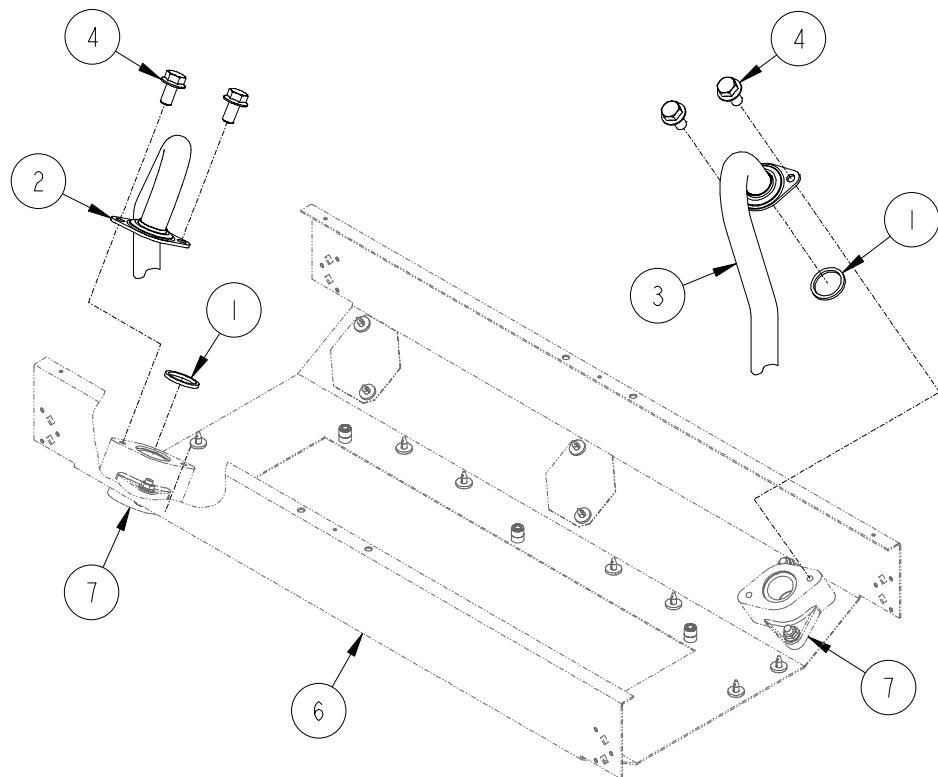
321436 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

1-72966

4
A

DISCHARGE ASSEMBLY

H322C-RHVSS



1-72967

DISCHARGE ASSEMBLY

H322C-RHVSS

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422969	Fuel Discharge Tube
3	1-422969	Fuel Discharge Tube
4	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
5	<u>For parts call out of Satellite System see 72912.</u>	
6	<u>For parts call out of Chassis Assembly see 72779.</u>	
7	<u>For parts call out of Outlet Adaptor Assembly see 72763.</u>	

Reference for Tokheim internal use only:

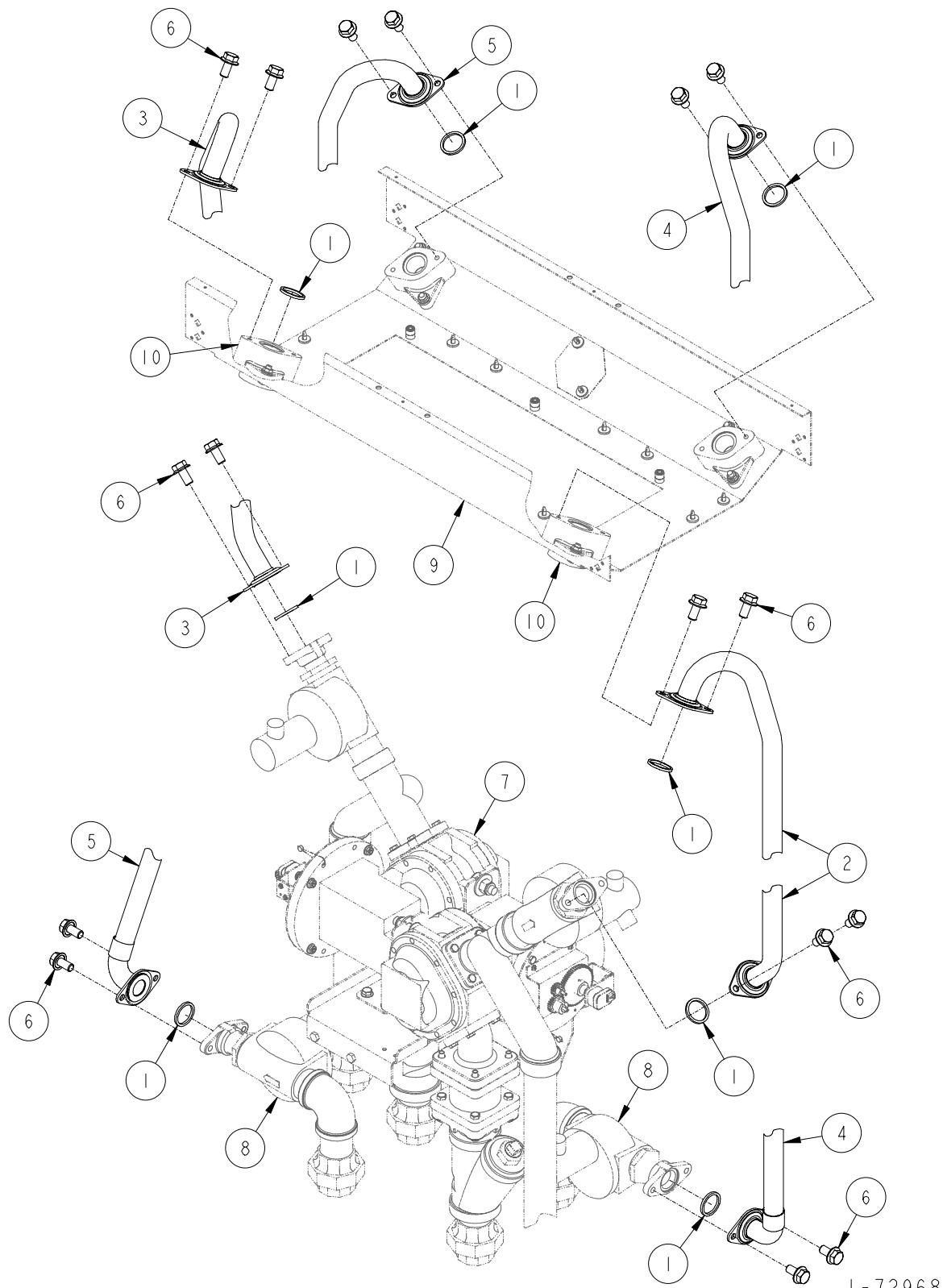
321436 Fuel Tube Hydraulic Assembly
422740 Raceway Assembly

1-72967

4
A

DISCHARGE ASSEMBLY

H322C-RHMS & H324C-RHVMS



I - 72968

DISCHARGE ASSEMBLY

H322C-RHVMS & H324C-RHVMS

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422967	Fuel Discharge Tube
3	1-422968	Fuel Discharge Tube
4	1-422969	Fuel Discharge Tube
5	1-422970	Fuel Discharge Tube
6	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
7	<u>For parts call out of Master/Master System see 72912.</u>	
8	<u>For parts call out of Satellite System see 72913.</u>	
9	<u>For parts call out of Chassis Assembly see 72779.</u>	
10	<u>For parts call out of Outlet Adaptor Assembly see 72763.</u>	

Reference for Tokheim internal use only:

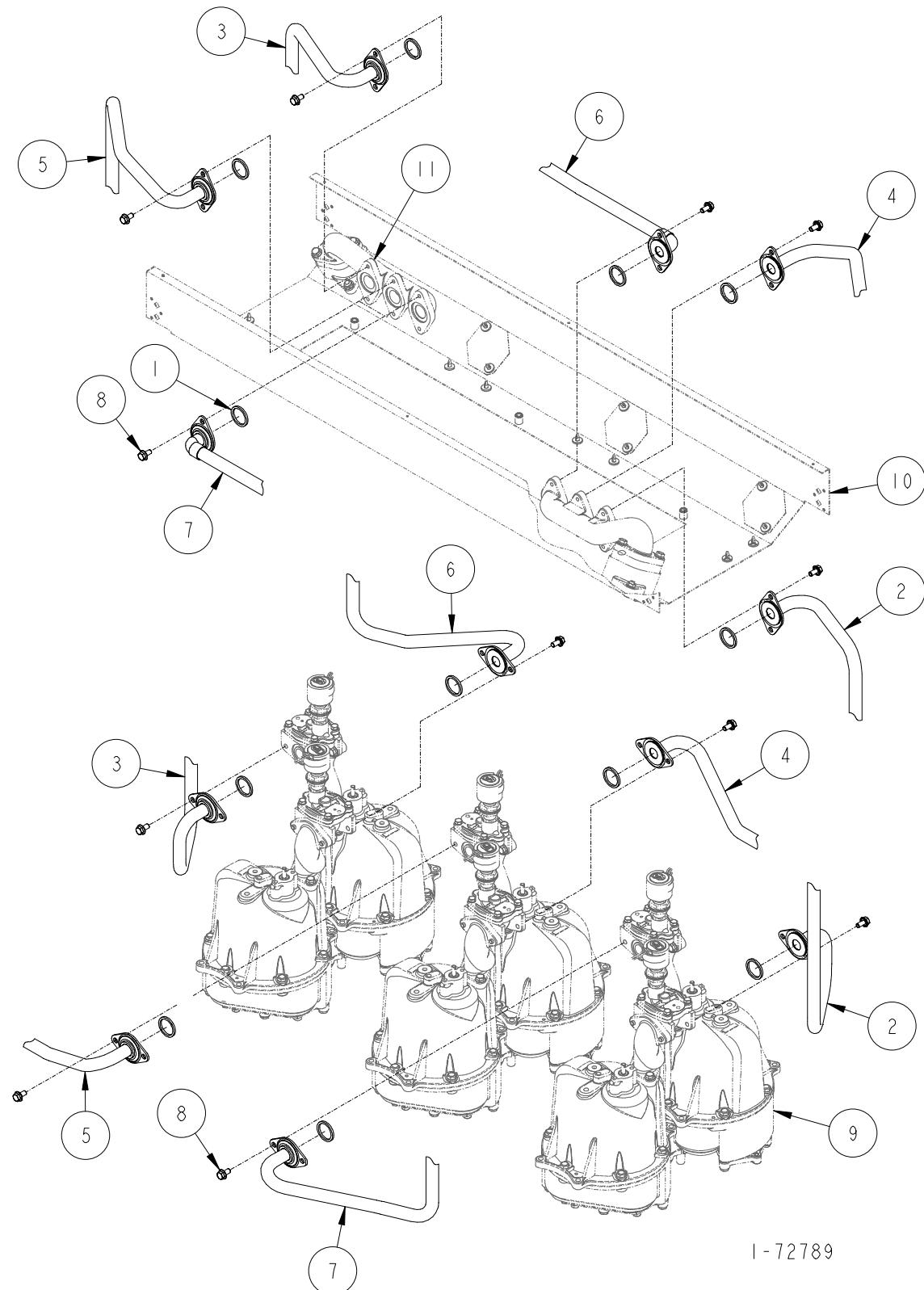
321436 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

4
A

1-72968

DISCHARGE ASSEMBLY

H411C, H422C, H411D & H422D (NON VAPOR)



1 - 72789

DISCHARGE ASSEMBLY

H411C, H422C, H411D & H422D (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422729	Fuel Discharge Tube (H411C, H422C Side "A", H411D, H422D Side "A")
3	1-422729	Fuel Discharge Tube (H422C Side "B" & H422D Side "B")
4	1-422730	Fuel Discharge Tube (H411C, H422C Side "A", H411D, H422D Side "A")
5	1-422730	Fuel Discharge Tube (H422C Side B & H422D Side "B")
6	1-422731	Fuel Discharge Tube (H411C, H422C Side "A", H411D, H422D Side "A")
7	1-422731	Fuel Discharge Tube (H422C Side "B" & H422D Side "B")
8	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
10	<u>For parts call out of Chassis Assembly see 72724.</u>	
11	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	

Reference for Tokheim internal use only:

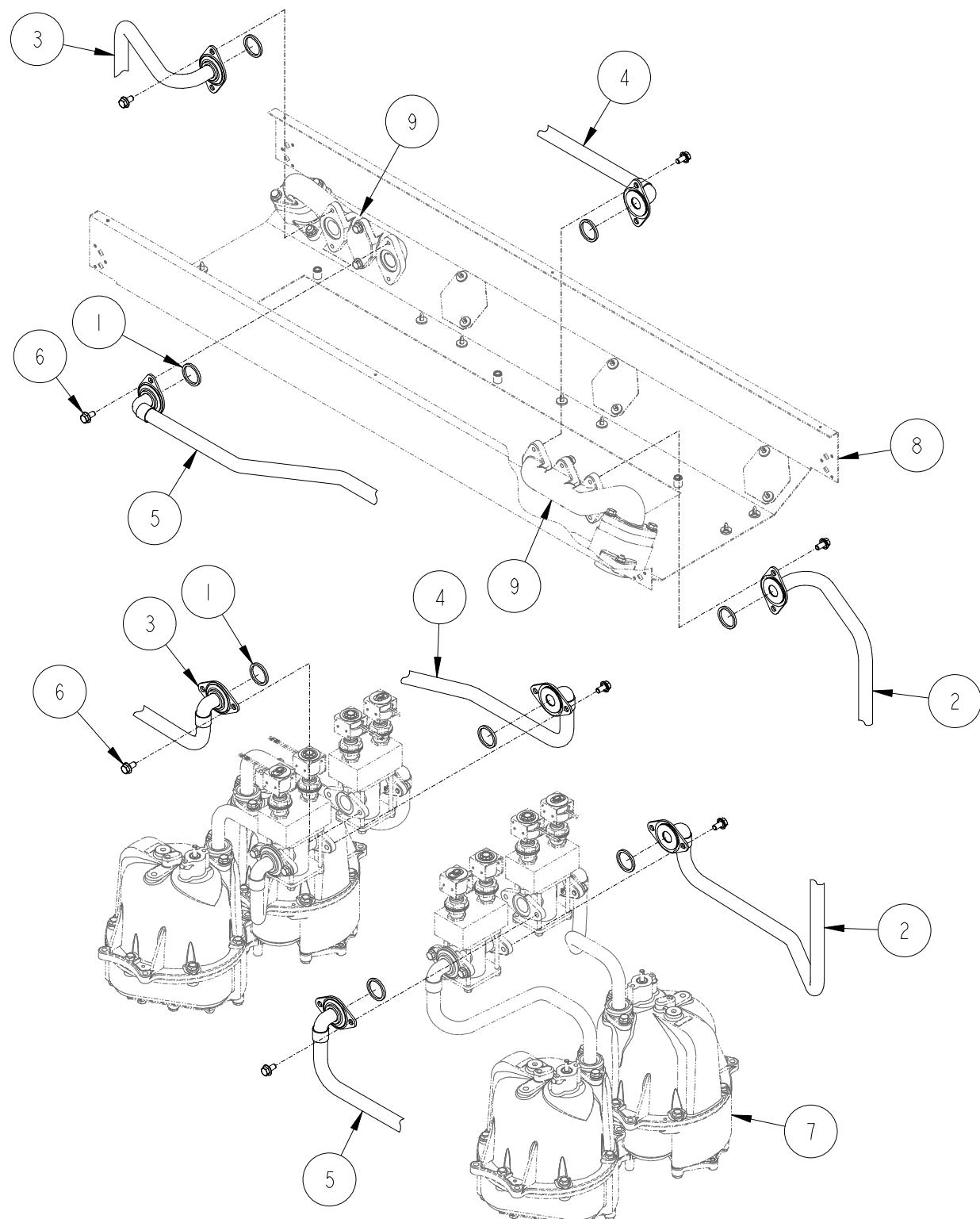
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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I-72789

DISCHARGE ASSEMBLY

H411C-B3/5 & H422C-B3/5 (NON VAPOR)



2-72790

DISCHARGE ASSEMBLY
H411C-B3/5 & H422C-B3/5 (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422732	Fuel Discharge Tube (H411C-B3/5 & H422C-B3/5 Side A)
3	1-422732	Fuel Discharge Tube (H422C-B3/5 Side B)
4	1-422733	Fuel Discharge Tube (H411C-B3/5 & H422C-B3/5 Side A)
5	1-422733	Fuel Discharge Tube (H422C-B3/5 Side B)
6	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
7	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
8	<u>For parts call out of Chassis Assembly see 72724.</u>	
9	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	

Reference for Tokheim internal use only:

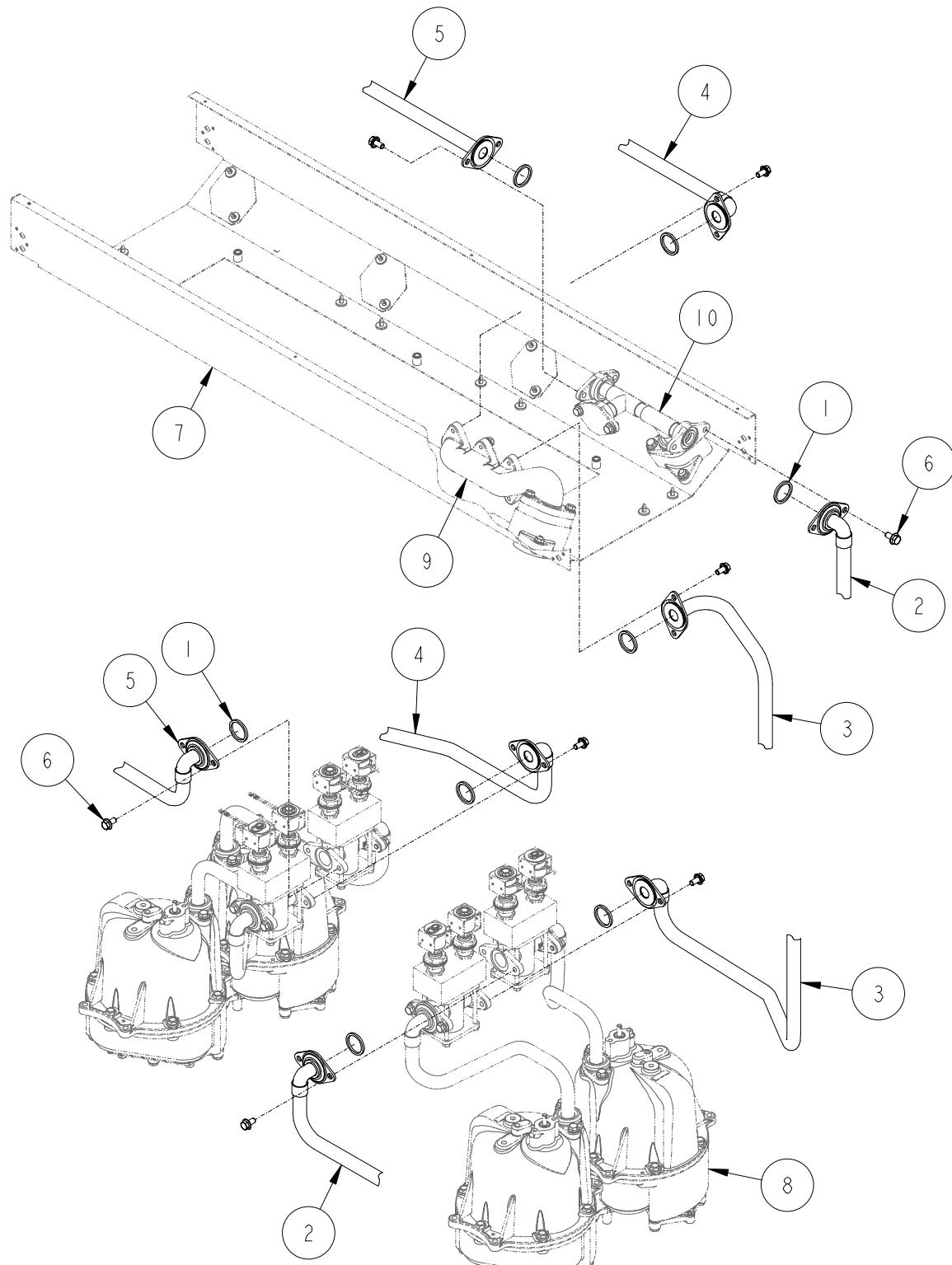
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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2-72790

DISCHARGE ASSEMBLY

H411C-B3/5MR & H422C-B3/5MR (NON VAPOR)



| - 7293 |

DISCHARGE ASSEMBLY
H411C-B3/5MR & H422C-B3/5MR (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422732	Fuel Discharge Tube
3	1-422732	Fuel Discharge Tube
4	1-422733	Fuel Discharge Tube
5	1-422732	Fuel Discharge Tube
6	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
7	<u>For parts call out of Chassis Assembly see 72724.</u>	
8	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
9	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	
10	<u>For parts call out of Outlet Adapter Assembly see 72818.</u>	

Reference for Tokheim internal use only:

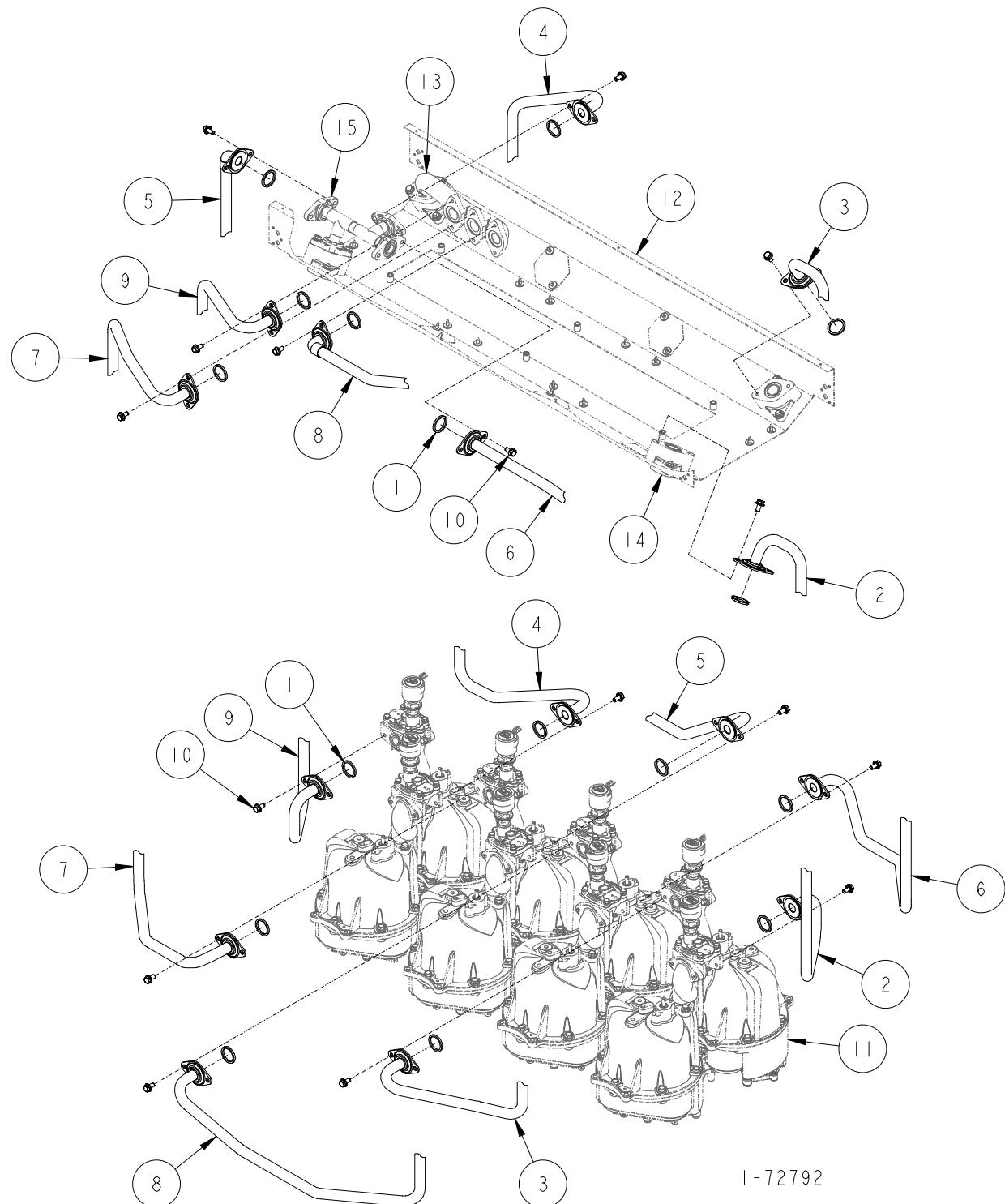
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
A

I-72931

DISCHARGE ASSEMBLY

H412C, H424C, H412D & H424D (NON VAPOR)



DISCHARGE ASSEMBLY

H412C, H424C, H412D & H424D (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H412C, H424C Side "A", H412D, H424D Side "A")
3	1-422642	Fuel Discharge Tube (H424C Side "B" & H424D Side "B")
4	1-422697	Fuel Discharge Tube (H412C, H424C Side "A", H412D, H424D Side "A")
5	1-422698	Fuel Discharge Tube (H424C Side "B" & H424D Side "B")
6	1-422699	Fuel Discharge Tube (H412C, H424C Side "A", H412D, H424D Side "A")
7	1-422700	Fuel Discharge Tube (H424C Side "B" & H424D Side "B")
8	1-422701	Fuel Discharge Tube (H412C, H424C Side "A", H412D, H424D Side "A")
9	1-422729	Fuel Discharge Tube (H424C Side "B" & H424D Side "B")
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
12	<u>For parts call out of Chassis Assembly see 72724.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	
14	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
15	<u>For parts call out of Outlet Adapter Assembly see 72818.</u>	

Reference for Tokheim internal use only:

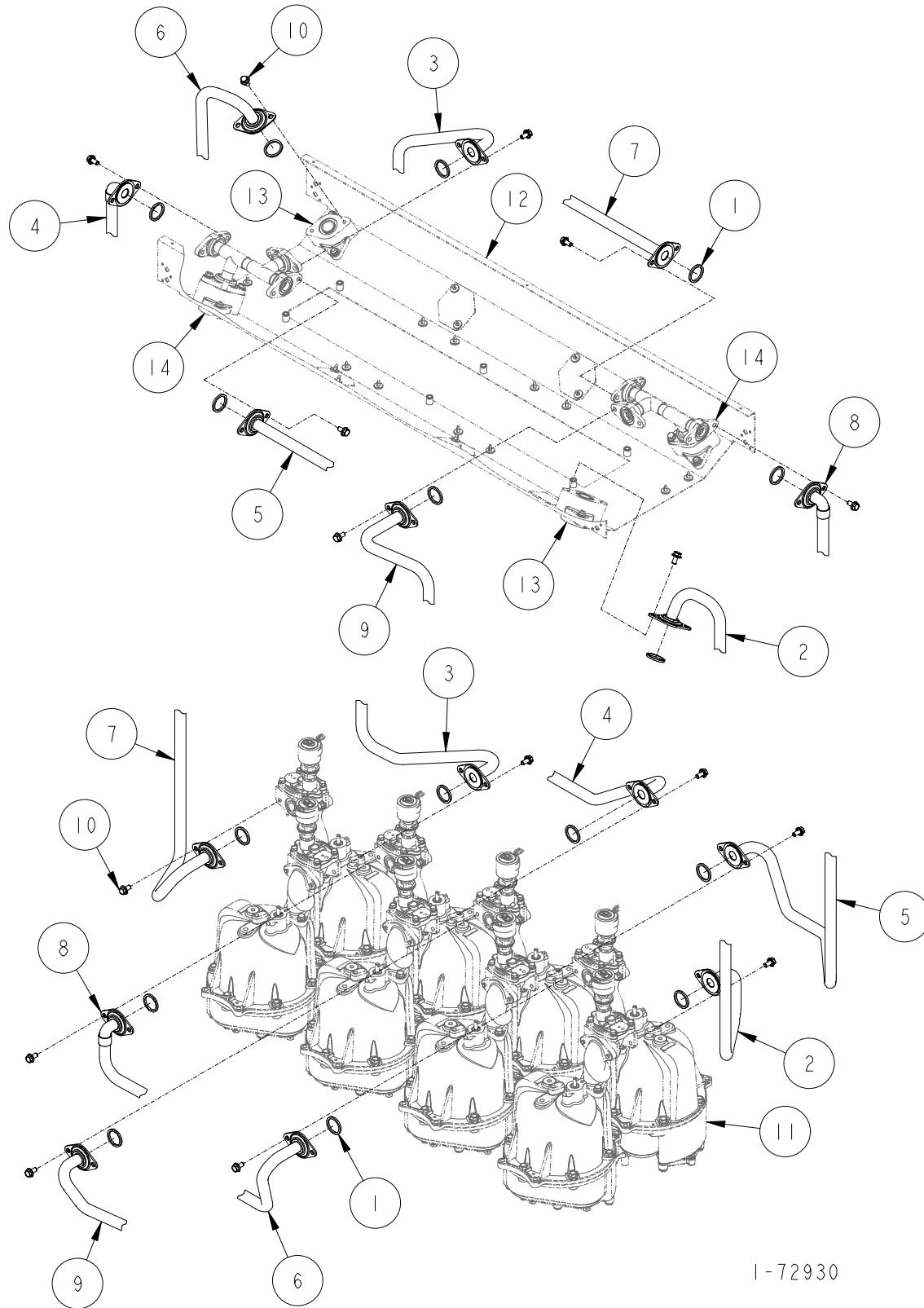
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
A

1-72792

DISCHARGE ASSEMBLY

H412C-TR, H412D-TR, H424C-TR & H424D-TR (NON VAPOR)



I - 72930

DISCHARGE ASSEMBLY

H412C-TR, H412D-TR, H424C-TR & H424D-TR (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
3	1-422697	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
4	1-422698	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
5	1-422699	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
6	1-422975	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
7	1-422976	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
8	1-422977	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
9	1-422978	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
12	<u>For parts call out of Chassis Assembly see 72724.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
14	<u>For parts call out of Outlet Adapter Assembly see 72818.</u>	

Reference for Tokheim internal use only:

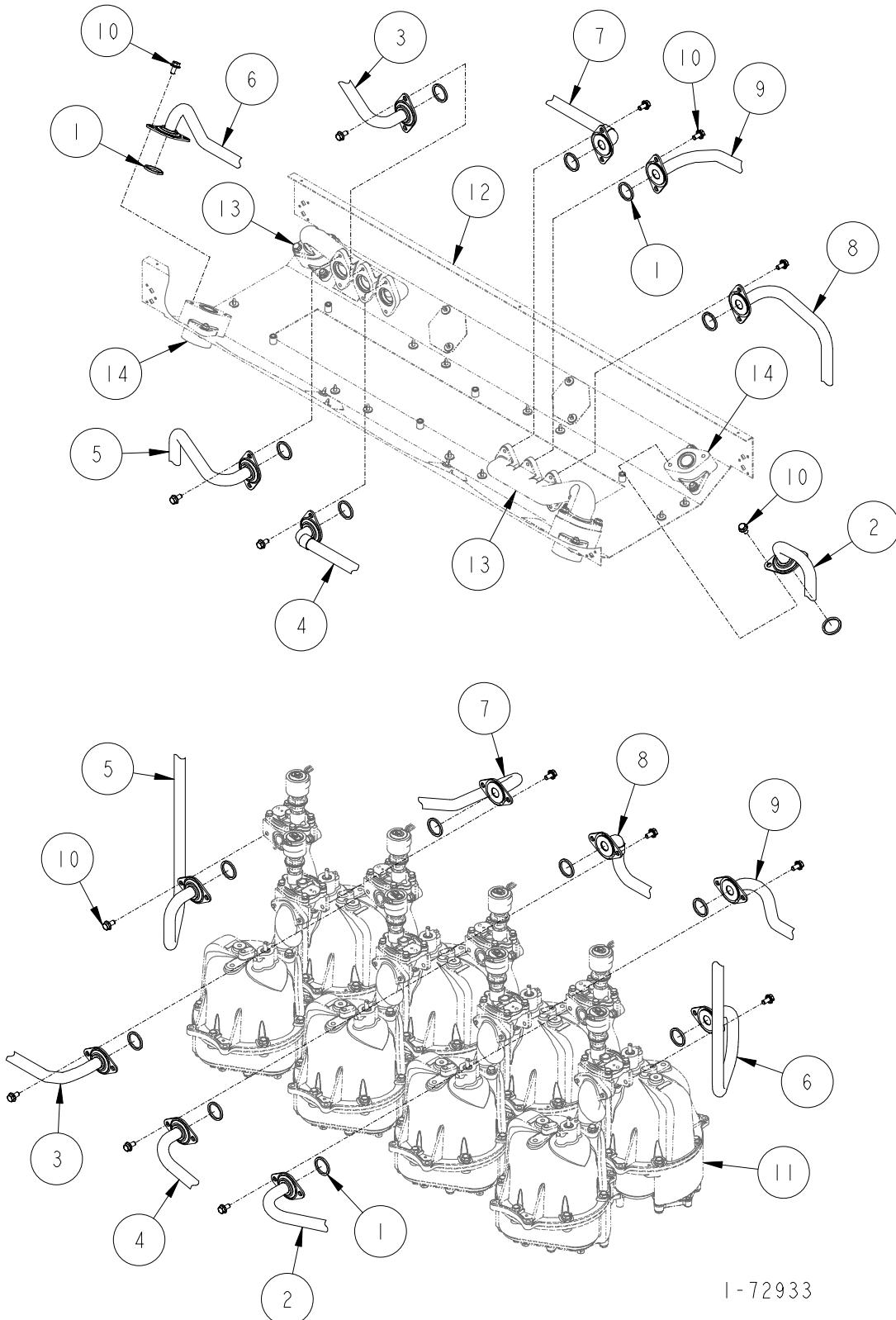
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
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1-72930

DISCHARGE ASSEMBLY

H412C-TL, H412D-TL, H424C-TL & H424D-TL (NON VAPOR)



I - 72933

DISCHARGE ASSEMBLY

H412C-TL, H412D-TL, H424C-TL & H424D-TL (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422642	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
3	1-422700	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
4	1-422701	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
5	1-422729	Fuel Discharge Tube (H424C-TR Side "B" & H424D-TR Side "B")
6	1-422832	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
7	1-422854	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
8	1-422855	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
9	1-422856	Fuel Discharge Tube (H412C-TR, H424C-TR Side "A", H412D-TR, H424D-TR Side "A")
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
12	<u>For parts call out of Chassis Assembly see 72724.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	
14	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

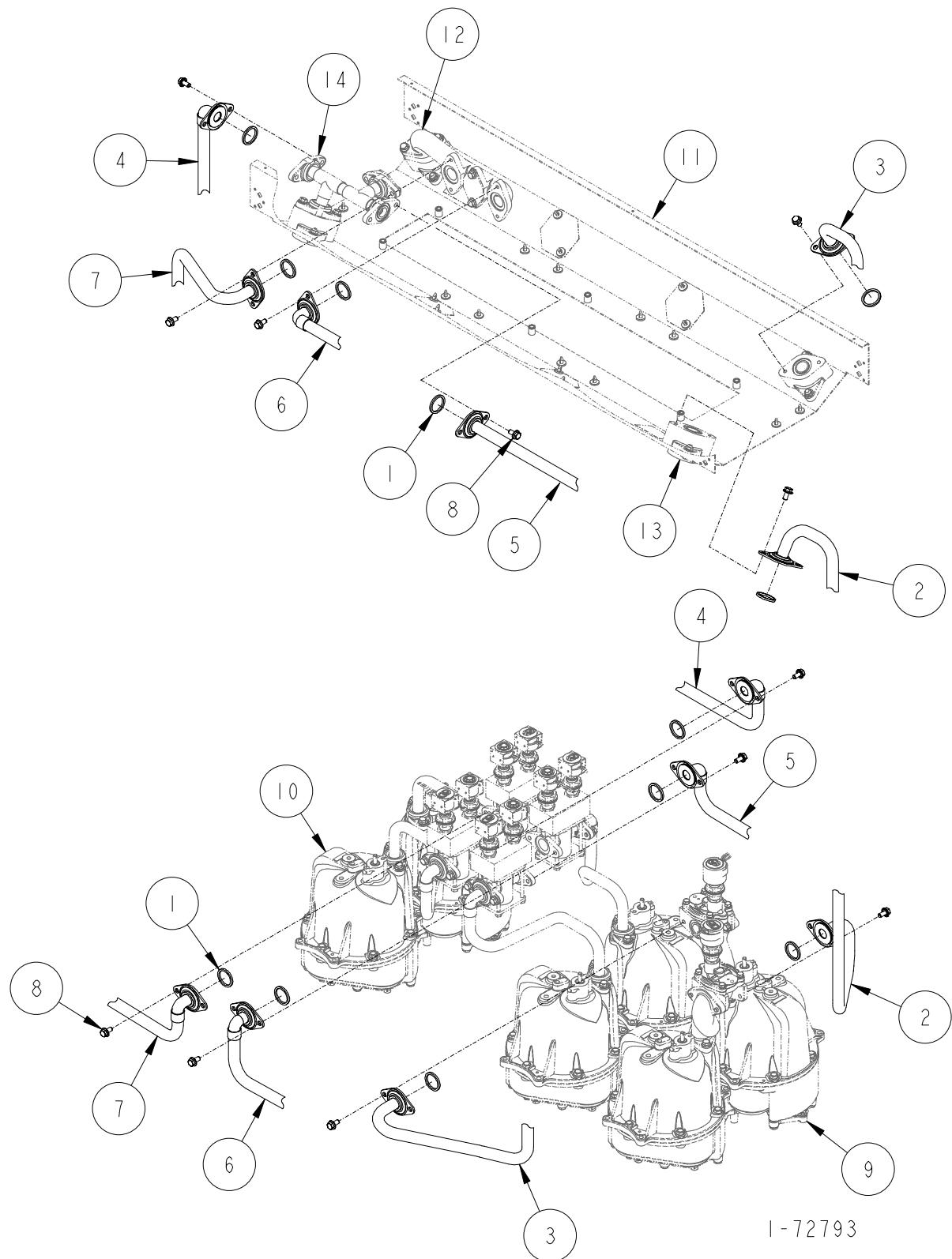
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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1-72933

DISCHARGE ASSEMBLY

H412C-B3/4 & H424C-B3/4 (NON VAPOR)



DISCHARGE ASSEMBLY

H412C-B3/4 & H424C-B3/4 (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H412C-B3/4 Side "A", H424C-B3/4 Side "A")
3	1-422642	Fuel Discharge Tube (H424C-B3/4 Side "B")
4	1-422702	Fuel Discharge Tube (H412C-B3/4 Side "A", H424C-B3/4 Side "A")
5	1-422703	Fuel Discharge Tube (H412C-B3/4 Side "A", H424C-B3/4 Side "A")
6	1-422704	Fuel Discharge Tube (H424C-B3/4 Side "B")
7	1-422732	Fuel Discharge Tube (H424C-B3/4 Side "B")
8	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
10	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
11	<u>For parts call out of Chassis Assembly see 72724.</u>	
12	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
14	<u>For parts call out of Outlet Adapter Assembly see 72818.</u>	

Reference for Tokheim internal use only:

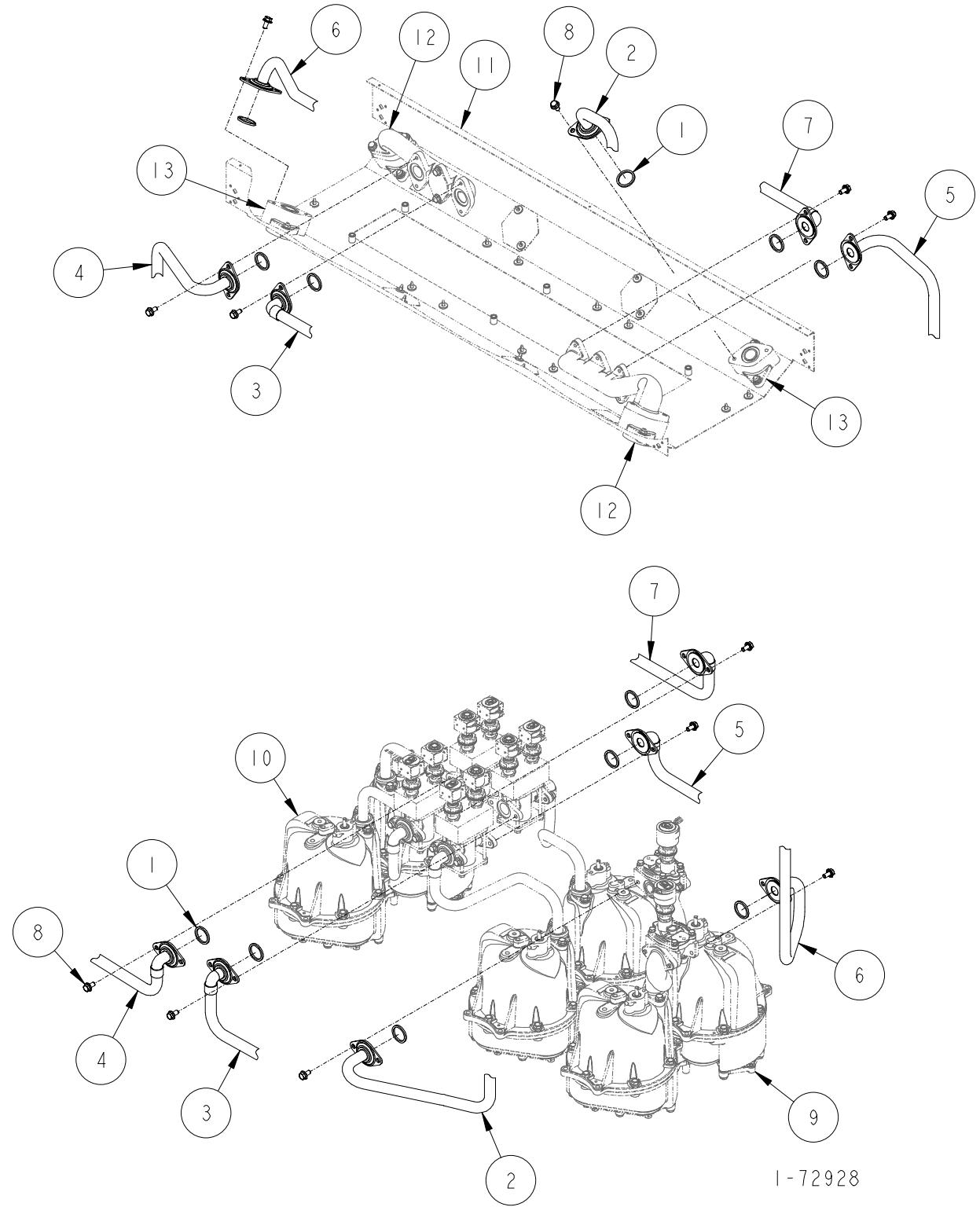
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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1-72793

DISCHARGE ASSEMBLY

H412C-B3/4TL & H424C-B3/4TL (NON VAPOR)



DISCHARGE ASSEMBLY
H412C-B3/4TL & H424C-B3/4TL (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422642	Fuel Discharge Tube (H424C-B3/4TL Side "B")
3	1-422704	Fuel Discharge Tube (H424C-B3/4TL Side "B")
4	1-422732	Fuel Discharge Tube (H424C-B3/4TL Side "B")
5	1-422831	Fuel Discharge Tube (H412C-B3/4TL & H424C-B3/4TL Side "A")
6	1-422832	Fuel Discharge Tube (H412C-B3/4TL & H424C-B3/4TL Side "A")
7	1-422833	Fuel Discharge Tube (H412C-B3/4TL & H424C-B3/4TL Side "A")
8	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
10	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
11	<u>For parts call out of Chassis Assembly see 72724.</u>	
12	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

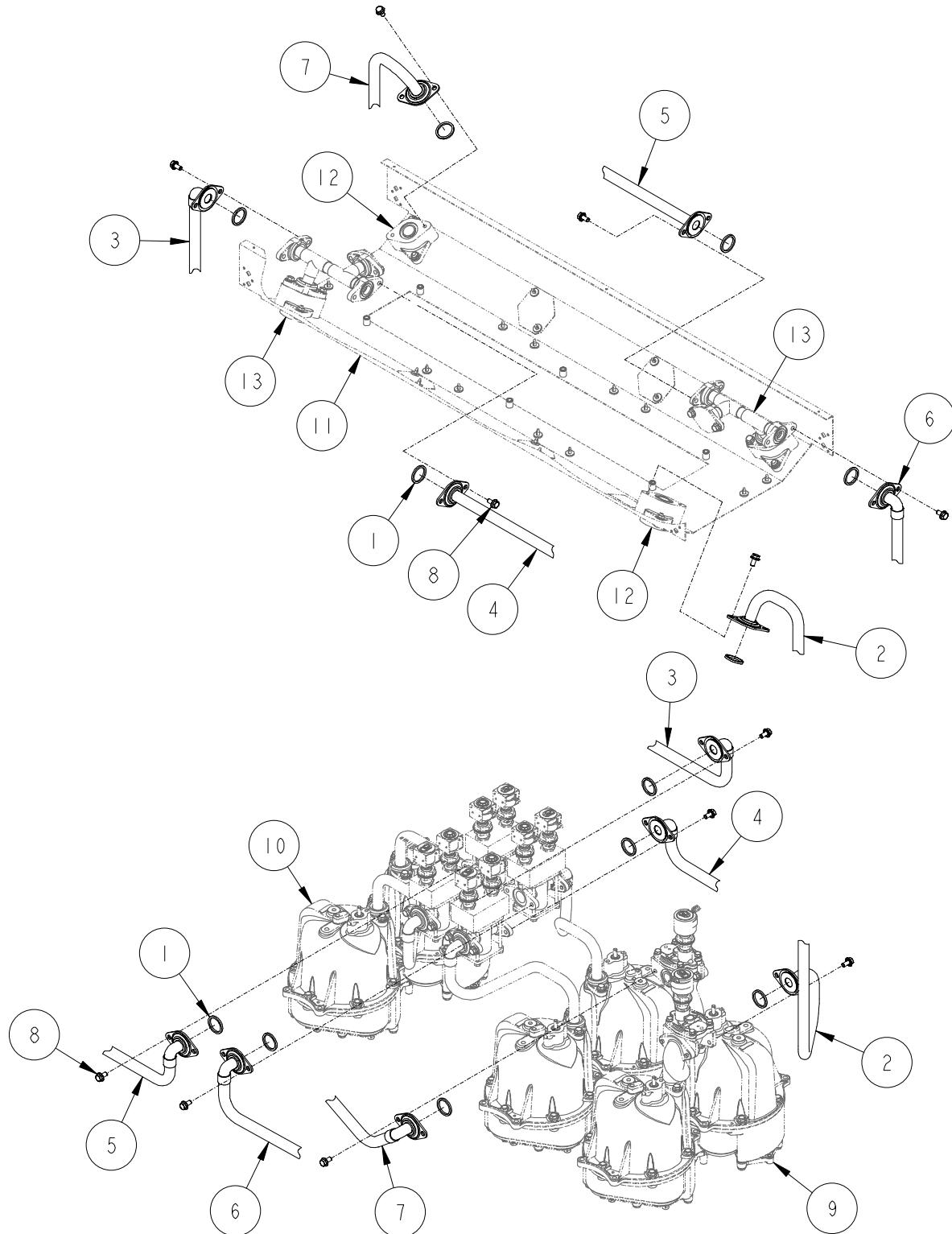
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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I-72928

DISCHARGE ASSEMBLY

H412C-B3/4TR & H424C-B3/4TR (NON VAPOR)



1 - 72929

DISCHARGE ASSEMBLY
H412C-B3/4TR & H424C-B3/4TR (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H412C-B3/4TR & H424C-B3/4TR Side "A")
3	1-422702	Fuel Discharge Tube (H412C-B3/4TR & H424C-B3/4TR Side "A")
4	1-422703	Fuel Discharge Tube (H412C-B3/4TR & H424C-B3/4TR Side "A")
5	1-422844	Fuel Discharge Tube (H424C-B3/4TR Side "B")
6	1-422845	Fuel Discharge Tube (H424C-B3/4TR Side "B")
7	1-422881	Fuel Discharge Tube (H424C-B3/4TR Side "B")
8	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
10	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
11	<u>For parts call out of Chassis Assembly see 72724.</u>	
12	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72818.</u>	

Reference for Tokheim internal use only:

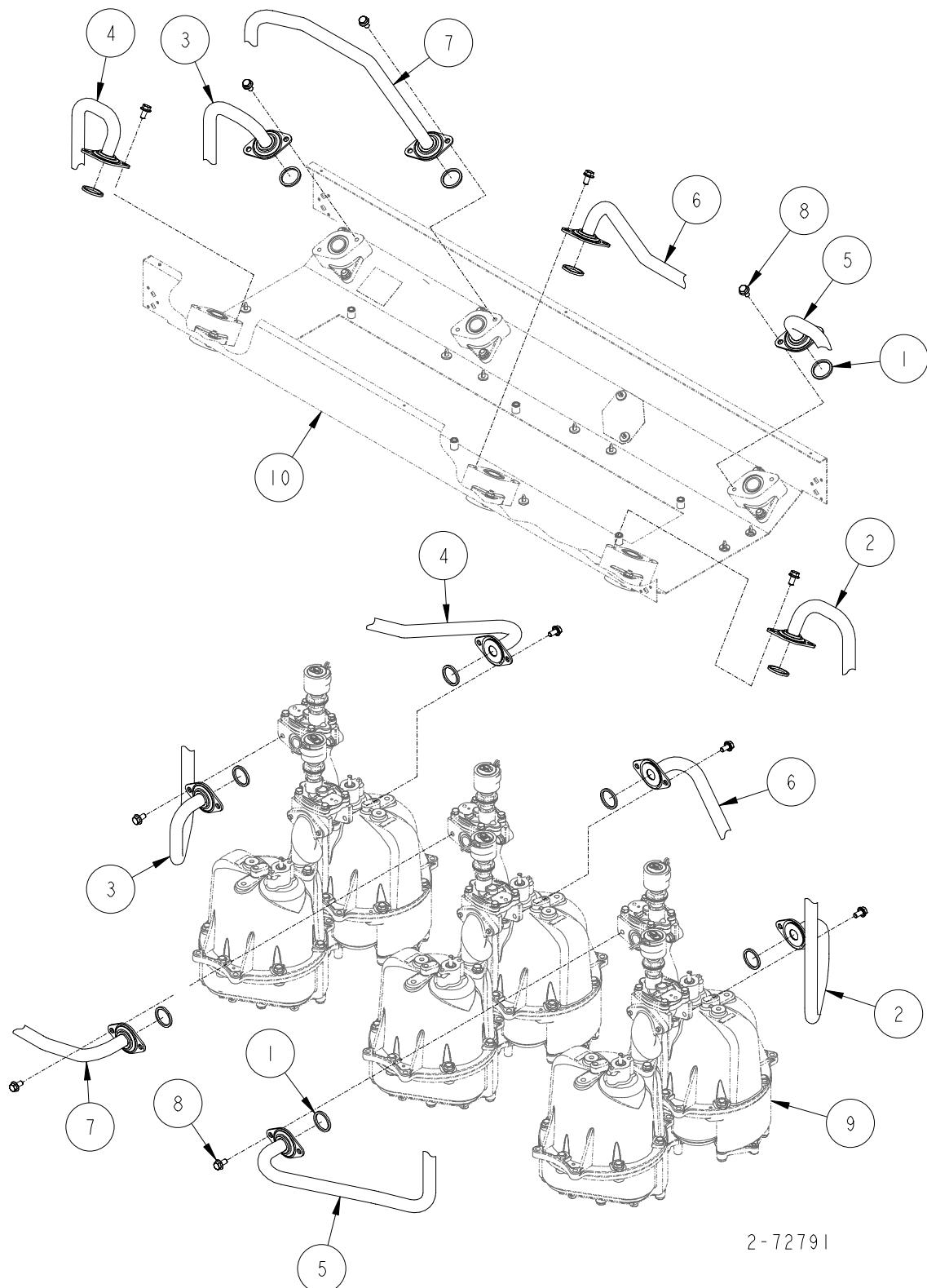
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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I-72929

DISCHARGE ASSEMBLY

H413C, H426C, H413D & H426D (NON VAPOR)



2-72791

DISCHARGE ASSEMBLY

H413C, H426C, H413D & H426D (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H413C, H426C Side "A", H413D, H426D Side "A")
3	1-422641	Fuel Discharge Tube (H426C Side "B" & H426D Side "B")
4	1-422642	Fuel Discharge Tube (H413C, H426C Side "A", H413D, H426D Side "A")
5	1-422642	Fuel Discharge Tube (H426C Side "B" & H426D Side "B")
6	1-422643	Fuel Discharge Tube (H413C, H426C Side "A", H413D, H426D Side "A")
7	1-422643	Fuel Discharge Tube (H426C Side "B" & H426D Side "B")
8	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
10	<u>For parts call out of Chassis Assembly see 72724.</u>	
11	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

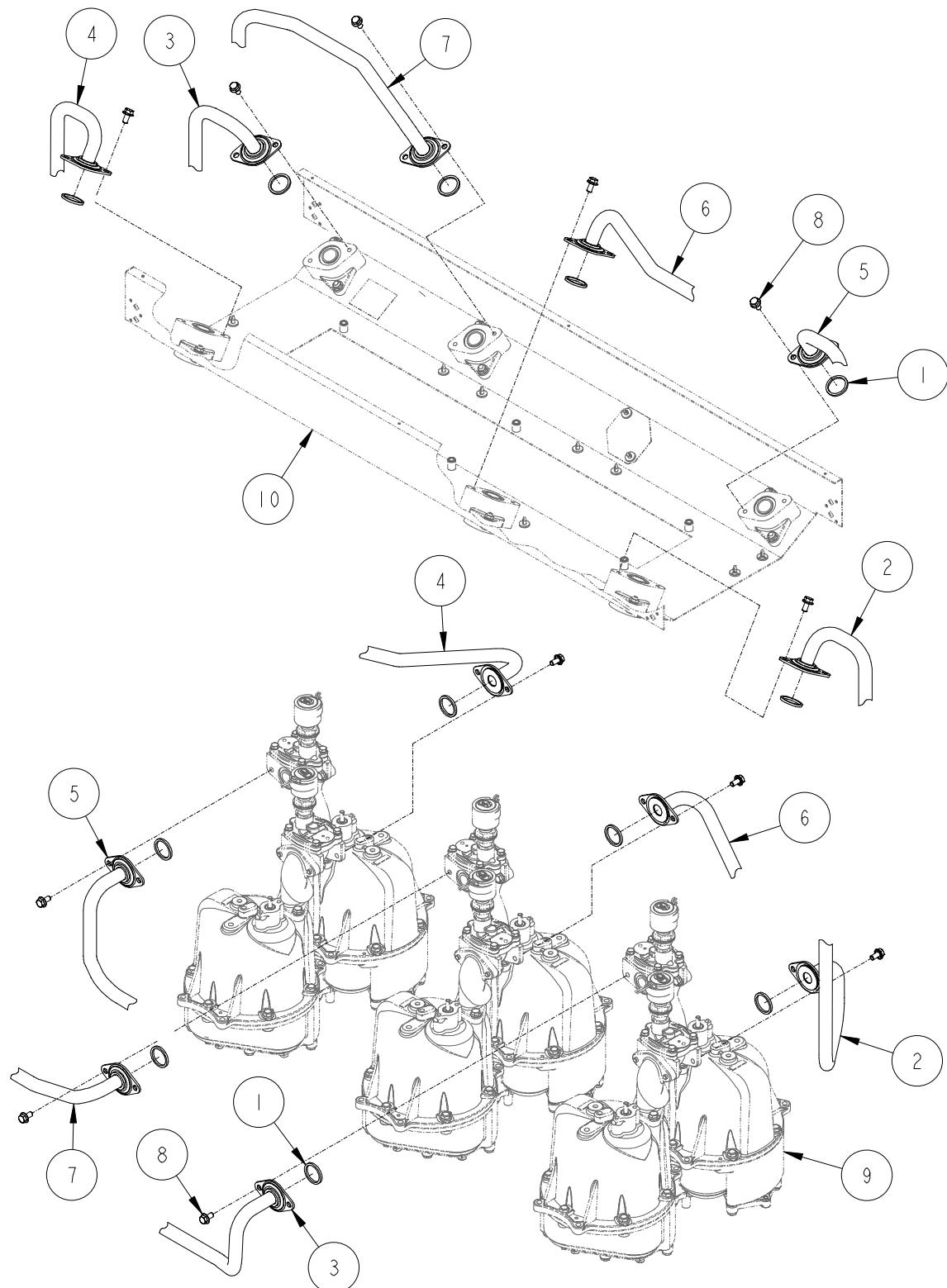
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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2-72791

DISCHARGE ASSEMBLY

H413C-TR, H426C-TR, H413D-TR & H426D-TR (NON VAPOR)



1 - 72934

DISCHARGE ASSEMBLY

H413C-TR, H426C-TR, H413D-TR & H426D-TR (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H413C, H426C Side "A", H413D, H426D Side "A")
3	1-422883	Fuel Discharge Tube (H426C Side "B" & H426D Side "B")
4	1-422642	Fuel Discharge Tube (H413C, H426C Side "A", H413D, H426D Side "A")
5	1-422883	Fuel Discharge Tube (H426C Side "B" & H426D Side "B")
6	1-422643	Fuel Discharge Tube (H413C, H426C Side "A", H413D, H426D Side "A")
7	1-422643	Fuel Discharge Tube (H426C Side "B" & H426D Side "B")
8	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
9	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
10	<u>For parts call out of Chassis Assembly see 72724.</u>	
11	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

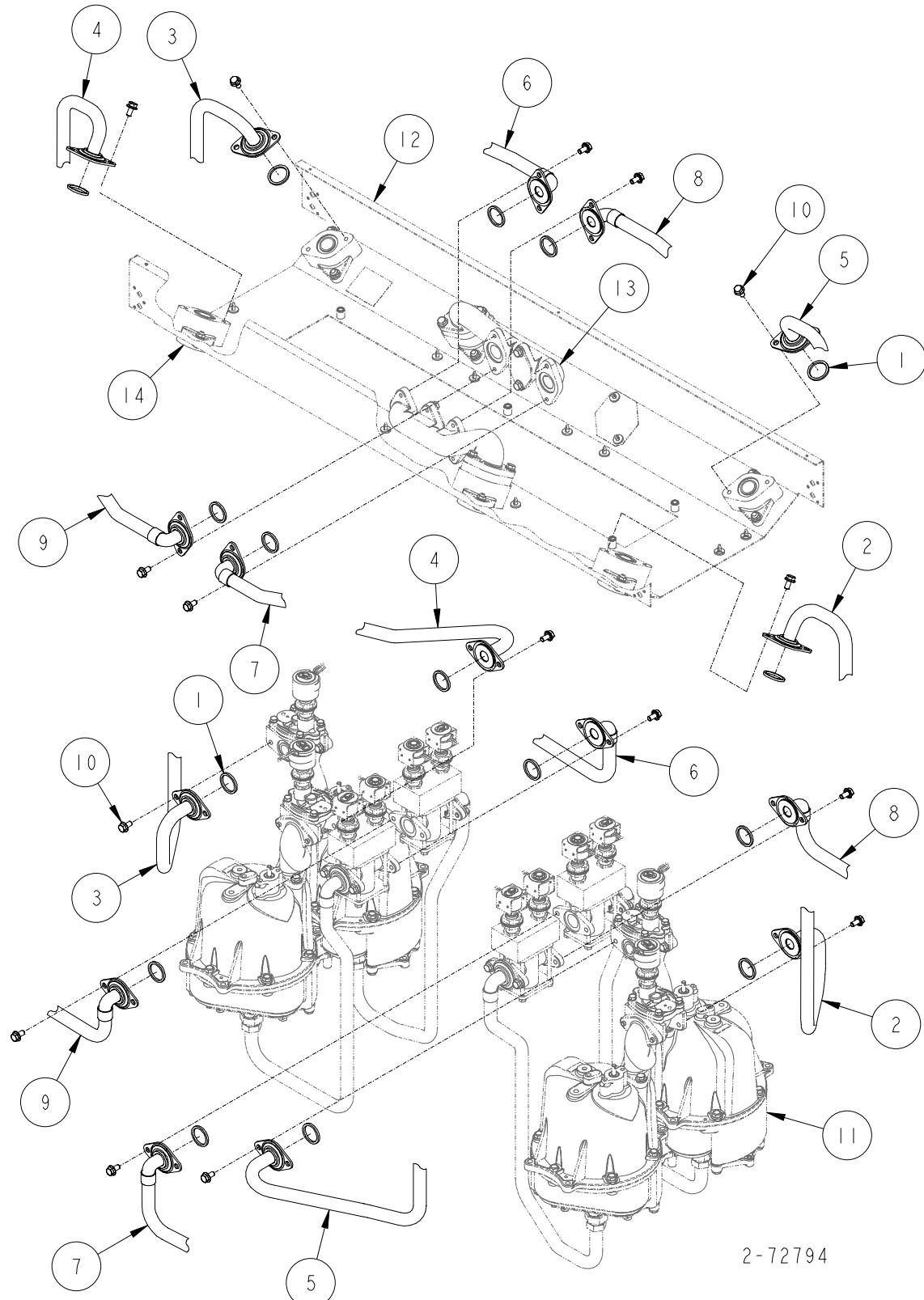
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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I-72934

DISCHARGE ASSEMBLY

H413C-EB & H426C-EB (NON VAPOR)



2-72794

DISCHARGE ASSEMBLY
H413C-EB & H426C-EB (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
3	1-422641	Fuel Discharge Tube (H426C-EB Side "B")
4	1-422642	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
5	1-422642	Fuel Discharge Tube (H426C-EB Side "B")
6	1-422706	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
7	1-422706	Fuel Discharge Tube (H426C-EB Side "B")
8	1-422707	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
9	1-422707	Fuel Discharge Tube (H426C-EB Side "B")
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11		<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>
12		<u>For parts call out of Chassis Assembly see 72724.</u>
13		<u>For parts call out of Outlet Adapter Assembly see 72761.</u>
14		<u>For parts call out of Outlet Adapter Assembly see 72763.</u>

Reference for Tokheim internal use only:

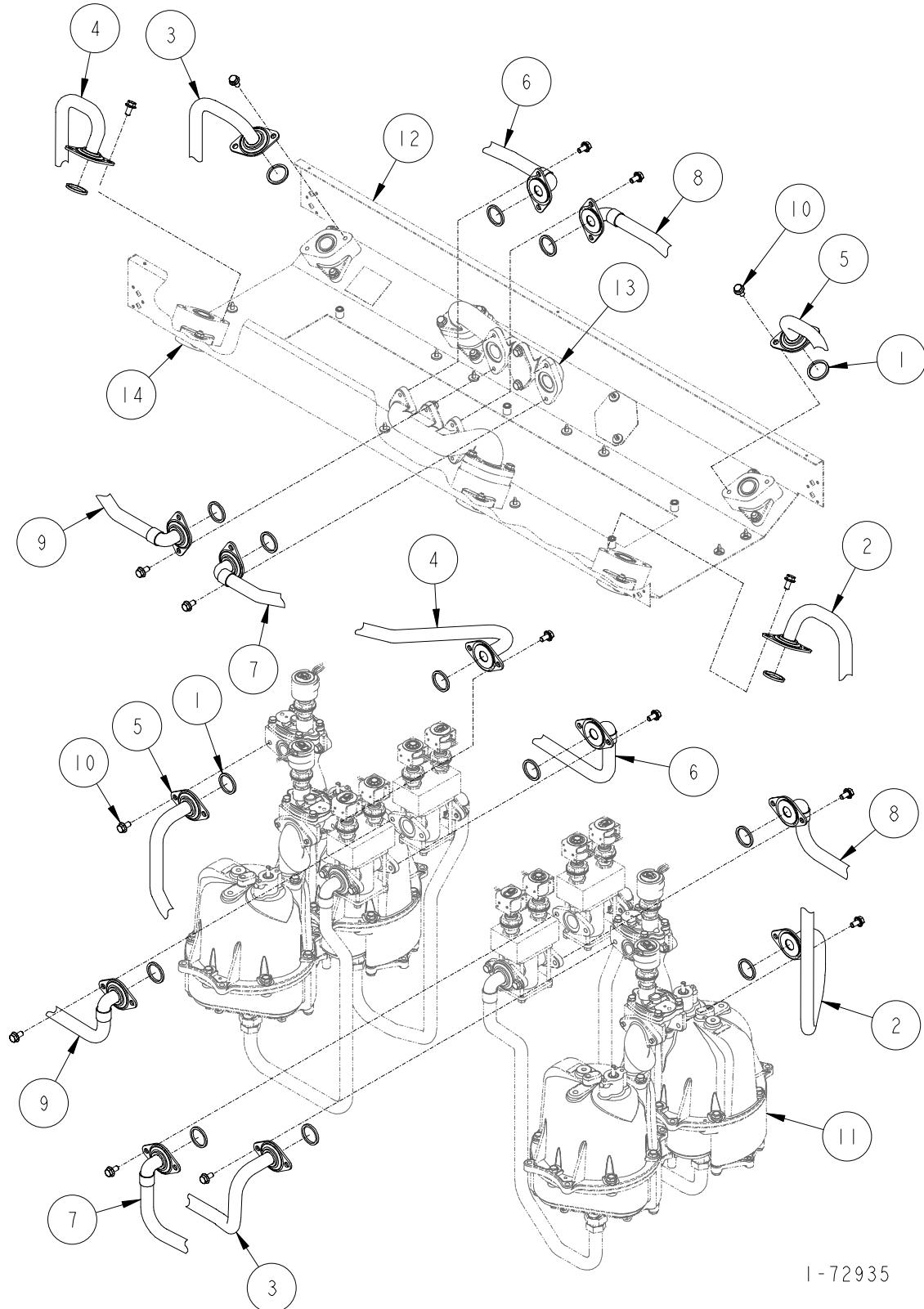
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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2-72794

DISCHARGE ASSEMBLY

H413C-EBTR & H426C-EBTR (NON VAPOR)



1-72935

DISCHARGE ASSEMBLY

H413C-EBTR & H426C-EBTR (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
3	1-422883	Fuel Discharge Tube (H426C-EB Side "B")
4	1-422642	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
5	1-422882	Fuel Discharge Tube (H426C-EB Side "B")
6	1-422706	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
7	1-422706	Fuel Discharge Tube (H426C-EB Side "B")
8	1-422707	Fuel Discharge Tube (H413C-EB & H426C-EB Side "A")
9	1-422707	Fuel Discharge Tube (H426C-EB Side "B")
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
12	<u>For parts call out of Chassis Assembly see 72724.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72761.</u>	
14	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

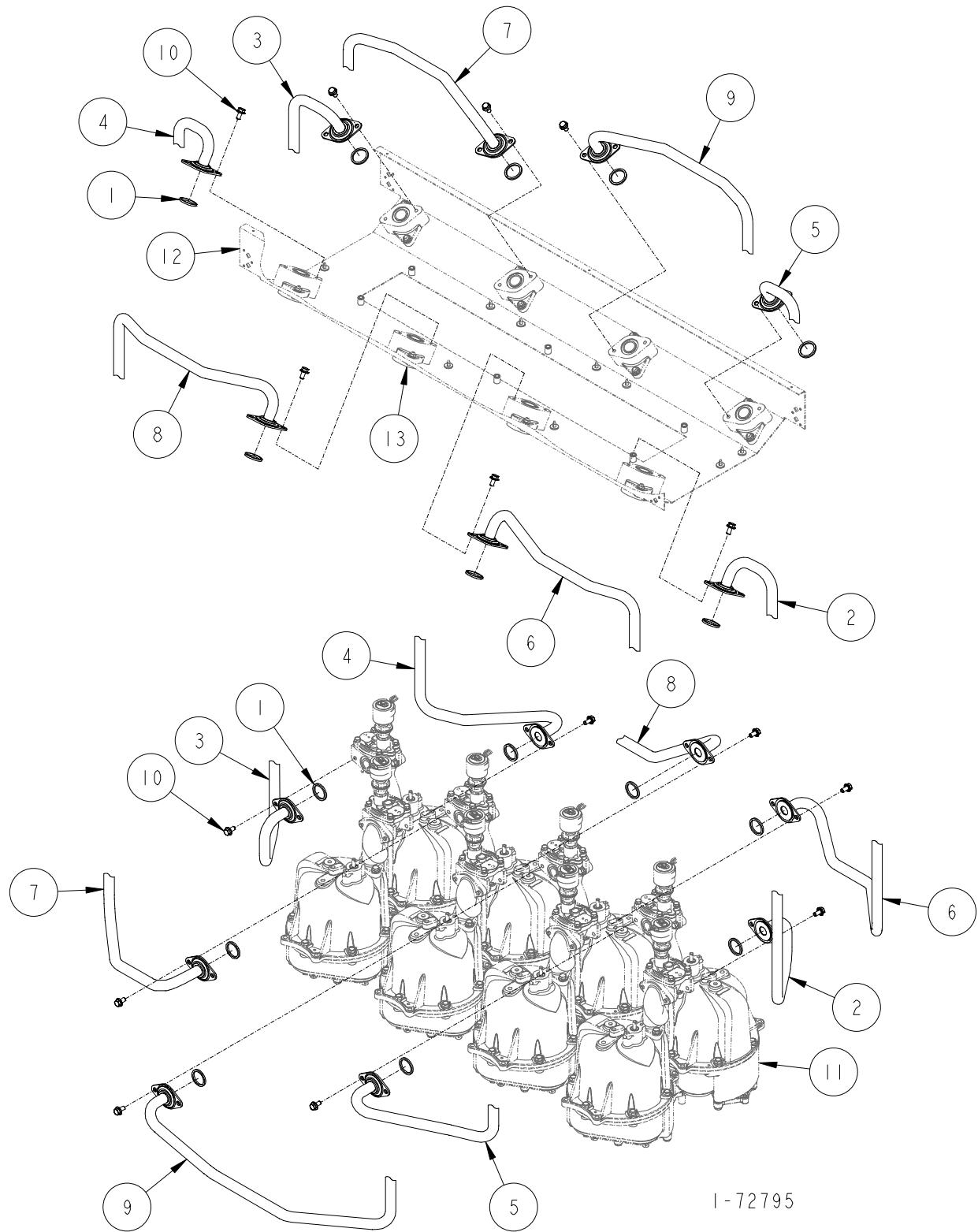
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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I-72935

DISCHARGE ASSEMBLY

H414C, H428C, H414D & H428D (NON VAPOR)



DISCHARGE ASSEMBLY

H414C, H428C, H414D & H428D (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H414C, H428C Side "A", H414D, H428D Side "A")
3	1-422641	Fuel Discharge Tube (H428C Side "B" & H428D Side "B")
4	1-422642	Fuel Discharge Tube (H414C, H428C Side "A", H414D, H428D Side "A")
5	1-422642	Fuel Discharge Tube (H428C Side "B" & H428D Side "B")
6	1-422694	Fuel Discharge Tube (H414C, H428C Side "A", H414D, H428D Side "A")
7	1-422694	Fuel Discharge Tube (H428C Side "B" & H428D Side "B")
8	1-422695	Fuel Discharge Tube (H414C, H428C Side "A", H414D, H428D Side "A")
9	1-422695	Fuel Discharge Tube (H428C Side "B" & H428D Side "B")
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
12	<u>For parts call out of Chassis Assembly see 72724.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

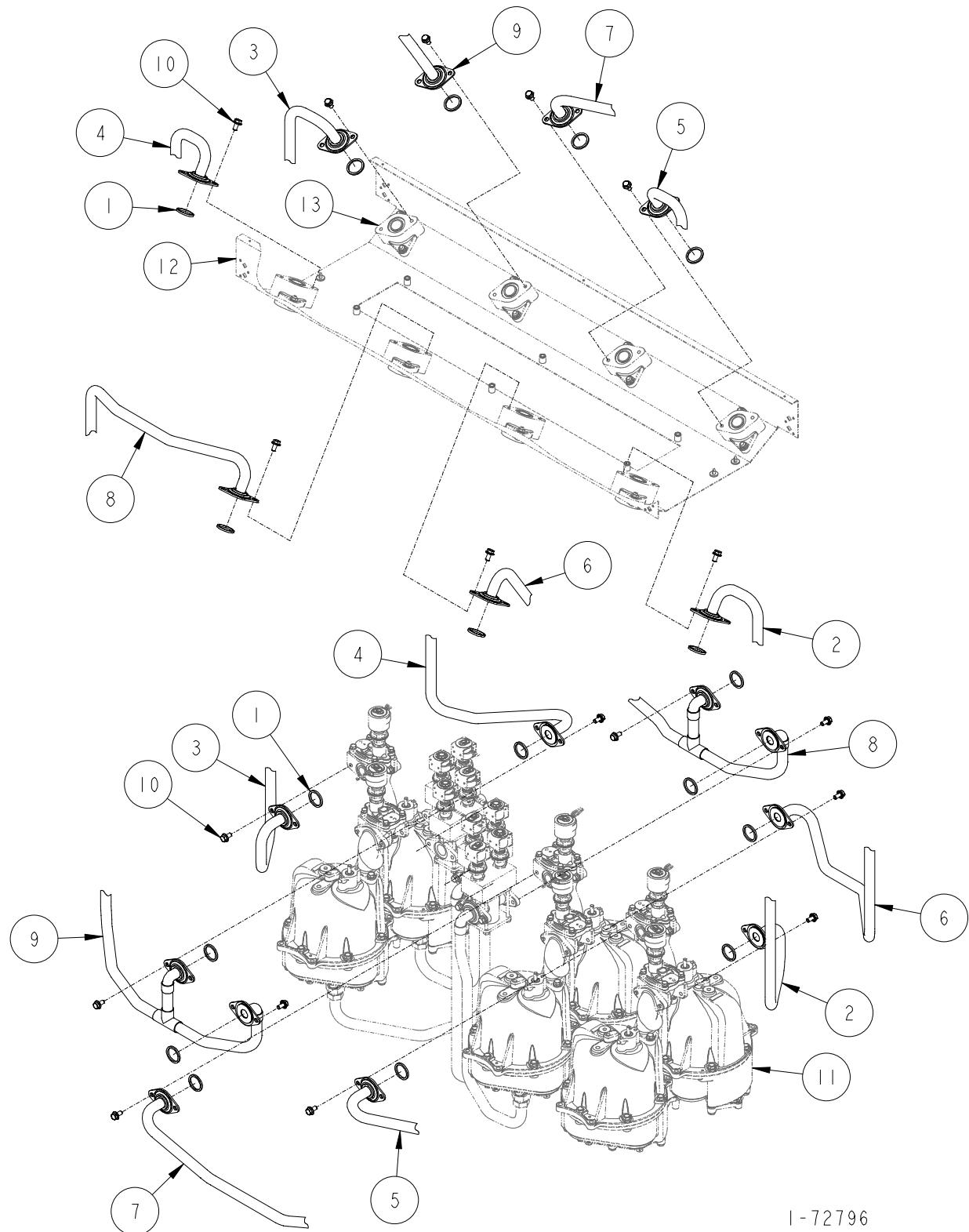
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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1-72795

DISCHARGE ASSEMBLY

H414C-EB & H428C-EB (NON VAPOR)



I - 72796

DISCHARGE ASSEMBLY

H414C-EB & H428C-EB (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H428C-EB Side "A")
3	1-422641	Fuel Discharge Tube (H428C-EB Side "B")
4	1-422642	Fuel Discharge Tube (H428C-EB Side "A")
5	1-422642	Fuel Discharge Tube (H428C-EB Side "B")
6	1-422694	Fuel Discharge Tube (H428C-EB Side "A")
7	1-422720	Fuel Discharge Tube (H428C-EB Side "B")
8	1-422721	Fuel Discharge Tube (H428C-EB Side "A")
9	1-422722	Fuel Discharge Tube
10	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
11	<u>For parts call out of Meter & Hydraulics Assembly see 72730.</u>	
12	<u>For parts call out of Chassis Assembly see 72724.</u>	
13	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

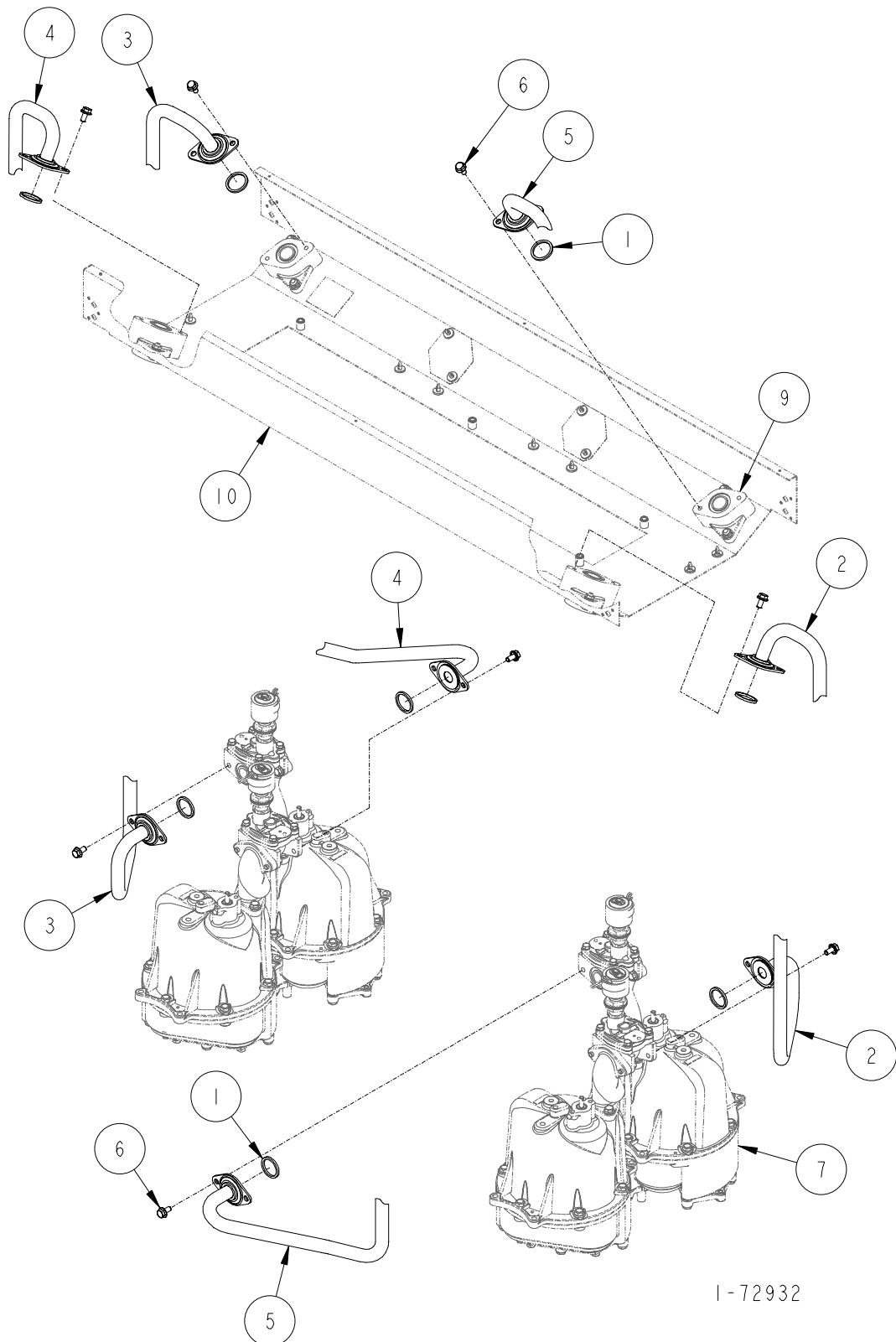
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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1-72796

DISCHARGE ASSEMBLY

H724C (NON VAPOR)



1 - 72932

DISCHARGE ASSEMBLY

H724C (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-422641	Fuel Discharge Tube (H724C Side "A")
3	1-422641	Fuel Discharge Tube (H724C Side "B")
4	1-422642	Fuel Discharge Tube (H724C Side "A")
5	1-422642	Fuel Discharge Tube (H724C Side "B")
6	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
7	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
8	<u>For parts call out of Chassis Assembly see 72724.</u>	
9	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

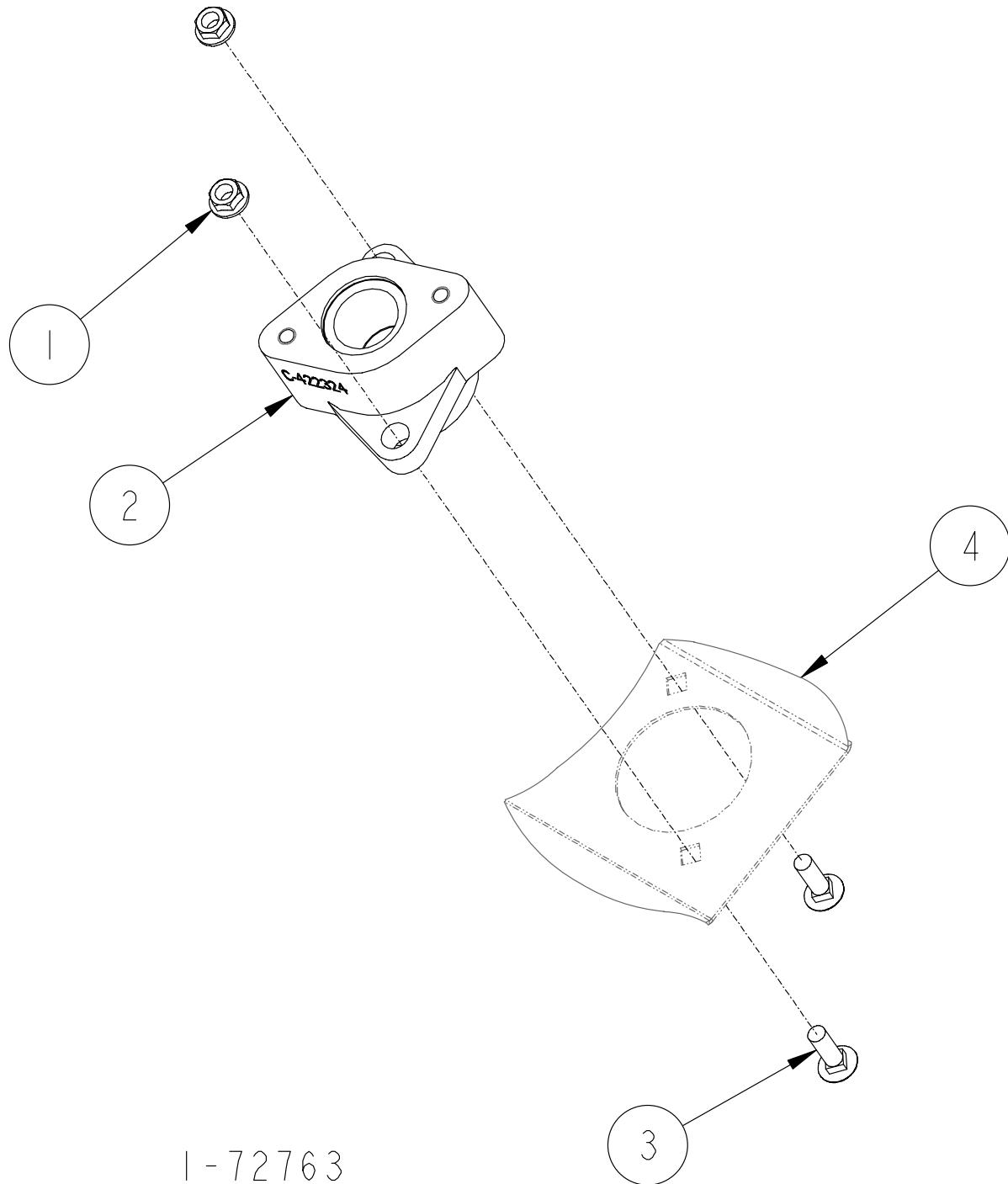
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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1-72932

OUTLET ADAPTER ASSEMBLY

NON VAPOR



| - 72763

OUTLET ADAPTER ASSEMBLY

(NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	02-54752	5/16-18 M-F Flange Whiz Lock Nut
2	<u>Outlet Adapter</u>	
	1-422324	3/4"
	2-422324	1" (High Volume only)
3	39-52198	5/16-18 x 1" Long Carriage Bolt
4	<u>For parts call out of Chassis Assembly see:</u>	
	72779	H300C & H300DSeries
	72724	H400C & H400DSeries

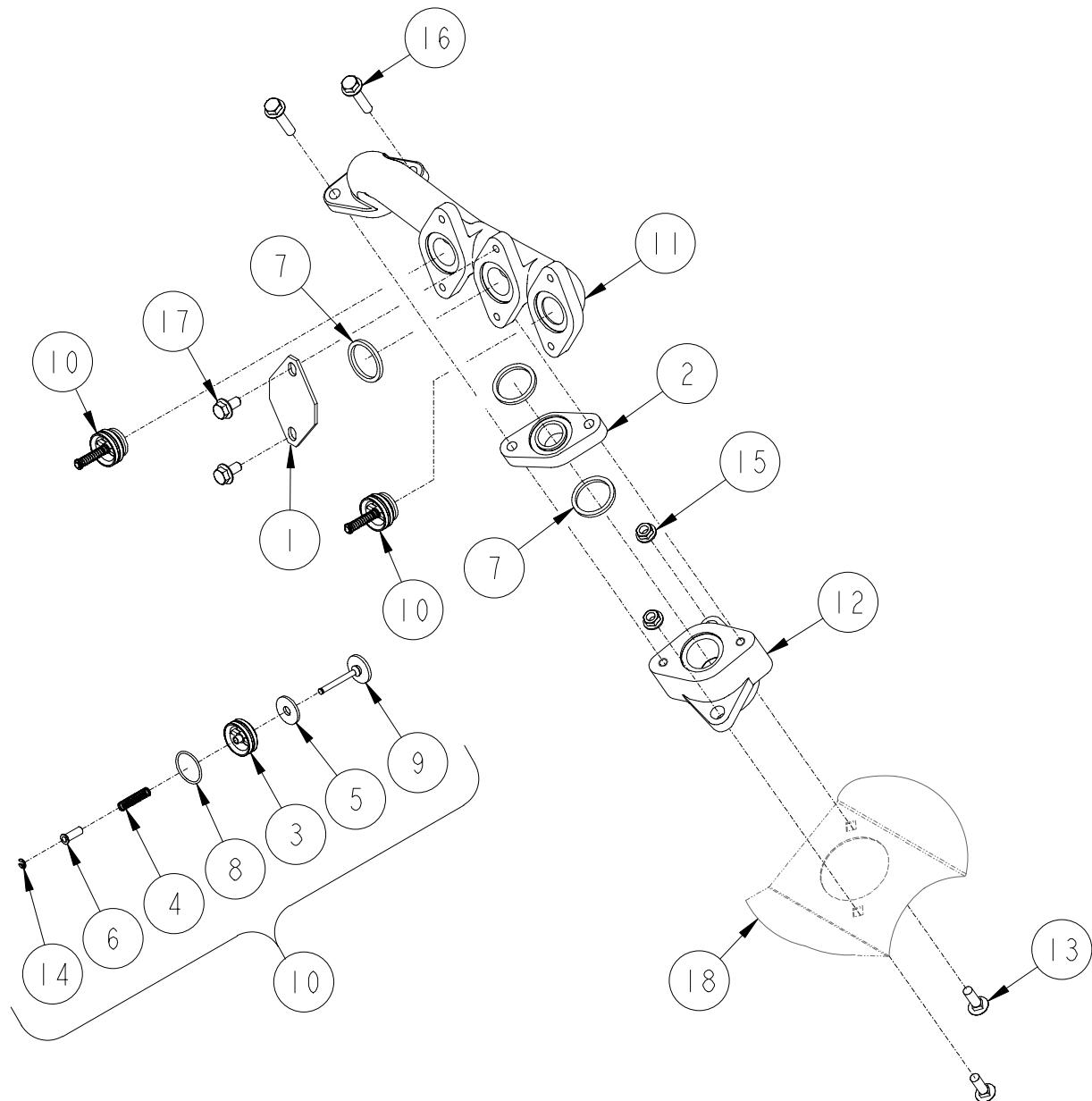
Reference for Tokheim internal use only:

422624 Raceway Assembly (H400C & H400D Series)
 422740 Raceway Assembly (H300C & H300D Series)

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1-72763

OUTLET ADAPTER ASSEMBLY
(NON-VAPOR)



2-72761

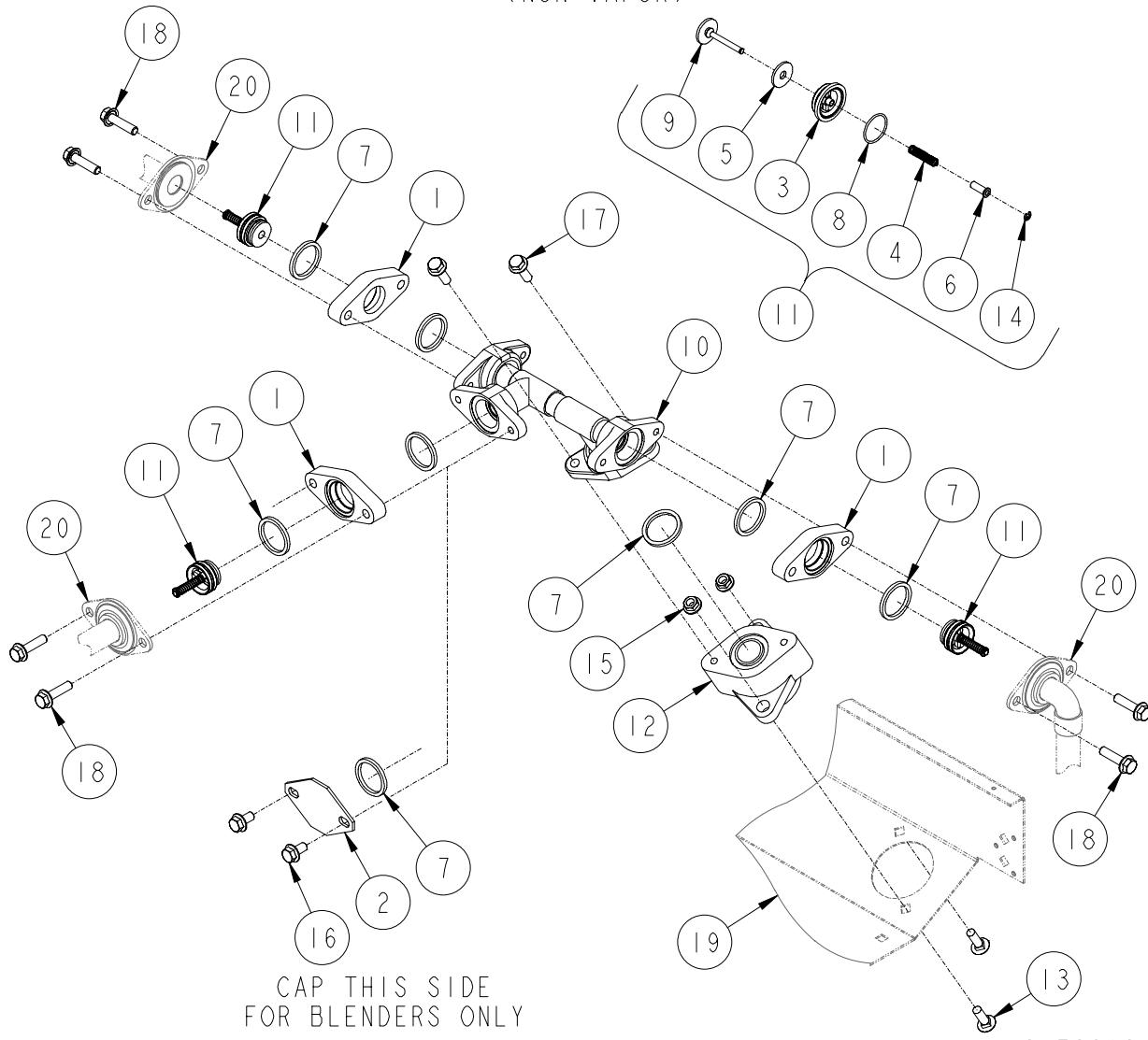
OUTLET ADAPTER ASSEMBLY

(Non-Vapor)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	<u>Vapor</u>		13	39-52198	5/16-18 x 1" Long Carriage Bolt
	1-132494	Flange	14	05-52482	Truarc Retaining Ring
	1-228345	Cap	15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
2	4-227299	Flange (Used with old Outlet Manifold 1-421962 only)	16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
3	<u>Check Valve Seat</u>		17	41-55132	M-F Flange Whiz Lock Screw
	1-233801	All models except Canada	18	<u>For parts call out of Chassis Assembly see:</u>	
	2-233801	Canada		72779	H300C Series
4	1-233802	Spring		72724	H400C Series
5	1-233805	Poppet Seal	<u>Reference for Tokheim internal use only:</u>		
6	1-233807	Stem Sleeve	422624	Raceway Assembly (H400C & H400D Series)	
7	13-313235	Gasket	422740	Raceway Assembly (H300C & H300D Series)	
8	18-318940	O Ring			
9	<u>Poppet Assembly</u>				
	1-321451	All models except Canada			
	2-321451	Canada			
10	<u>Check Valve Assembly</u>				2-72761
	321452-1	All models except Canada			
	321452-2	Canada			
11	<u>Outlet Manifold</u>				
	1-421962	Old Design (No longer used)			
	1-423000	New Design			
12	1-422324	Outlet Adapter			

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OUTLET ADAPTER ASSEMBLY
(NON-VAPOR)



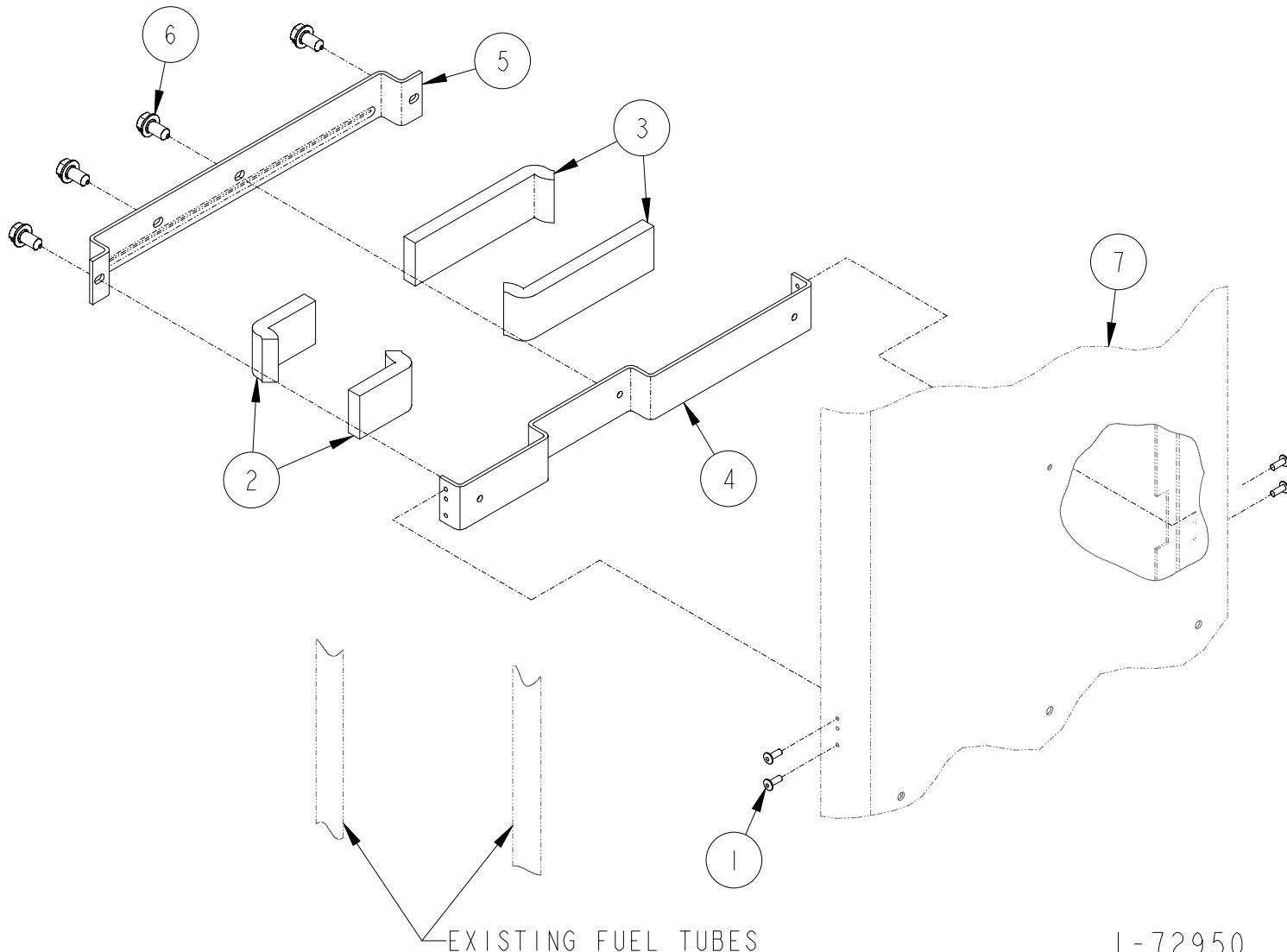
OUTLET ADAPTER ASSEMBLY

(Non-Vapor)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	5-227299	Flange	17	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
2	1-228345	Manifold Cap	18	40-55132	5/16-18 x 1-1/4" Long M-F Flange Whiz Lock Screw
3	<u>Check Valve Seat</u>		19	<u>For parts call out of Chassis Assembly see:</u>	
	1-233801	All models except Canada		72779	H300C & H300D Series
	2-233801	Canada		72724	H400C & H400D Series
4	1-233802	Spring	20	<u>For parts call out of Discharge Assembly see:</u>	
5	1-233805	Poppet Seal		72792	H412C/D & H422C/D
6	1-233807	Stem Sleeve		72793	H412C-B3/4 & H424C-B3/4
7	13-313235	Gasket		72929	H412C-B3/4TR & H424C-B3/4TR
8	18-318940	O Ring		72930	H412C/D-TR & H424C/D-TR
9	<u>Poppet Assembly</u>			72931	H411C-B3/5MR & H422C-B3/5MR
	1-321451	All models except Canada			<u>Reference for Tokheim internal use only:</u>
	2-321451	Canada		422624	Raceway Assembly (H400C & H400D Series)
10	1-321491	Manifold Assembly		422740	Raceway Assembly (H300C & H300D Series)
11	<u>Check Valve Assembly</u>				
	321452-1	All models except Canada			
	321452-2	Canada			
12	1-422324	Outlet Adapter			
13	39-52198	5/16-18 x 1" Long Carriage Bolt			
14	05-52482	Truarc Retaining Ring			
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut			
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw			
					2-72818

4
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FUEL TUBE CLAMP ASSEMBLY



FUEL TUBE CLAMP ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	2-128281	Rivet
2	15-317638	Cushion
3	49-317638	Cushion
4	1-321415	Tube Bracket
5	1-321416	Tube Holder
6	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
7	<u>For parts call out of Chassis Assembly see:</u>	
	72779	45"
	72724	30"
<u>Reference for Tokheim internal use only:</u>		
	321170	45"
	321212	30"

4A-53

1-72950

898 Discharge Hydraulics (Non Vapor)

SECTION

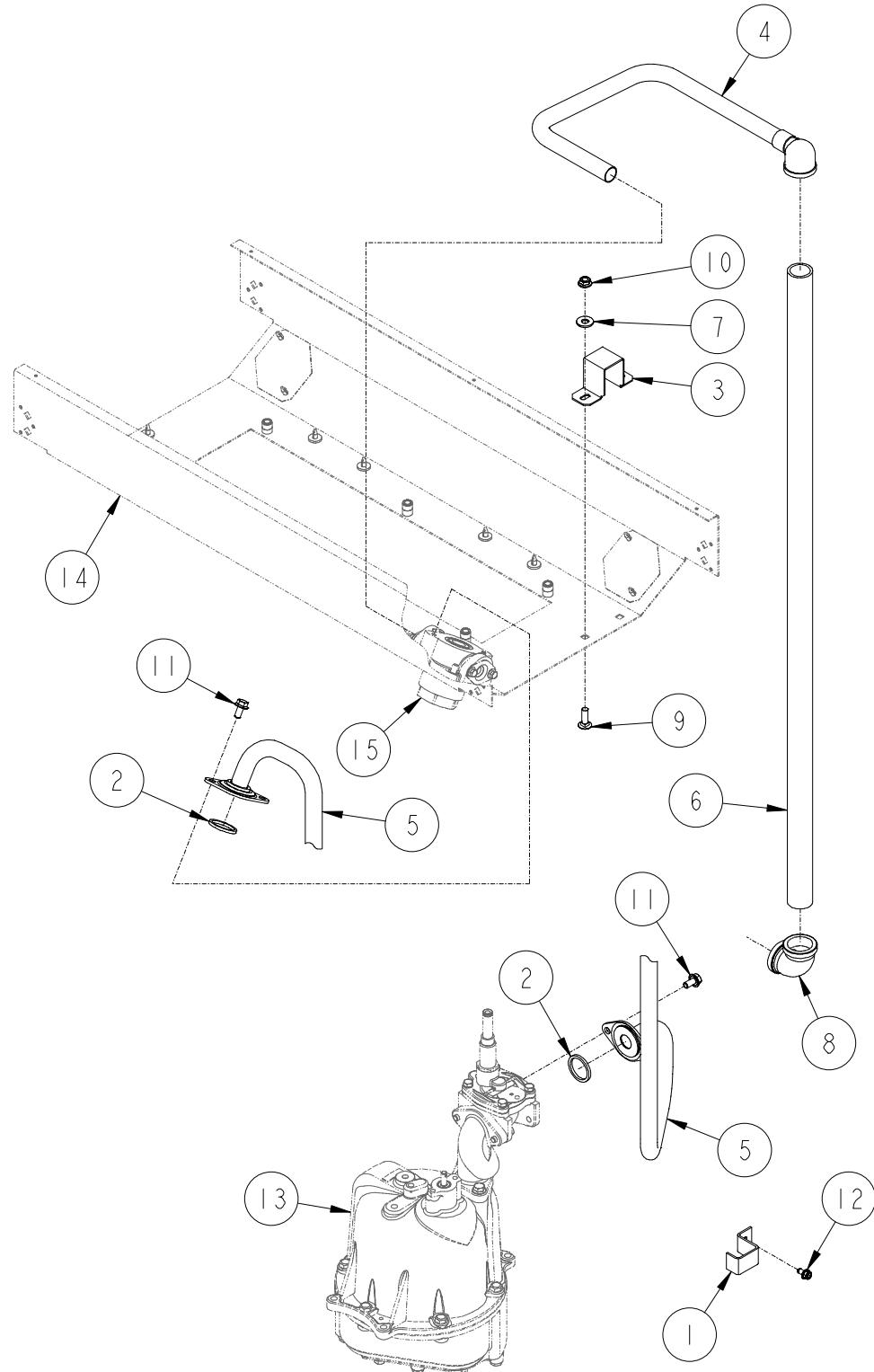
4B

898 Discharge Hydraulics IV & Full Vapor (Balance)

Page Number	Page Number
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DISCHARGE ASSEMBLY

H311C-IV & Full (Balance) & H311D-IV & Full (Balance)



I - 72739

DISCHARGE ASSEMBLY

H311C-IV & Full (Balance) & H311D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	5-422734	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	335-50510	1-1/2" x 81-1/2" Long Pipe
7	03-50611	5/16 Plate Washer
8	06-51700	1" x 90° Elbow - Banded
9	39-52198	5/16-18 x 1" Long Carriage Bolt
10	02-54752	5/16-18 M-F Flange Whiz Lock Nut
11	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
12	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
13	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
14	<u>For parts call out of Chassis Assembly see 72779.</u>	
15	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

4
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I-72739

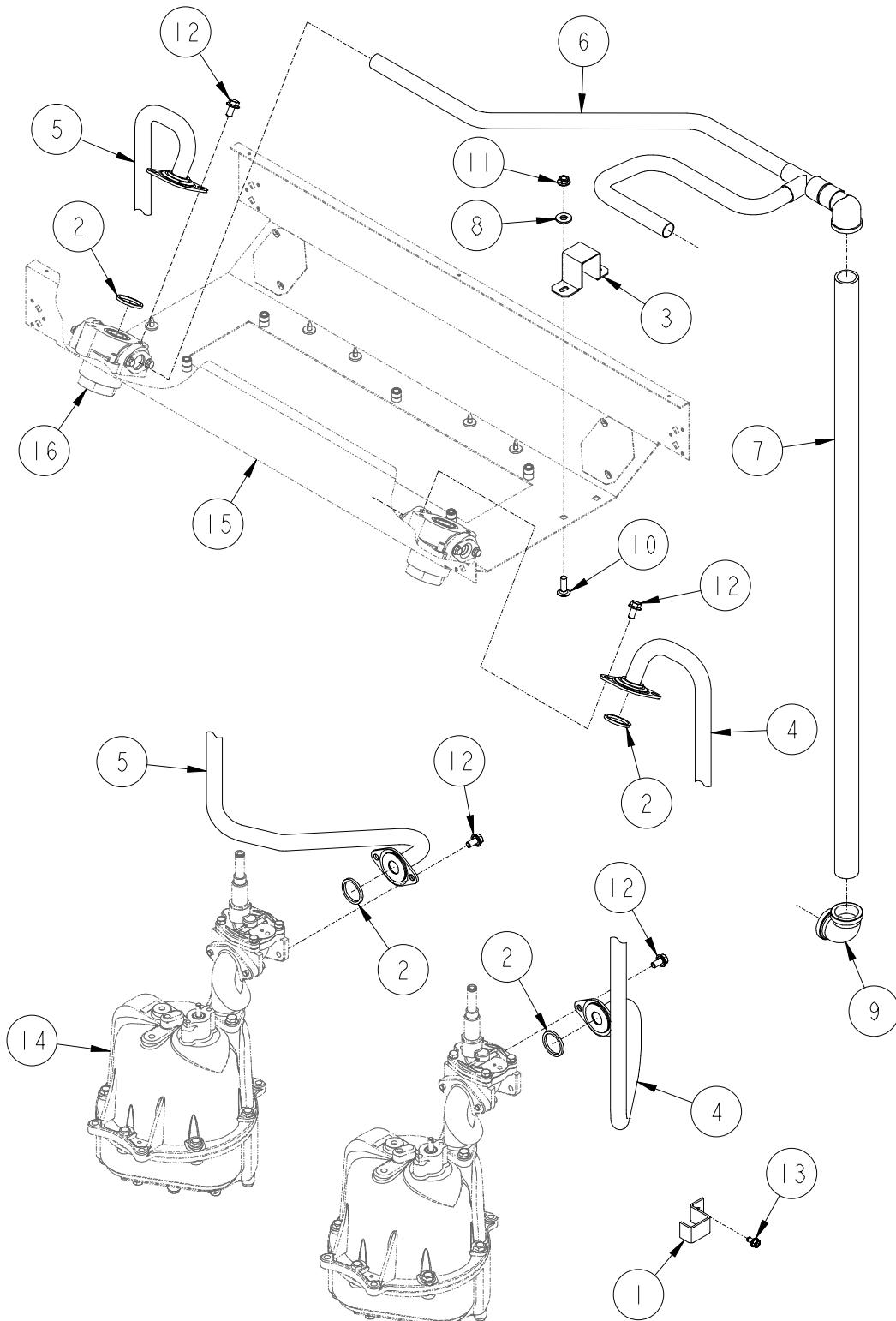
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DISCHARGE ASSEMBLY

H312C-IV & Full (Balance) & H312D-IV & Full (Balance)



| - 7274 |

DISCHARGE ASSEMBLY
H312C-IV & Full (Balance) & H312D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	4-422734	Vapor Outlet Tube
7	335-50510	1-1/2" x 81-1/2" Long Pipe
8	03-50611	5/16 Plate Washer
9	06-51700	1" x 90° Elbow - Banded
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
14	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
15	<u>For parts call out of Chassis Assembly see 72779.</u>	
16	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

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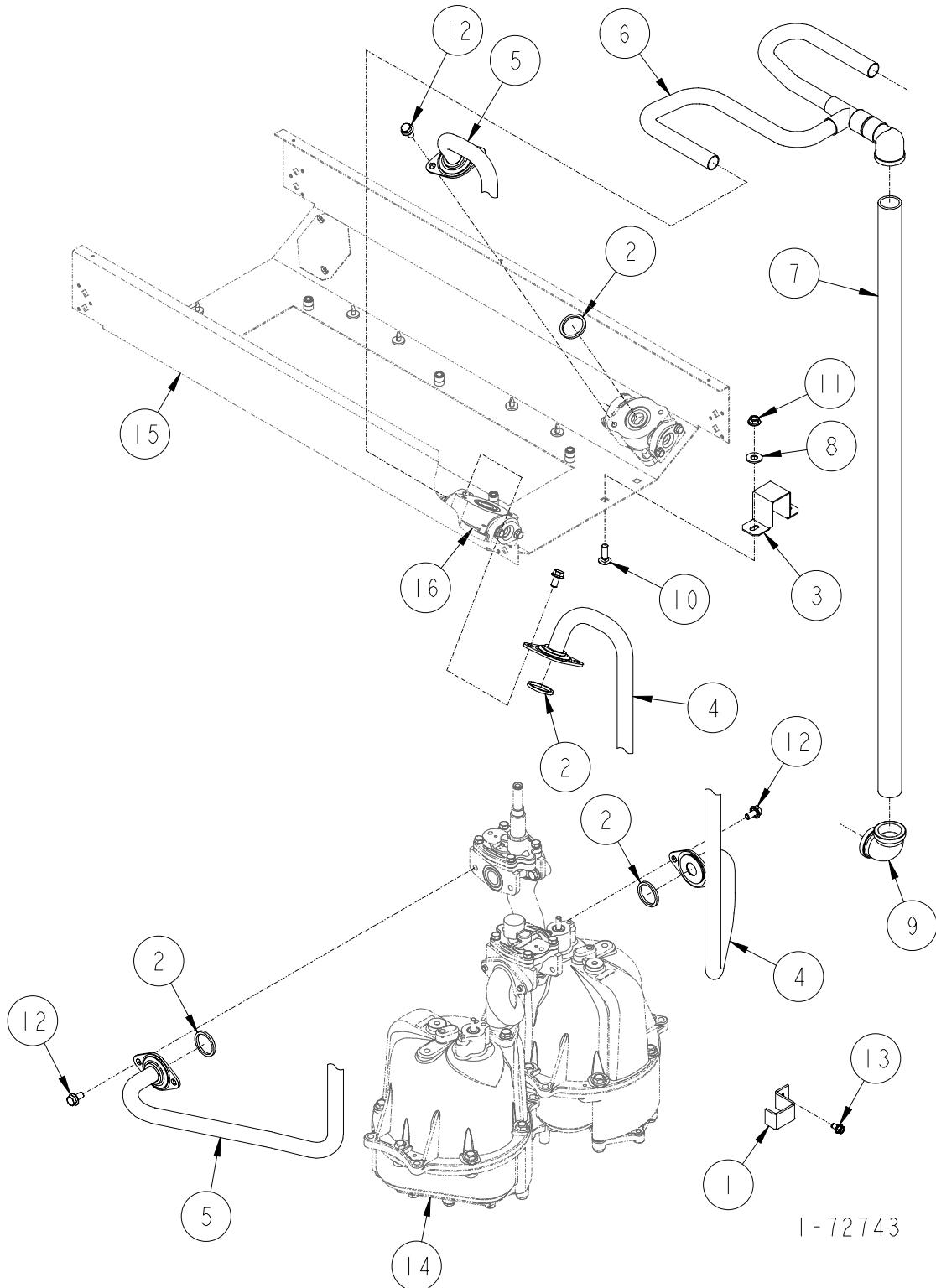
Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

1-72741

DISCHARGE ASSEMBLY

H322C-IV & Full (Balance) & H322D-IV & Full (Balance)



1 - 72743

DISCHARGE ASSEMBLY
H322C-IV & Full (Balance) & H322D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	4-422734	Vapor Outlet Tube
7	335-50510	1-1/2" x 81-1/2" Long Pipe
8	03-50611	5/16 Plate Washer
9	06-51700	1" x 90° Elbow - Banded
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
14	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
15	<u>For parts call out of Chassis Assembly see 72779.</u>	
16	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

Reference for Tokheim internal use only:

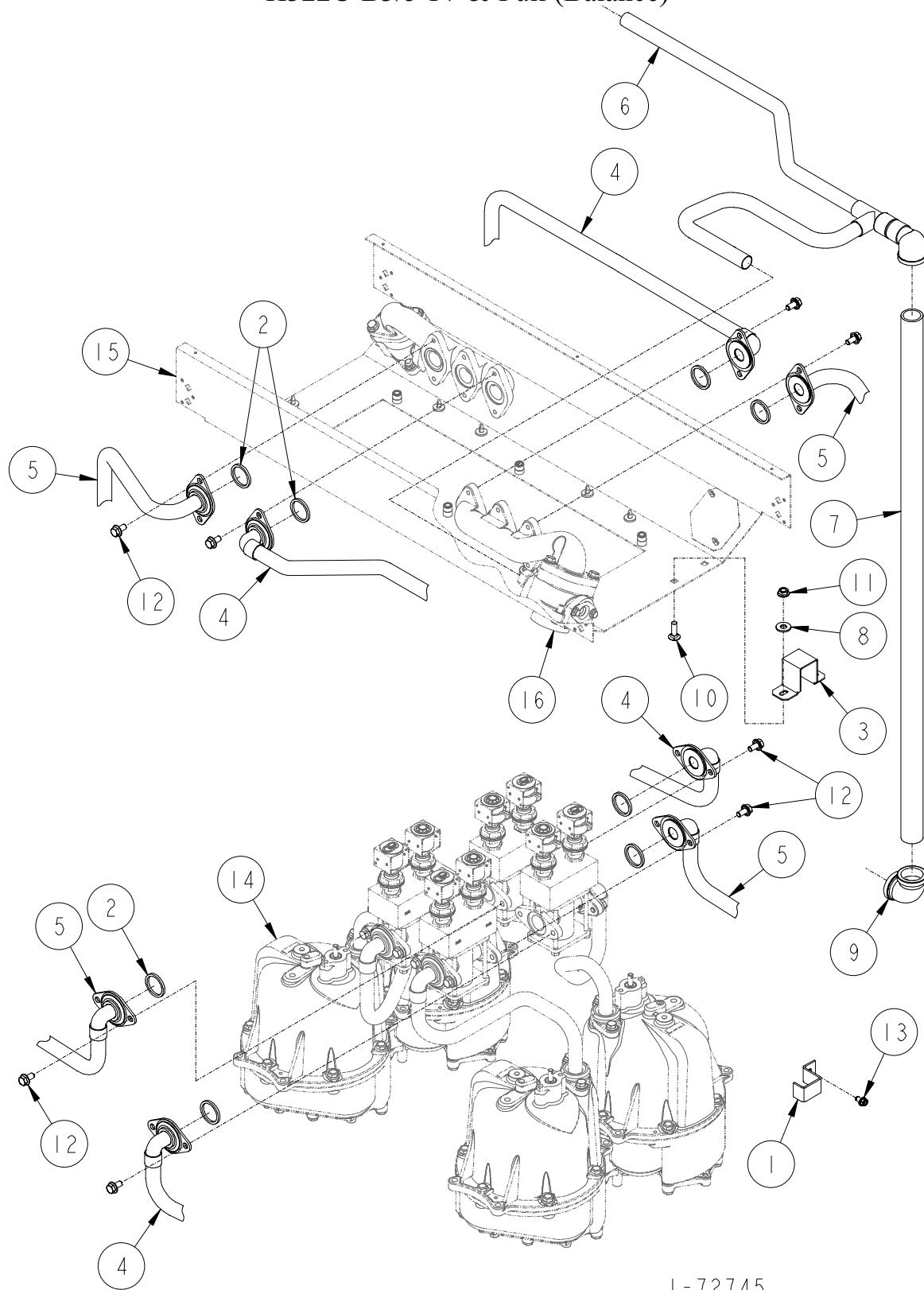
321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

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1-72743

DISCHARGE ASSEMBLY

H322C-B3/5-IV & Full (Balance)



1 - 72745

DISCHARGE ASSEMBLY

H322C-B3/5-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422696	Fuel Discharge Tube
5	1-422711	Fuel Discharge Tube
6	4-422734	Vapor Outlet Tube
7	335-50510	1-1/2" x 81-1/2" Long Pipe
8	03-50611	5/16" Plate Washer
9	06-51700	1" x 90° Elbow - Banded
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
14	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
15	<u>For parts call out of Chassis Assembly see 72779.</u>	
16	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

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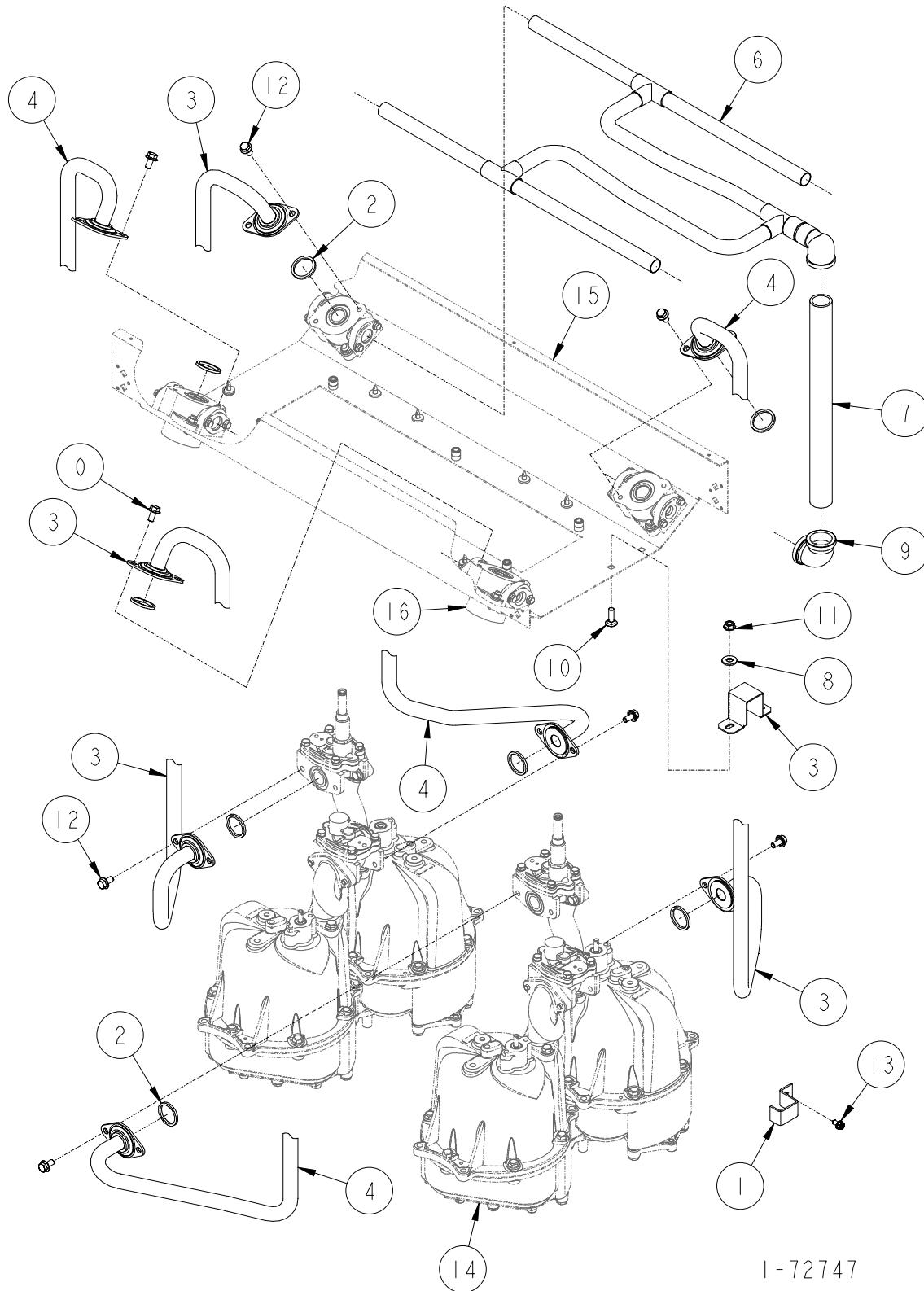
Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

I-72745

DISCHARGE ASSEMBLY

H324C-IV & Full (Balance) & H324D-IV & Full (Balance)



I-72747

DISCHARGE ASSEMBLY

H324C-IV & Full (Balance) & H324D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	4-422734	Vapor Outlet Tube
7	335-50510	1-1/2" x 81-1/2" Long Pipe
8	03-50611	5/16 Plate Washer
9	06-51700	1" x 90° Elbow - Banded
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
14	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
15	<u>For parts call out of Chassis Assembly see 72779.</u>	
16	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

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Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

1-72747

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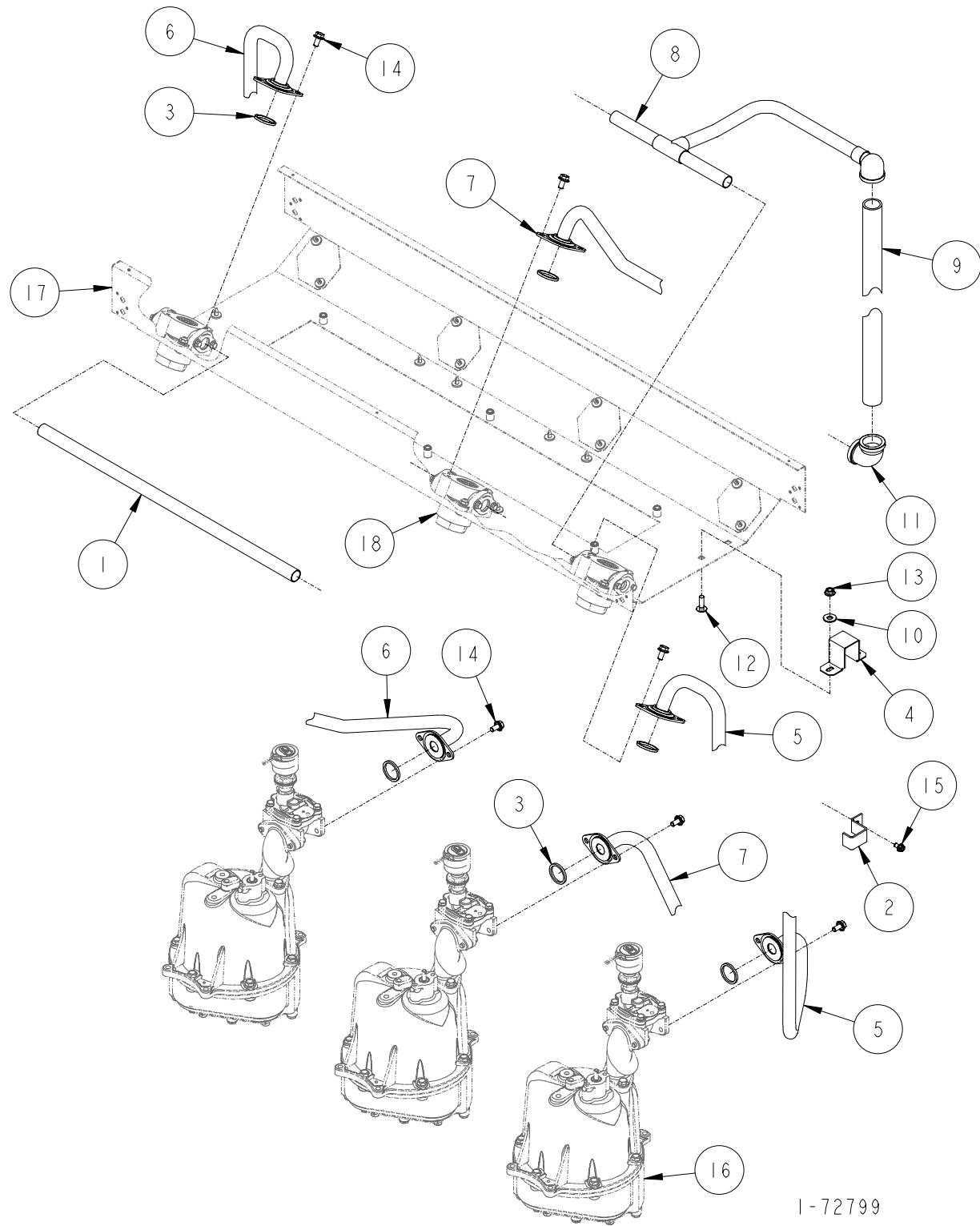
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DISCHARGE ASSEMBLY

H413C-IV & Full (Balance) & H413D-IV & Full (Balance)



1 - 72799

DISCHARGE ASSEMBLY

H413C-IV & Full (Balance) & H413D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	94-230486	Copper Tube Nipple
2	1-231856	Discharge Tube Bracket
3	13-313235	Gasket
4	1-321154	Down Pipe Bracket
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422643	Fuel Discharge Tube
8	5-422689	Vapor Outlet Tube
9	335-50510	1-1/2" x 81-1/2" Long Pipe
10	03-50611	5/16 Plate Washer
11	06-51700	1" x 90° Elbow - Banded
12	39-52198	5/16-18 x 1" Long Carriage Bolt
13	02-54752	5/16-18 M-F Flange Whiz Lock Nut
14	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
15	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
16	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
17	<u>For parts call out of Chassis Assembly see 72724.</u>	
18	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

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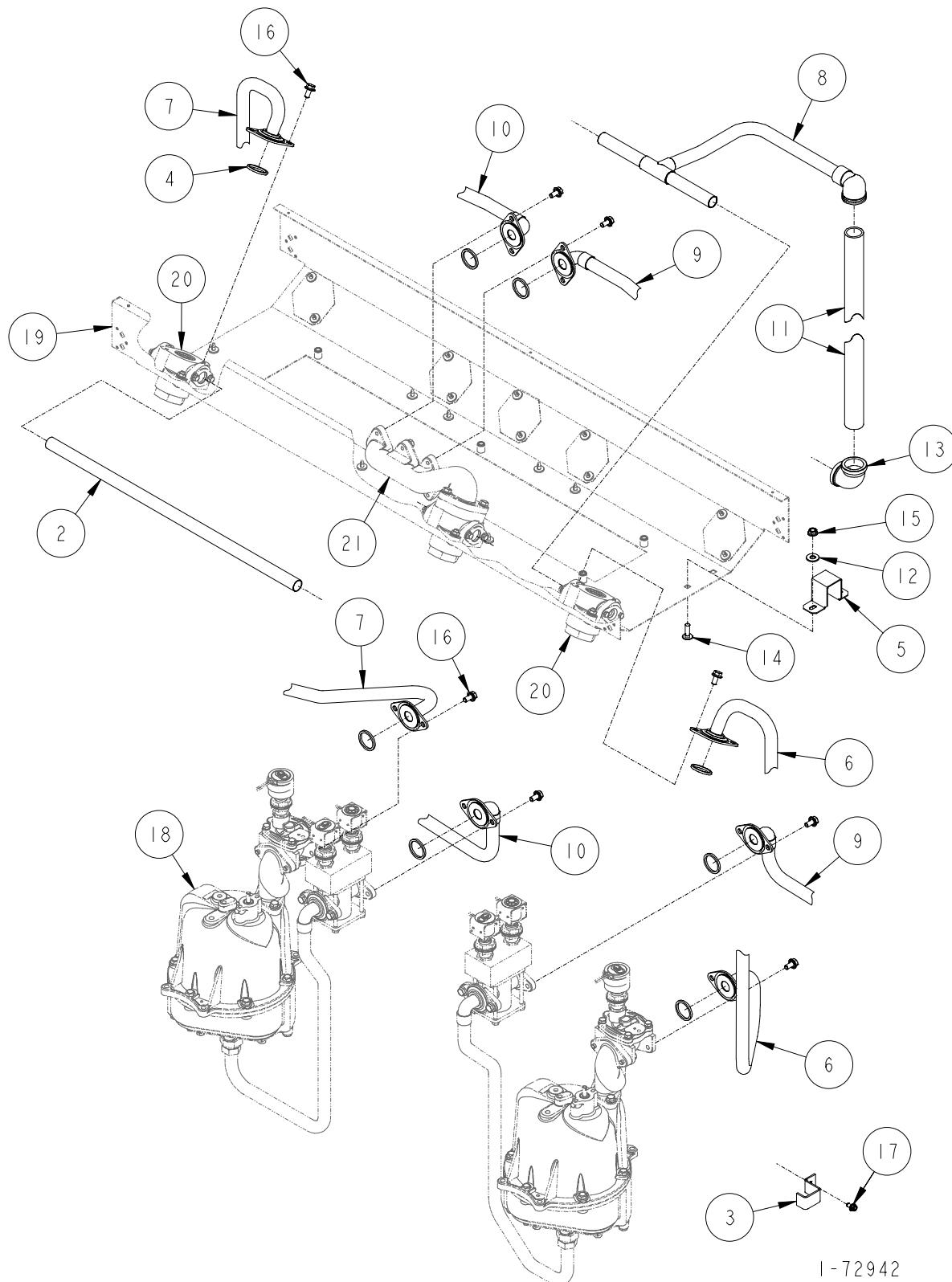
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72799

DISCHARGE ASSEMBLY

H413C-EB-IV & FULL (BALANCE)



1-72942

DISCHARGE ASSEMBLY

H413C-EB-IV & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION
1	7-230486	Copper Tube Nipple
2	94-230486	Copper Tube Nipple
3	1-231856	Discharge Tube Bracket
4	13-313235	Gasket
5	1-321154	Down Pipe Bracket
6	1-422641	Fuel Discharge Tube
7	1-422642	Fuel Discharge Tube
8	5-422689	Vapor Outlet Tube
9	1-422707	Fuel Discharge Tube
10	1-422706	Fuel Discharge Tube
11	335-50510	1-1/2" x 81-1/2" Long Pipe
12	03-50611	5/16 Plate Washer
13	06-51700	1" x 90° Elbow - Banded
14	39-52198	5/16-18 x 1" Long Carriage Bolt
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
17	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
18	<u>For parts call out of Meter & Hydraulics Assembly see 72729.</u>	
19	<u>For parts call out of Chassis Assembly see 72724.</u>	
20	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	

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Reference for Tokheim internal use only:

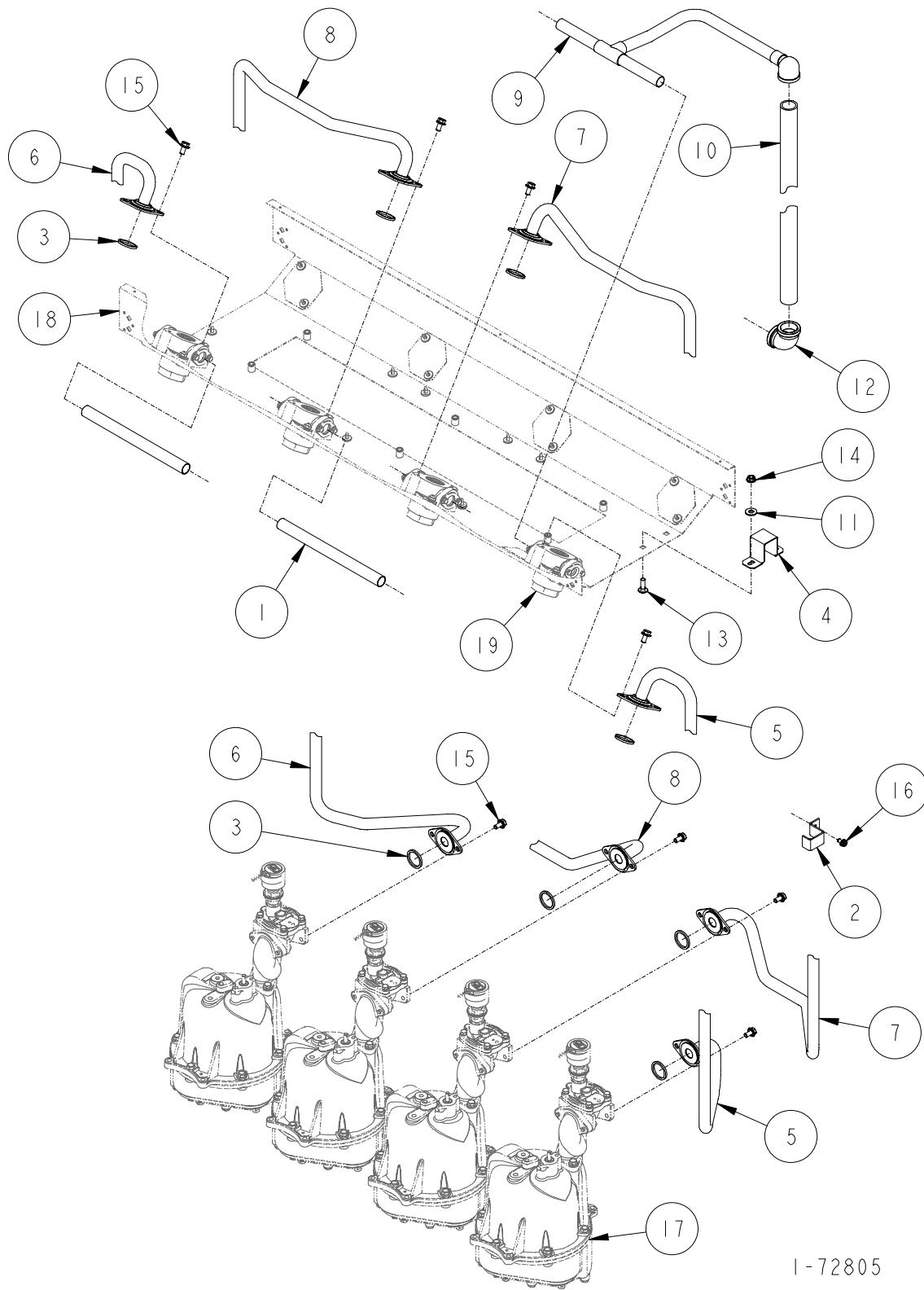
321170 Fuel Tube Hydraulic Assembly

422624 Raceway Assembly

I-72942

DISCHARGE ASSEMBLY

H414C-IV & Full (Balance) & H414D-IV & Full (Balance)



| - 72805

DISCHARGE ASSEMBLY
H414C-IV & Full (Balance) & H414D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	7-230486	Copper Tube Nipple
2	1-231856	Discharge Tube Bracket
3	13-313235	Gasket
4	1-321154	Down Pipe Bracket
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422694	Fuel Discharge Tube
8	1-422695	Fuel Discharge Tube
9	5-422689	Vapor Outlet Tube
10	335-50510	1-1/2" x 81-1/2" Long Pipe
11	03-50611	5/16 Plate Washer
12	06-51700	1" x 90° Elbow - Banded
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
17	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
18	<u>For parts call out of Chassis Assembly see 72724.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

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Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72805

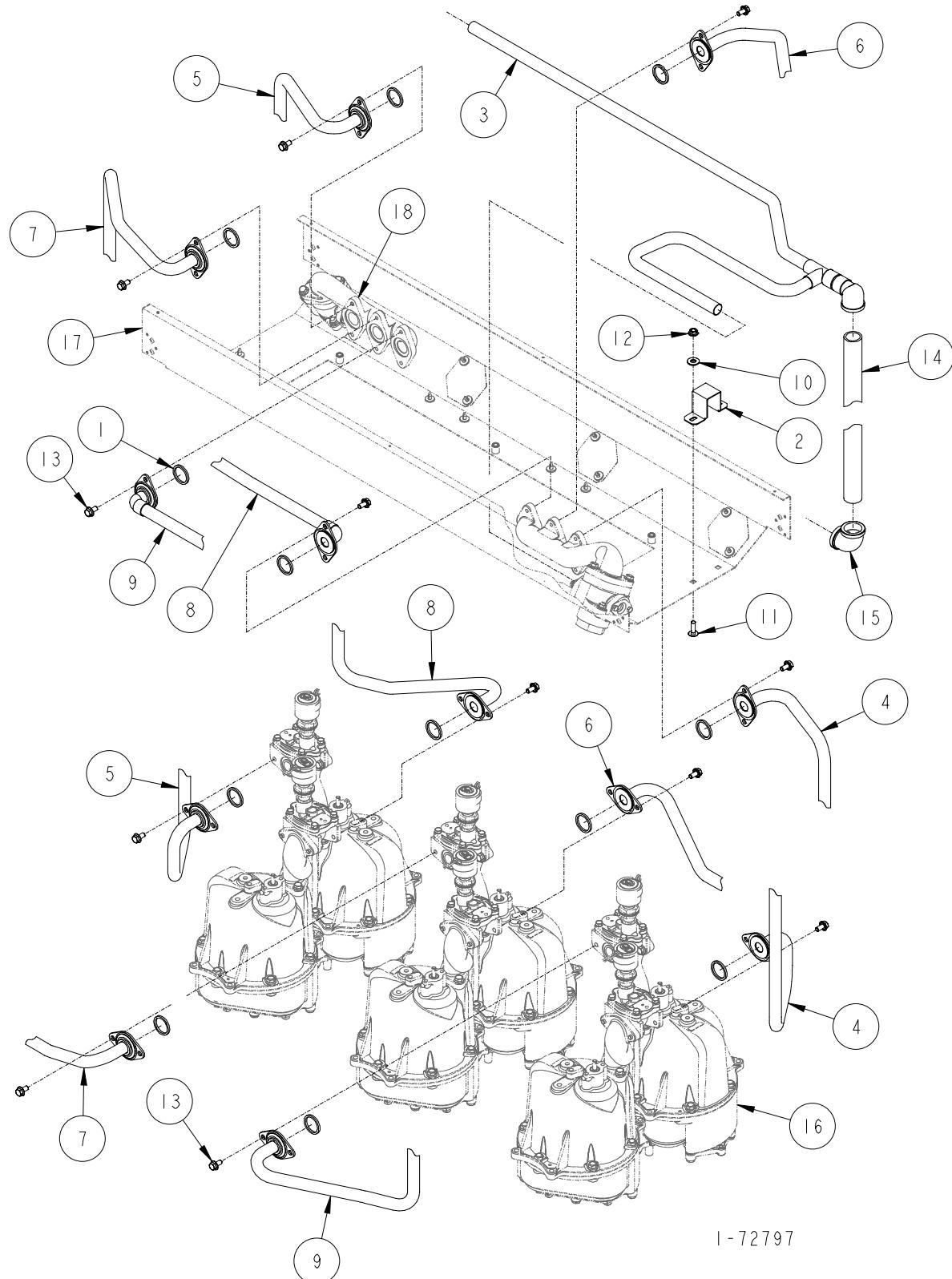
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DISCHARGE ASSEMBLY

H422C-IV & Full (Balance) & H422D-IV & Full (Balance)



DISCHARGE ASSEMBLY

H422C-IV & Full (Balance) & H422D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-321154	Down Pipe Bracket
3	4-422689	Vapor Outlet Tube
4	1-422729	Fuel Discharge Tube (H422C Side A)
5	1-422729	Fuel Discharge Tube (H422C Side B)
6	1-422730	Fuel Discharge Tube (H422C Side A)
7	1-422730	Fuel Discharge Tube (H422C Side B)
8	1-422731	Fuel Discharge Tube (H422C Side A)
9	1-422731	Fuel Discharge Tube (H422C Side B)
10	03-50611	5/16 Plate Washer
11	39-52198	5/16-18 x 1" Long Carriage Bolt
12	02-54752	5/16-18 M-F Flange Whiz Lock Nut
13	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
14	335-50510	1-1/2" x 81-1/2" Long Pipe
15	06-51700	1" x 90° Elbow - Banded
16	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
17	<u>For parts call out of Chassis Assembly see 72724.</u>	
18	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	

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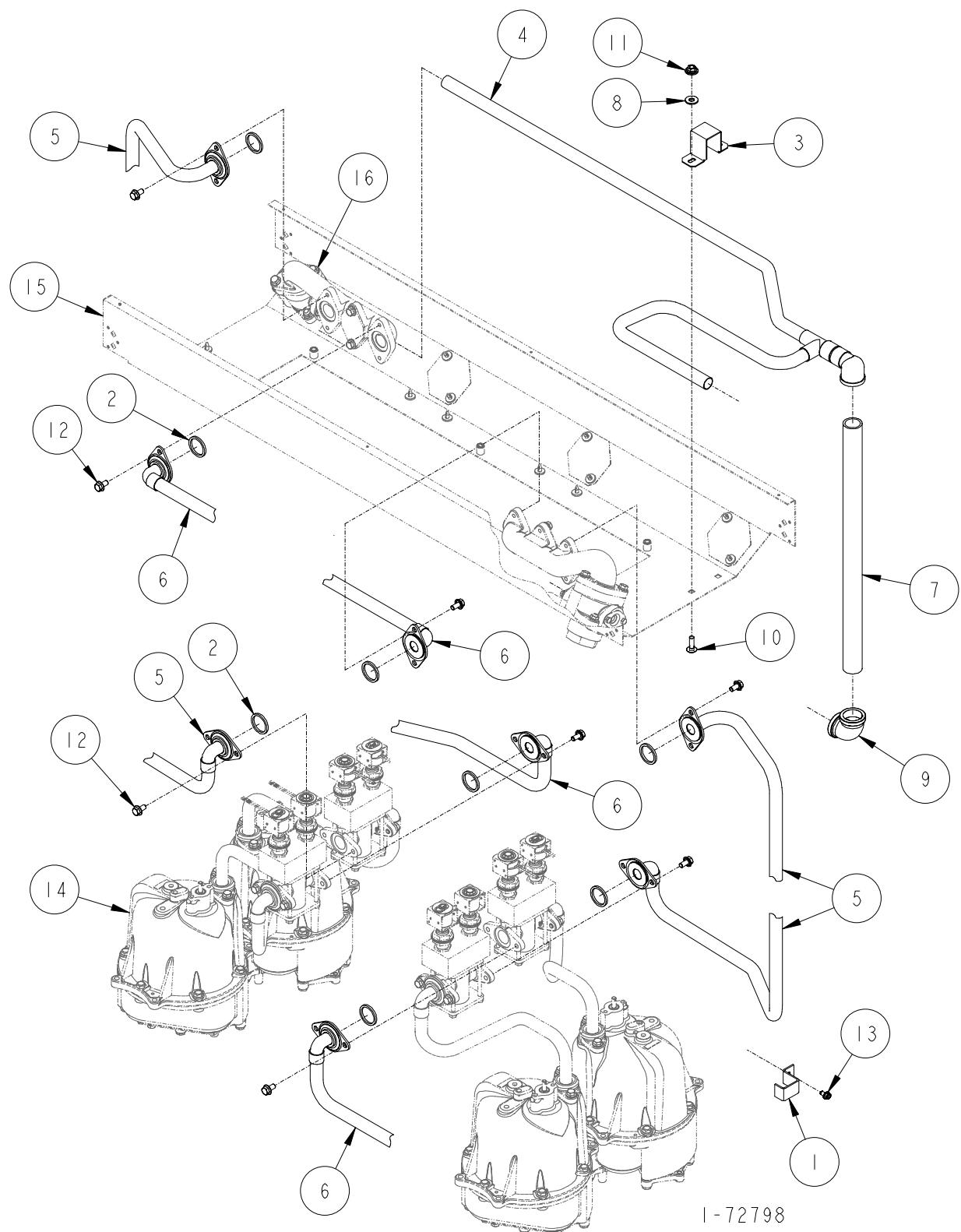
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72797

DISCHARGE ASSEMBLY

H422C-B3/5-IV & Full (Balance)



| - 72798

DISCHARGE ASSEMBLY

H422C-B3/5-IV & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422689	Vapor Outlet Tube
5	1-422732	Fuel Discharge Tube
6	1-422733	Fuel Discharge Tube
7	335-50510	1-1/2" x 81-1/2" Long Pipe
8	03-50611	5/16 Plate Washer
9	06-51700	1" x 90° Elbow - Banded
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
14	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
15	<u>For parts call out of Chassis Assembly see 72724.</u>	
16	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	

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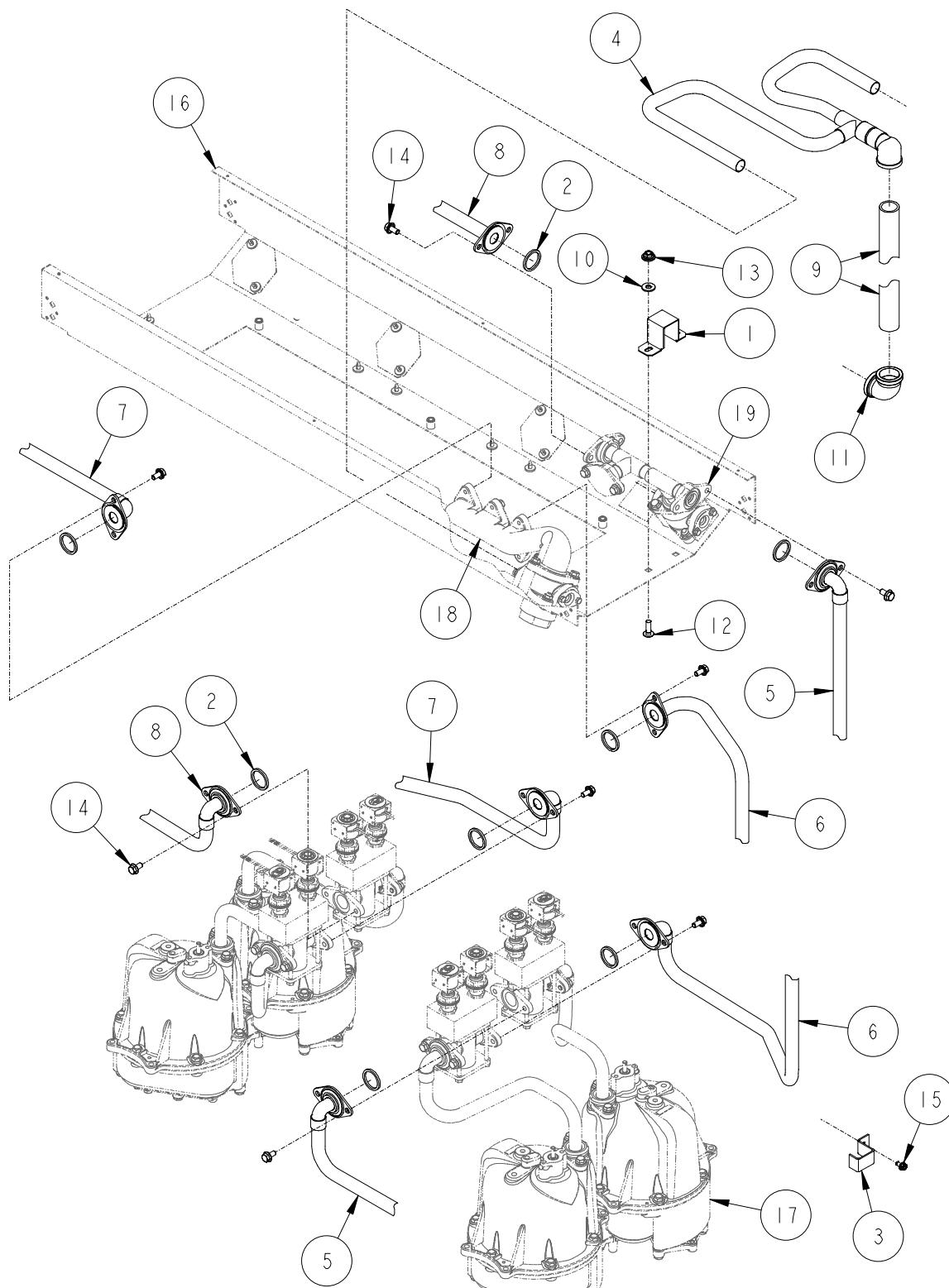
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72798

DISCHARGE ASSEMBLY

H422C-B3/5MR-IV & Full (Balance)



1 - 72936

DISCHARGE ASSEMBLY

H422C-B3/5MR-IV & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	8-422689	Vapor Outlet Tube
5	1-422732	Fuel Discharge Tube
6	1-422732	Fuel Discharge Tube
7	1-422733	Fuel Discharge Tube
8	1-422732	Fuel Discharge Tube
9	335-50510	1-1/2" x 81-1/2" Long Pipe
10	03-50611	5/16 Plate Washer
11	06-51700	1" x 90° Elbow - Banded
12	39-52198	5/16-18 x 1" Long Carriage Bolt
13	02-54752	5/16-18 M-F Flange Whiz Lock Nut
14	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
15	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
16	<u>For parts call out of Chassis Assembly see 72724.</u>	
17	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
18	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

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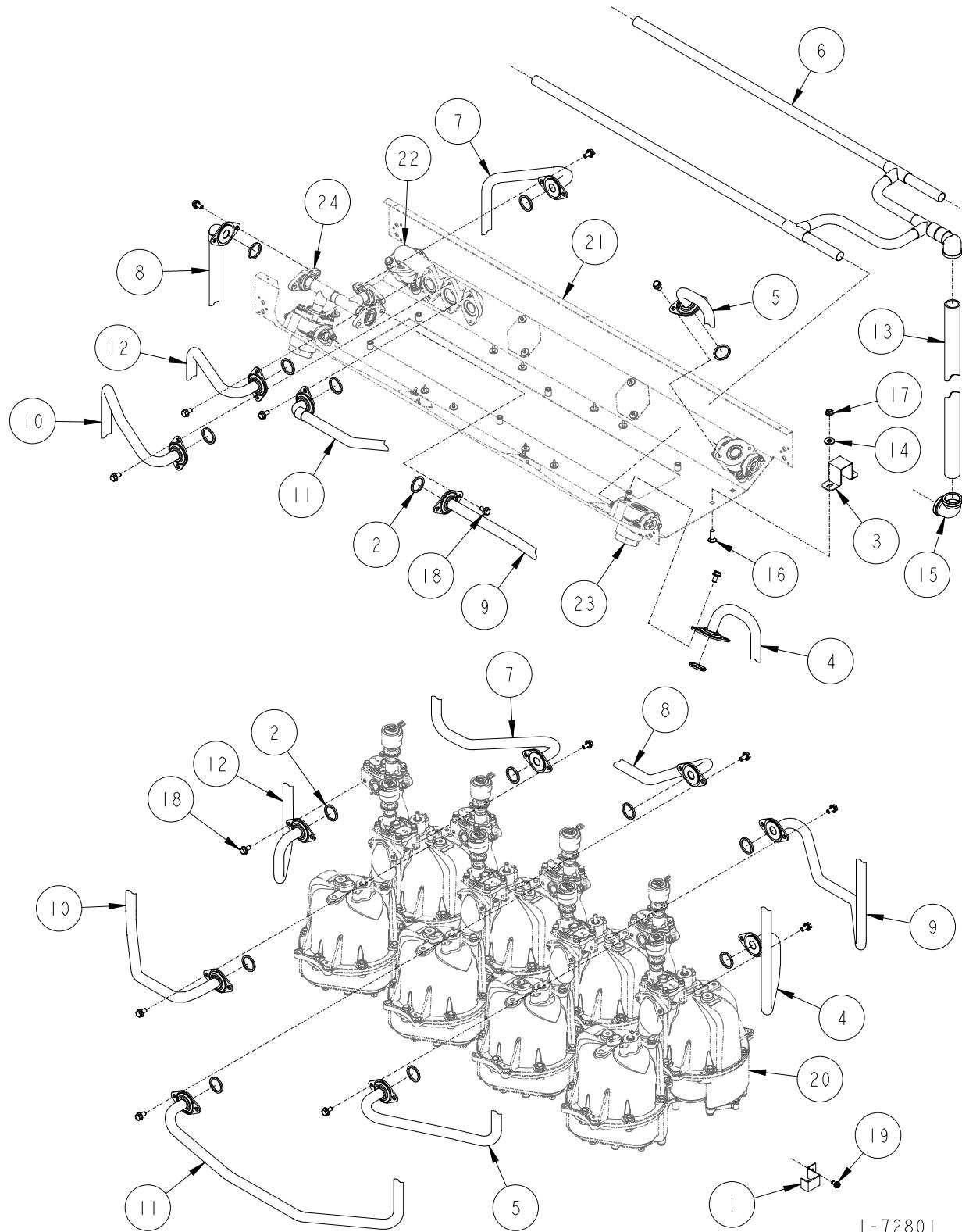
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72936

DISCHARGE ASSEMBLY

H424C-IV & Full (Balance) & H424D-IV & Full (Balance)



I-72801

DISCHARGE ASSEMBLY

H424C-IV & Full (Balance) & H424D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	3-422689	Vapor Outlet Tube
7	1-422697	Fuel Discharge Tube
8	1-422698	Fuel Discharge Tube
9	1-422699	Fuel Discharge Tube
10	1-422700	Fuel Discharge Tube
11	1-422701	Fuel Discharge Tube
12	1-422729	Fuel Discharge Tube
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	03-50611	5/16 Plate Washer
15	06-51700	1" x 90° Elbow - Banded
16	39-52198	5/16-18 x 1" Long Carriage Bolt
17	02-54752	5/16-18 M-F Flange Whiz Lock Nut
18	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
19	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
20	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

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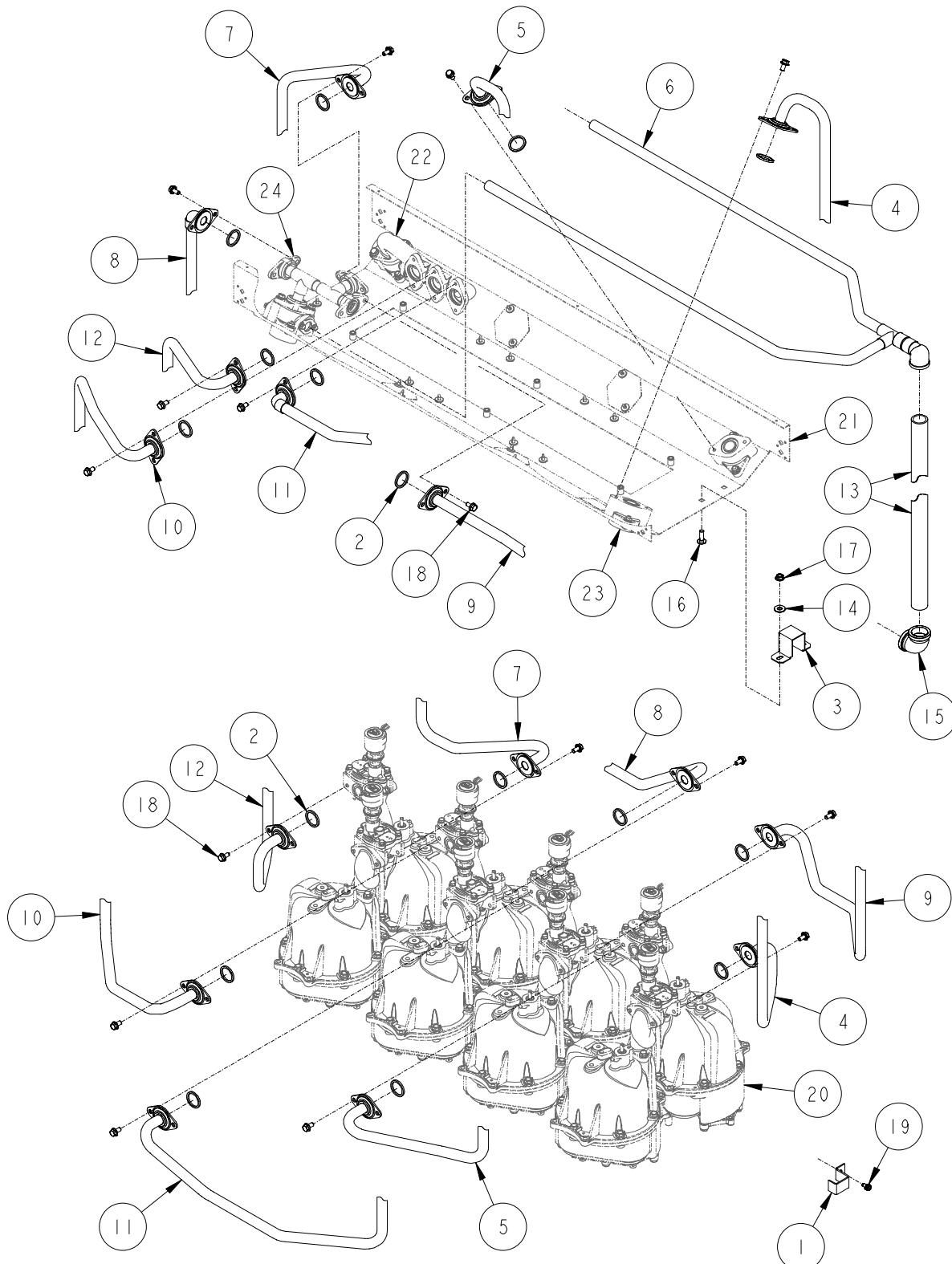
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72801

DISCHARGE ASSEMBLY

H424C-IN/FN & H424D-IN/FN



1-72937

DISCHARGE ASSEMBLY

H424C-IN/FN & H424D-IN/FN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	6-422689	Vapor Outlet Tube
7	1-422697	Fuel Discharge Tube
8	1-422698	Fuel Discharge Tube
9	1-422699	Fuel Discharge Tube
10	1-422700	Fuel Discharge Tube
11	1-422701	Fuel Discharge Tube
12	1-422729	Fuel Discharge Tube
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	03-50611	5/16 Plate Washer
15	06-51700	1" x 90° Elbow - Banded
16	39-52198	5/16-18 x 1" Long Carriage Bolt
17	02-54752	5/16-18 M-F Flange Whiz Lock Nut
18	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
19	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
20	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

4
B

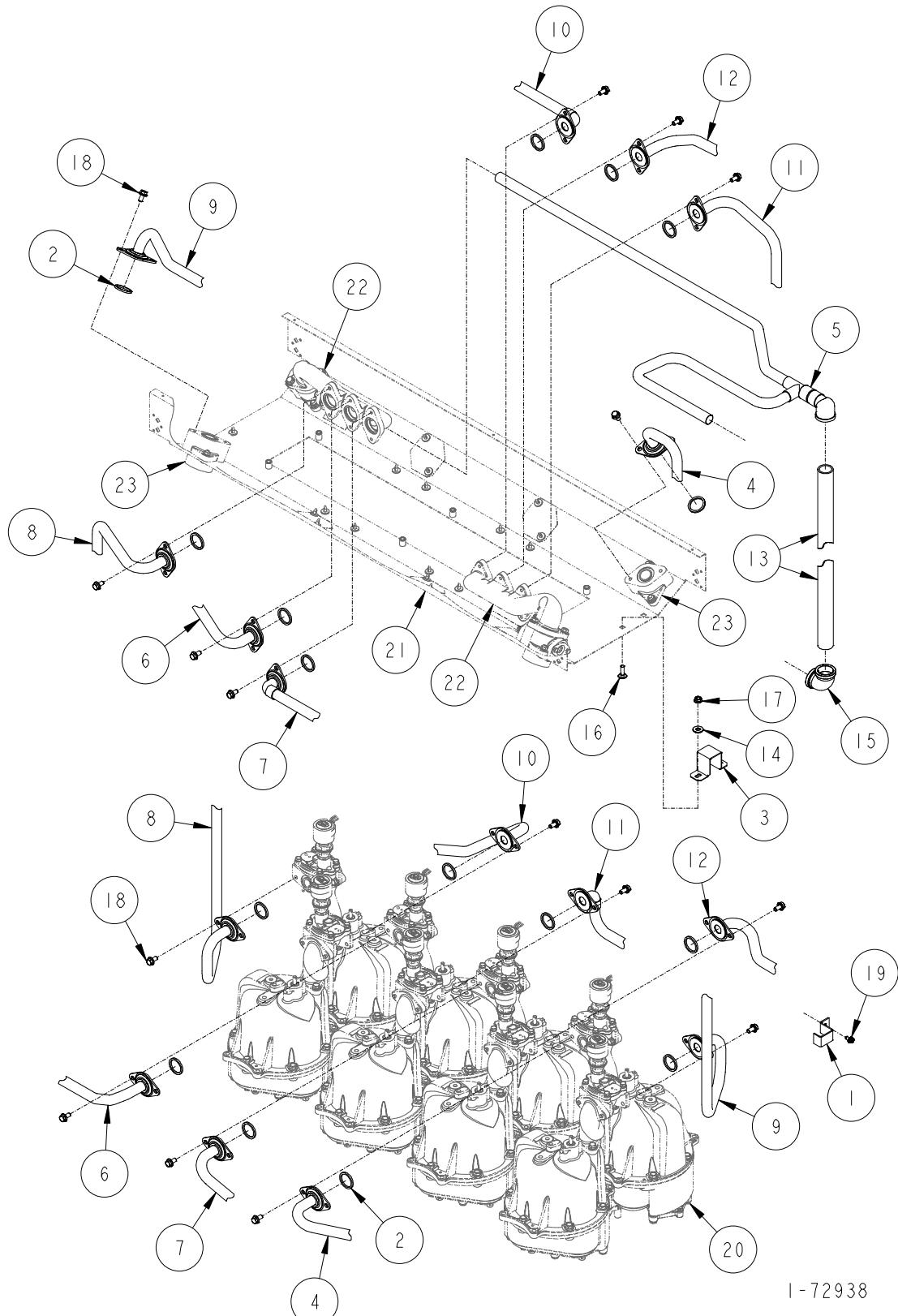
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72937

DISCHARGE ASSEMBLY

H424C-TLIN/FN & H424D-TLIN/FN



| -72938

DISCHARGE ASSEMBLY

H424C-TLIN/FN & H424D-TLIN/FN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422642	Fuel Discharge Tube
5	4-422689	Vapor Outlet Tube
6	1-422700	Fuel Discharge Tube
7	1-422701	Fuel Discharge Tube
8	1-422729	Fuel Discharge Tube
9	1-422832	Fuel Discharge Tube
10	1-422854	Fuel Discharge Tube
11	1-422855	Fuel Discharge Tube
12	1-422856	Fuel Discharge Tube
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	03-50611	5/16 Plate Washer
15	06-51700	1" x 90° Elbow - Banded
16	39-52198	5/16-18 x 1" Long Carriage Bolt
17	02-54752	5/16-18 M-F Flange Whiz Lock Nut
18	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
19	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
20	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

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B

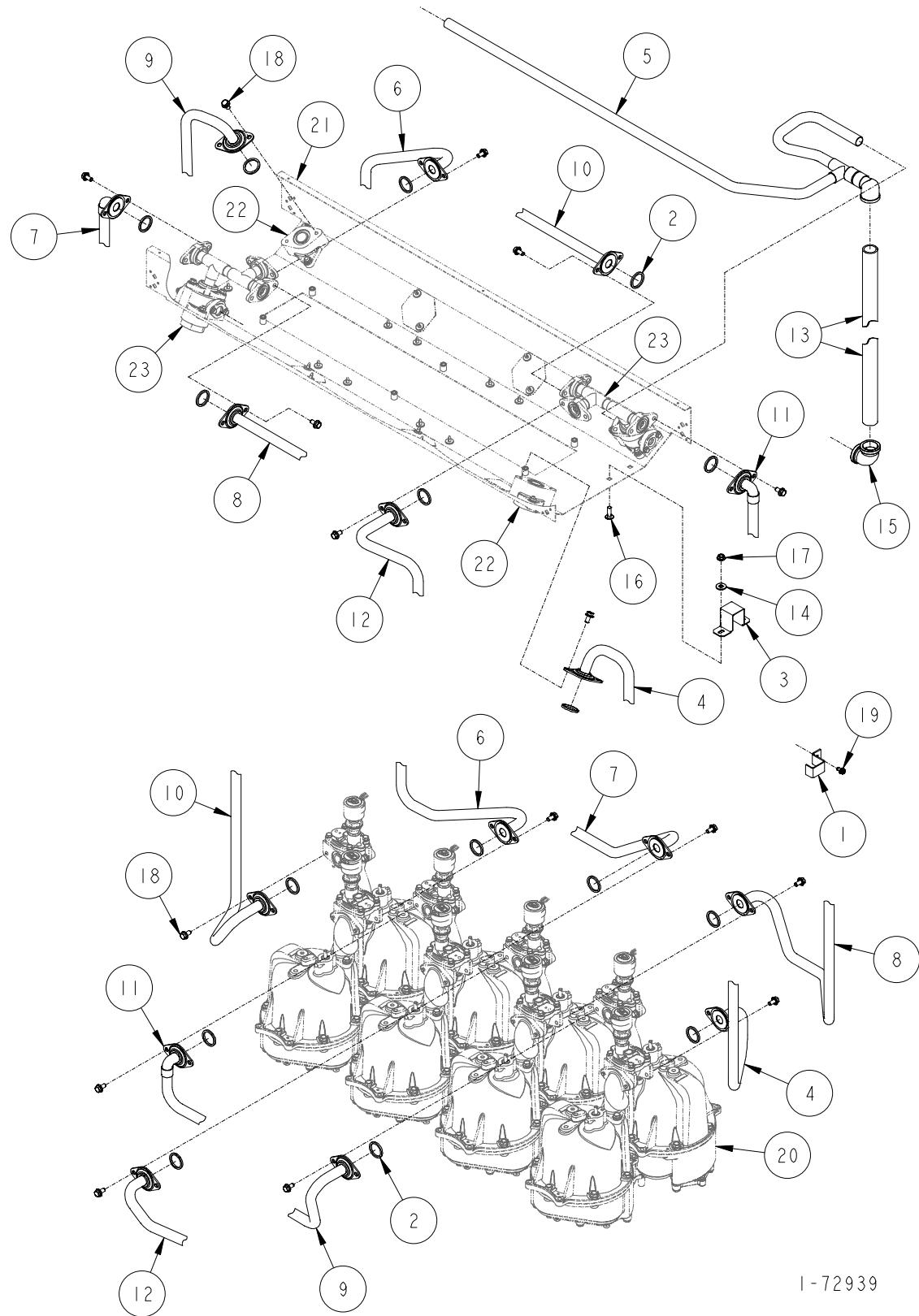
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72938

DISCHARGE ASSEMBLY

H424C-TRIN/FN & H424D-TRIN/FN



I - 72939

DISCHARGE ASSEMBLY

H424C-TRIN/FN & H424D-TRIN/FN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	7-422689	Vapor Outlet Tube
6	1-422697	Fuel Discharge Tube
7	1-422698	Fuel Discharge Tube
8	1-422699	Fuel Discharge Tube
9	1-422975	Fuel Discharge Tube
10	1-422976	Fuel Discharge Tube
11	1-422977	Fuel Discharge Tube
12	1-422978	Fuel Discharge Tube
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	03-50611	5/16 Plate Washer
15	06-51700	1" x 90° Elbow - Banded
16	39-52198	5/16-18 x 1" Long Carriage Bolt
17	02-54752	5/16-18 M-F Flange Whiz Lock Nut
18	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
19	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
20	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

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B

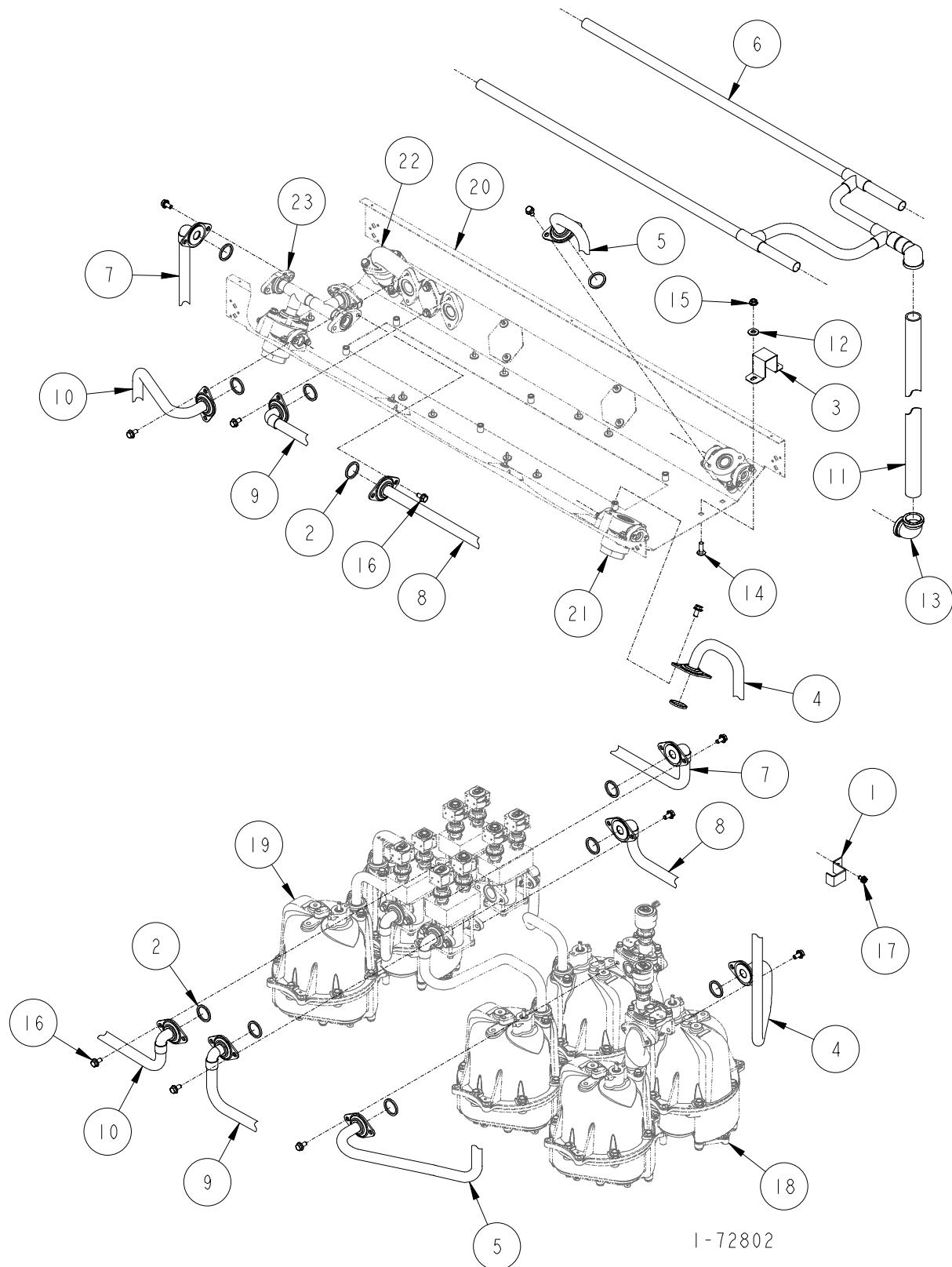
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72939

DISCHARGE ASSEMBLY

H424C-B3/4-IN/FN



DISCHARGE ASSEMBLY

H424C-B3/4-IN/FN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	3-422689	Vapor Outlet Tube
7	1-422702	Fuel Discharge Tube
8	1-422703	Fuel Discharge Tube
9	1-422704	Fuel Discharge Tube
10	1-422732	Fuel Discharge Tube
11	335-50510	1-1/2" x 81-1/2" Long Pipe
12	03-50611	5/16" Plate Washer
13	06-51700	1" x 90° Elbow - Banded
14	39-52198	5/16-18 x 1" Long Carriage Bolt
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
17	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
18	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
19	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
20	<u>For parts call out of Chassis Assembly see 72724.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

Reference for Tokheim internal use only:

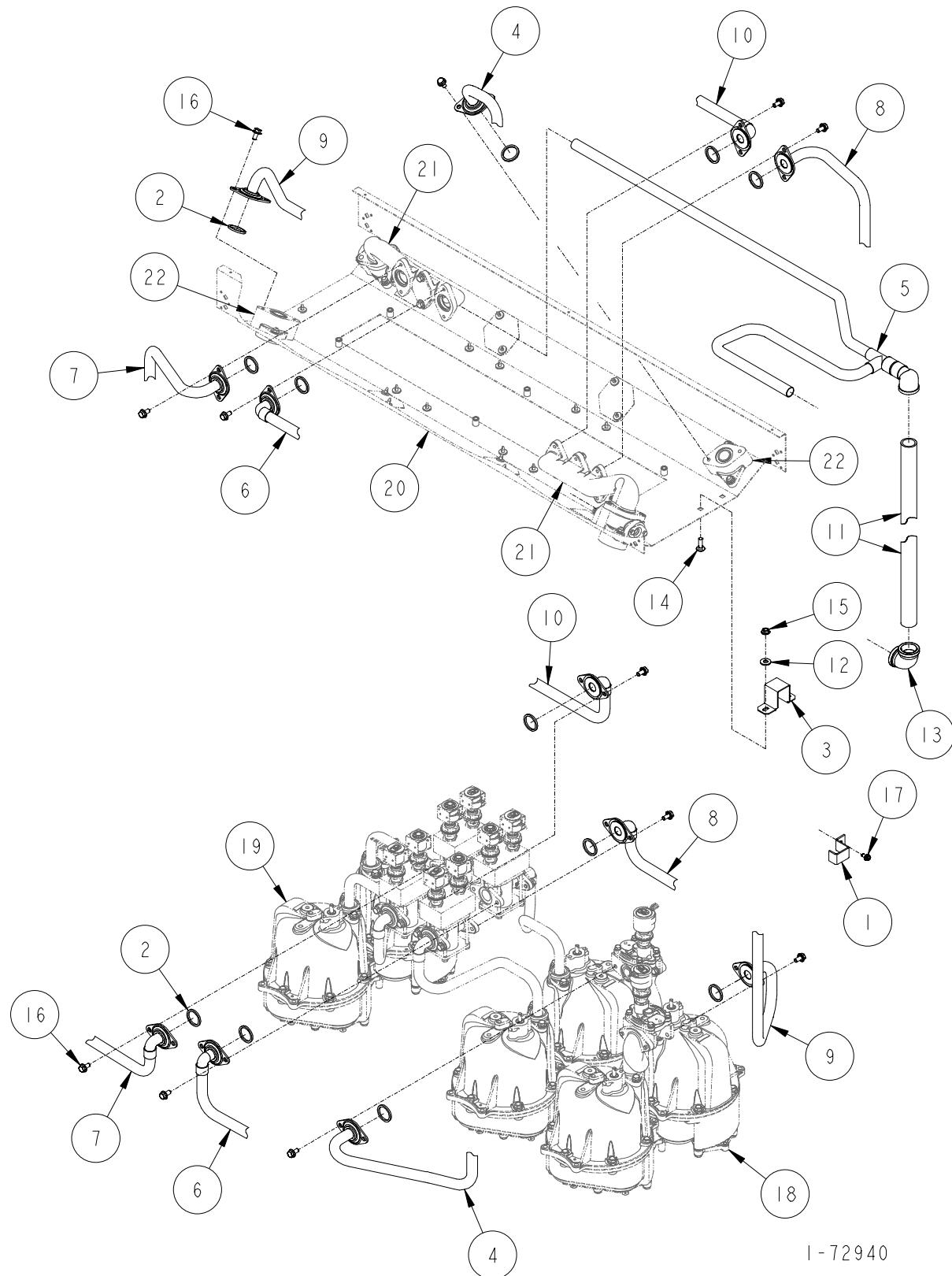
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
B

I-72802

DISCHARGE ASSEMBLY

H424C-B3/4TL-IN/FN



1 - 72940

DISCHARGE ASSEMBLY

H424C-B3/4TL-IN/FN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422642	Fuel Discharge Tube
5	4-422689	Vapor Outlet Tube
6	1-422704	Fuel Discharge Tube
7	1-422732	Fuel Discharge Tube
8	1-422831	Fuel Discharge Tube
9	1-422832	Fuel Discharge Tube
10	1-422833	Fuel Discharge Tube
11	335-50510	1-1/2" x 81-1/2" Long Pipe
12	03-50611	5/16" Plate Washer
13	06-51700	1" x 90° Elbow - Banded
14	39-52198	5/16-18 x 1" Long Carriage Bolt
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
17	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
18	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
19	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
20	<u>For parts call out of Chassis Assembly see 72724.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

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B

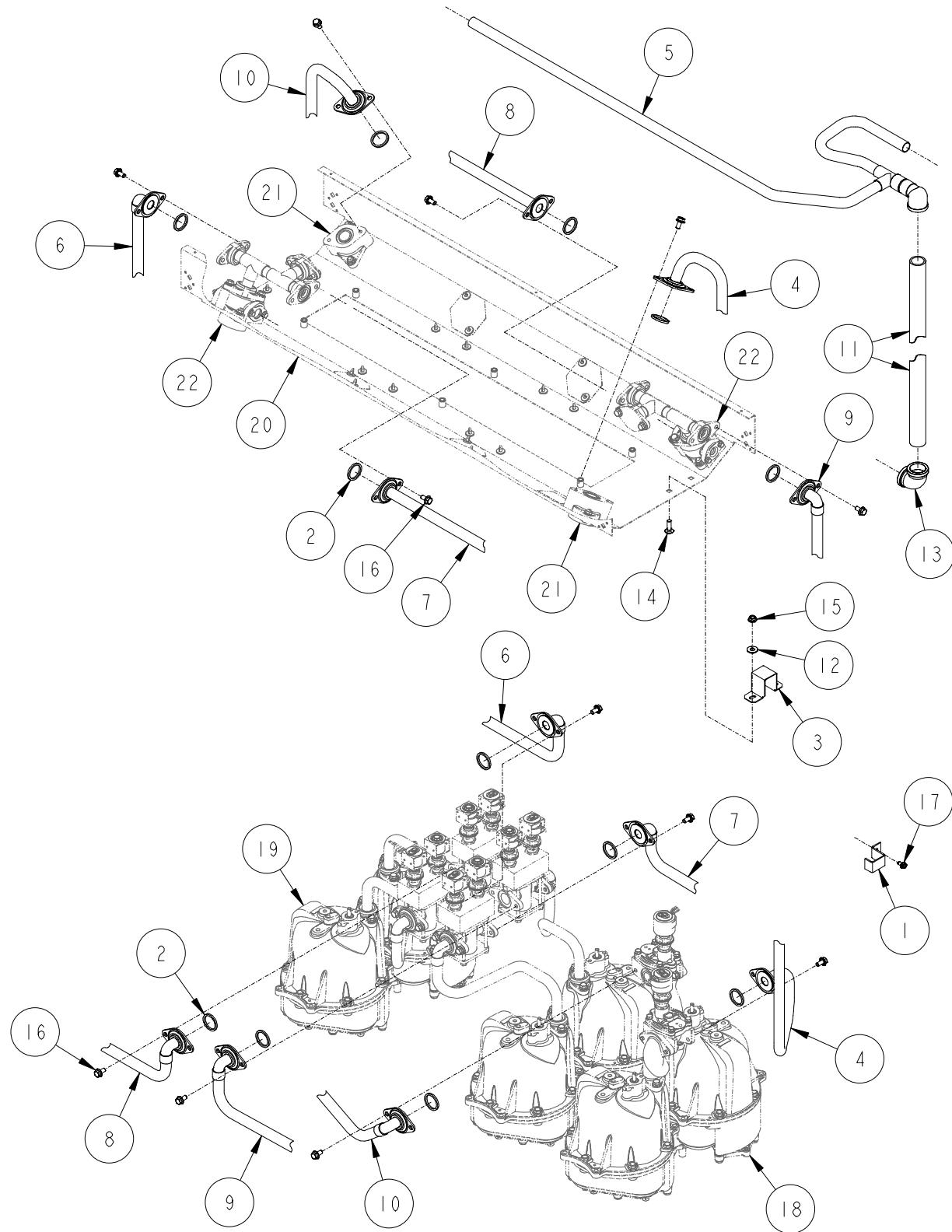
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

I-72940

DISCHARGE ASSEMBLY

H424C-B3/4TR-IN/FN



I-72941

DISCHARGE ASSEMBLY

H424C-B3/4TR-IN/FN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	7-422689	Vapor Outlet Tube
6	1-422702	Fuel Discharge Tube
7	1-422703	Fuel Discharge Tube
8	1-422844	Fuel Discharge Tube
9	1-422845	Fuel Discharge Tube
10	1-422881	Fuel Discharge Tube
11	335-50510	1-1/2" x 81-1/2" Long Pipe
12	03-50611	5/16" Plate Washer
13	06-51700	1" x 90° Elbow - Banded
14	39-52198	5/16-18 x 1" Long Carriage Bolt
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
17	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
18	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
19	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
20	<u>For parts call out of Chassis Assembly see 72724.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

Reference for Tokheim internal use only:

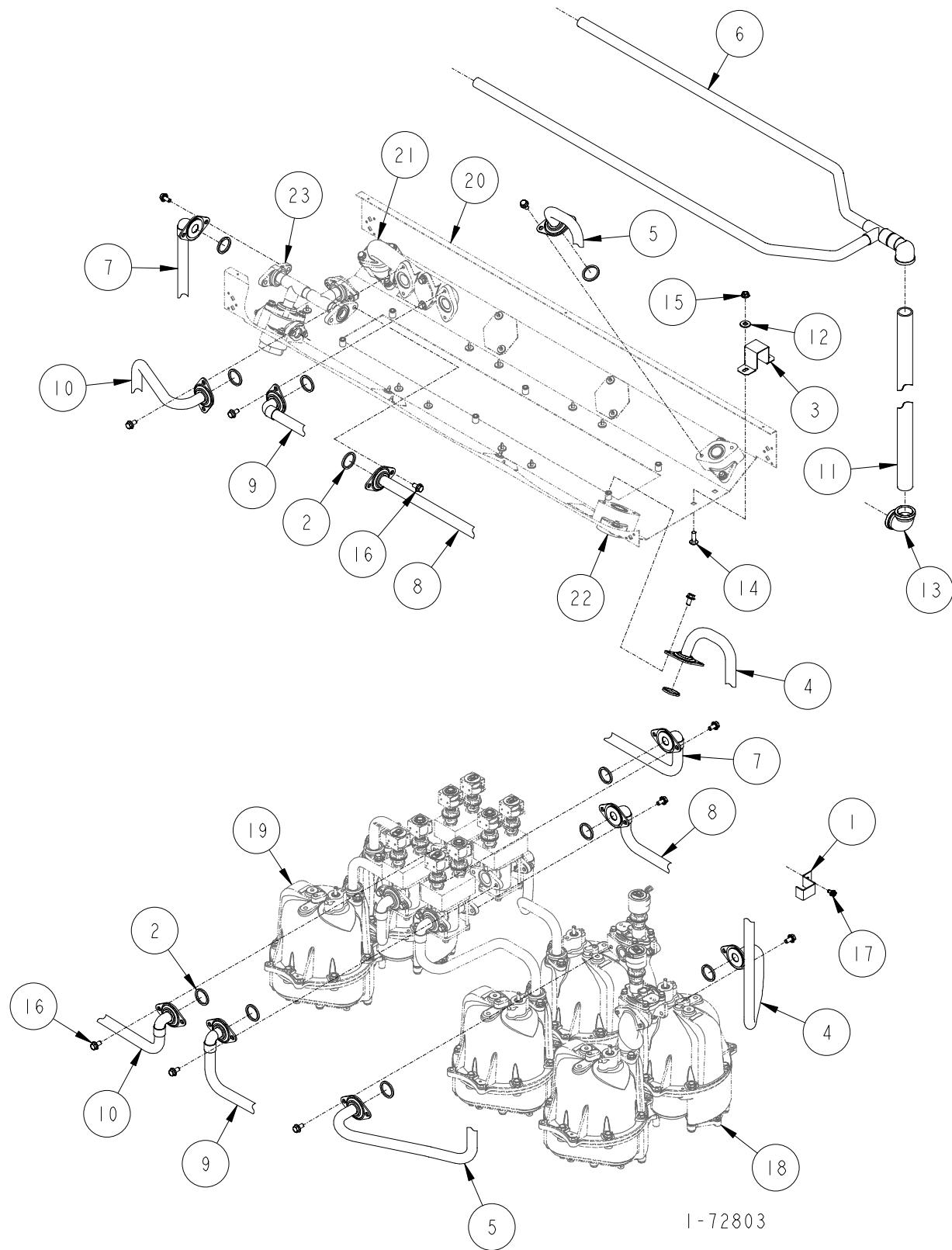
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
B

I-72941

DISCHARGE ASSEMBLY

H424C-B3/4+DEISEL-IV & Full (Balance)



DISCHARGE ASSEMBLY

H424C-B3/4+DEISEL-IV & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	6-422689	Vapor Outlet Tube
7	1-422702	Fuel Discharge Tube
8	1-422703	Fuel Discharge Tube
9	1-422704	Fuel Discharge Tube
10	1-422732	Fuel Discharge Tube
11	335-50510	1-1/2" x 81-1/2" Long Pipe
12	03-50611	5/16" Plate Washer
13	06-51700	1" x 90° Elbow - Banded
14	39-52198	5/16-18 x 1" Long Carriage Bolt
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
17	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
18	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
19	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
20	<u>For parts call out of Chassis Assembly see 72724.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	
22	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72819.</u>	

Reference for Tokheim internal use only:

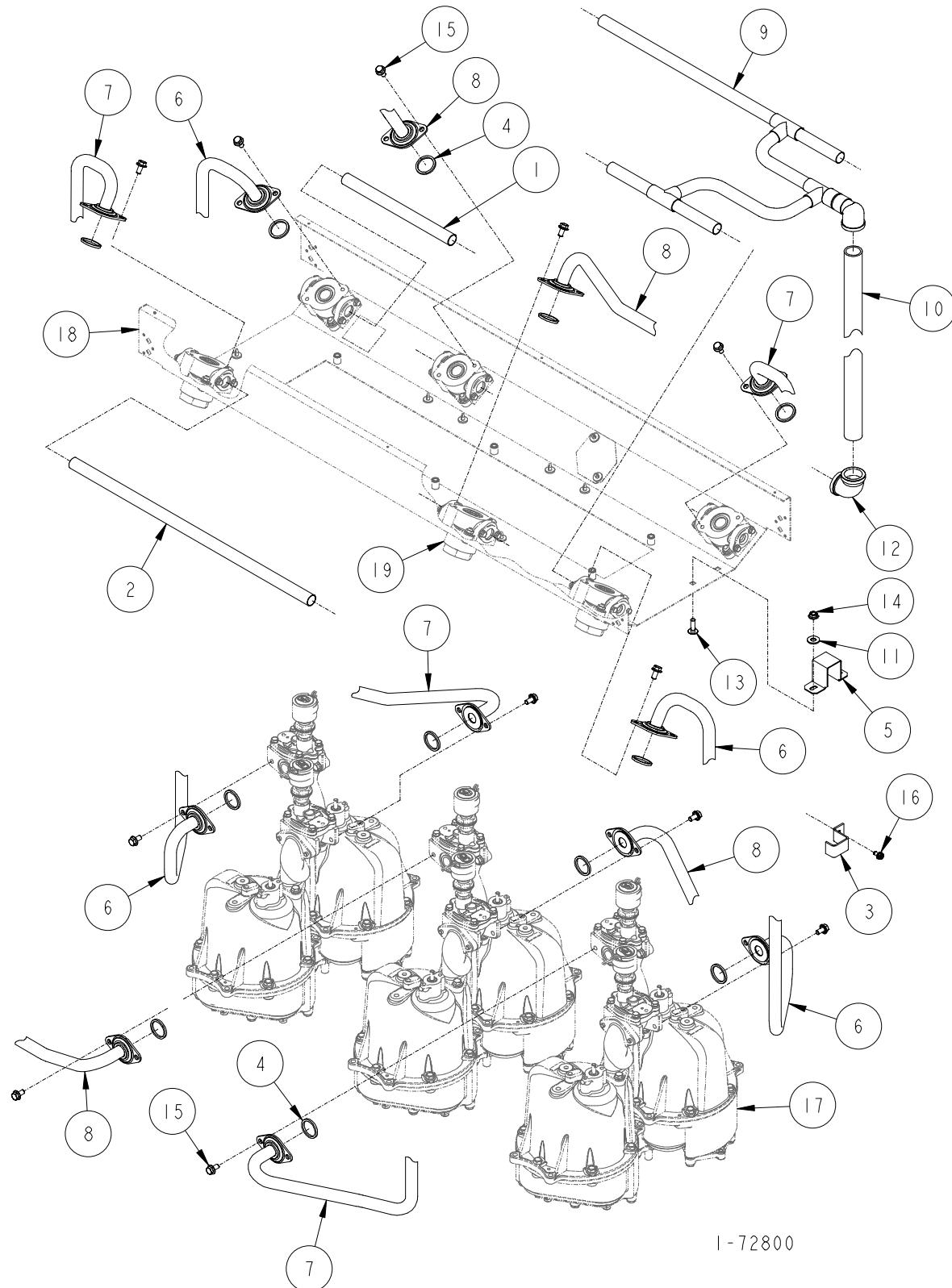
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
B

I-72803

DISCHARGE ASSEMBLY

H426C-IV & Full (Balance) & H426D-IV & Full (Balance)



I - 72800

DISCHARGE ASSEMBLY

H426C-IV & Full (Balance) & H426D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	7-230486	Copper Tube Nipple
2	94-230486	Copper Tube Nipple
3	1-231856	Discharge Tube Bracket
4	13-313235	Gasket
5	1-321154	Down Pipe Bracket
6	1-422641	Fuel Discharge Tube
7	1-422642	Fuel Discharge Tube
8	1-422643	Fuel Discharge Tube
9	2-422689	Vapor Outlet Tube
10	335-50510	1-1/2" x 81-1/2" Long Pipe
11	03-50611	5/16 Plate Washer
12	06-51700	1" x 90° Elbow - Banded
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
17	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
18	<u>For parts call out of Chassis Assembly see 72724.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

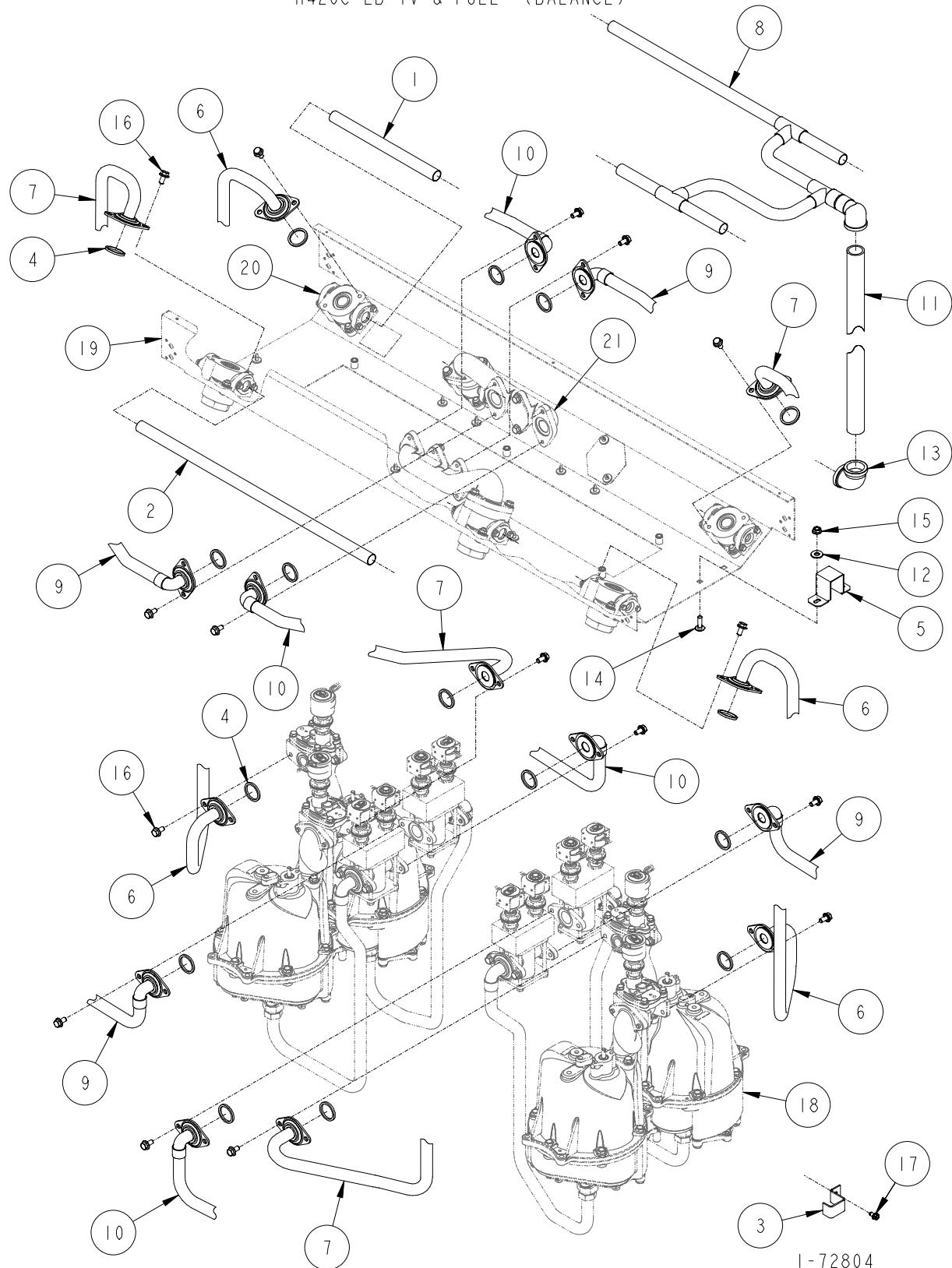
4
B

Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72800

DISCHARGE ASSEMBLY
H426C-EB-IV & FULL (BALANCE)



DISCHARGE ASSEMBLY

H426C-EB-IV & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION
1	7-230486	Copper Tube Nipple
2	94-230486	Copper Tube Nipple
3	1-231856	Discharge Tube Bracket
4	13-313235	Gasket
5	1-321154	Down Pipe Bracket
6	1-422641	Fuel Discharge Tube
7	1-422642	Fuel Discharge Tube
8	2-422689	Vapor Outlet Tube
9	1-422707	Fuel Discharge Tube
10	1-422706	Fuel Discharge Tube
11	335-50510	1-1/2" x 81-1/2" Long Pipe
12	03-50611	5/16 Plate Washer
13	06-51700	1" x 90° Elbow - Banded
14	39-52198	5/16-18 x 1" Long Carriage Bolt
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
17	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
18	<u>For parts call out of Meter & Hydraulics Assembly see 72729.</u>	
19	<u>For parts call out of Chassis Assembly see 72724.</u>	
20	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72760.</u>	

4
B

Reference for Tokheim internal use only:

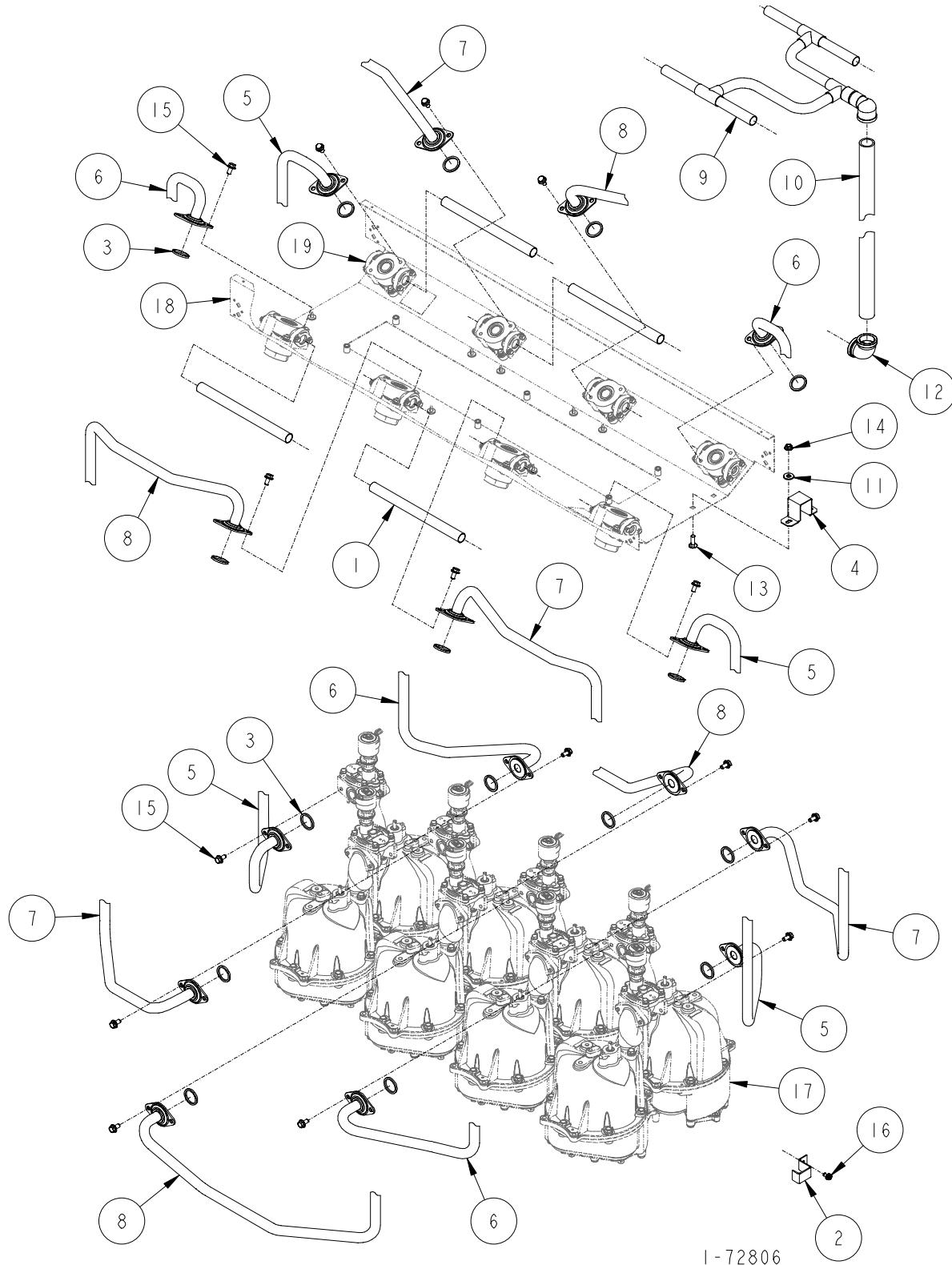
321170 Fuel Tube Hydraulic Assembly

422624 Raceway Assembly

1-72804

DISCHARGE ASSEMBLY

H428C-IV & Full (Balance) & H428D-IV & Full (Balance)



DISCHARGE ASSEMBLY

H428C-IV & Full (Balance) & H428D-IV & Full (Balance)

ITEM NO.	PART NO.	DESCRIPTION
1	7-230486	Copper Tube Nipple
2	1-231856	Discharge Tube Bracket
3	13-313235	Gasket
4	1-321154	Down Pipe Bracket
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422694	Fuel Discharge Tube
8	1-422695	Fuel Discharge Tube
9	1-422689	Vapor Outlet Tube
10	335-50510	1-1/2" x 81-1/2" Long Pipe
11	03-50611	5/16 Plate Washer
12	06-51700	1" x 90° Elbow - Banded
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
17	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
18	<u>For parts call out of Chassis Assembly see 72724.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

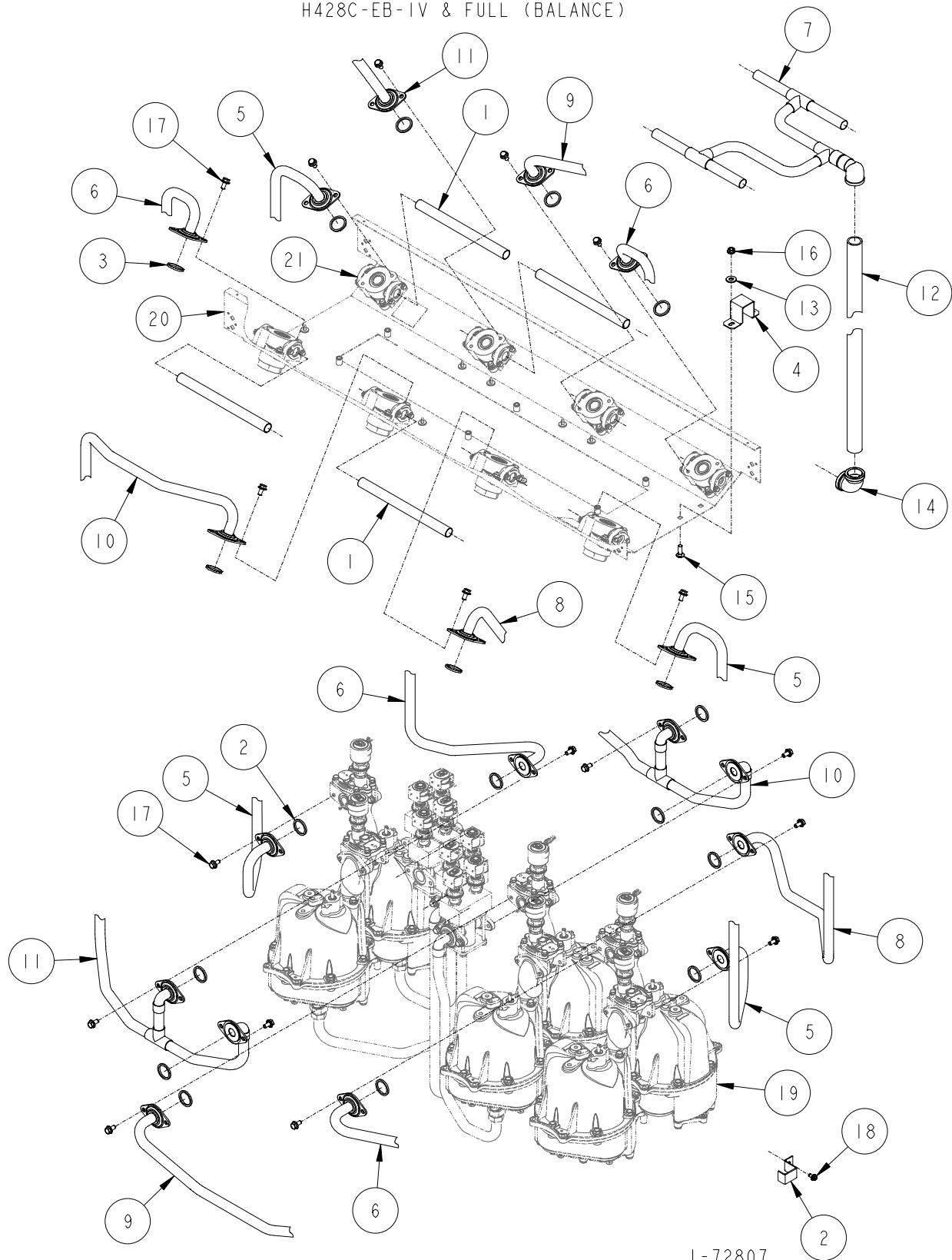
4
B

Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72806

DISCHARGE ASSEMBLY
H428C-EB-IV & FULL (BALANCE)



I - 72807

DISCHARGE ASSEMBLY

H428C-EB-IV & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION
1	7-230486	Copper Tube Nipple
2	1-231856	Discharge Tube Bracket
3	13-313235	Gasket
4	1-321154	Down Pipe Bracket
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422689	Vapor Outlet Tube
8	1-422694	Fuel Discharge Tube
9	1-422720	Fuel Discharge Tube
10	1-422721	Fuel Discharge Tube
11	1-422722	Fuel Discharge Tube
12	335-50510	1-1/2" x 81-1/2" Long Pipe
13	03-50611	5/16 Plate Washer
14	06-51700	1" x 90° Elbow - Banded
15	39-52198	5/16-18 x 1" Long Carriage Bolt
16	02-54752	5/16-18 M-F Flange Whiz Lock Nut
17	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
18	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
19	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
20	<u>For parts call out of Chassis Assembly see 72724.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72752.</u>	

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B

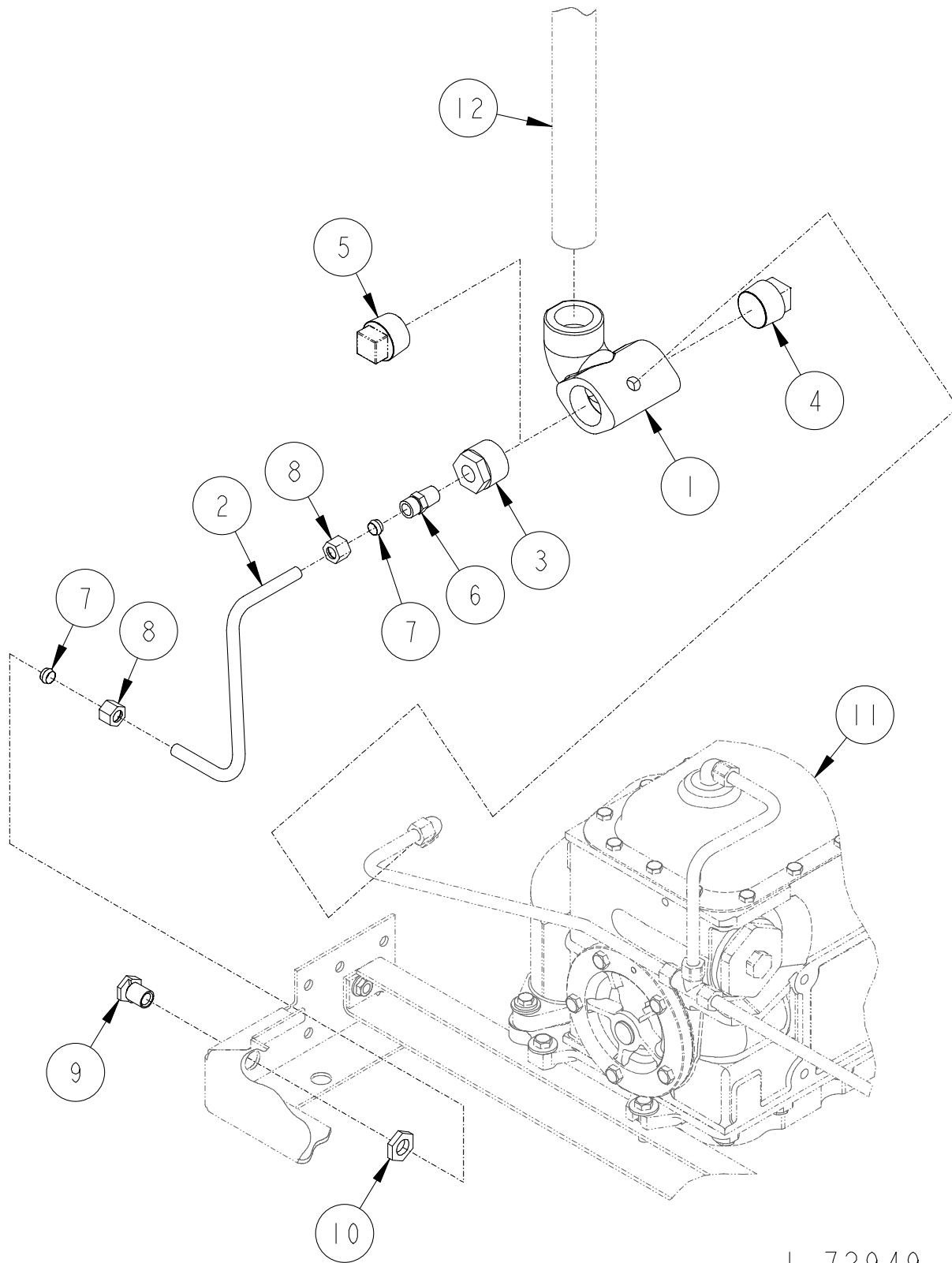
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72807

SUCTION VAPOR ASSEMBLY

INTERIM & FULL (BALANCE)



| - 72949

SUCTION VAPOR ASSEMBLY

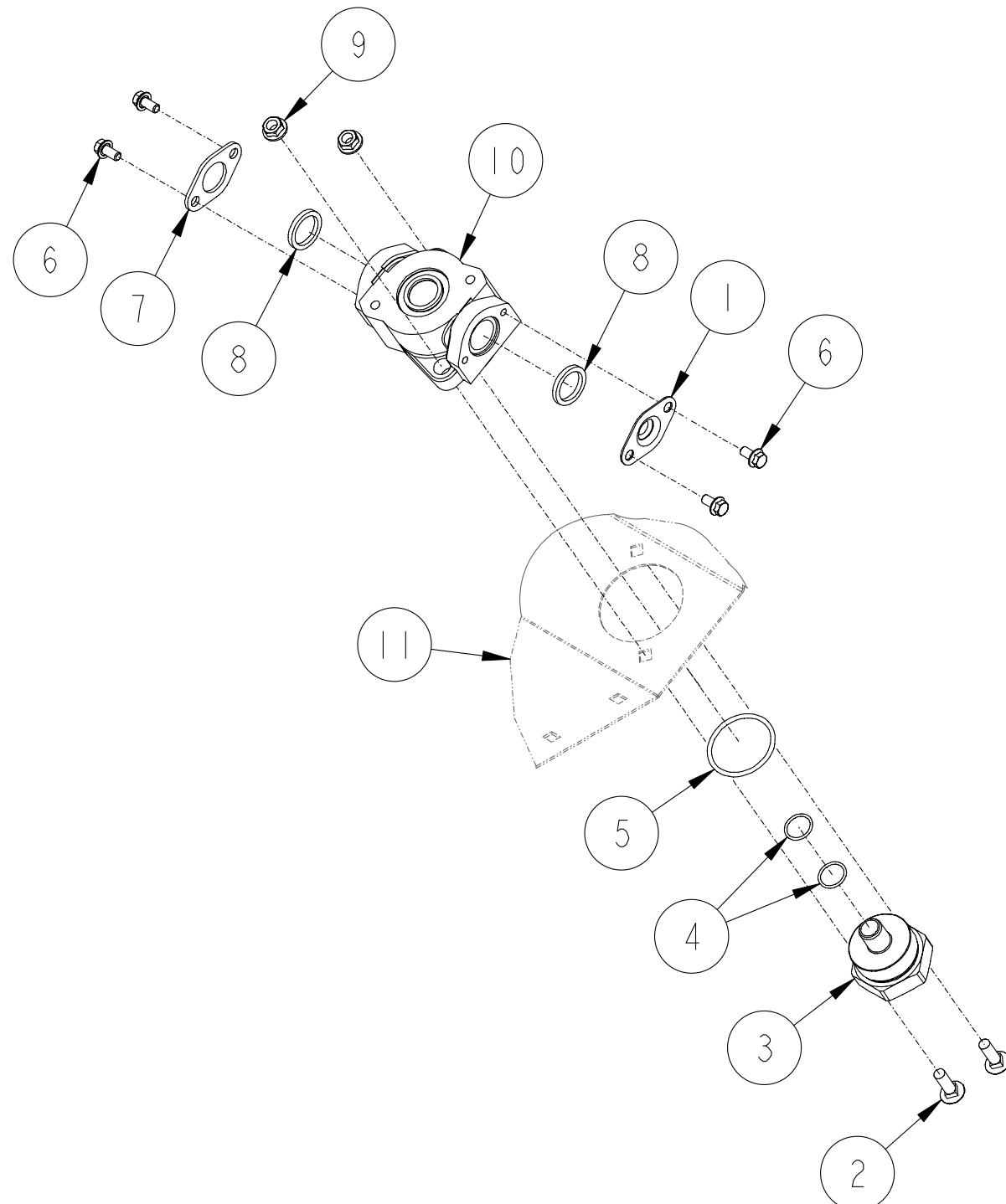
INTERIM & FULL (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	2-319405	Offset Tee	12	<u>For parts call out of Discharge Assembly see:</u>	
2	<u>Vapor Vent Tube</u>		72739	H311C, H311D	
	1-233739	30"	72741	H312C, H312D	
	1-321347	45"	72743	H322C, H322D	
3	14-51852	1" x 1/4" Hex Bushing	72745	H322C-B3/5	
4	06-51900	1" Pipe Plug	72747	H324C, H324D	
5	06-51900	1" Pipe Plug	72797	H422C, H422D	
6	05-52010	Compression Connector	72798	H422C-B3/5	
7	05-52040	Compression Sleeve	72799	H413C, H413D	
8	14-52040	Compression Nut	72800	H426C, H426D	
9	8300073	Air Separator Vent	72802	H424C-B3/4-IN/FN	
10	8300074	Air Separator Vent Nut	72803	H424C-B3/4+ Diesel	
11	<u>For parts call out of Suction System see:</u>		72804	H426C-EB	
	72897	H311C, H311D & H311C-SB3/5	72805	H414C, H414D	
	72898	H322C, H322D & H322C-SB3/5	72807	H428C-EB	
	72899	H312C & H312D	72936	H422C-B3/5MR	
	72900	H324C & H324D	72940	H424C-B3/4TL-IN/FN	
	72901	H413C & H413D	72941	H424C-B3/4TR-IN/FN	
	72902	H426C & H426D	72942	H413C-EB	
	72903	H424C-SB3/4			<u>Reference for Tokheim internal use only:</u>
	72904	H428C-SEB	321170	Fuel Tube Hydraulic Assembly (45")	
			321212	Fuel Tube Hydraulic Assembly (30")	

4
B

1-72949

OUTLET ADAPTER ASSEMBLY INTERIM/FULL VAPOR (BALANCE)



2-72752

OUTLET ADAPTER ASSEMBLY

Interim/Full Vapor (Balance)

ITEM PART NO.	NO.	DESCRIPTION
1	1-231836	Vapor Cap
2	39-52198	5/16-18 x 1" Long Carriage Bolt
3	<u>Outlet Adapter</u>	
	1-227838	3/4" Non-Swivel (Interim Vapor only)
	1-232274	Flow Inverted (MaxVac only)
4	11-318940	"O" Ring (MaxVac only)
5	27-318940	"O" Ring (Interim Vapor & MaxVac only)
6	05-55132	1/4-20 x 1/2" Long M-F Flange Whiz Lock Screw
7	1-132494	Vapor Flange
8	13-313235	Gasket
9	02-54752	5/16-18 M-F Flange Whiz Lock Nut
10	1-422007	Outlet Adapter

11 For parts call out of Chassis Assembly see:

72779 H300C & H300D Series
 72724 H400C & H400D Series

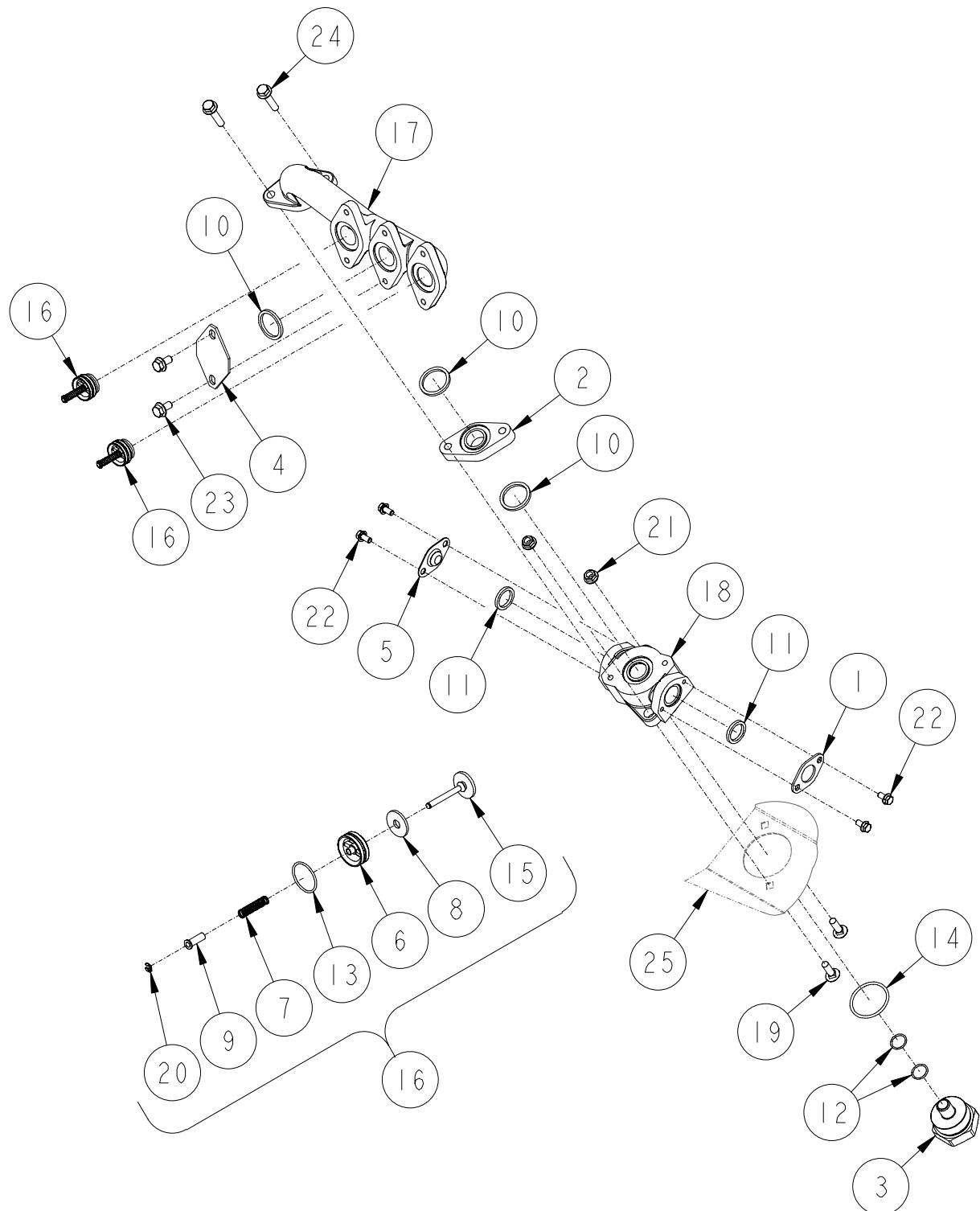
Reference for Tokheim internal use only:

422624 Raceway Assembly (H400C & H400D Series)
 422740 Raceway Assembly (H300C & H300D Series)

4
B

2-72752

OUTLET ADAPTER ASSEMBLY INTERIM/FULL VAPOR (BALANCE)



3-72760

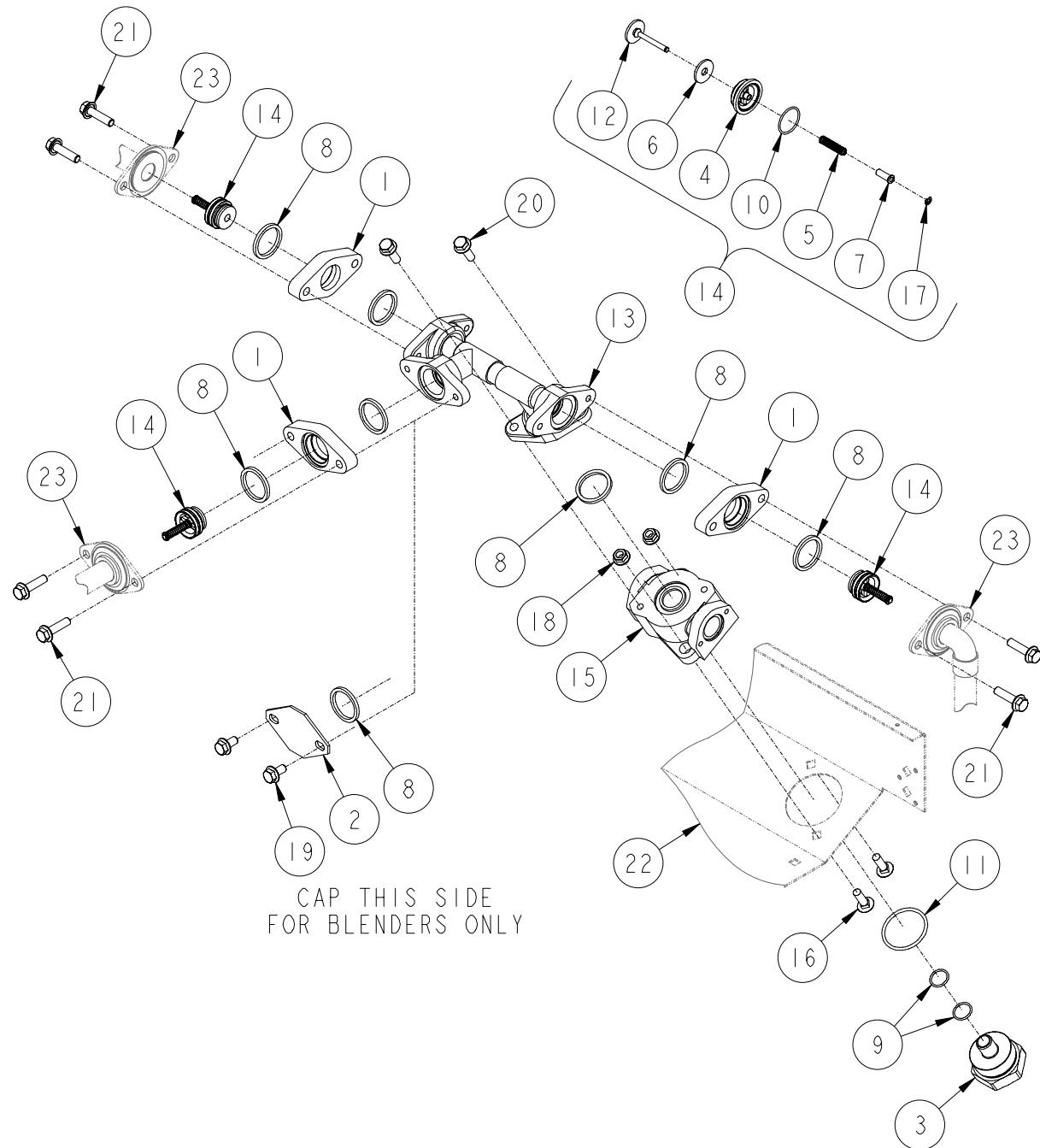
OUTLET ADAPTER ASSEMBLY

INTERIM/FULL VAPOR (BALANCE)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-132494	Vapor Flange	17	<u>Outlet Manifold</u>	
2	4-227299	Flange (Used with old Outlet Manifold 1-421962 only)		1-421962	Old Design (No longer used)
				1-423000	New Design
3	<u>Outlet Adapter</u>		18	1-422007	Outlet Adapter
	1-227838	3/4" Non-Swivel	19	39-52198	5/16-18 x 1" Long Carriage Bolt
	1-232274	Flow Inverted (MaxVac Only)	20	05-52482	Truarc Retaining Ring
4	1-228345	Manifold Cap	21	02-54752	5/16-18 M-F Flange Whiz Lock Nut
5	1-231836	Vapor Cap	22	05-55132	1/4-20 x 1/2" Long M-F Flange Whiz Lock Screw
6	<u>Check Valve Seat</u>		23	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
	1-233801	All models except Canada	24	41-55132	M-F Flange Whiz Lock Screw
	2-233801	Canada	25	<u>For parts call out of Chassis Assembly see:</u>	
7	1-233802	Spring		72779	H300C Series
8	1-233805	Poppet Seal		72724	H400C Series
9	1-233807	Stem Sleeve			
10	13-313235	Gasket			
11	20-313235	Gasket			
12	11-318940	"O" Ring (MaxVac only)			
13	18-318940	"O" Ring			
14	27-318940	"O" Ring			
15	<u>Poppet Assembly</u>				
	1-321451	All models except Canada		422740	Raceway Assembly (H300C & H300D Series)
	2-321451	Canada			
16	<u>Check Valve Assembly</u>				
	321452-1	All models except Canada			
	321452-2	Canada			

4
B

OUTLET ADAPTER ASSEMBLY
(INTERIM / FULL BALANCE VAPOR)



2-72819

OUTLET ADAPTER ASSEMBLY

INTERIM / FULL (BALANCE)

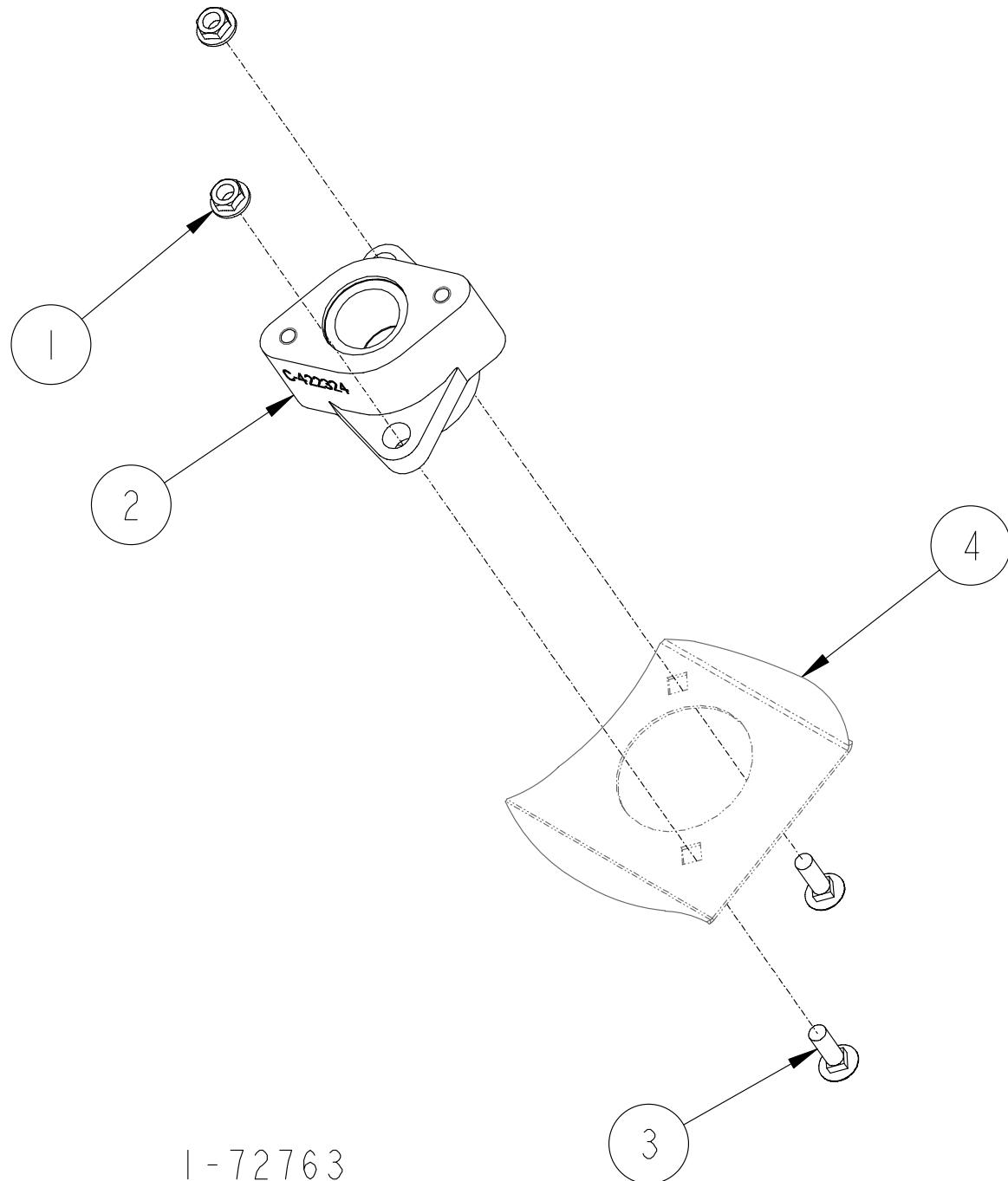
ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	5-227299	Flange	17	05-52482	Truarc Retaining Ring
2	1-228345	Manifold Cap	18	02-54752	5/16-18 M-F Flange Whiz Lock Nut
3	<u>Outlet Adapter</u>		19	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
	1-227838	3/4" Non-Swivel	20	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
	1-232274	Flow Inverted (MaxVac only)	21	40-55132	5/16-18 x 1-1/4" Long M-F Flange Whiz Lock Screw
4	<u>Check Valve Seat</u>		22	<u>For parts call out of Chassis Assembly see 72724</u>	
	1-233801	All models except Canada	23	<u>For parts call out of Discharge Assembly see:</u>	
	2-233801	Canada		72801	H424C-IV
5	1-233802	Spring		72802	H424C-B3/4-IN/FN
6	1-233805	Poppet Seal		72803	H424C-B3/4+DEISEL-IV
7	1-233807	Stem Sleeve		72936	H422C-B3/5MR
8	13-313235	Gasket		72937	H424C-IN/FN
9	11-318940	"O" Ring (MaxVac only)		72939	H424C/D-TRIN/FN
10	18-318940	"O" Ring		72941	H424C-B3/4TR-IN/FN
11	27-318940	"O" Ring			
12	<u>Poppet Assembly</u>				
	1-321451	All models except Canada			
	2-321451	Canada			
13	1-321491	Manifold Assembly			
14	<u>Check Valve Assembly</u>				
	321452-1	All models except Canada		422624	Raceway Assembly (H400C & H400D Series)
	321452-2	Canada			
15	1-422007	Outlet Adapter			
16	39-52198	5/16-18 x 1" Long Carriage Bolt			

4
B

2-72819

OUTLET ADAPTER ASSEMBLY

NON VAPOR



1 - 72763

OUTLET ADAPTER ASSEMBLY

(NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	02-54752	5/16-18 M-F Flange Whiz Lock Nut
2	<u>Outlet Adapter</u>	
	1-422324	3/4"
	2-422324	1"
3	39-52198	5/16-18 x 1" Long Carriage Bolt
4	<u>For parts call out of Chassis Assembly see:</u>	
	72779	H300C & H300DSeries
	72724	H400C & H400DSeries

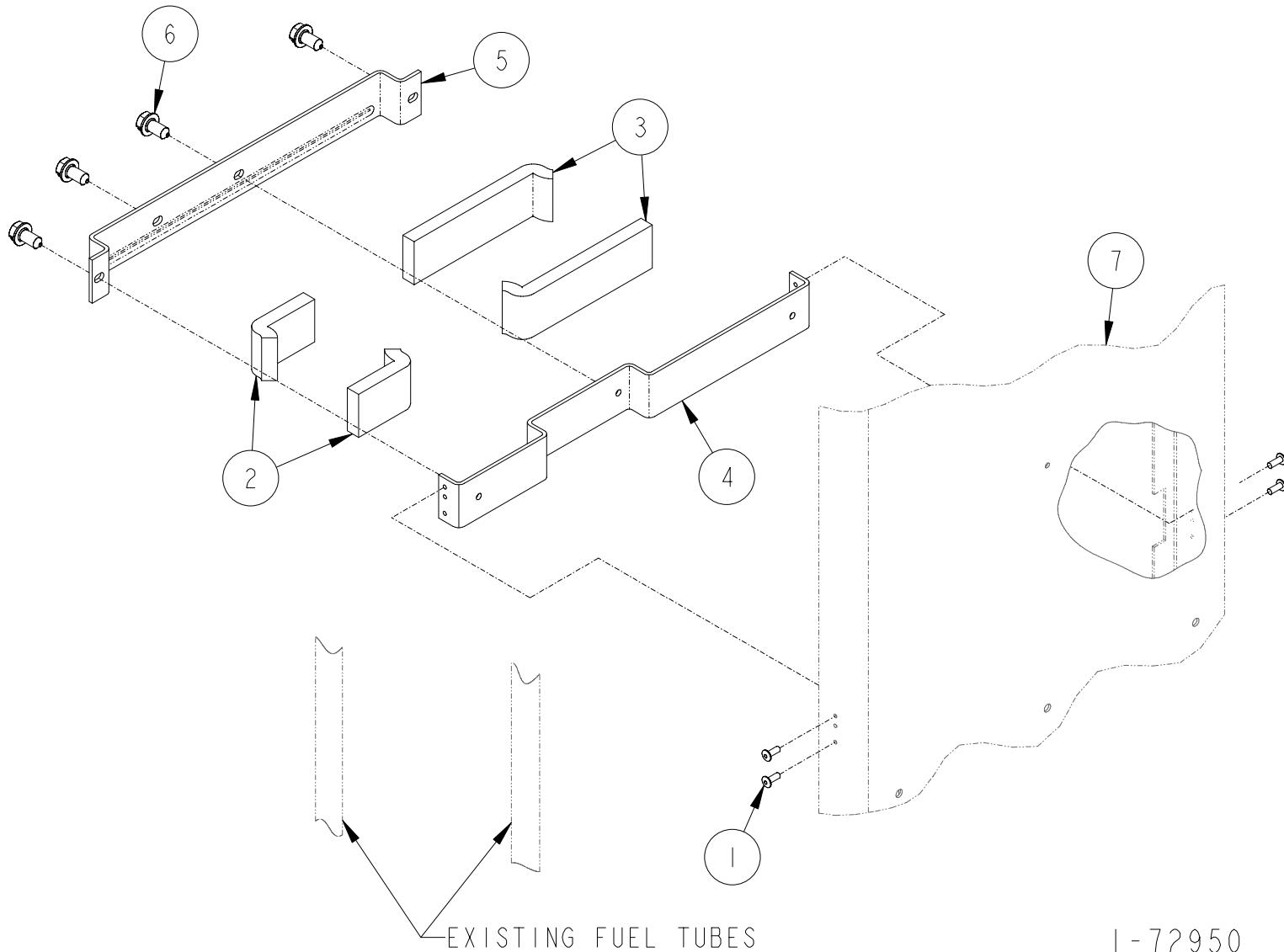
Reference for Tokheim internal use only:

422624 Raceway Assembly (H400C & H400D Series)
 422740 Raceway Assembly (H300C & H300D Series)

4
B

I-72763

FUEL TUBE CLAMP ASSEMBLY



1-72950

FUEL TUBE CLAMP ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	2-128281	Rivet
2	15-317638	Cushion
3	49-317638	Cushion
4	1-321415	Tube Bracket
5	1-321416	Tube Holder
6	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
7	<u>For parts call out of Chassis Assembly see:</u>	
	72779	45"
	72724	30"
<u>Reference for Tokheim internal use only:</u>		
	321170	45"
	321212	30"

Form 5866A Version 1.0

I-72950

898 Discharge Hydraulics IV & Full Vapor (Balance)

4B-75

SECTION

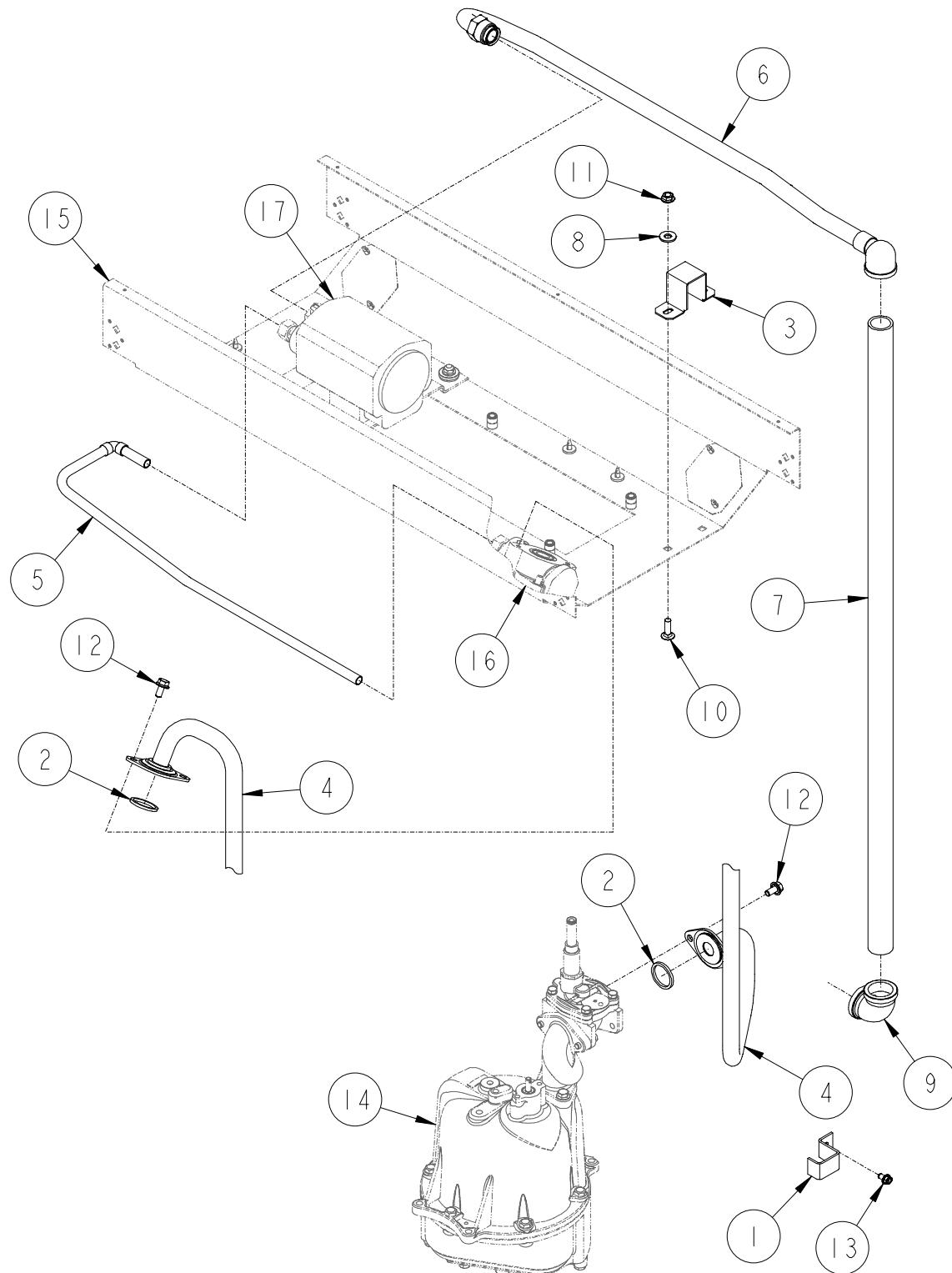
4C

898 Discharge Hydraulics (Max Vac)

	Page Number		Page Number
<u>Discharge Assembly</u>		<u>Discharge Assembly (Continued)</u>	
H311C & H311D	4C-2, 4C-3	H426C-EB	4C-54, 4C-55
These pages reserved for future use	4C-4, 4C-5	H428C & H428D	4C-56, 4C-57
H312C & H312D	4C-6, 4C-7	H428C-EB	4C-58, 4C-59
H322C & H322D	4C-8, 4C-9		
H322C-B3/5	4C-10, 4C-11	<u>Outlet Adapter Assembly</u>	
H324C & H324D	4C-12, 4C-13	H311C, H312C, H322C, H324C, H413C, H424C, H424C-B3/4, H424C-B3/4+DIESEL, H426C, H426C-EB, H428C, H428C-EB, H311D, H312D, H322D, H324D, H413D, H424D, H426D, H428D	4C-60, 4C-61
These pages reserved for future use	4C-14, 4C-15	H322C-B3/5, H422C, H422C-B3/5, H424C, H424C-B3/4, H426C-EB, H422D, H424D	4C-62, 4C-63
H411C-B3/5	4C-16, 4C-17	H424C-IV, H424C-B3/4-IV, H424C-B3/4-TLIN/FN, H424C-B3/4-TRIN/FN	4C-64, 4C-65
These pages reserved for future use	4C-18—4C-25	Non Vapor	4C-66, 4C-67
H413C & H413D	4C-26, 4C-27		
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These pages reserved for future use	4C-30—4C-33		
H422C & H422D	4C-34, 4C-35	<u>Fuel Tube Clamp Assembly</u>	4C-70, 4C-71
H422C-B3/5	4C-36, 4C-37		
H424C & H424D	4C-38, 4C-39		
H424C-TL & H424D-TL	4C-40, 4C-41		
H424C-TR & H424D-TR	4C-42, 4C-43		
H424C-B3/4	4C-44, 4C-45		
H424C-B3/4-TL	4C-46, 4C-47		
H424C-B3/4-TR	4C-48, 4C-49		
H424C-B3/4-MN	4C-50, 4C-51		
H426C & H426D	4C-52, 4C-53		

DISCHARGE ASSEMBLY

H311C-MV & H311D-MV



1 - 72740

DISCHARGE ASSEMBLY

H311C-MV & H311C-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	2-422735	Vapor Outlet Tube
6	2-422736	Vapor Outlet Tube
7	335-50510	1-1/2" x 81-1/2" Long Pipe
8	03-50611	5/16 Plate Washer
9	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
14	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
15	<u>For parts call out of Chassis Assembly see 72779.</u>	
16	<u>For parts call out of Outlet Adaptor Assembly see 72753.</u>	
17	<u>For parts call out of MaxVac Pump Assembly see 72751.</u>	

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Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

1-72740

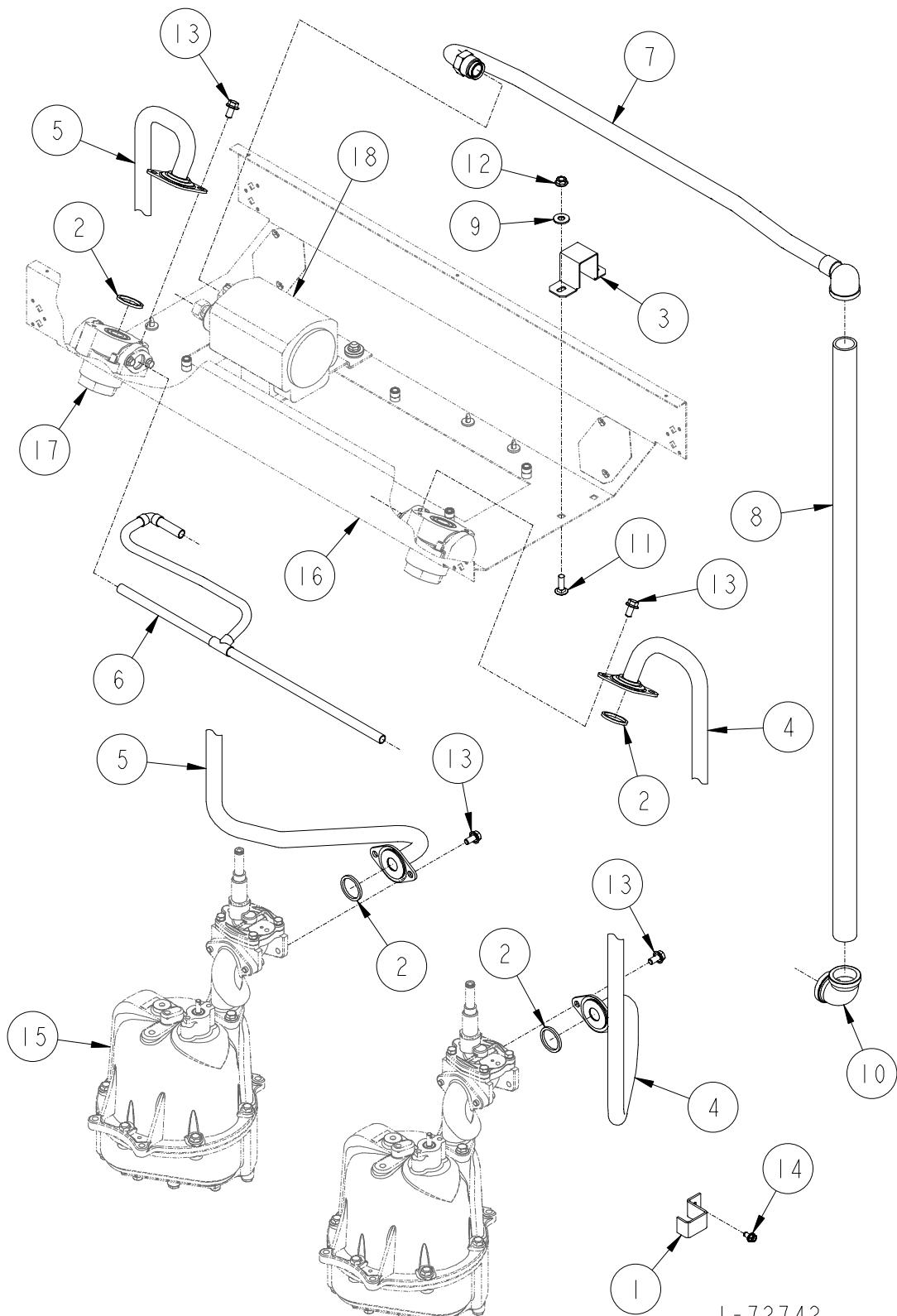
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DISCHARGE ASSEMBLY

H312C-MV & H312D-MV



I - 72742

DISCHARGE ASSEMBLY

H312C-MV & H312D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	2-422735	Vapor Outlet Tube
7	2-422736	Vapor Outlet Tube
8	335-50510	1-1/2" x 81-1/2" Long Pipe
9	03-50611	5/16 Plate Washer
10	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
11	39-52198	5/16-18 x 1" Long Carriage Bolt
12	02-54752	5/16-18 M-F Flange Whiz Lock Nut
13	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
14	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
15	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
16	<u>For parts call out of Chassis Assembly see 72779.</u>	
17	<u>For parts call out of Outlet Adaptor Assembly see 72753.</u>	
18	<u>For parts call out of MaxVac Pump Assembly see 72751.</u>	

Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly

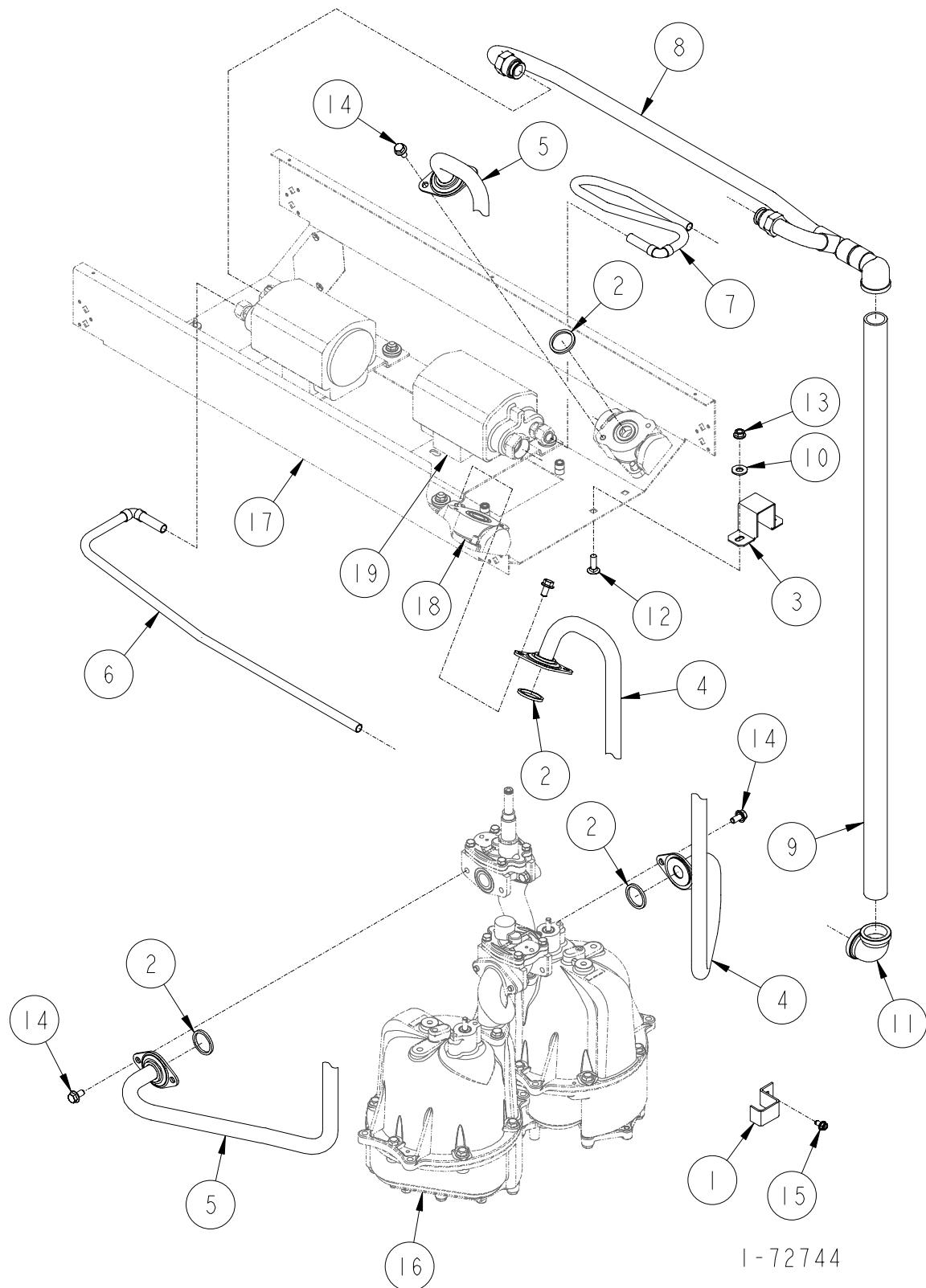
422740 Raceway Assembly

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I-72742

DISCHARGE ASSEMBLY

H322C-MV & H322D-MV



1 - 72744

DISCHARGE ASSEMBLY

H322C-MV & H322D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	2-422735	Vapor Outlet Tube
7	3-422735	Vapor Outlet Tube
8	1-422736	Vapor Outlet Tube
9	335-50510	1-1/2" x 81-1/2" Long Pipe
10	03-50611	5/16 Plate Washer
11	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
12	39-52198	5/16-18 x 1" Long Carriage Bolt
13	02-54752	5/16-18 M-F Flange Whiz Lock Nut
14	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
15	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
16	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
17	<u>For parts call out of Chassis Assembly see 72779.</u>	
18	<u>For parts call out of Outlet Adaptor Assembly see 72753.</u>	
19	<u>For parts call out of MaxVac Pump Assembly see 72751.</u>	

Reference for Tokheim internal use only:

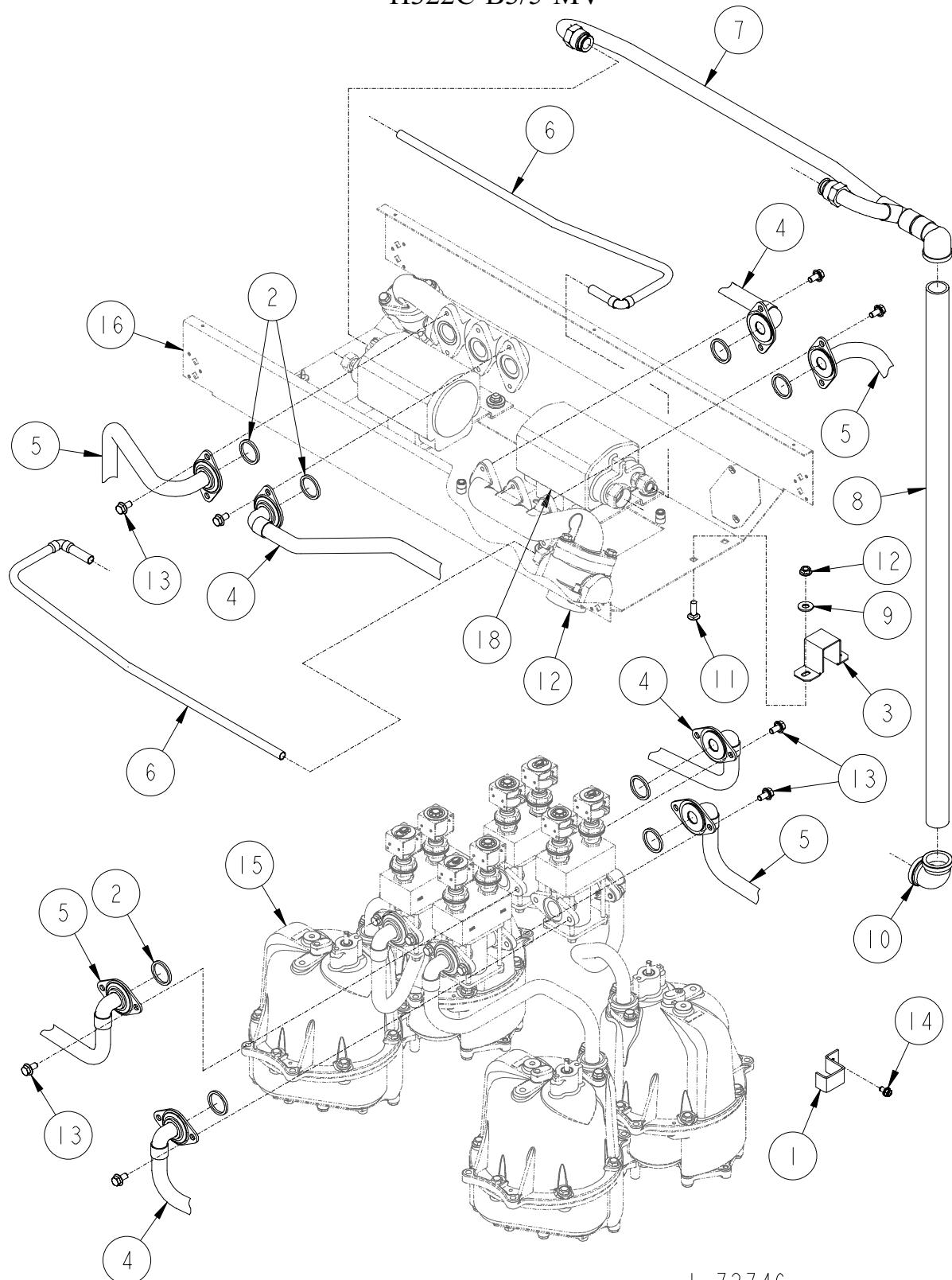
321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

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1-72744

DISCHARGE ASSEMBLY

H322C-B3/5-MV



I - 72746

DISCHARGE ASSEMBLY

H322C-B3/5-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422696	Fuel Discharge Tube
5	1-422711	Fuel Discharge Tube
6	2-422735	Vapor Outlet Tube
7	1-422736	Vapor Outlet Tube
8	335-50510	1-1/2" x 81-1/2" Long Pipe
9	03-50611	5/16 Plate Washer
10	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
11	39-52198	5/16-18 x 1" Long Carriage Bolt
12	02-54752	5/16-18 M-F Flange Whiz Lock Nut
13	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
14	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
15	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
16	<u>For parts call out of Chassis Assembly see 72779.</u>	
17	<u>For parts call out of Outlet Adaptor Assembly see 72762.</u>	
18	<u>For parts call out of MaxVac Pump Assembly see 72751.</u>	

Reference for Tokheim internal use only:

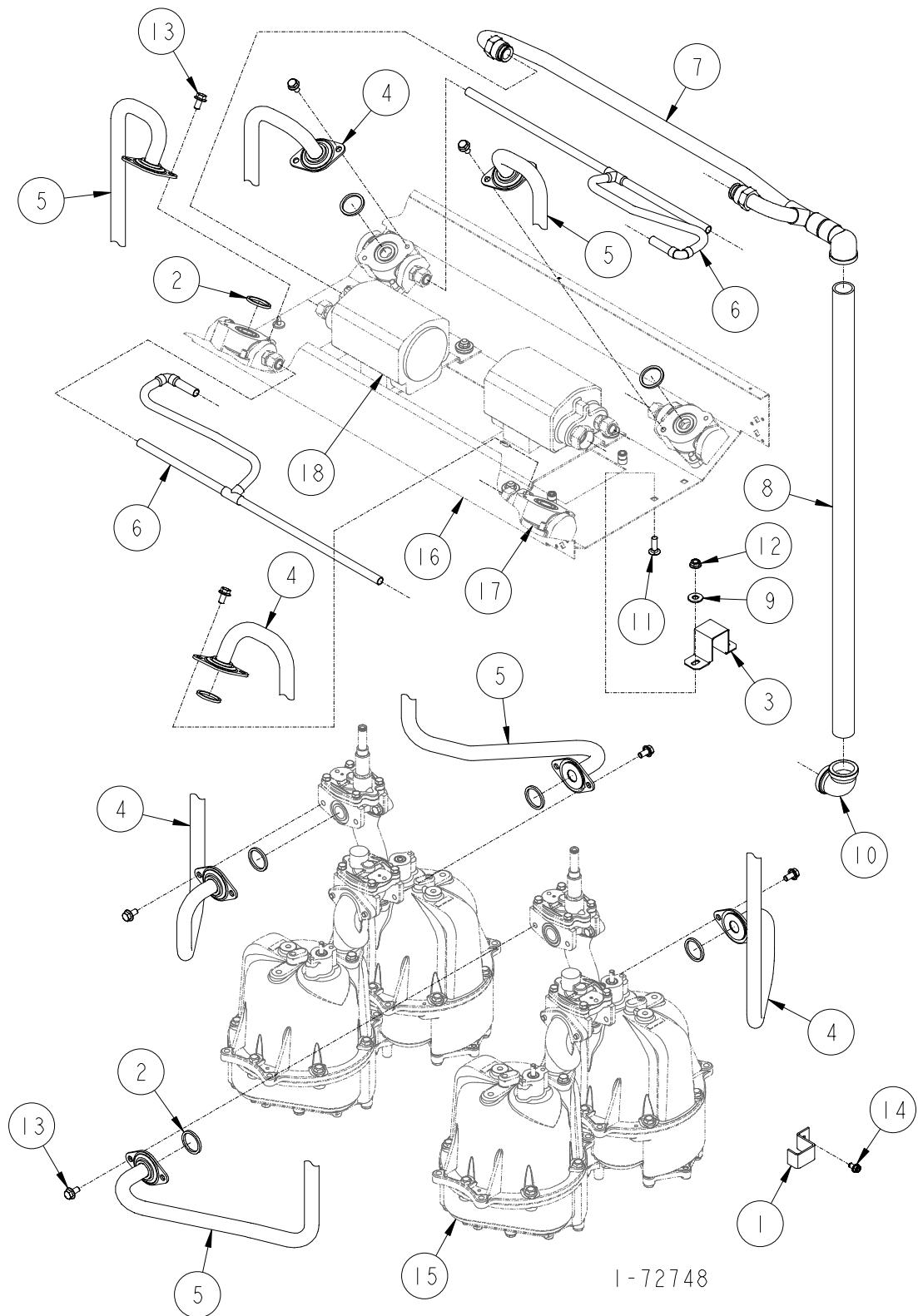
321212 Fuel Tube Hydraulic Assembly
 422740 Raceway Assembly

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1-72746

DISCHARGE ASSEMBLY

H324C-MV & H324D-MV



DISCHARGE ASSEMBLY

H324C-MV & H324D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422641	Fuel Discharge Tube
5	1-422642	Fuel Discharge Tube
6	1-422735	Vapor Outlet Tube
7	1-422736	Vapor Outlet Tube
8	335-50510	1-1/2" x 81-1/2" Long Pipe
9	03-50611	5/16 Plate Washer
10	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
11	39-52198	5/16-18 x 1" Long Carriage Bolt
12	02-54752	5/16-18 M-F Flange Whiz Lock Nut
13	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
14	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
15	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
16	<u>For parts call out of Chassis Assembly see 72779.</u>	
17	<u>For parts call out of Outlet Adaptor Assembly see 72753.</u>	
18	<u>For parts call out of MaxVac Pump Assembly see 72751.</u>	

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Reference for Tokheim internal use only:

321212 Fuel Tube Hydraulic Assembly
422740 Raceway Assembly

1-72748

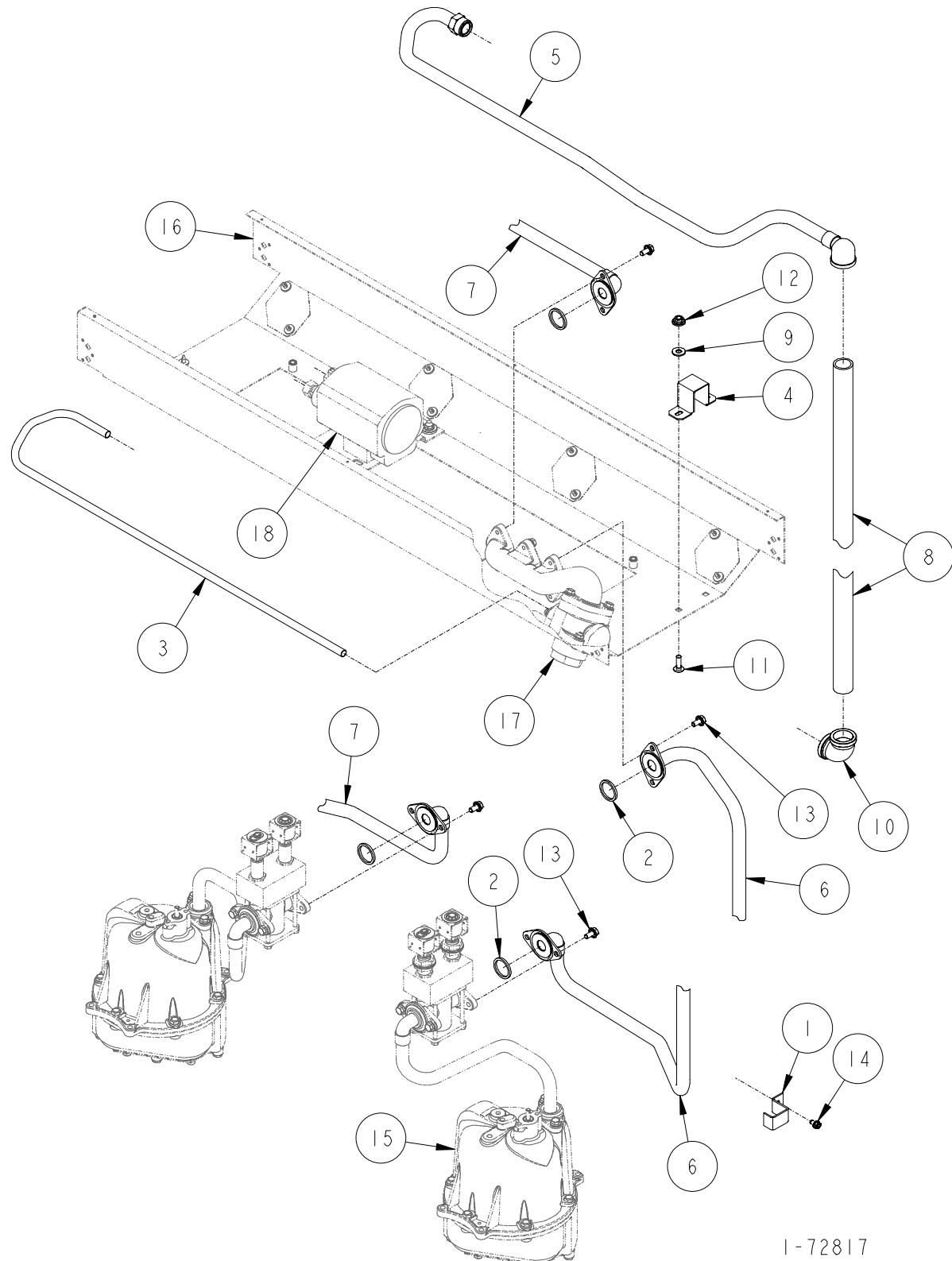
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DISCHARGE ASSEMBLY

H411C-B3/5-MV



1 - 72817

DISCHARGE ASSEMBLY

H411C-B3/5-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321135	Vapor Inlet Tube
4	1-321154	Down Pipe Bracket
5	2-422630	Vapor Outlet Tube
6	1-422732	Fuel Discharge Tube
7	1-422733	Fuel Discharge Tube
8	335-50510	1-1/2" x 81-1/2" Long Pipe
9	03-50611	5/16 Plate Washer
10	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
11	39-52198	5/16-18 x 1" Long Carriage Bolt
12	02-54752	5/16-18 M-F Flange Whiz Lock Nut
13	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
14	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
15	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
16	<u>For parts call out of Chassis Assembly see 72724.</u>	
17	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
18	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

1-72817

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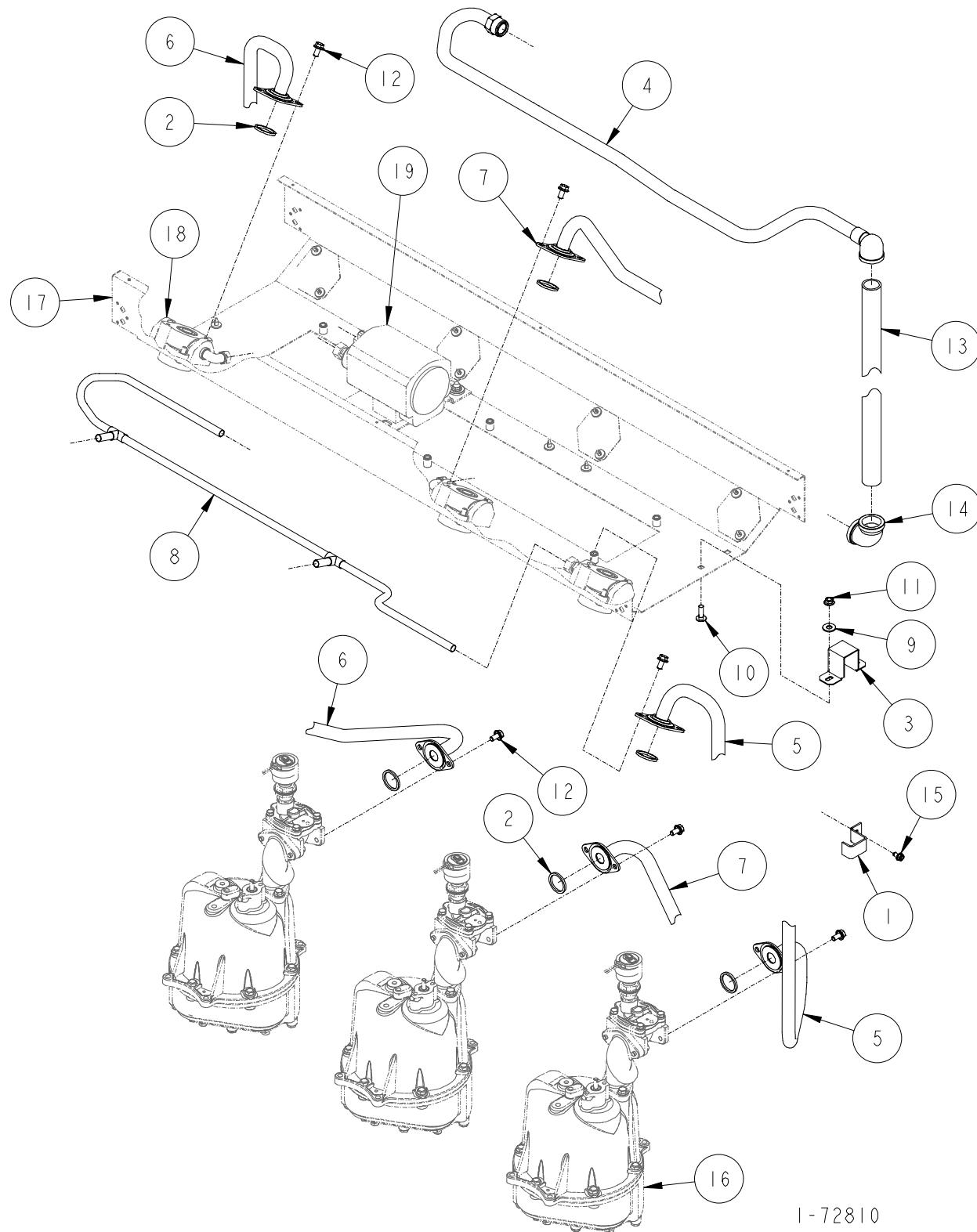
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DISCHARGE ASSEMBLY

H413C-MV & H413D-MV



DISCHARGE ASSEMBLY

H413C-MV & H413D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	2-422630	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422643	Fuel Discharge Tube
8	2-422683	Vapor Inlet Manifold
9	03-50611	5/16 Plate Washer
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
15	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
16	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
17	<u>For parts call out of Chassis Assembly see 72724.</u>	
18	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
19	<u>For parts call out of MaxVac Assembly see 72751.</u>	

Reference for Tokheim internal use only:

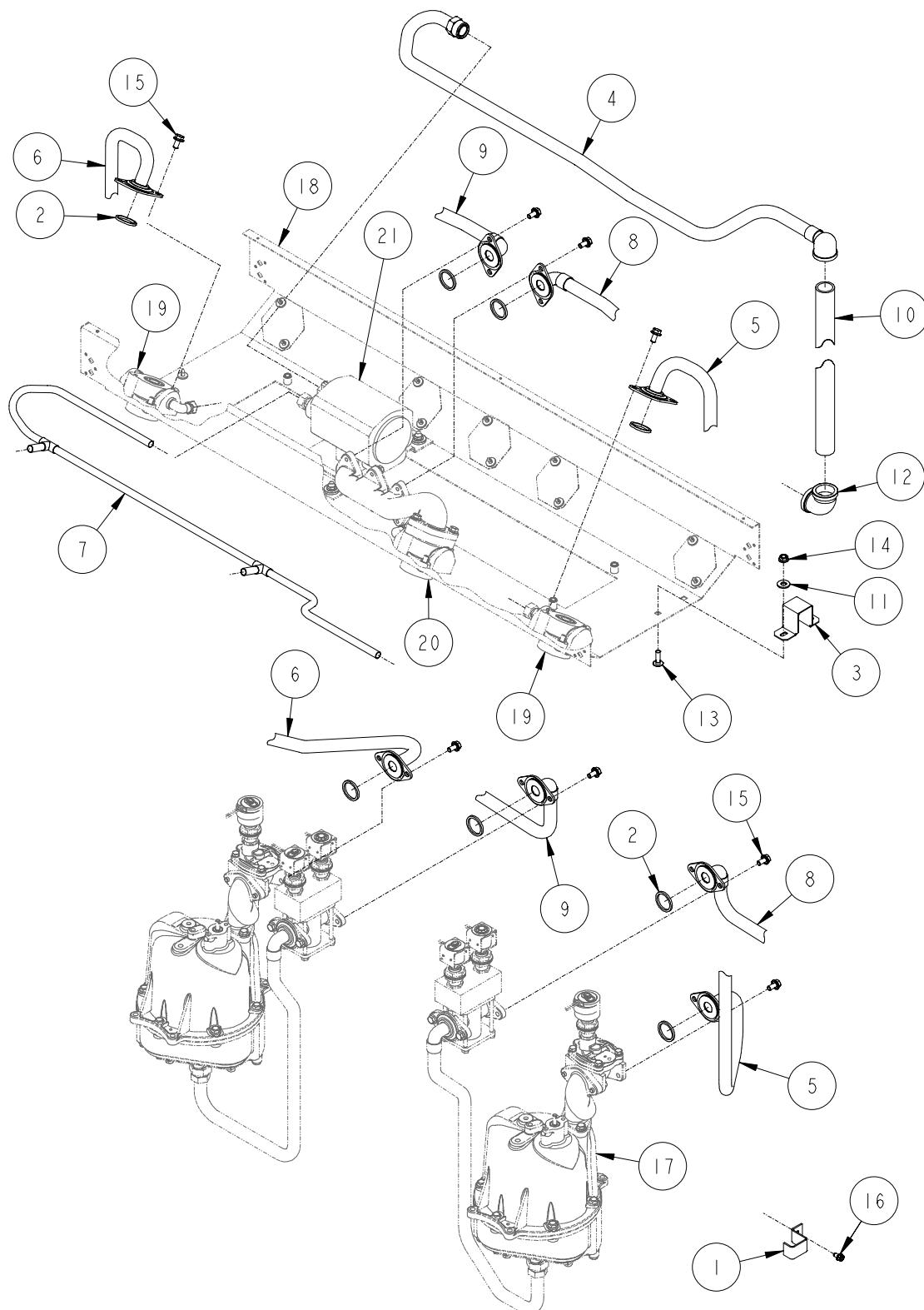
321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

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1-72810

DISCHARGE ASSEMBLY

H413C-EB-MV



1 - 72943

DISCHARGE ASSEMBLY

H413C-EB-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	2-422630	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	2-422683	Vapor Inlet Manifold
8	1-422706	Fuel Discharge Tube
9	1-422707	Fuel Discharge Tube
10	335-50510	1-1/2" x 81-1/2" Long Pipe
11	03-50611	5/16 Plate Washer
12	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
17	<u>For parts call out of Meter & Hydraulics Assembly see 72729.</u>	
18	<u>For parts call out of Chassis Assembly see 72724.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
20	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
21	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72943

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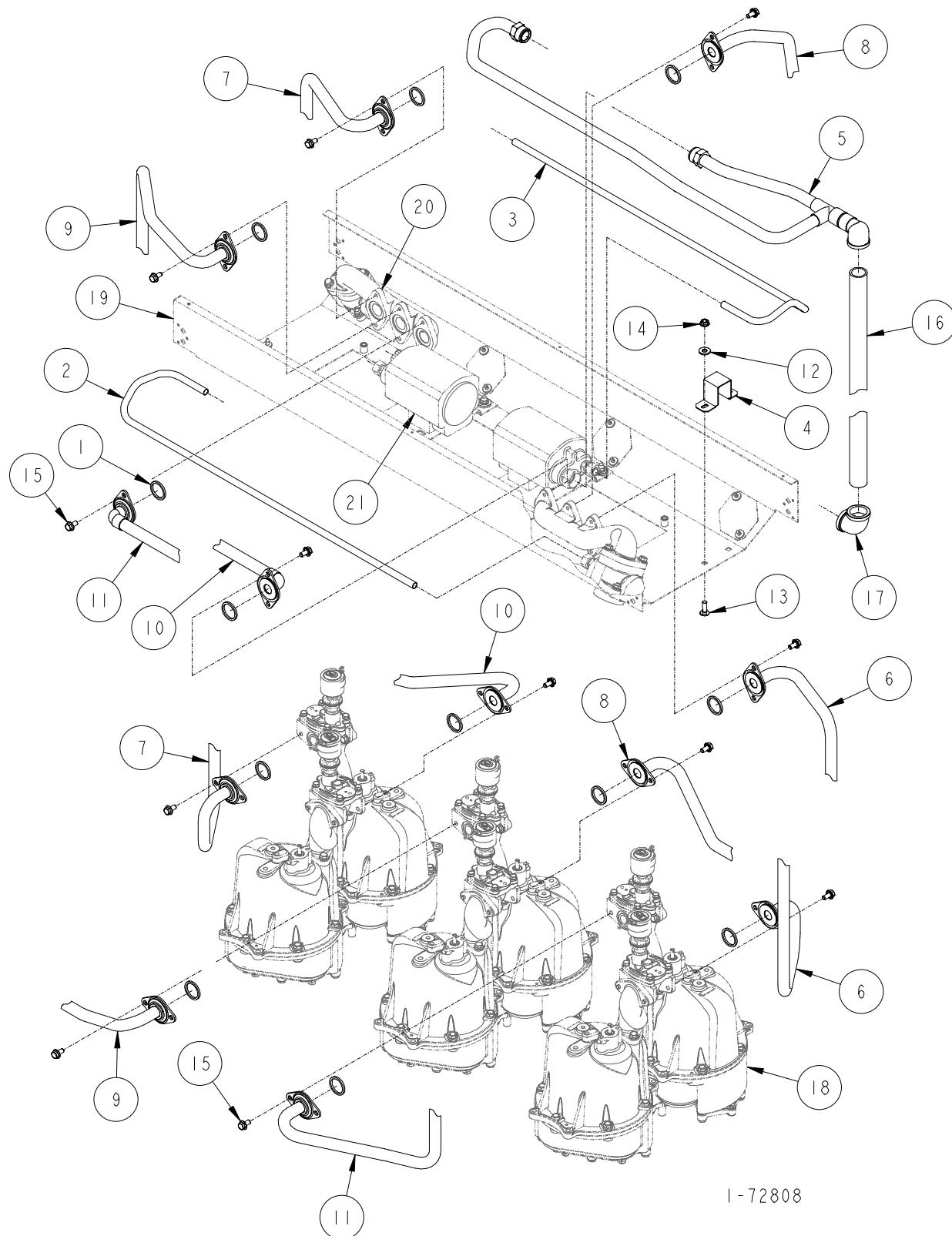
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DISCHARGE ASSEMBLY

H422C-MV & H422D-MV



DISCHARGE ASSEMBLY

H422C-MV & H422D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	13-313235	Gasket
2	1-321135	Vapor Inlet Tube (H422C Side A)
3	1-321135	Vapor Inlet Tube (H422C Side B)
4	1-321154	Down Pipe Bracket
5	1-422630	Vapor Outlet Tube
6	1-422729	Fuel Discharge Tube (H422C Side A)
7	1-422729	Fuel Discharge Tube (H422C Side B)
8	1-422730	Fuel Discharge Tube (H422C Side A)
9	1-422730	Fuel Discharge Tube (H422C Side B)
10	1-422731	Fuel Discharge Tube (H422C Side A)
11	1-422731	Fuel Discharge Tube (H422C Side B)
12	03-50611	5/16 Plate Washer
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	335-50510	1-1/2" x 81-1/2" Long Pipe
17	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
18	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
19	<u>For parts call out of Chassis Assembly see 72724.</u>	
20	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
21	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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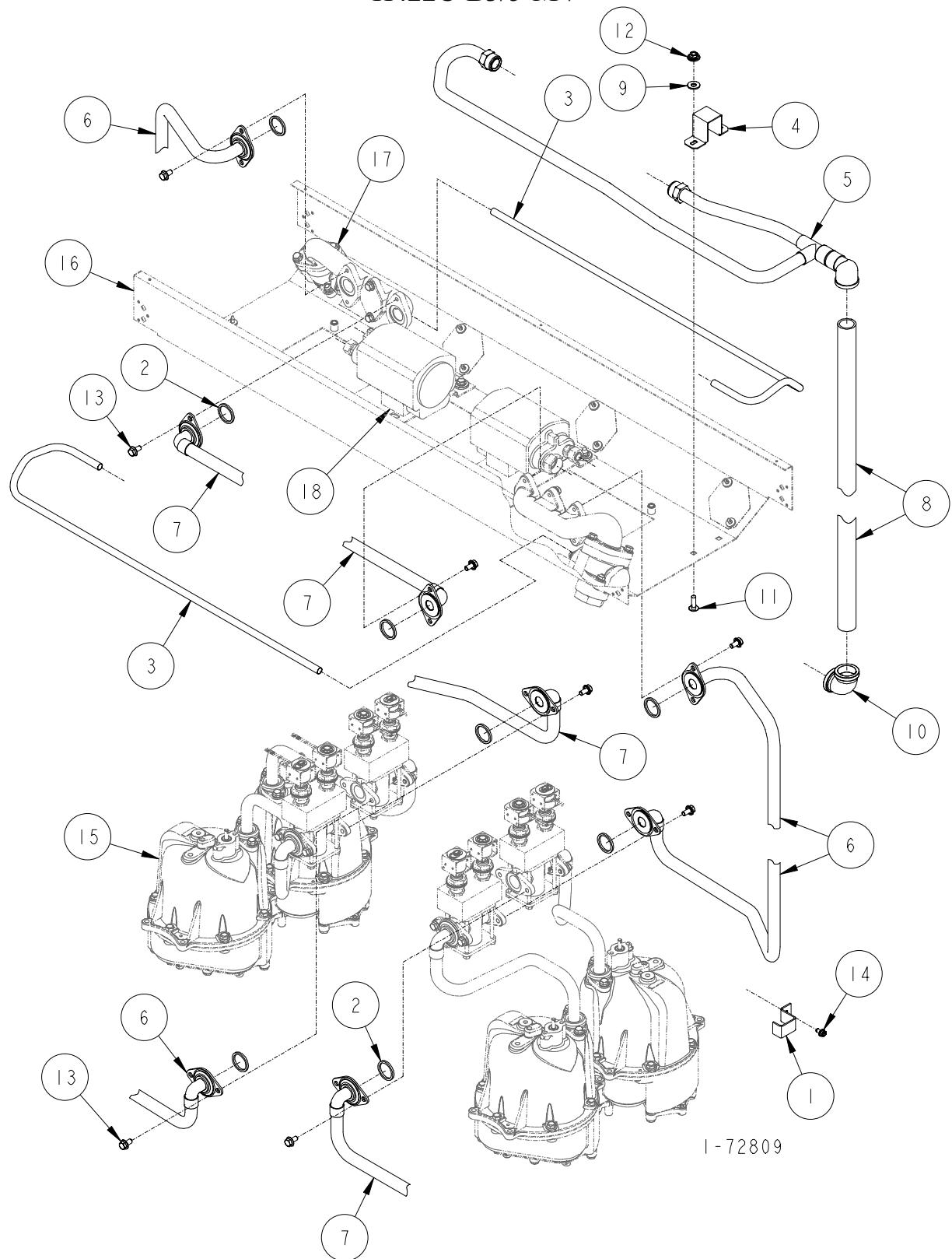
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

I-72808

DISCHARGE ASSEMBLY

H422C-B3/5-MV



DISCHARGE ASSEMBLY

H422C-B3/5-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321135	Vapor Inlet Tube
4	1-321154	Down Pipe Bracket
5	1-422630	Vapor Outlet Tube
6	1-422732	Fuel Discharge Tube
7	1-422733	Fuel Discharge Tube
8	335-50510	1-1/2" x 81-1/2" Long Pipe
9	03-50611	5/16 Plate Washer
10	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
11	39-52198	5/16-18 x 1" Long Carriage Bolt
12	02-54752	5/16-18 M-F Flange Whiz Lock Nut
13	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
14	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
15	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
16	<u>For parts call out of Chassis Assembly see 72724.</u>	
17	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
18	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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Reference for Tokheim internal use only:

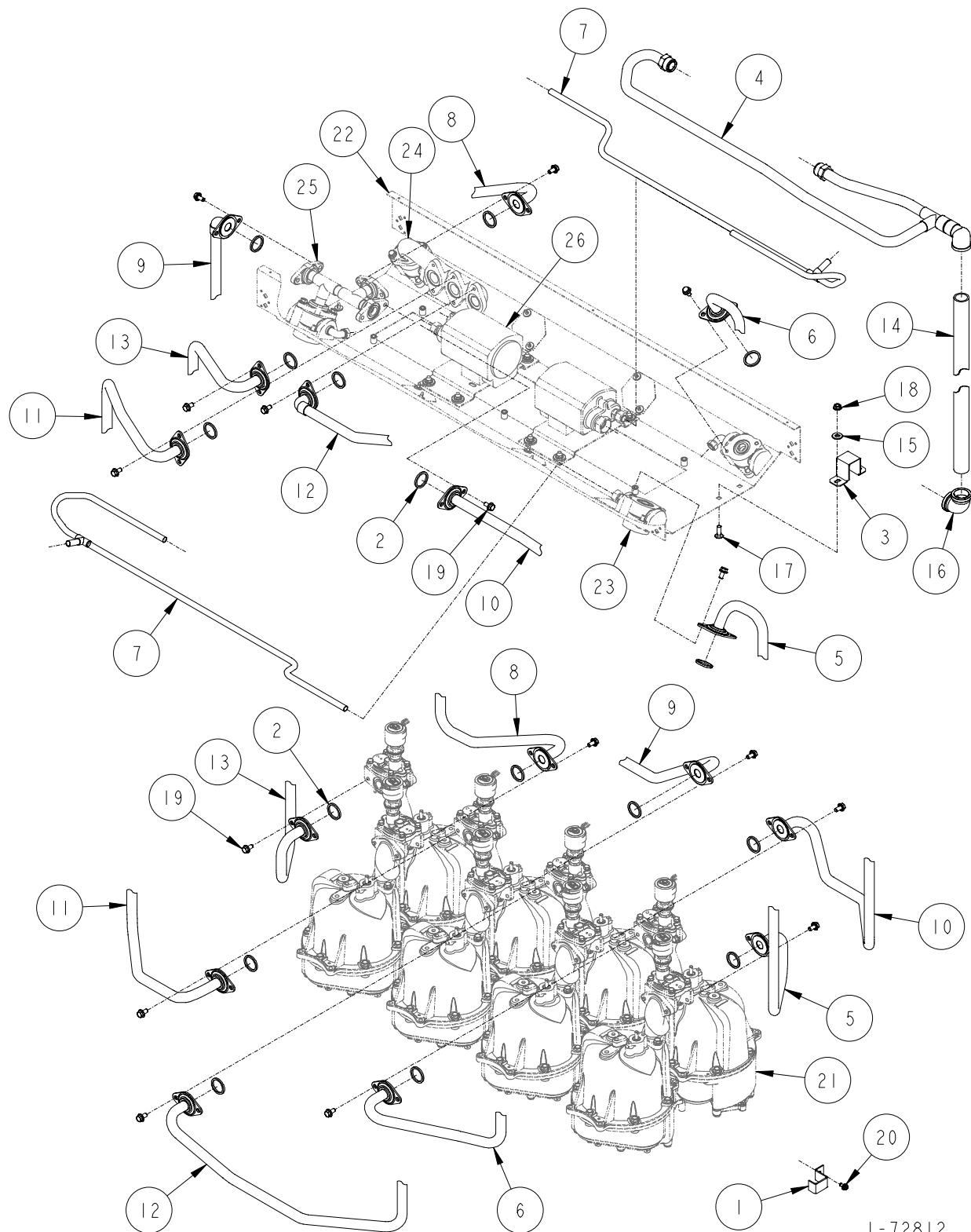
321170 Fuel Tube Hydraulic Assembly

422624 Raceway Assembly

1-72809

DISCHARGE ASSEMBLY

H424C-MV & H424D-MV



I-72812

DISCHARGE ASSEMBLY

H424C-MV & H424D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422630	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	3-422683	Vapor Inlet Manifold
8	1-422697	Fuel Discharge Tube
9	1-422698	Fuel Discharge Tube
10	1-422699	Fuel Discharge Tube
11	1-422700	Fuel Discharge Tube
12	1-422701	Fuel Discharge Tube
13	1-422729	Fuel Discharge Tube
14	335-50510	1-1/2" x 81-1/2" Long Pipe
15	03-50611	5/16 Plate Washer
15	06-51700	1" x 90° Elbow - Banded
17	39-52198	5/16-18 x 1" Long Carriage Bolt
18	02-54752	5/16-18 M-F Flange Whiz Lock Nut
19	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
20	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
21	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
22	<u>For parts call out of Chassis Assembly see 72724.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
25	<u>For parts call out of Outlet Adapter Assembly see 72820.</u>	
26	<u>For parts call out of MaxVac Assembly see 72751.</u>	

Reference for Tokheim internal use only:

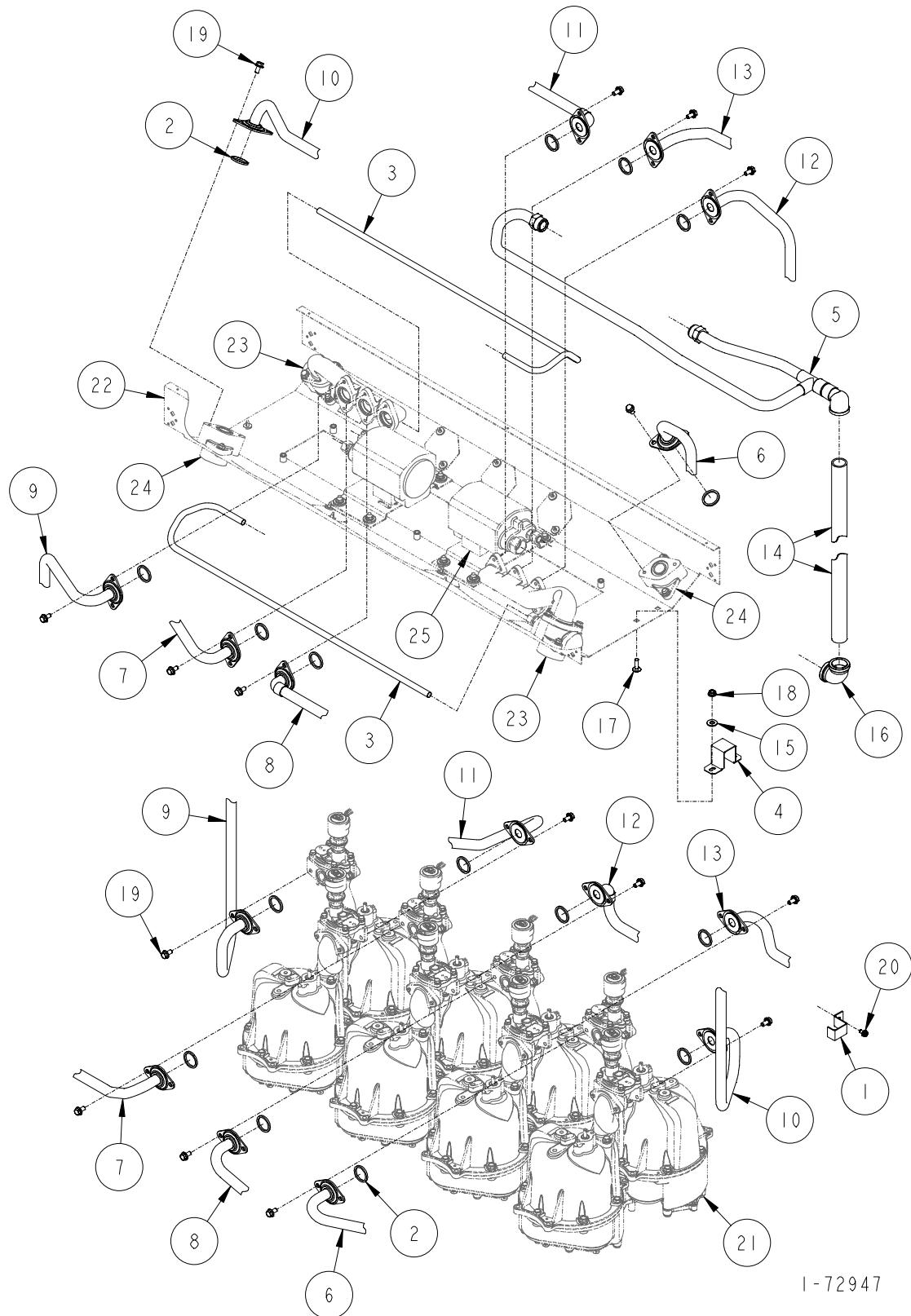
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
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1-72812

DISCHARGE ASSEMBLY

H424C-TL & H424D-TL



1 - 72947

DISCHARGE ASSEMBLY

H424C-TL & H424D-TL

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321135	Vapor Inlet Manifold
4	1-321154	Down Pipe Bracket
5	1-422630	Vapor Outlet Tube
6	1-422642	Fuel Discharge Tube
7	1-422700	Fuel Discharge Tube
8	1-422701	Fuel Discharge Tube
9	1-422729	Fuel Discharge Tube
10	1-422832	Fuel Discharge Tube
11	1-422854	Fuel Discharge Tube
12	1-422855	Fuel Discharge Tube
13	1-422856	Fuel Discharge Tube
14	335-50510	1-1/2" x 81-1/2" Long Pipe
15	03-50611	5/16 Plate Washer
16	06-51700	1" x 90° Elbow - Banded
17	39-52198	5/16-18 x 1" Long Carriage Bolt
18	02-54752	5/16-18 M-F Flange Whiz Lock Nut
19	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
20	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
21	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
22	<u>For parts call out of Chassis Assembly see 72724.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
25	<u>For parts call out of MaxVac Assembly see 72751.</u>	

Reference for Tokheim internal use only:

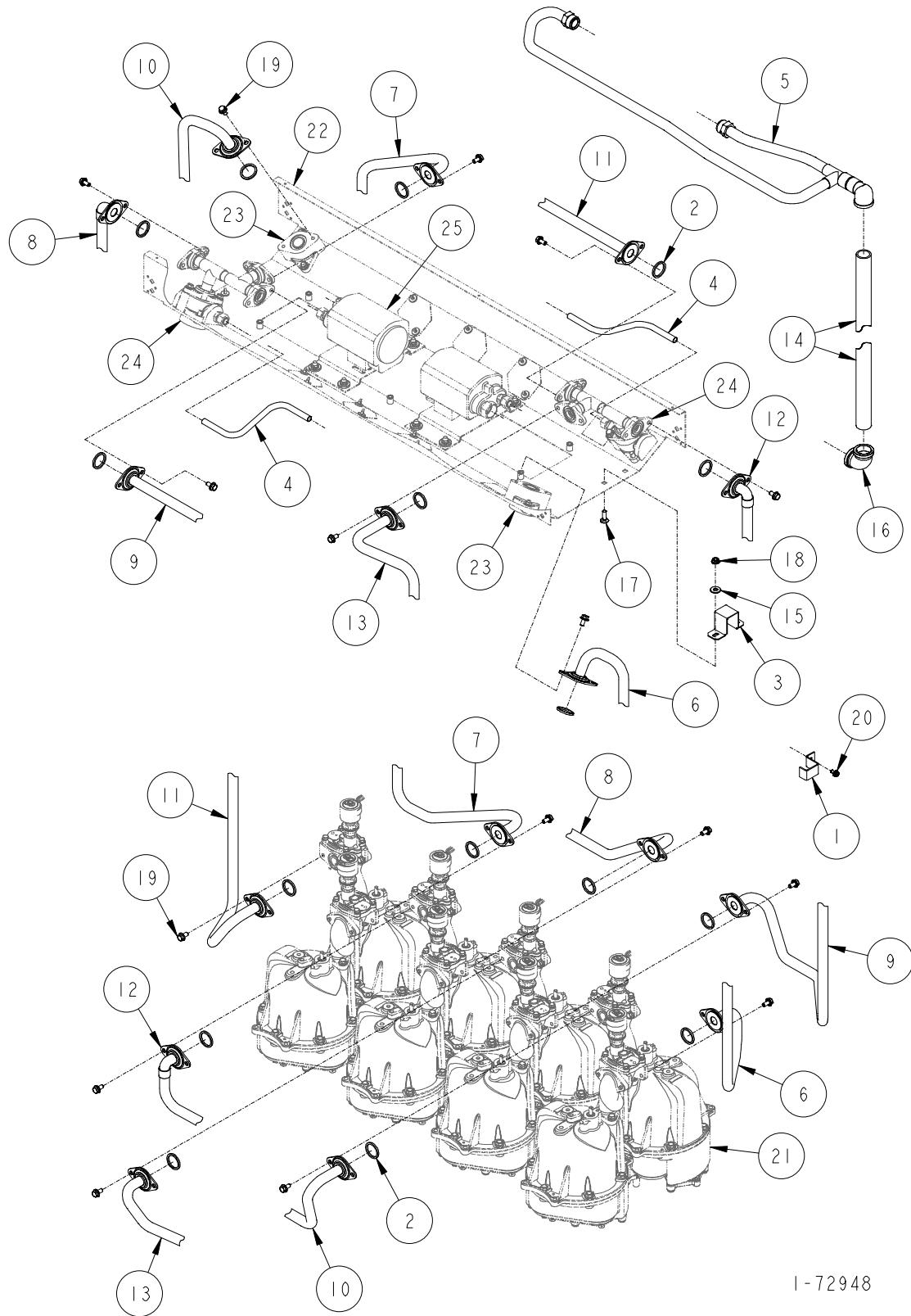
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

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I-72947

DISCHARGE ASSEMBLY

H424C-TR & H424D-TR



I - 72948

DISCHARGE ASSEMBLY

H424C-TR & H424D-TR

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-321281	Vapor Inlet Manifold
5	1-422630	Vapor Outlet Tube
6	1-422641	Fuel Discharge Tube
7	1-422697	Fuel Discharge Tube
8	1-422698	Fuel Discharge Tube
9	1-422699	Fuel Discharge Tube
10	1-422975	Fuel Discharge Tube
11	1-422976	Fuel Discharge Tube
12	1-422977	Fuel Discharge Tube
13	1-422978	Fuel Discharge Tube
14	335-50510	1-1/2" x 81-1/2" Long Pipe
15	03-50611	5/16 Plate Washer
16	06-51700	1" x 90° Elbow - Banded
17	39-52198	5/16-18 x 1" Long Carriage Bolt
18	02-54752	5/16-18 M-F Flange Whiz Lock Nut
19	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
20	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
21	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
22	<u>For parts call out of Chassis Assembly see 72724.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72820.</u>	
25	<u>For parts call out of MaxVac Assembly see 72751.</u>	

Reference for Tokheim internal use only:

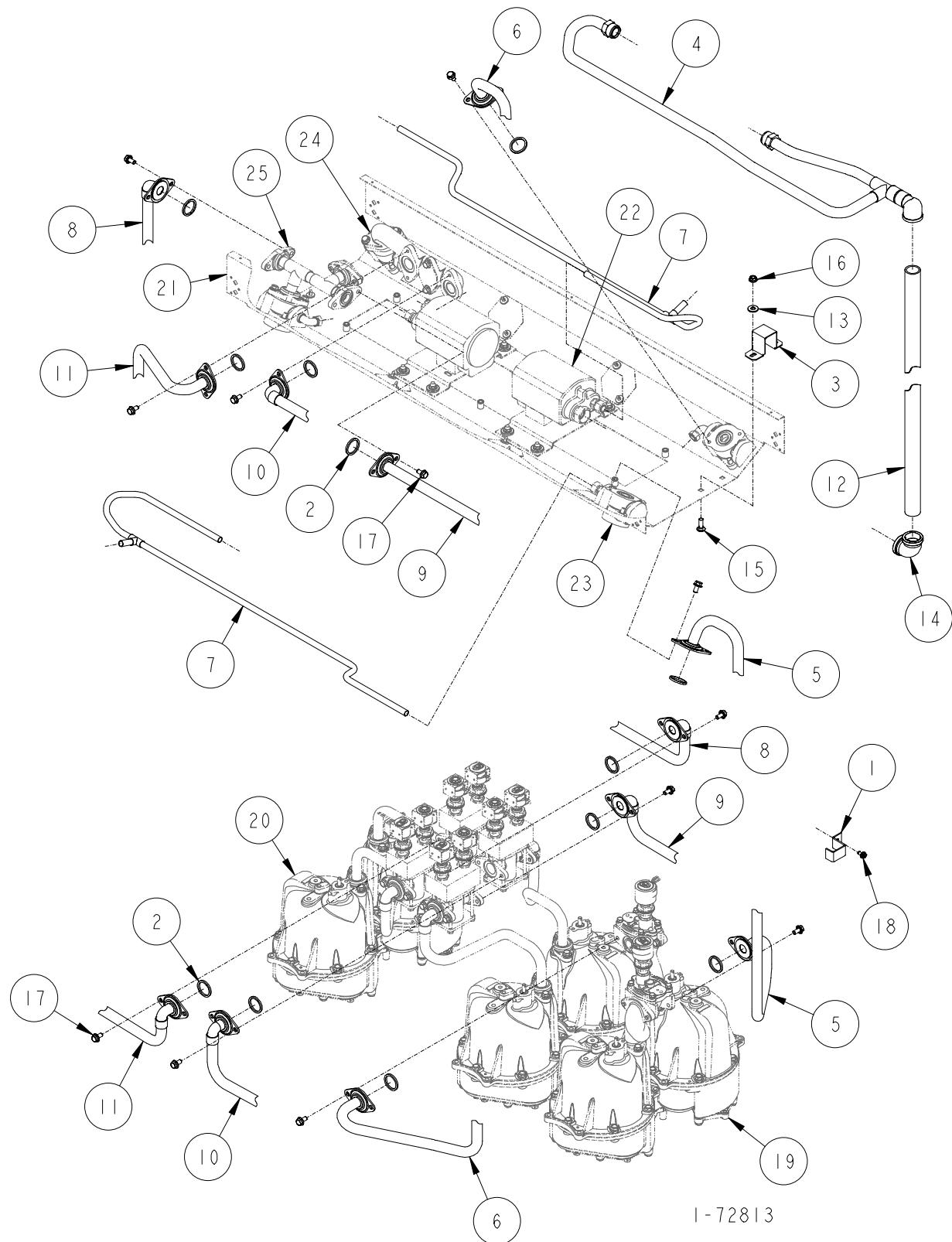
321170 Fuel Tube Hydraulic Assembly
 422624 Raceway Assembly

4
C

I-72948

DISCHARGE ASSEMBLY

H424C-B3/4-MV



I - 72813

DISCHARGE ASSEMBLY

H424C-B3/4-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422630	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	4-422683	Vapor Inlet Manifold
8	1-422702	Fuel Discharge Tube
9	1-422703	Fuel Discharge Tube
10	1-422704	Fuel Discharge Tube
11	1-422732	Fuel Discharge Tube
12	335-50510	1-1/2" x 81-1/2" Long Pipe
13	03-50611	5/16" Plate Washer
14	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
15	39-52198	5/16-18 x 1" Long Carriage Bolt
16	02-54752	5/16-18 M-F Flange Whiz Lock Nut
17	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
18	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
19	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
20	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of MaxVac Assembly see 72751.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
25	<u>For parts call out of Outlet Adapter Assembly see 72820.</u>	

Reference for Tokheim internal use only:

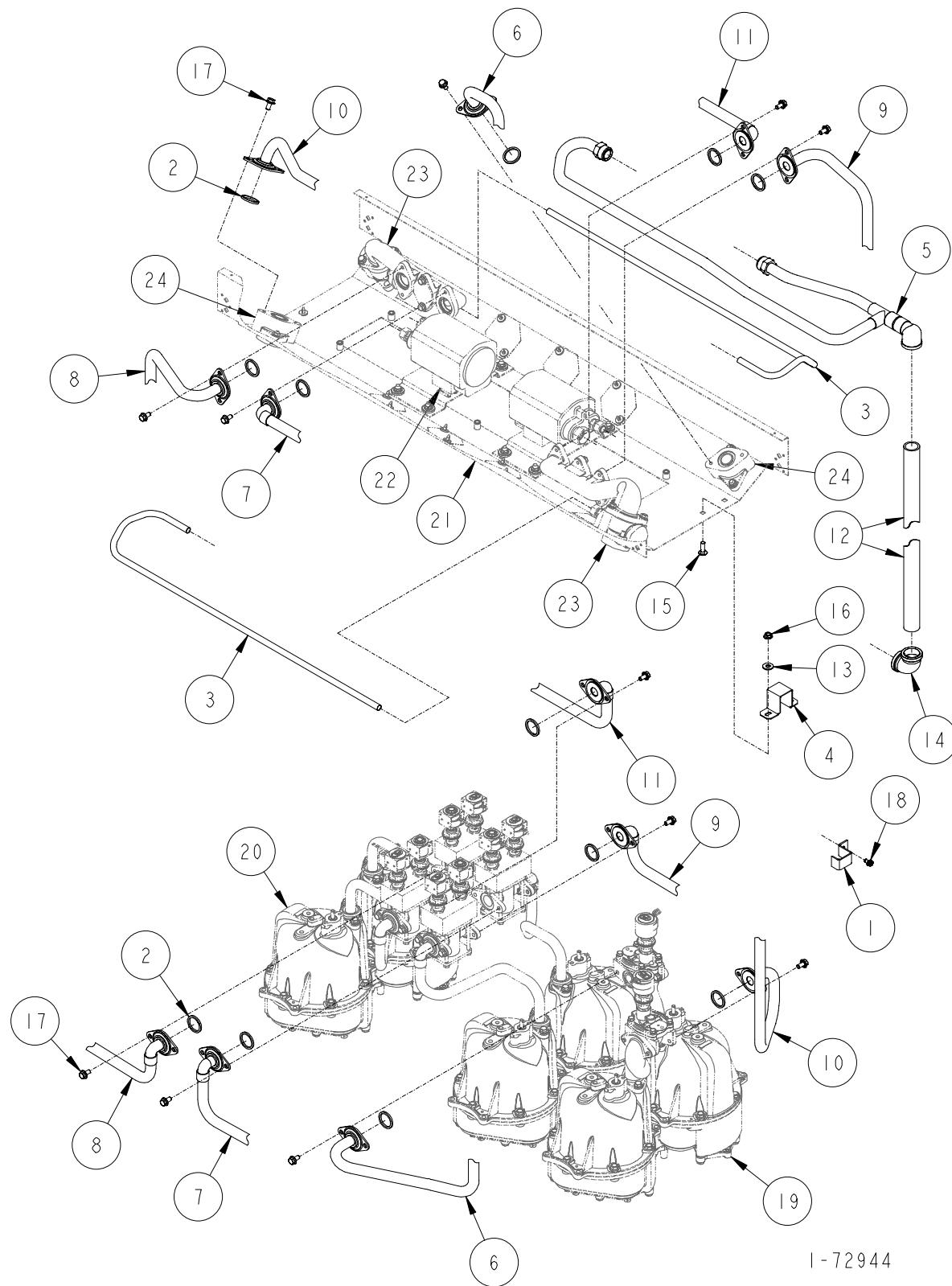
321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

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1-72813

DISCHARGE ASSEMBLY

H424C-B3/4-TL



I - 72944

DISCHARGE ASSEMBLY

H424C-B3/4-TL

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321135	Vapor Inlet Manifold
4	1-321154	Down Pipe Bracket
5	1-422630	Vapor Outlet Tube
6	1-422642	Fuel Discharge Tube
7	1-422704	Fuel Discharge Tube
8	1-422732	Fuel Discharge Tube
9	1-422831	Fuel Discharge Tube
10	1-422832	Fuel Discharge Tube
11	1-422833	Fuel Discharge Tube
12	335-50510	1-1/2" x 81-1/2" Long Pipe
13	03-50611	5/16" Plate Washer
14	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
15	39-52198	5/16-18 x 1" Long Carriage Bolt
16	02-54752	5/16-18 M-F Flange Whiz Lock Nut
17	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
18	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
19	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
20	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of MaxVac Assembly see 72751.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	

Reference for Tokheim internal use only:

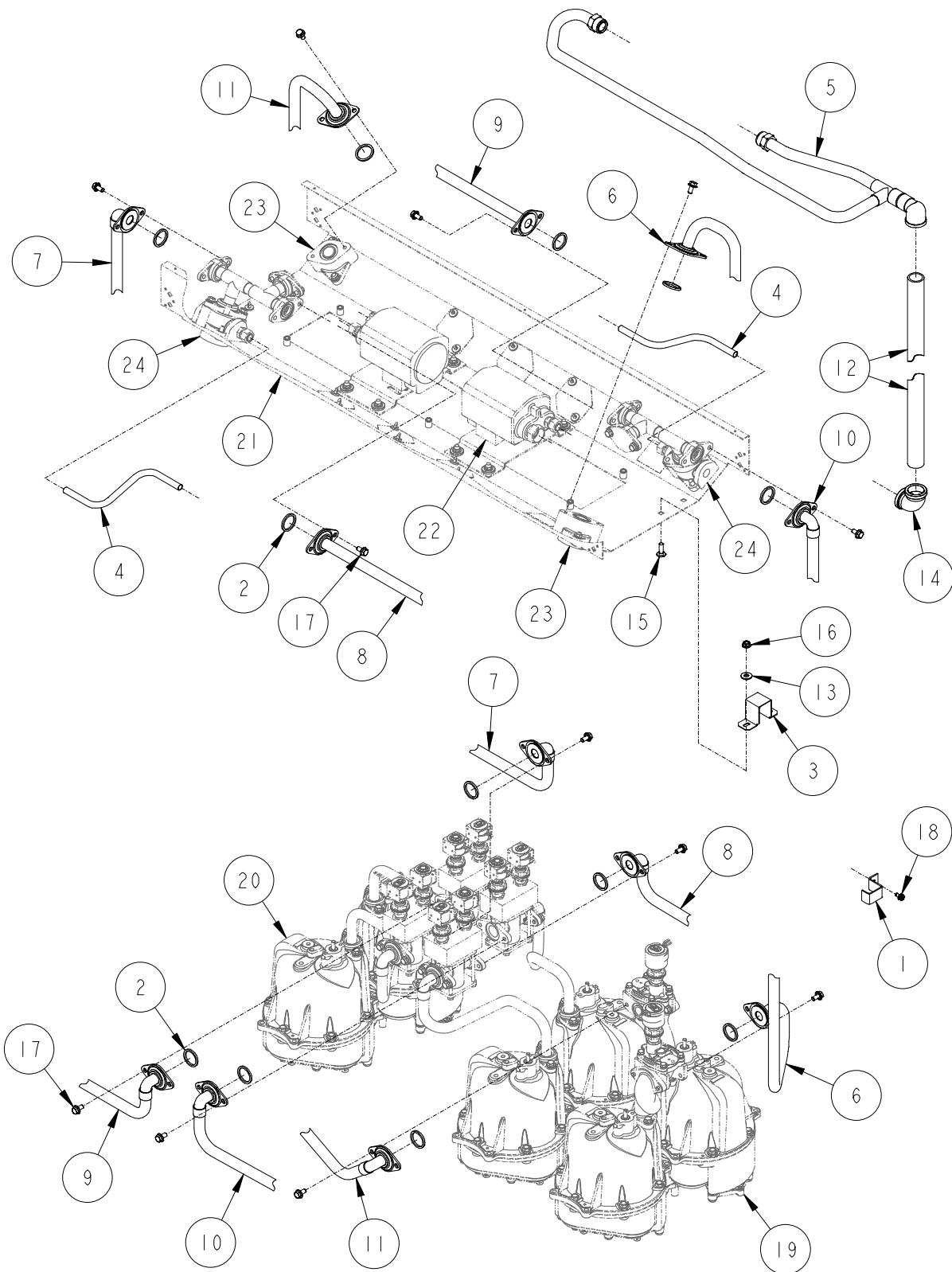
321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

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I-72944

DISCHARGE ASSEMBLY

H424C-B3/4-TR



I-72945

DISCHARGE ASSEMBLY

H424C-B3/4-TR

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-321281	Vapor Inlet Tube
5	1-422630	Vapor Outlet Tube
6	1-422641	Fuel Discharge Tube
7	1-422702	Fuel Discharge Tube
8	1-422703	Fuel Discharge Tube
9	1-422844	Fuel Discharge Tube
10	1-422845	Fuel Discharge Tube
11	1-422881	Fuel Discharge Tube
12	335-50510	1-1/2" x 81-1/2" Long Pipe
13	03-50611	5/16" Plate Washer
14	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
15	39-52198	5/16-18 x 1" Long Carriage Bolt
16	02-54752	5/16-18 M-F Flange Whiz Lock Nut
17	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
18	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
19	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
20	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
21	<u>For parts call out of Chassis Assembly see 72724.</u>	
22	<u>For parts call out of MaxVac Assembly see 72751.</u>	
23	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72820.</u>	

Reference for Tokheim internal use only:

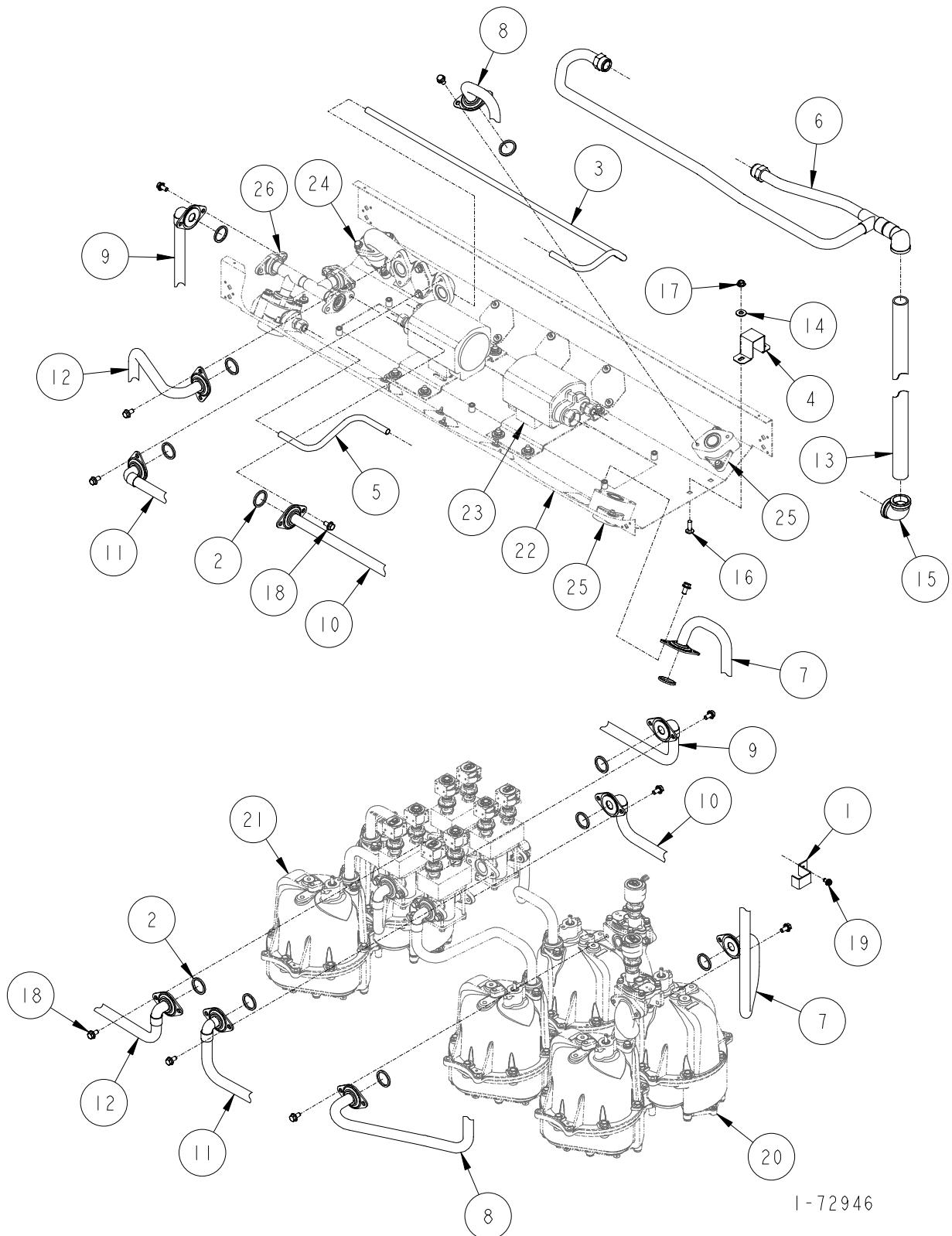
321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

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I-72945

DISCHARGE ASSEMBLY

H424C-B3/4-MN



| -72946

DISCHARGE ASSEMBLY

H424C-B3/4-MN

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321135	Vapor Inlet Tube
4	1-321154	Down Pipe Bracket
5	1-321281	Vapor Inlet Tube
6	1-422630	Vapor Outlet Tube
7	1-422641	Fuel Discharge Tube
8	1-422642	Fuel Discharge Tube
9	1-422702	Fuel Discharge Tube
10	1-422703	Fuel Discharge Tube
11	1-422704	Fuel Discharge Tube
12	1-422732	Fuel Discharge Tube
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	03-50611	5/16" Plate Washer
15	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
16	39-52198	5/16-18 x 1" Long Carriage Bolt
17	02-54752	5/16-18 M-F Flange Whiz Lock Nut
18	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
19	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
20	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
21	<u>For parts call out of Meter & Hydraulics Assembly see 72728.</u>	
22	<u>For parts call out of Chassis Assembly see 72724.</u>	
23	<u>For parts call out of MaxVac Assembly see 72751.</u>	
24	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
25	<u>For parts call out of Outlet Adapter Assembly see 72763.</u>	
26	<u>For parts call out of Outlet Adapter Assembly see 72820.</u>	

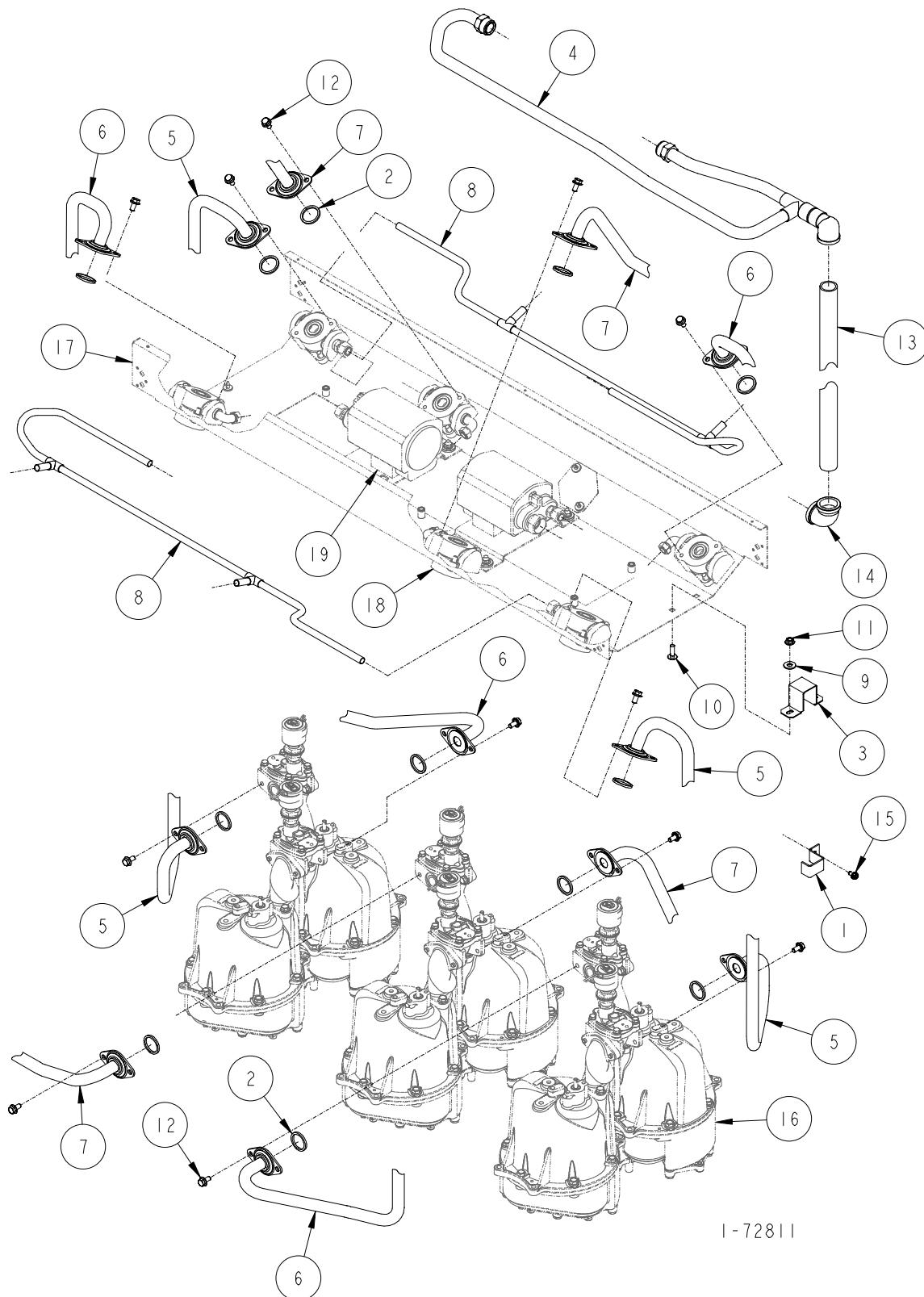
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

4
C

DISCHARGE ASSEMBLY

H426C-MV & H426D-MV



I-72811

DISCHARGE ASSEMBLY

H426C-MV & H426D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422630	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422643	Fuel Discharge Tube
8	2-422683	Vapor Inlet Manifold
9	03-50611	5/16 Plate Washer
10	39-52198	5/16-18 x 1" Long Carriage Bolt
11	02-54752	5/16-18 M-F Flange Whiz Lock Nut
12	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
13	335-50510	1-1/2" x 81-1/2" Long Pipe
14	06-51700	1" x 90° Elbow - Banded (Remote Control)
	2-319405	Offset Tee (Suction System)
15	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
16	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
17	<u>For parts call out of Chassis Assembly see 72724.</u>	
18	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
19	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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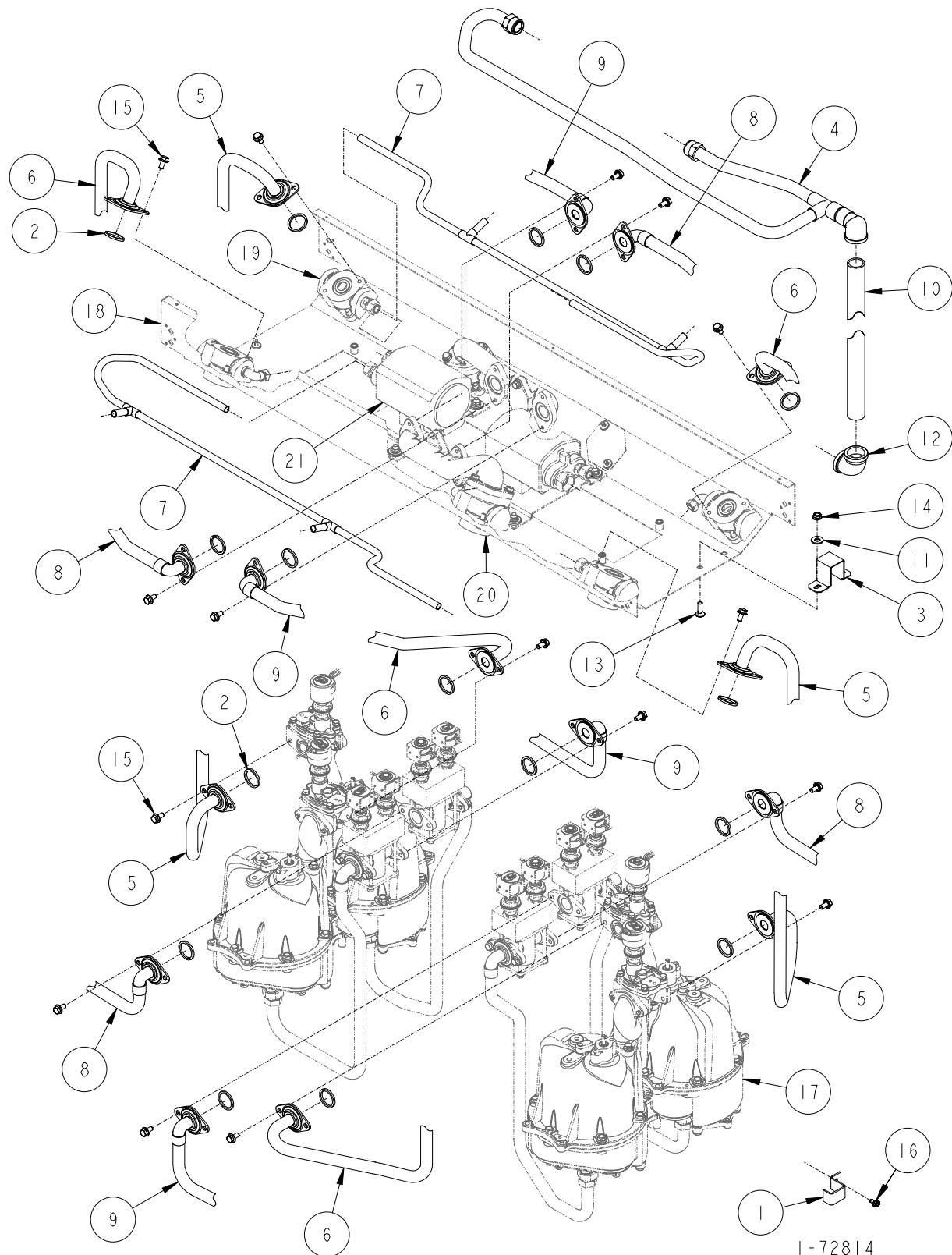
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

1-72811

DISCHARGE ASSEMBLY

H426C-EB-MV



DISCHARGE ASSEMBLY

H426C-EB-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422630	Vapor Outlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	2-422683	Vapor Inlet Manifold
8	1-422706	Fuel Discharge Tube
9	1-422707	Fuel Discharge Tube
10	335-50510	1-1/2" x 81-1/2" Long Pipe
11	03-50611	5/16 Plate Washer
12	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
17	<u>For parts call out of Meter & Hydraulics Assembly see 72729.</u>	
18	<u>For parts call out of Chassis Assembly see 72724.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
20	<u>For parts call out of Outlet Adapter Assembly see 72762.</u>	
21	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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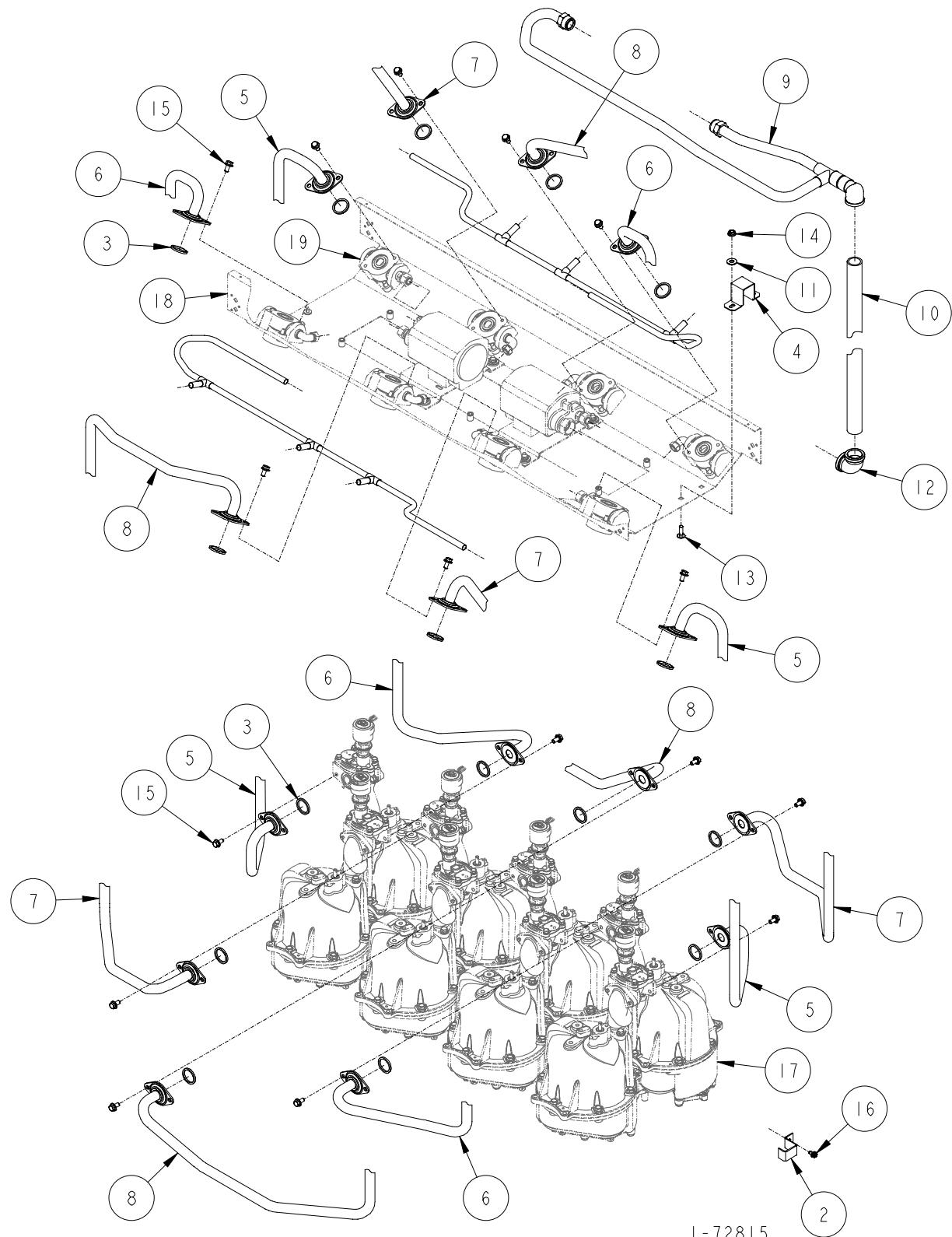
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

1-72814

DISCHARGE ASSEMBLY

H428C-MV & H428D-MV



DISCHARGE ASSEMBLY

H428C-MV & H428D-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422630	Vapor Inlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422683	Vapor Inlet Manifold
8	1-422694	Fuel Discharge Tube
9	1-422695	Fuel Discharge Tube
10	335-50510	1-1/2" x 81-1/2" Long Pipe
11	03-50611	5/16" Plate Washer
12	06-51700	1" x 90° Elbow - Banded
13	39-52198	5/16-18 x 1" Long Carriage Bolt
14	02-54752	5/16-18 M-F Flange Whiz Lock Nut
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
16	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
17	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
18	<u>For parts call out of Chassis Assembly see 72724.</u>	
19	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
20	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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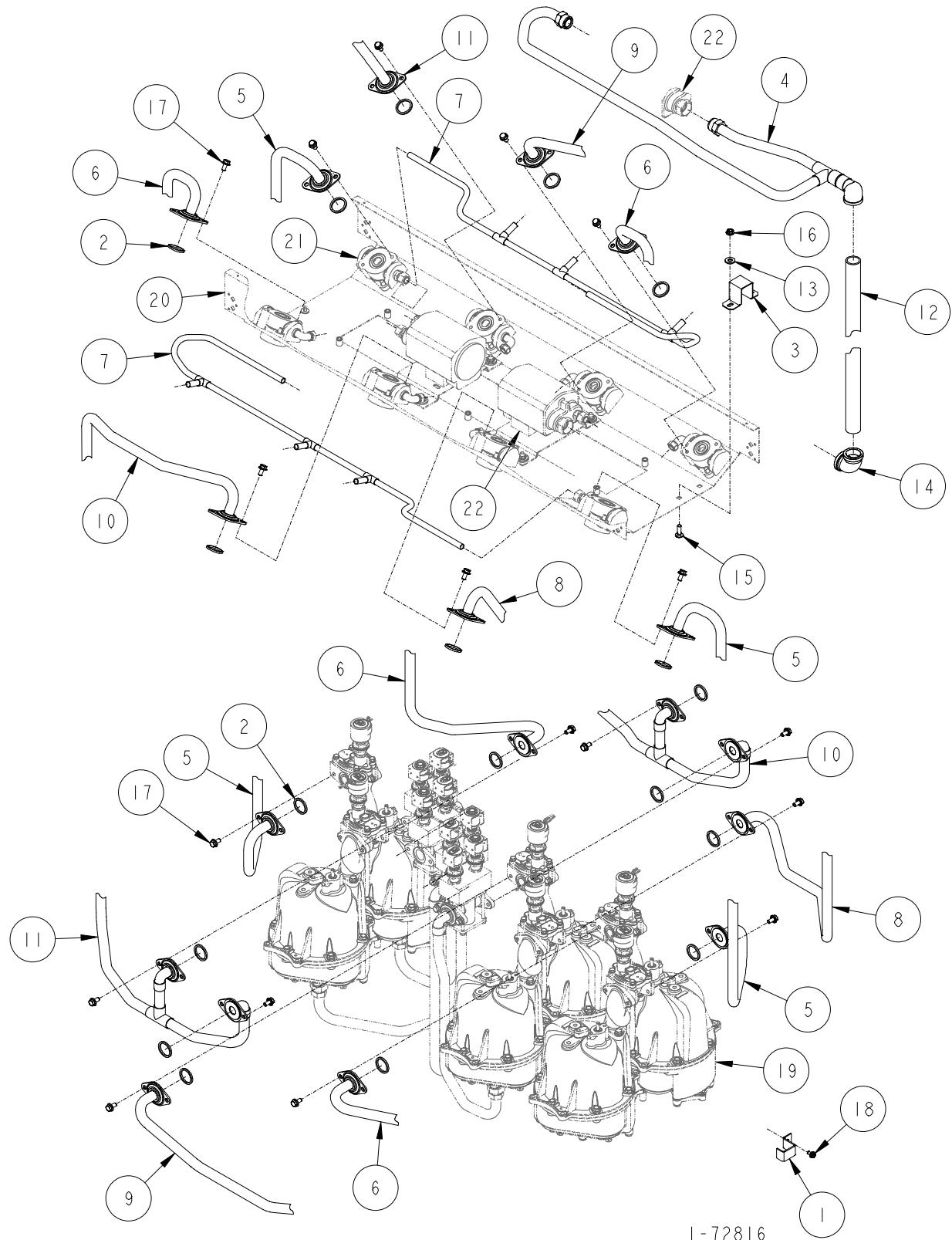
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

1-72815

DISCHARGE ASSEMBLY

H428C-EB-MV



| - 728 | 6

DISCHARGE ASSEMBLY

H428C-EB-MV

ITEM NO.	PART NO.	DESCRIPTION
1	1-231856	Discharge Tube Bracket
2	13-313235	Gasket
3	1-321154	Down Pipe Bracket
4	1-422630	Vapor Inlet Tube
5	1-422641	Fuel Discharge Tube
6	1-422642	Fuel Discharge Tube
7	1-422683	Vapor Inlet Manifold
8	1-422694	Fuel Discharge Tube
9	1-422720	Fuel Discharge Tube
10	1-422721	Fuel Discharge Tube
11	1-422722	Fuel Discharge Tube
12	335-50510	1-1/2" x 81-1/2" Long Pipe
13	03-50611	5/16" Plate Washer
14	06-51700 2-319405	1" x 90° Elbow - Banded (Remote Control) Offset Tee (Suction System)
15	39-52198	5/16-18 x 1" Long Carriage Bolt
16	02-54752	5/16-18 M-F Flange Whiz Lock Nut
17	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
18	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
19	<u>For parts call out of Meter & Hydraulics Assembly see 72726.</u>	
20	<u>For parts call out of Chassis Assembly see 72724.</u>	
21	<u>For parts call out of Outlet Adapter Assembly see 72753.</u>	
22	<u>For parts call out of MaxVac Assembly see 72751.</u>	

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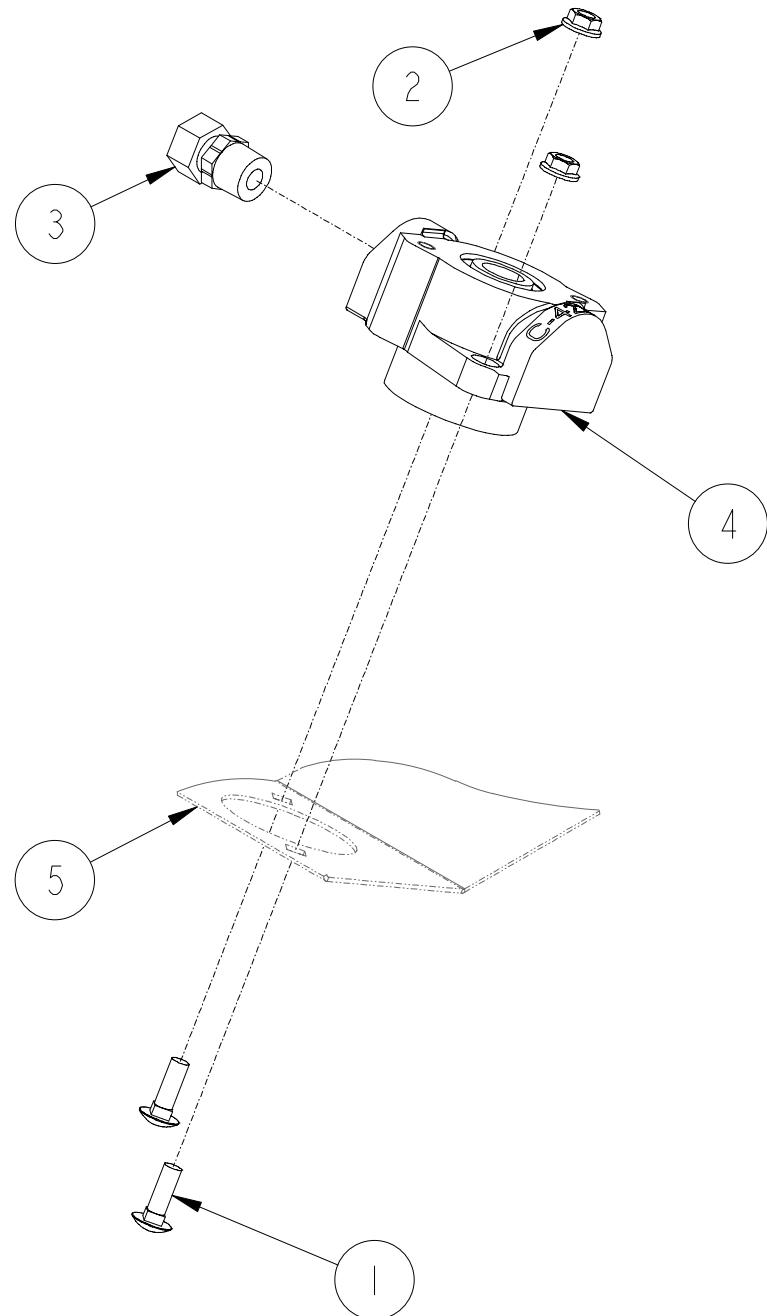
Reference for Tokheim internal use only:

321170 Fuel Tube Hydraulic Assembly
422624 Raceway Assembly

1-72816

OUTLET ADAPTER ASSEMBLY

(MAXVAC)



| - 72753

OUTLET ADAPTER ASSEMBLY

(MAXVAC)

ITEM NO.	PART NO.	DESCRIPTION
1	39-52198	5/16-18 x 1" Long Carriage Bolt
2	02-54752	5/16-18 M-F Flange Whiz Lock Nut
3	<u>Male</u>	
	1-232281	Elbow
	4-319636	Connector
4	1-422008	Outlet Adapter
5	<u>For parts call out of Chassis Assembly see:</u>	
	72779	H300C & H300D Series
	72724	H400C & H400D Series

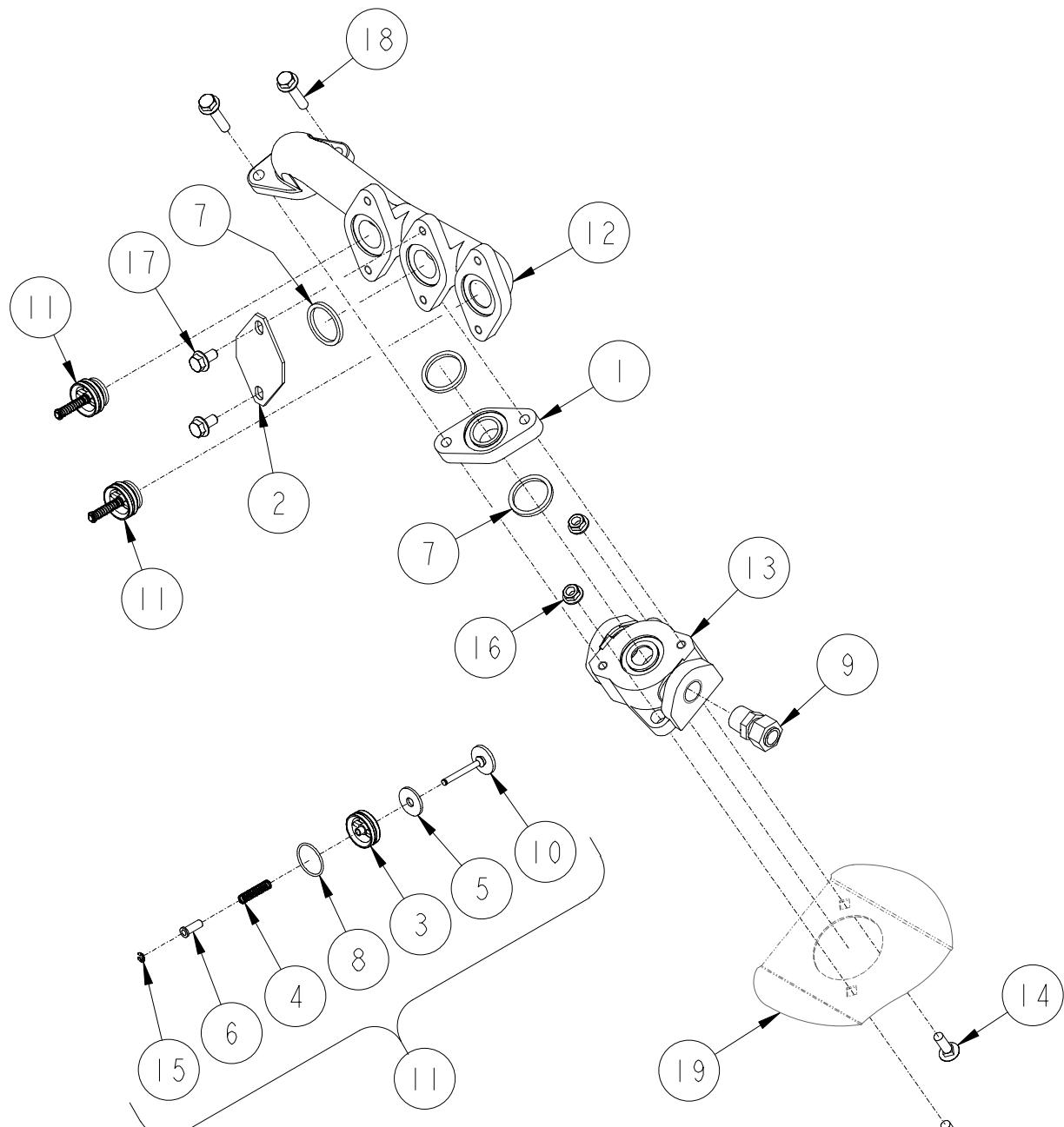
Reference for Tokheim internal use only:

422624 Raceway Assembly (H400C & H400D Series)
 422740 Raceway Assembly (H300C & H300D Series)

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I-72753

OUTLET ADAPTER ASSEMBLY (MAXVAC)



2-72762

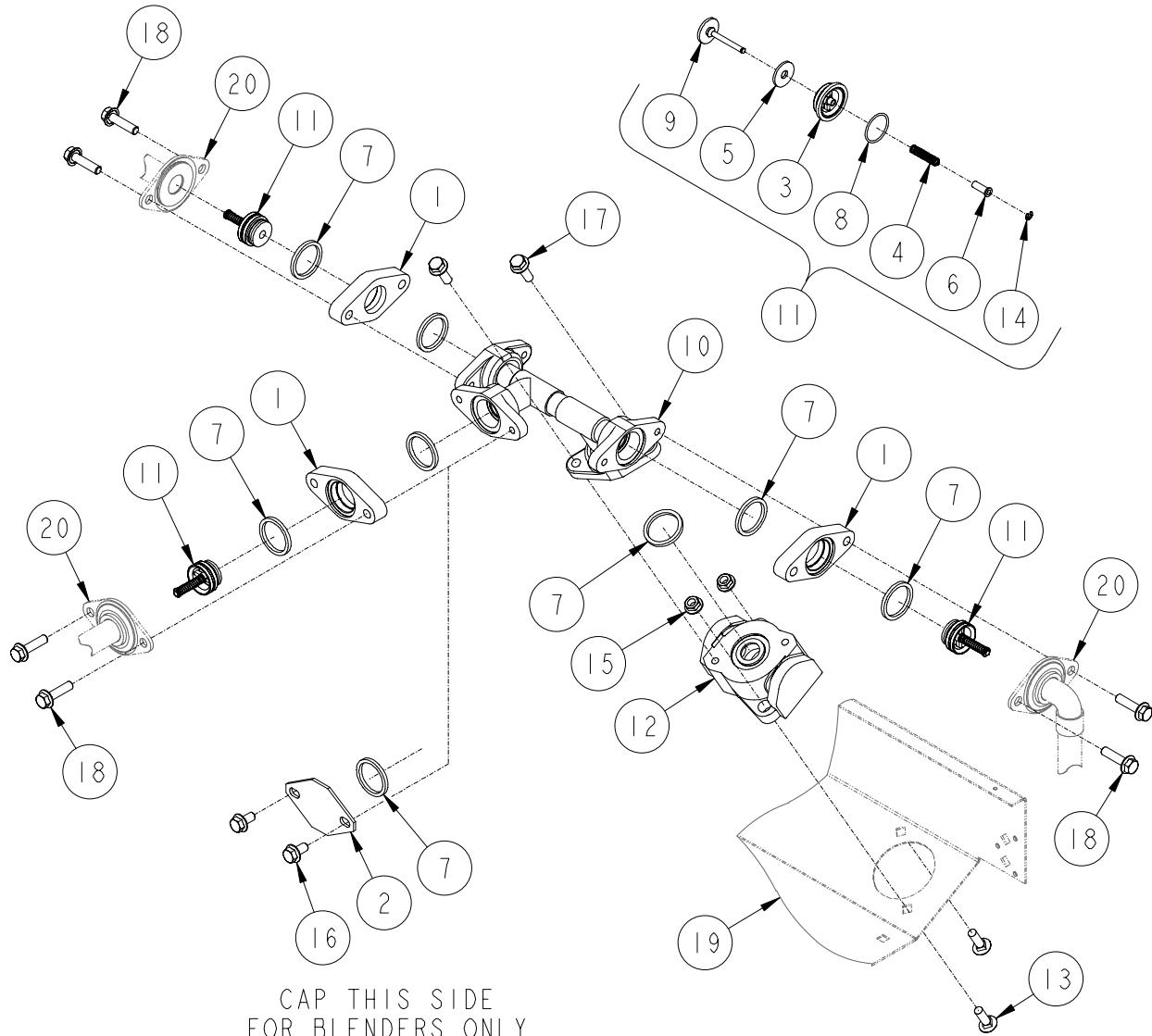
OUTLET ADAPTER ASSEMBLY

(MAXVAC)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	4-227299	Flange (Used with old Outlet Manifold 1-421962 only)	15	05-52482	Truarc Retaining Ring
2	1-228345	Manifold Cap	16	02-54752	5/16-18 M-F Flange Whiz Lock Nut
3	<u>Check Valve Seat</u>		17	35-55132	5/16-18 x 5/8" Long M- F Flange Whiz Lock Screw
	1-233801	All models except Canada	18	41-55132	M-F Flange Whiz Lock Screw
	2-233801	Canada	19	<u>For parts call out of Chassis Assembly</u> <u>see:</u>	
4	1-233802	Spring	72779	H300C Series	
5	1-233805	Poppet Seal	72724	H400C Series	
6	1-233807	Stem Sleeve		<u>Reference for Tokheim internal use</u> <u>only:</u>	
7	13-313235	Gasket	422740	Raceway Assembly (H300C & H300D Series)	
8	18-318940	O Ring			
9	4-319636	Male Connector			
10	<u>Poppet Assembly</u>				
	1-321451	All models except Canada			
	2-321451	Canada			
11	<u>Check Valve Assembly</u>				
	321452-1	All models except Canada			
	321452-2	Canada			
12	<u>Outlet Manifold</u>				
	1-421962	Old Design (No longer used)			
	1-423000	New Design			
13	1-422007	Outlet Adapter			
14	39-52198	5/16-18 x 1" Long Carriage Bolt			

4
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OUTLET ADAPTER ASSEMBLY
(MAXVAC)



2-72820

OUTLET ADAPTER ASSEMBLY

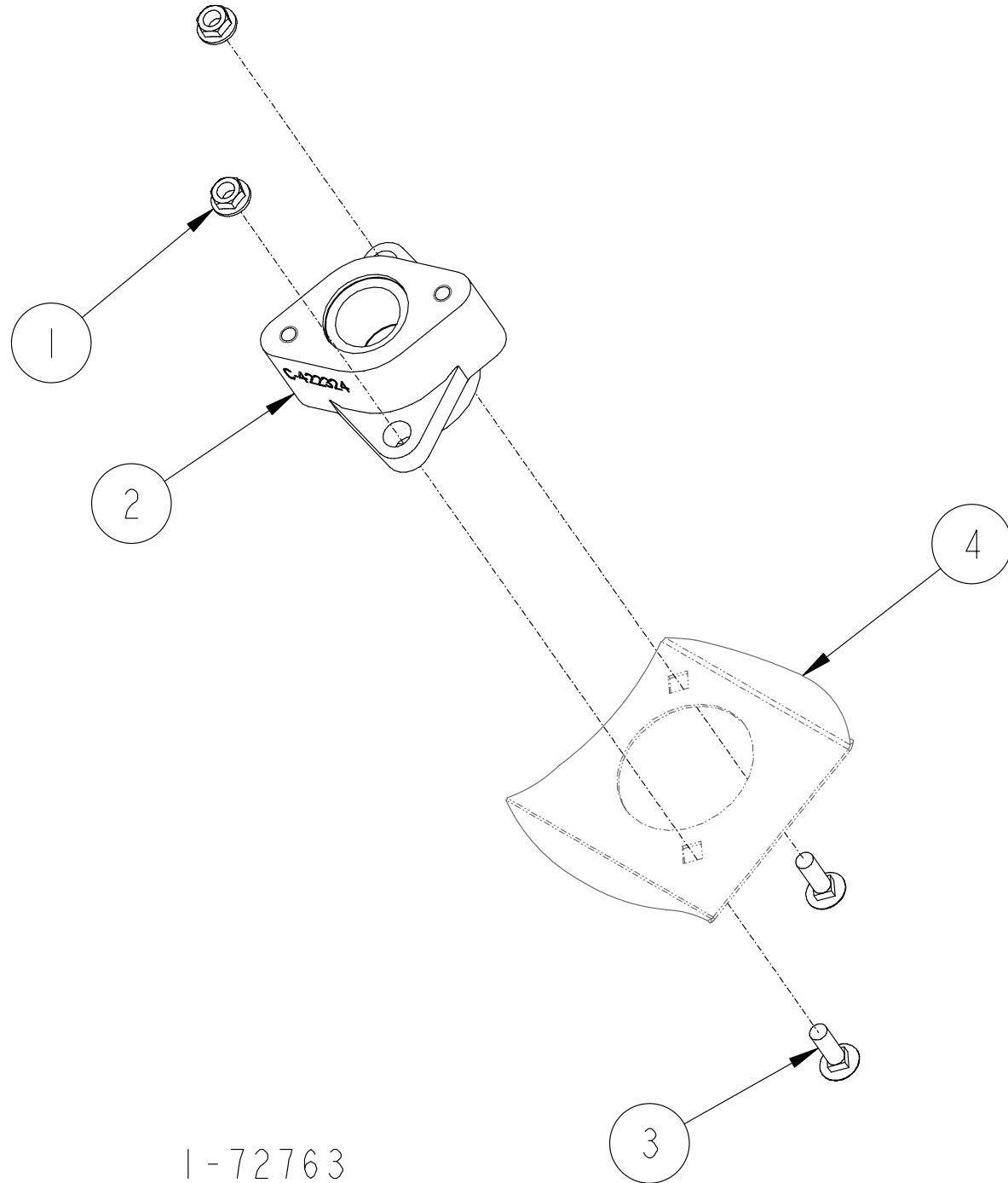
(MAXVAC)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	5-227299	Flange	17	38-55132	5/16-18 x 1" Long M-F Flange Whiz Lock Screw
2	1-228345	Manifold Cap	18	40-55132	5/16-18 x 1-1/4" Long M-F Flange Whiz Lock Screw
3	<u>Check Valve Seat</u>		19	<u>For parts call out of Chassis Assembly see 72724</u>	
	1-233801	All models except Canada	20	<u>For parts call out of Discharge Assembly see:</u>	
	2-233801	Canada		72801	H424C-IV
4	1-233802	Spring		72802	H424C-B3/4-IN/FN
5	1-233805	Poppet Seal		72803	H424C-B3/4+DEISEL-IV
6	1-233807	Stem Sleeve		72936	H422C-B3/5MR
7	13-313235	Gasket		72937	H424C-IN/FN
8	18-318940	O Ring		72939	H424C/D-TRIN/FN
9	<u>Poppet Assembly</u>			72941	H424C-B3/4TR-IN/FN
	1-321451	All models except Canada			
	2-321451	Canada			
10	1-321491	Manifold Assembly			
11	<u>Check Valve Assembly</u>				
	321452-1	All models except Canada			
	321452-2	Canada			
12	1-422008	Outlet Adapter			2-72820
13	39-52198	5/16-18 x 1" Long Carriage Bolt			
14	05-52482	Truarc Retaining Ring			
15	02-54752	5/16-18 M-F Flange Whiz Lock Nut			
16	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw			

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OUTLET ADAPTER ASSEMBLY

NON VAPOR



OUTLET ADAPTER ASSEMBLY (NON VAPOR)

ITEM NO.	PART NO.	DESCRIPTION
1	02-54752	5/16-18 M-F Flange Whiz Lock Nut
2	1-422324	Outlet Adapter
3	39-52198	5/16-18 x 1" Long Carriage Bolt
4		<u>For parts call out of Chassis Assembly see:</u> 72779 H300C & H300DSeries 72724 H400C & H400DSeries

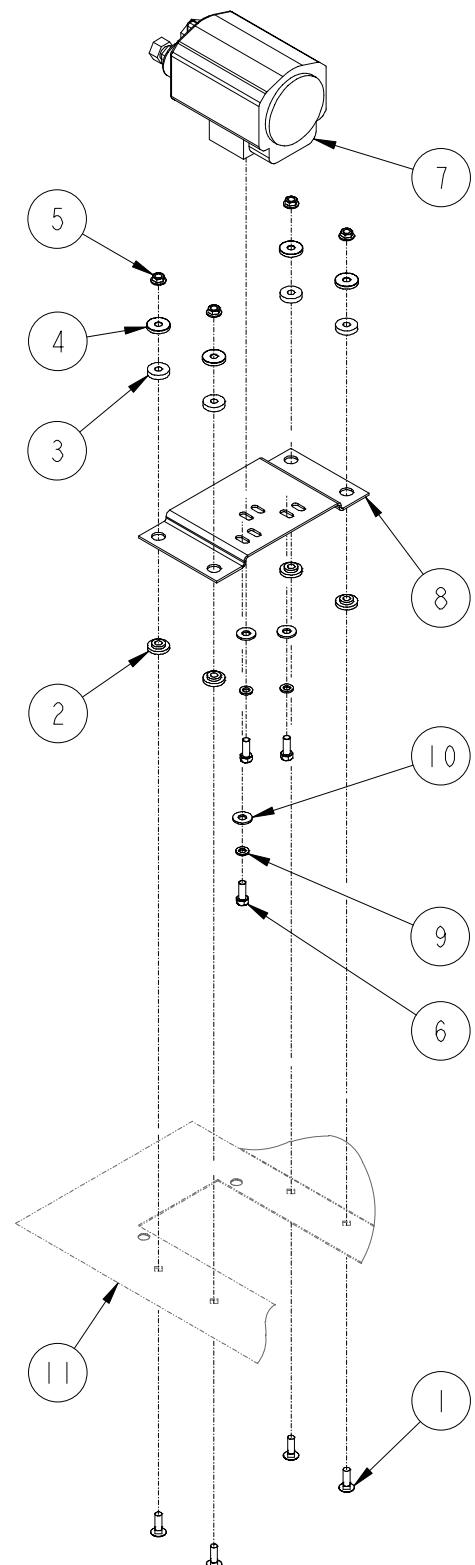
Reference for Tokheim internal use only:

422624 Raceway Assembly (H400C & H400D Series)
422740 Raceway Assembly (H300C & H300D Series)

1-72763

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MAX VAC ASSEMBLY



MaxVac ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	39-52198	5/16-18 x 1" Long Carriage Bolt
2	1-114468	Cushion Grommet
3	1-114469	Cushion Washer
4	1-114470	Cushion Retainer
5	02-54752	5/16-18 M-F Flange Whiz Lock Nut
6	1-132767	M8 x 20mm Long Hex Head Machine Screw
7	3-421736	Vacuum Pump (Includes inlet filter)
	1-232793	Inlet Filter only
8	1-422671	MaxVac Pump Bracket
9	14-50641	5/16" Lockwasher
10	03-50611	5/16" Plate Washer
11	<u>For parts call out of Chassis Assembly see:</u>	
	72779	H300C & H300D Series
	72724	H400C & H400D Series

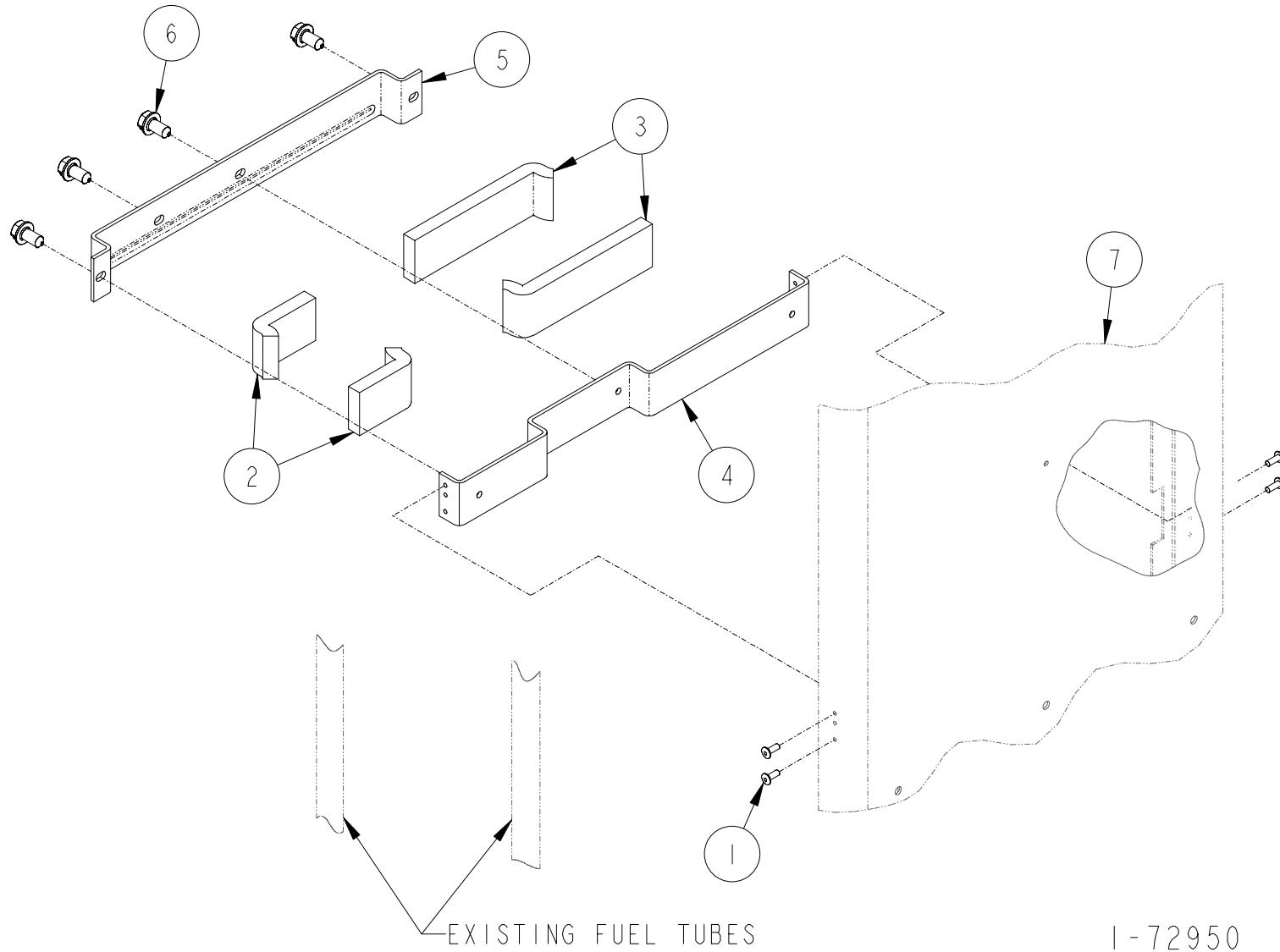
Reference for Tokheim internal use only:

422740 Raceway Assembly

1-72751

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FUEL TUBE CLAMP ASSEMBLY



I - 72950

FUEL TUBE CLAMP ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	2-128281	Rivet
2	15-317638	Cushion
3	49-317638	Cushion
4	1-321415	Tube Bracket
5	1-321416	Tube Holder
6	69-55392	1/4 x 1/2" Long Hex Washer Head Tapping Screw
7	<u>For parts call out of Chassis Assembly see:</u>	
	72779	45"
	72724	30"
<u>Reference for Tokheim internal use only:</u>		
	321170	45"
	321212	30"